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 <p>THIS SHEET HAS BEEN SIGNED, SEALED AND DATED ELECTRONICALLY.</p>	<b>MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION</b> 105 W. CAPITOL AVE. JEFFERSON CITY, MO 65101 Phone (888) 275-6636
	<b>BARTLETT &amp; WEST</b> 1719 Southridge Drive, Suite 100 Jefferson City, MO 65109  Certificate of Authority # 000167
	If a seal is present on this sheet, JSP's have been electronically sealed and dated.
	JOB NO. J7P3477 St. Clair County, MO Date Prepared: 2/20/2023
Only the following items of the Job Special Provisions (Bridge) are authenticated by this seal: All	

JOB SPECIAL PROVISIONS (BRIDGE)

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A. CONSTRUCTION REQUIREMENTS

**1.0 Description.** This provision contains general construction requirements for this project.

**2.0 Construction Requirements.** The plans and the asbestos and lead inspection report for the existing structure(s) and the geotechnical report for the new structure(s) are included in the contract in the bridge electronic deliverables zip file for informational purposes only.

**2.1** In order to assure the least traffic interference, the work shall be scheduled so that the bridge closure is for the absolute minimum amount of time required to complete the work. The bridge shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed bridge is opened to traffic.

**2.2** Bridge work by contractor forces, including erection, rehabilitation or demolition, shall not be allowed over traffic unless a bridge platform protection system is installed below the work area except for work performed above a deck that is intact. The protection system shall be capable of catching all falling objects such as tools, overhang brackets or materials. Lifting of objects that are heavier than the capacity of the bridge protection system shall not be permitted.

**2.3** Qualified special mortar shall be a qualified rapid set concrete patching material in accordance with [Sec 704](#). A qualified rapid set concrete patching material will not be permitted for half-sole repair, deck repair with void tube replacement, full depth repair, modified deck repair and substructure repair (formed) unless a note on the bridge plans specifies that a qualified special mortar may be used.

**2.4** The existing slab for the bridge(s) to be redecked was constructed as composite or non-composite as shown in the table below.

Bridge No.	Type of deck
A3905	Composite

**2.5** Provisions shall be made to prevent any debris and material from falling into the waterway. If determined necessary by the engineer, any debris and material that falls below the bridge outside the previously specified limits shall be removed as approved by the engineer at the contractor's expense.

**2.6** Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**2.7** Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

**2.8** A washer shall be required under head and nut when any reaming is performed for bolt installation.

**2.9** SSPC-SP2 and SSPC-SP3 surface preparation shall be in accordance with the environmental regulations in [Sec 1081](#) and collection of residue shall be in accordance with [Sec](#)

1081 for collection of blast residue. SSPC-SP6, SSPC-SP10 and SSPC-SP11 surface preparation shall be in accordance with the approved blast media and environmental regulations in [Sec 1081](#) and collection of blast residue shall be in accordance with [Sec 1081](#).

**3.0 Coating Information** No measurement will be made.

**3.1 Environmental Contact.** Environmental Section may be contacted at the below address or phone number. The Missouri Department of Health may be contacted at (573) 751-6102.

MoDOT - Design Division - Environmental Section  
P.O. Box 270  
105 W. Capitol Ave., Jefferson City, MO 65102  
Telephone: (573) 526-4778

**3.2 Approved Smelter and Hazardous Waste Treatment, Storage and Disposal Facility.** The following is the approved smelter and hazardous waste treatment, storage and disposal facility:

Doe Run Company - Resource Recycling Division - Buick Facility  
Highway KK  
Boss, MO 65440  
Telephone: (573) 626-4813

**4.0 Method of Measurement.** No measurement will be made.

**5.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

B. REMOVAL OF EXISTING BEARINGS

**1.0 Description.**

**1.1** With the deck removed, this work shall consist of but is not limited to raising and supporting existing girders and/or beams at the locations specified on the plans, removing and disposing of the existing bearings and anchor bolts and performing all other required preparations prior to installing new bearings and anchor bolts as shown on plans.

**1.2** The responsibility for the design and construction of falsework required to support the girders and/or beams during bearing removal and new bearing installation shall rest solely with the contractor. The design shall ensure that the falsework can support all applicable dead loads and any construction loads. The design shall also provide an adequate factor of safety when selecting the temporary support members. The falsework design and working plans including detailed computations shall be signed, sealed and stamped by a registered professional engineer in the State of Missouri in accordance with Authentication of Certain Documents in [Sec 107](#).

**1.3** Existing girders and/or beams shall be subject to minimal construction loading by performing this work with the existing deck removed.

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**1.4** Existing bearing top plates shall be removed and girder and/or beam surfaces cleaned and coated before placement of new bearings. The removal of the existing bearing top plate and cleaning shall be completed in such a manner as to not cause any damage to the existing bottom flange. Method of removal shall be as approved by the engineer.

**2.0 Construction Requirements and Materials.**

**2.1 Raising and Supporting the Superstructure.**

**2.1.1** Before beginning operations, the contractor shall submit to the engineer for review the method and sequence of operation proposed to be used in performing this work. With the deck removed, the contractor shall exercise caution when supporting the structural steel and shall raise the girders and/or beams the minimum extent necessary to perform this work with a maximum raise of 1/4 inch. Raising the girders and/or beams at the location of reset bearings shall be performed in a manner to prevent any damage to the adjoining steel. The lifting operation shall be performed only when authorized, but such authorization shall not relieve the contractor of responsibility for the safety of the operation or for damage to the structure. Any damage caused by the contractor's operations shall be repaired at the contractor's expense as approved by the engineer.

**2.1.2** Temporary timber supports (bearing stiffeners) shall be placed between the girder and/or beam flanges at each jacking location to prevent flange rotation. Permanent steel stiffening angles shall be designed and attached to the beam web when the beam web thickness is not adequate to support the jacking load.

**2.1.3** Raising the girders and/or beams shall be performed simultaneously and shall be performed in a manner to prevent any damage to the adjoining steel.

**2.1.4** Existing end diaphragms at bent may require loosening or be completely removed in order to install new anchor bolts and bearings as authorized by the engineer.

**2.1.5** Bolts of existing end diaphragms that must be loosened or removed shall be replaced with like size galvanized high strength bolts with washer under head and nut.

**2.2 Bearing Removal.**

**2.2.1** After the structural members are supported, the contractor shall remove the existing bearings.

**2.2.2** The contractor shall remove the existing anchor bolts to one inch below the concrete surface or to the extent needed for installation of the new anchor bolts as required by the plans and as authorized by the engineer. The resultant holes shall be filled with a qualified special mortar in accordance with [Sec 704](#).

**2.3 Cleaning and Painting.** Faying surfaces where existing end diaphragms will be reconnected and inside of drilled holes and the bottom surface of existing flange which will become faying surfaces of new connections shall be cleaned and painted with one coat of gray epoxy-mastic primer (non-aluminum).

**3.0 Method of Measurement.** Final measurement for removal of the existing bearings and preparation for the installation of the new bearings will be made per each.

**4.0 Basis of Payment.** Payment for furnishing and placing all temporary falsework (including stiffeners), materials, removals, disposal of all falsework, labor, tools, equipment and all incidentals necessary to complete this item will be considered completely covered by the contract unit price for Removal of Existing Bearings.

C. FABRIC TROUGH

**1.0 Description.** This specification covers the material to be installed as a trough below the finger type expansion joints (or for other applications as shown on the Plans) to carry drainage, to the drainage system, and prevent saltwater and debris from running onto other bridge members.

**2.0 Materials.**

**2.1** The fabric trough material shall be resistant to abrasion, sunlight, oils, and saltwater and be composed of one or two ply tightly woven nylon fabric bonded to, laminated, or covered on both sides with a high density neoprene, ethylene-propylene-diene-monomer (EPDM), or buna-nitrile PVC, and shall comply with the requirements listed below:

- (a) Thickness (inches) - 0.25
- (b) Weight (minimum) - 105 oz./sq.yd.
- (c) Durometer Hardness (Shore A) - 50A to 75A. ASTM test method, D2240.
- (d) Low Temperature Brittleness, No Cracking (wrapped around a 3" dia. Mandrel for 22 hrs. @ -20oF)
- (e) Tensile Strength - 800 lbs./in. (minimum, both directions). ASTM test method, D412.
- (f) Elongation (maximum) - 30%. ASTM test method, D412.
- (g) Tear (Die C) - 120 lbs./in. ASTM test method, D624.
- (h) Ozone Resistance - No Cracks for 100 hours of exposure of 20% elongated samples @ 100°F and 100 PPHM ozone. ASTM test method, D1149.

**2.2** The contractor shall furnish a manufacturer's certification to the engineer for each lot furnished, certifying that the materials supplied are in accordance with all requirements specified. The certification shall include results of all required tests. Acceptance of the material will be based on the manufacturer's certification and upon results of such tests as may be performed by the engineer. The certification shall show the quantity and lot number that is represented.

**3.0 Method of Measurement.** No measurement will be made.

**4.0 Basis of Payment.** Payment for the above described work, including all material, equipment, labor and any other incidental work necessary, will be considered completely covered by the contract unit price for "Expansion Device Drainage Trough System".

**D. STRUCTURAL STEEL REQUIREMENTS**

**1.0 Description.** This provision contains general structural steel requirements for this project.

**2.0 Material.** All material shall be in accordance with Division 1000, Material Details, and specifically as shown below. The gray epoxy-mastic primer (non-aluminum) shall be compatible with concrete and produce a dry film thickness of no less than 3 mils (75 µm).

Item	Section
Structural Steel Construction	<a href="#">712</a>
Gray Epoxy-Mastic Primer (non-aluminum)	<a href="#">1045</a>
Structural Steel Fabrication	<a href="#">1080</a>
Coating of Structural Steel	<a href="#">1081</a>

**3.0 Construction Requirements.**

**3.1** Before fabrication of new metalwork, the contractor shall make the necessary measurements in the field to verify dimensions of the existing structure where new members are affected. Any deviation of the dimensions shown on the plans shall be called to the engineer's attention. The contractor shall be responsible for developing all required dimensional adjustments and coordinating the implementation of the dimensional adjustments with all involved fabricators and subcontractors.

**3.2** Prior to erection of the new structural steel, the steel that is to remain shall be carefully inspected for irregularities. If such irregularities are found, the irregularities shall be brought to the attention of the engineer.

**3.3** Holes in the new splice plates, diaphragm or cross frame connection plates and angles may be used as a template for drilling the holes in the existing material.

**3.4** A minimum edge distance shall be maintained for all field drilled holes. The minimum edge distance for bolts shall be as shown in table below measured from the centerline of holes.

Bolt Diameter	Minimum Edge Distance
inch (mm)	inch (mm)
3/4 (19.0)	1-1/4 (32)
7/8 (22.2)	1-1/2 (38)
1 (25.4)	1-3/4 (45)

**3.5** The surfaces of existing steel that will become faying surfaces for new connections shall be in accordance with contact surfaces in [Sec 1081](#).

**3.6** Exposed girder areas that are not a faying surfaces or not covered by concrete that are scratched, damaged by the contractor or by field welding operations shall be touched up with Gray Epoxy-Mastic Primer (non-aluminum) in accordance with [Sec 1081](#). The areas shall receive the coating system as shown on the plans.

**4.0 Method of Measurement.** No measurement will be made.

**5.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for the structural steel items included in the contract. No payments or adjustments will be made where new members are affected due to any deviation of the dimensions shown on plans or shop drawings.