

Job No:  
J8P3164/J7P3393  
Route: 65  
County: Greene/Dallas

**JOB SPECIAL PROVISIONS TABLE OF CONTENTS (ROADWAY)**

(Job Special Provisions shall prevail over General Special Provisions whenever in conflict therewith.)

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|  <p>08/08/2023 11:49:03 AM<br/>ANDREW BOWMAN - CIVIL<br/>MO-PE-2020000011</p> | <b>MISSOURI HIGHWAYS AND<br/>TRANSPORTATION COMMISSION</b><br>105 W. CAPITOL AVE.<br>JEFFERSON CITY, MO 65102<br>Phone 1-888-275-6636 |
|                                                                                                                                                                  | If a seal is present on this sheet,<br>JSP's have been electronically sealed<br>and dated.                                            |
|                                                                                                                                                                  | JOB NUMBER: J7P3393/J8P3164<br>DALLAS/GREENE COUNTY, MO<br>DATE PREPARED:                                                             |
|                                                                                                                                                                  | ADDENDUM DATE:                                                                                                                        |
| Only the following items of the Job Special Provisions (Roadway) are<br>authenticated by this seal: All                                                          |                                                                                                                                       |

JOB  
SPECIAL PROVISION

A. General - Federal JSP-09-02J

**1.0 Description.** The Federal Government is participating in the cost of construction of this project. All applicable Federal laws, and the regulations made pursuant to such laws, shall be observed by the contractor, and the work will be subject to the inspection of the appropriate Federal Agency in the same manner as provided in Sec 105.10 of the Missouri Standard Specifications for Highway Construction with all revisions applicable to this bid and contract.

**1.1** This contract requires payment of the prevailing hourly rate of wages for each craft or type of work required to execute the contract as determined by the Missouri Department of Labor and Industrial Relations and requires adherence to a schedule of minimum wages as determined by the United States Department of Labor. For work performed anywhere on this project, the contractor and the contractor's subcontractors shall pay the higher of these two applicable wage rates. State Wage Rates, Information on the Required Federal Aid Provisions, and the current Federal Wage Rates are available on the Missouri Department of Transportation web page at [www.modot.org](http://www.modot.org) under "Doing Business with MoDOT", "Contractor Resources". Effective Wage Rates will be posted 10 days prior to the applicable bid opening. These supplemental bidding documents have important legal consequences. It shall be conclusively presumed that they are in the bidder's possession, and they have been reviewed and used by the bidder in the preparation of any bid submitted on this project.

**1.2** The following documents are available on the Missouri Department of Transportation web page at [www.modot.org](http://www.modot.org) under "Doing Business with MoDOT"; "Standards and Specifications". The effective version shall be determined by the letting date of the project.

General Provisions & Supplemental Specifications

Supplemental Plans to July 2023 Missouri Standard Plans  
For Highway Construction

These supplemental bidding documents contain all current revisions to the published versions and have important legal consequences. It shall be conclusively presumed that they are in the bidder's possession, and they have been reviewed and used by the bidder in the preparation of any bid submitted on this project.

B. Contract Liquidated Damages JSP-13-01C

**1.0 Description.** Liquidated Damages for failure or delay in completing the work on time for this contract shall be in accordance with Sec 108.8. The liquidated damages include separate amounts for road user costs and contract administrative costs incurred by the Commission.

**2.0 Period of Performance.** Prosecution of work is expected to begin on the date specified below in accordance with Sec 108.2. Regardless of when the work is begun on this contract, all work on all projects (job numbers) shall be completed on or before the Contract Completion date specified below. Completion by this date shall be in accordance with the requirements of Sec 108.7.1.

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Notice to Proceed Date: November 6, 2023  
Contract Completion Date: November 1, 2024

**2.1 Calendar Days.** The count of calendar days will begin on the date the contractor starts any construction operations on the project.

| Job Number | Calendar Days | Daily Road User Cost |
|------------|---------------|----------------------|
| J8P3164    | 60            | \$2,300              |
| J7P3393    | 60            | \$2,300              |

**3.0 Liquidated Damages for Contract Administrative Costs.** Should the contractor fail to complete the work on or before the contract completion date specified in Section 2.0, or within the number of calendar days specified in Section 2.1, whichever occurs first, the contractor will be charged contract administrative liquidated damages in accordance with Sec 108.8 in the amount of **\$750** per calendar day for each calendar day, or partial day thereof, that the work is not fully completed. For projects in combination, these damages will be charged in full for failure to complete one or more projects within the above specified contract completion date or calendar days.

**4.0 Liquidated Damages for Road User Costs.** Should the contractor fail to complete the work on or before the contract completion date specified in Section 2.0, or within the number of calendar days specified in Section 2.1, whichever occurs first, the contractor will be charged road user costs in accordance with Sec 108.8 in the amount specified in Section 2.1 for each calendar day, or partial day thereof, that the work is not fully completed. These damages are in addition to the contract administrative damages and any other damages as specified elsewhere in this contract.

C. Work Zone Traffic Management JSP-02-06N

**1.0 Description.** Work zone traffic management shall be in accordance with applicable portions of Division 100 and Division 600 of the Standard Specifications, and specifically as follows.

**1.1 Maintaining Work Zones and Work Zone Reviews.** The Work Zone Specialist (WZS) shall maintain work zones in accordance with Sec 616.3.3 and as further stated herein. The WZS shall coordinate and implement any changes approved by the engineer. The WZS shall ensure all traffic control devices are maintained in accordance with Sec 616, the work zone is operated within the hours specified by the engineer, and will not deviate from the specified hours without prior approval of the engineer. The WZS is responsible to manage work zone delay in accordance with these project provisions. When requested by the engineer, the WZS shall submit a weekly report that includes a review of work zone operations for the week. The report shall identify any problems encountered and corrective actions taken. Work zones are subject to unannounced inspections by the engineer and other departmental staff to corroborate the validity of the WZS's review and may require immediate corrective measures and/or additional work zone monitoring.

**1.2 Work Zone Deficiencies.** Failure to make corrections on time may result in the engineer suspending work. The suspension will be non-excusable and non-compensable regardless if road user costs are being charged for closures.

## **2.0 Traffic Management Schedule.**

**2.1** Traffic management schedules shall be submitted to the engineer for review prior to the start of work and prior to any revisions to the traffic management schedule. The traffic management schedule shall include the proposed traffic control measures, the hours traffic control will be in place, and work hours.

**2.2** The traffic management schedule shall conform to the limitations specified in Sec 616 regarding lane closures, traffic shifts, road closures and other width, height and weight restrictions.

**2.3** The engineer shall be notified as soon as practical of any postponement due to weather, material or other circumstances.

**2.4** In order to ensure minimal traffic interference, the contractor shall schedule lane closures for the absolute minimum amount of time required to complete the work. Lanes shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed lane is opened to traffic.

**2.5 Traffic Congestion.** The contractor shall, upon approval of the engineer, take proactive measures to reduce traffic congestion in the work zone. The contractor shall immediately implement appropriate mitigation strategies whenever traffic congestion reaches an excess of 10 minutes to prevent congestion from escalating to 15 minute or above threshold. If disruption of the traffic flow occurs and traffic is backed up in queues of 15 minute delays or longer, then the contractor shall immediately review the construction operations which contributed directly to disruption of the traffic flow and make adjustments to the operations to prevent the queues from reoccurring. Traffic delays may be monitored by physical presence on site or by utilizing real-time travel data through the work zone that generate text and/or email notifications where available. The engineer monitoring the work zone may also notify the contractor of delays that require prompt mitigation. The contractor may work with the engineer to determine what other alternative solutions or time periods would be acceptable.

### **2.5.1 Traffic Safety.**

**2.5.1.1 Recurring Congestion.** Where traffic queues routinely extend to within 1000 feet of the ROAD WORK AHEAD, or similar, sign on a divided highway or to within 500 feet of the ROAD WORK AHEAD, or similar, sign on an undivided highway, the contractor shall extend the advance warning area, as approved by the engineer.

**2.5.1.2 Non-Recurring Congestion.** When traffic queues extend to within 1000 feet of the ROAD WORK AHEAD, or similar, sign on a divided highway or to within 500 feet of the ROAD WORK AHEAD, or similar, sign on an undivided highway infrequently, the contractor shall deploy a means of providing advance warning of the traffic congestion, as approved by the engineer. The warning location shall be no less than 1000 feet and no more than 0.5 mile in advance of the end of the traffic queue on divided highways and no less than 500 feet and no more than 0.5 mile in advance of the end of the traffic queue on undivided highways.

**2.6 Transportation Management Plan.** The contractor Work Zone Specialist (WZS) shall review the Transportation Management Plan (TMP), found as an electronic deliverable on MoDOT's Online Plans Room and discuss the TMP with the engineer during the preconstruction conference. Throughout the construction project, the WZS is responsible for updating any changes or modifications to the TMP and getting those changes approved by the engineer a minimum of two weeks in advance of implementation. The WZS shall participate in the post construction conference and provide recommendations on how future TMPs can be improved.

### **3.0 Work Hour Restrictions.**

**3.1** Except for emergency work, as determined by the engineer, and long term lane closures required by project phasing, all lanes shall be scheduled to be open to traffic during the five major holiday periods shown below, from 12:00 noon on the last working day preceding the holiday until 6:00 a.m. on the first working day subsequent to the holiday unless otherwise approved by the engineer.

Memorial Day  
Labor Day  
Thanksgiving  
Christmas  
New Year's Day

**3.1.1 Independence Day.** The lane restrictions specified in Section 3.1 shall also apply to Independence Day, except that the restricted periods shall be as follows:

| <b>When Independence Day falls on:</b> | <b>The Holiday is Observed on:</b> | <b>Halt Lane Closures beginning at:</b> | <b>Allow Lane Closures to resume at:</b> |
|----------------------------------------|------------------------------------|-----------------------------------------|------------------------------------------|
| Sunday                                 | Monday                             | Noon on Friday                          | 6:00 a.m. on Tuesday                     |
| Monday                                 | Monday                             | Noon on Friday                          | 6:00 a.m. on Tuesday                     |
| Tuesday                                | Tuesday                            | Noon on Monday                          | 6:00 a.m. on Wednesday                   |
| Wednesday                              | Wednesday                          | Noon on Tuesday                         | 6:00 a.m. on Thursday                    |
| Thursday                               | Thursday                           | Noon on Wednesday                       | 6:00 a.m. on Friday                      |
| Friday                                 | Friday                             | Noon on Thursday                        | 6:00 a.m. on Monday                      |
| Saturday                               | Friday                             | Noon on Thursday                        | 6:00 a.m. on Monday                      |

**3.2** The contractor shall not perform any construction operation on the roadway, including the hauling of material within the project limits, during restricted periods, holiday periods or other special events specified in the contract documents.

**3.3** The contractor shall not alter the start time, ending time, or a reduction in the number of through lanes of traffic or ramp closures without advance notification and approval by the engineer. The only work zone operation approved to begin 30 minutes prior to a reduction in through traffic lanes or ramp closures is the installation of traffic control signs. Should lane closures be placed or remain in place, prior to the approved starting time or after the approved ending time, the Commission, the traveling public, and state and local police and governmental authorities will be damaged in various ways, including but not limited to, increased construction administration cost, potential liability, traffic and traffic flow regulation cost, traffic congestion and

motorist delays, with a resulting cost to the traveling public. These damages are not easily computed or quantified. Therefore, the contractor will be charged with liquidated damages specified in the amount of **\$1,000 per 15 minute increment** for each 15 minutes that the temporary lane closures are in place and not open to traffic in excess of the limitation as specified elsewhere in this special provision. It shall be the responsibility of the engineer to determine the quantity of unapproved closure time.

**3.3.1** The said liquidated damages specified will be assessed regardless if it would otherwise be charged as liquidated damages under the Missouri Standard Specification for Highway Construction, as amended elsewhere in this contract.

#### **4.0 Detours and Lane Closures.**

**4.1** When a changeable message sign (CMS) is provided, the contractor shall use the CMS to notify motorists of future traffic disruption and possible traffic delays one week before traffic is shifted to a detour or prior to lane closures. The CMS shall be installed at a location as approved or directed by the engineer. If a CMS with Communication Interface is required, then the CMS shall be capable of communication prior to installation on right of way. All messages planned for use in the work zone shall be approved and authorized by the engineer or its designee prior to deployment. When permanent dynamic message signs (DMS) owned and operated by MoDOT are located near the project, they may also be used to provide warning and information for the work zone. Permanent DMS shall be operated by the TMC, and any messages planned for use on DMS shall be approved and authorized by the TMC at least 72 hours in advance of the work.

**4.2** At least one lane of traffic in each direction shall be maintained at all times except for brief intervals of time required when the movement of the contractor's equipment will seriously hinder the safe movement of traffic. Periods during which the contractor will be allowed to interrupt traffic will be designated by the engineer.

**5.0 Basis of Payment.** No direct payment will be made to the contractor to recover the cost of equipment, labor, materials, or time required to fulfill the above provisions, unless specified elsewhere in the contract document. All authorized changes in the traffic control plan shall be provided for as specified in Sec 616.

#### **D. Emergency Provisions and Incident Management - SW**

**1.0** The contractor shall have communication equipment on the construction site or immediate access to other communication systems to request assistance from the police or other emergency agencies for incident management. In case of traffic accidents or the need for police to direct or restore traffic flow through the job site, the contractor shall notify police or other emergency agencies immediately as needed. The resident engineer's office shall also be notified when the contractor requests emergency assistance.

Resident Engineer – Brad Gripka: 417-895-6720 (Office) or 417-834-6976 (Mobile)

**2.0** In addition to the 911 emergency telephone number for ambulance, fire or police services, the following agencies may also be notified for accident or emergency situation within the project limits.

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|                                                 |                                                    |
|-------------------------------------------------|----------------------------------------------------|
| Missouri Highway Patrol – Troop D: 417-895-6868 |                                                    |
| MoDOT Customer Service: 417-895-7600            |                                                    |
| Greene County Sheriff 417-868-4040              | Greene County Emergency Management<br>417-869-6040 |
| Dallas County Sheriff 417-345-2441              | Dallas County Emergency Management<br>417-383-5051 |
| City of Springfield Fire 417-864-1010           | City of Springfield Police 417-864-1780            |
| City of Fair Grove Fire 417-759-7908            | City of Fair Grove Police 417-759-6482             |

|                                                      |  |
|------------------------------------------------------|--|
| Emergency Only Numbers                               |  |
| 911                                                  |  |
| *55 cell phone – Missouri Highway Patrol             |  |
| 417-864-1160 – MoDOT Incident Management Coordinator |  |

**2.1** This list is not all inclusive. Notification of the need for wrecker or tow truck services will remain the responsibility of the appropriate police agency.

**2.2** The contractor shall notify enforcement and emergency agencies before the start of construction to request their cooperation and to provide coordination of services when emergencies arise during the construction at the project site. When the contractor completes this notification with enforcement and emergency agencies, a report shall be furnished to the engineer on the status of incident management.

**3.0** No direct pay will be made to the contractor to recover the cost of the communication equipment, labor, materials or time required to fulfill the above provisions.

**E. Project Contact for Contractor/Bidder Questions JSP-96-05**

All questions concerning this project during the bidding process shall be forwarded to the project contact listed below.

Andrew Bowman, Transportation Project Manager  
Southwest District  
3025 East Kearney St.  
Springfield, MO 65803

Telephone Number: 417-895-7688  
Email: [andrew.bowman@modot.mo.gov](mailto:andrew.bowman@modot.mo.gov)

All questions concerning the bid document preparation can be directed to the Central Office – Design at (573) 751-2876.

**F. Prime Contractor Requirements JSP-16-09**

1.0 The limitation in Sec 108.1.1 of the Missouri Standard Specifications for Highway Construction that "the contractor's organization shall perform work amounting to not less than 40 percent of the total contract cost" is waived for this project. Instead, for the purposes of constructing this project only, the less restrictive terms of the Federal Highway Administration's

rule at Title 23 Code of Federal Regulations (CFR) § 635.116(a) shall apply, so that the contractor must perform project work with its own organization equal to not less than 30 percent of the total original contract price. All other provisions in Sec 108.1.1 et seq. of the Missouri Standard Specifications for Highway Construction shall remain in full force and effect, and shall continue to govern the contractor and its subcontractors, in accordance with the provisions of Title 23 CFR § 635.116.

G. Supplemental Revisions JSP-18-01Z

Compliance with [2 CFR 200.216 – Prohibition on Certain Telecommunications and Video Surveillance Services or Equipment](#).

The Missouri Highways and Transportation Commission shall not enter into a contract (or extend or renew a contract) using federal funds to procure or obtain equipment, services, or systems that uses covered telecommunications equipment or services as substantial or as critical technology as part of any system where the video surveillance and telecommunications equipment was produced by Huawei Technologies Company, ZTE Corporation, Hytera Communications Corporation, Hangzhou Hikvision Digital Technology Company, or Dahua Technology Company (or any subsidiary or affiliate of such entities).

#### Stormwater Compliance Requirements

**1.0 Description.** This provision requires the contractor to provide a Water Pollution Control Manager (WPCM) for any project that includes land disturbance on the project site and the total area of land disturbance, both on the project site, and all Off-site support areas, is one (1) acre or more. Regardless of the area of Off-site disturbance, if no land disturbance occurs on the project site, these provisions do not apply. When a WPCM is required, all sections within this provision shall be applicable, including assessment of specified Liquidated Damages for failure to correct Stormwater Deficiencies, as specified herein. This provision is in addition to any other stormwater, environmental, and land disturbance requirements specified elsewhere in the contract.

**1.1 Definitions.** The project site is defined as all areas designated on the plans, including temporary and permanent easements. The project site is equivalent to the “permitted site”, as defined in MoDOT’s State Operating Permit. An Off-site area is defined as any location off the project site the contractor utilizes for a dedicated project support function, such as, but not limited to, staging area, plant site, borrow area, or waste area.

**1.2 Reporting of Off-Site Land Disturbance.** If the project includes any planned land disturbance on the project site, prior to the start of work, the contractor shall submit a written report to the engineer that discloses all Off-site support areas where land disturbance is planned, the total acreage of anticipated land disturbance on those sites, and the land disturbance permit number(s). Upon request by the engineer, the contractor shall submit a copy of its land disturbance permit(s) for Off-site locations. Based on the total acreage of land disturbance, both on and Off-site, the engineer shall determine if these Stormwater Compliance Requirements shall apply. The Contractor shall immediately report any changes to the planned area of Off-site land disturbance. The Contractor is responsible for obtaining its own separate land disturbance permit for Off-site areas.

**2.0 Water Pollution Control Manager (WPCM).** The Contractor shall designate a competent person to serve as the Water Pollution Control Manager (WPCM) for projects meeting the description in Section 1.0. The Contractor shall ensure the WPCM completes all duties listed in Section 2.1.

**2.1 Duties of the WPCM:**

- (a) Be familiar with the stormwater requirements including the current MoDOT State Operating Permit for construction stormwater discharges/land disturbance activities; MoDOT's statewide Stormwater Pollution Prevention Plan (SWPPP); the Corps of Engineers Section 404 Permit, when applicable; the project specific SWPPP, the Project's Erosion & Sediment Control Plan; all applicable special provisions, specifications, and standard drawings; and this provision;
- (b) Successfully complete the MoDOT Stormwater Training Course within the last 4 years. The MoDOT Stormwater Training is a free online course available at MoDOT.org;
- (c) Attend the Pre-Activity Meeting for Grading and Land Disturbance and all subsequent Weekly Meetings in which grading activities are discussed;
- (d) Oversee and ensure all work is performed in accordance with the Project-specific SWPPP and all updates thereto, or as designated by the Engineer;
- (e) Review the project site for compliance with the Project SWPPP, as needed, from the start of any grading operations until final stabilization is achieved, and take necessary actions to correct any known deficiencies to prevent pollution of the waters of the state or adjacent property owners prior to the engineer's weekly inspections;
- (f) Review and acknowledge receipt of each MoDOT Inspection Report (Land Disturbance Inspection Record) for the Project within forty eight (48) hours of receiving the report and ensure that all Stormwater Deficiencies noted on the report are corrected as soon as possible, but no later than stated in Section 5.0.

**3.0 Pre-Activity Meeting for Grading/Land Disturbance and Required Hold Point.** A Pre-Activity meeting for grading/land disturbance shall be held prior to the start of any land disturbance operations. No land disturbance operations shall commence prior to the Pre-Activity meeting except work necessary to install perimeter controls and entrances. Discussion items at the pre-activity meeting shall include a review of the Project SWPPP, the planned order of grading operations, proposed areas of initial disturbance, identification of all necessary BMPs that shall be installed prior to commencement of grading operations, and any issues relating to compliance with the Stormwater requirements that could arise in the course of construction activity at the project.

**3.1 Hold Point.** Following the pre-activity meeting for grading/land disturbance and subsequent installation of the initial BMPs identified at the pre-activity meeting, a Hold Point shall occur prior to the start of any land disturbance operations to allow the engineer and WPCM the time needed to perform an on-site review of the installation of the BMPs to ensure compliance with the SWPPP is met. Land disturbance operations shall not begin until authorization is given by the engineer.

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**4.0 Inspection Reports.** Weekly and post run-off inspections will be performed by the engineer and each Inspection Report (Land Disturbance Inspection Record) will be entered into a web-based Stormwater Compliance database. The WPCM will be granted access to this database and shall promptly review all reports, including any noted deficiencies, and shall acknowledge receipt of the report as required in Section 2.1 (f.).

**5.0 Stormwater Deficiency Corrections.** All stormwater deficiencies identified in the Inspection Report shall be corrected by the contractor within 7 days of the inspection date or any extended period granted by the engineer when weather or field conditions prohibit the corrective work. If the contractor does not initiate corrective measures within 5 calendar days of the inspection date or any extended period granted by the engineer, all work shall cease on the project except for work to correct these deficiencies, unless otherwise allowed by the engineer. All impact costs related to this halting of work, including, but not limited to stand-by time for equipment, shall be borne by the Contractor. Work shall not resume until the engineer approves the corrective work.

**5.1 Liquidated Damages.** If the Contractor fails to complete the correction of all Stormwater Deficiencies listed on the MoDOT Inspection Report within the specified time limit, the Commission will be damaged in various ways, including but not limited to, potential liability, required mitigation, environmental clean-up, fines and penalties. These damages are not reasonably capable of being computed or quantified. Therefore, the contractor will be charged with liquidated damages specified in the amount of \$2,000 per day for failure to correct one or more of the Stormwater Deficiencies listed on the Inspection Report within the specified time limit. In addition to the stipulated damages, the stoppage of work shall remain in effect until all corrections are complete.

**6.0 Basis of Payment.** No direct payment will be made for compliance with this provision.

#### Anti-Discrimination Against Israel Certification

By signing this contract, the Company certifies it is not currently engaged in and shall not, for the duration of the contract, engage in a boycott of goods or services from the State of Israel, companies doing business in or with Israel or authorized by, licensed by, or organized under the laws of the State of Israel, or persons or entities doing business in the State of Israel as defined by Section 34.600 RSMo. This certification shall not apply to contracts with a total potential value of less than One Hundred Thousand Dollars (\$100,000) or to contractors with fewer than ten (10) employees.

#### Ground Tire Rubber (GTR) Dry Process Modification of Bituminous Pavement Material

**1.0 Description.** This work shall consist of the dry process of adding ground tire rubber (GTR) to modify bituminous material to be used in highway construction. Existing GTR requirements in Section 1015 pertain to the wet process method of GTR modification that blends GTR with the asphalt binder (terminal blending or blending at HMA plant). The following requirements shall govern for dry process GTR modification. The dry process method adds GTR as a fine aggregate or mineral filler during mix production. All GTR modified asphalt mixtures shall be in accordance with Secs 401, 402, or 403 as specified in the contract; except as revised by this specification.

**2.0 Materials.** The contractor shall furnish a manufacturer's certification to the engineer for each shipment of GTR furnished stating the name of the manufacturer, the chemical composition, workability additives, and certifying that the GTR supplied is in accordance with this specification.

**2.1 Product Approval.** The GTR product shall contain a Trans-Polyoctenamer (TOR) added at 4.5 % of the weight of the crumb rubber or an engineered crumb rubber (ECR) workability additive that has proven performance in Missouri. Other GTR additives shall be demonstrated and proven prior to use such as a five-year field performance history in other states or performance on a federal or state-sanctioned accelerated loading facility.

**2.2 General.** GTR shall be produced from processing automobile or truck tires by ambient or cryogenic grinding methods. Heavy equipment tires, uncured or de-vulcanized rubber will not be permitted. GTR shall also meet the following material requirements:

| <b>Table 1 – GTR Material Properties</b> |                    |                 |
|------------------------------------------|--------------------|-----------------|
| <b>Property</b>                          | <b>Test Method</b> | <b>Criteria</b> |
| Specific Gravity                         | ASTM D1817         | 1.02 to 1.20    |
| Metal Contaminates                       | ASTM D5603         | $\leq 0.01\%$   |
| Fiber Content                            | ASTM D5603         | $\leq 0.5\%$    |
| Moisture Content                         | ASTM D1509         | $\leq 1.0\%^*$  |
| Mineral Filler                           | AASHTO M17         | $\leq 4.0\%$    |

\*Moisture content of the GTR shall not cause foaming when combined with asphalt binder and aggregate during mix production

**2.3 Gradation.** The GTR material prior to TOR or ECR workability additives shall meet the following gradation and shall be tested in accordance with ASTM D5603 and ASTM D5644.

| <b>Table 2 – GTR Gradation</b> |                                  |
|--------------------------------|----------------------------------|
| <b>Sieve</b>                   | <b>Percent Passing by Weight</b> |
| No. 20                         | 100                              |
| No. 30                         | 98-100                           |
| No. 40                         | 50-70                            |
| No. 100                        | 5-15                             |

**3.0 Delivery, Storage, and Handling.** The GTR shall be supplied in moisture-proof packaging or other appropriate bulk containers. GTR shall be stored in a dry location protected from rain before use. Each bag or container shall be properly labeled with the manufacturer's designation for the GTR and specific type, mesh size, weight and manufacturer's batch or Lot designation.

**4.0 Feeder System.** Dry Process GTR shall be controlled with a feeder system using a proportioning device that is accurate to within  $\pm 3$  percent of the amount required. The system shall automatically adjust the feed rate to always maintain the material within this tolerance and shall have a convenient and accurate means of calibration. The system shall provide in-process monitoring, consisting of either a digital display of output or a printout of feed rate, in pounds per minute, to verify feed rate. The supply system shall report the feed in 1-pound increments using load cells that will enable the user to monitor the depletion of the GTR. Monitoring the system volumetrically will not be allowed. The feeder shall interlock with the aggregate weight system and asphalt binder pump to maintain correct mixture proportions at all production rates.

Flow indicators or sensing devices for the system shall be interlocked with the plant controls to interrupt mixture production if GTR introduction rate is not within  $\pm 3$  percent. This interlock will immediately notify the operator if GTR introduction rate exceeds introduction tolerances. All plant production will cease if the introduction rate is not brought back within tolerance after 30 seconds. When the interlock system interrupts production and the plant has to be restarted, upon restarting operations; the modifier system shall run until a uniform feed can be observed on the output display. All mix produced prior to obtaining a uniform feed shall be rejected.

**4.1 Batch Plants.** GTR shall be added to aggregate in the weigh hopper. Mixing times shall be increased per GTR manufacturer recommendations.

**4.2 Drum Plants.** The feeder system shall add GTR to aggregate and liquid binder during mixing and provide sufficient mixing time to produce a uniform mixture. The feeder system shall ensure GTR does not become entrained in the exhaust system of the drier or plant and is not exposed to the drier flame at any point after introduction.

**5.0 Testing During Mixture Production.** Testing of asphalt mixes containing GTR shall not begin until at least 30 minutes after production or per additive supplier's recommendation.

**6.0 Construction Requirements.** Mixes containing GTR shall have a target mixing temperature of 325 F or as directed by the GTR additive supplier. The additive supplier's recommendations shall be followed to allow for GTR binder absorption/reaction. This may include holding mix in the silo to allow time for binder to absorb into the GTR. Rolling operations may need to be modified.

**7.0 Mix Design Test Method Modification.** A formal mixing procedure from the additive supplier shall be provided to the contractor and engineer that details the proper sample preparation, including blending GTR with the binder or other additives. Samples

shall be prepared and fabricated in accordance with this procedure by the engineer and contractor throughout the duration of the project.

**8.0 Mix design Volumetrics.** Mix design volumetric equations shall be modified as follows:

**8.1** Additional virgin binder added to offset GTR absorption of binder shall be counted as part of the mix virgin binder

**8.2** GTR shall be included as part of the aggregate when calculating VMA of the mix.

**8.2.1** GTR SPG shall be 1.15

**8.3** Mix  $G_{sb}$  used to determine VMA shall be calculated as follows:

$$G_{sb (JMF)} = \frac{(100 - P_{bmv})}{\left(\frac{P_s}{G_{sb}} + \frac{P_{GTR}}{G_{GTR}}\right)}$$

where:

$G_{sb (JMF)}$  = bulk specific gravity of the combined aggregate including GTR

$P_{bmv}$  = percent virgin binder by total mixture weight

$P_s$  = percent aggregate by total mixture weight (not including GTR)

$P_{GTR}$  = percent GTR by total mixture weight

$G_{sb}$  = bulk specific gravity of the combined aggregate (not including GTR)

$G_{GTR}$  = GTR specific gravity

**8.4**  $G_{se}$  shall be calculated as follows:

$$G_{se} = \frac{(100 - P_b - P_{GTR})}{\left(\frac{100}{G_{mm}} - \frac{P_b}{G_b} - \frac{P_{GTR}}{G_{GTR}}\right)}$$

**8.5**  $P_{be}$  shall be calculated as follows:

$$P_{be} = P_b - \frac{P_{ba}}{100} * (P_s + P_{GTR})$$

**9.0 Minimum GTR Amount.** The minimum dosage rate for GTR shall be 5 % by weight of total binder for an acceptable one bump grade or 10 % by weight of total binder for an acceptable two bump grade as detailed in the following table. Varying percentage blends of GTR and approved additives may be used as approved by the engineer with proven performance and meeting the specified requirements of the contract grade.

| Contract Binder Grade | Percent Effective Virgin Binder Replacement Limits | Required Virgin Binder Grade | Minimum GTR Dosage Rate |
|-----------------------|----------------------------------------------------|------------------------------|-------------------------|
| PG 76-22              | 0 - 20                                             | PG 70-22                     | 5 %                     |
|                       |                                                    | PG 64-22                     | 10 %                    |
| PG 70-22              | 0 - 30                                             | PG 64-22                     | 5 %                     |
|                       |                                                    | PG 58-28                     | 10 %                    |
| PG 64-22              | 0 – 40*                                            | PG 58-28                     | 5 %                     |
|                       |                                                    | PG 52-34                     | 10 %                    |
| PG 58-28              | 0 – 40*                                            | PG 52-34                     | 5 %                     |
|                       |                                                    | PG 46-34                     | 10 %                    |

\* Reclaimed Asphalt Shingles (RAS) may be used when the contract grade is PG 64-22 or PG 58-28. RAS replacement shall follow the 2 x RAS criteria when calculating percent effective binder replacement in accordance Sec 401.

Buy America

In addition to Section 106.9 of the Missouri Standard Specifications for Highway Construction, the following requirements will also be in effect for this project.

**1.0 Description.** The Bipartisan Infrastructure Law (BIL) was enacted on November 15, 2021. The BIL includes Build America, Buy America Act Publication L. No. 117-58. This provision expands the Buy America requirements beyond what is currently only required for steel and iron products. The steel and iron provisions have not changed with the new bill. Cement and cementitious materials; aggregates such as stone, sand, or gravel; or aggregate binding agents or additives are excluded from this requirement. All other materials and manufactured products permanently incorporated into the project will be subject to Buy America requirements. There are three categories requiring Buy America Certification:

- a) Iron and steel – no changes to the current specification requirements.
- b) Manufactured products – these are currently exempted under the 1983 waiver from FHWA.

c) Construction materials consisting primarily of:

- Non-ferrous metals;
- Plastic and polymer-based products (including polyvinylchloride, composite build materials, and polymers used in fiber optic cables);
- Glass (including optic glass);
- Lumber; or
- Drywall

**1.1** All products and or materials will only be classified under one of these categories and not under multiple categories. It is the prime contractor's responsibility to assure all submittals required for Buy America are submitted to the Engineer prior to the products and or materials being incorporated in the job. The implementation of this policy will be in effect for all projects awarded after November 10, 2022.

**1.2** New items designated as construction materials under this requirement will require the prime contractor to submit a material of origin form certification prior to incorporation into the project. The Certificate of Material origin form ([link to certificate form](#)) from the supplier and/or fabricator must show all steps of the manufacturing being completed in the United States. The Certificate of Material form shall be filed with the contract documents.

**1.3** Any minor miscellaneous construction material items that are not included in the materials specifications shall be certified by the prime contractor as being procured domestically. The certification shall read "I certify all materials permanently incorporated in this project covered under this provision have been to the best of my knowledge procured and all manufactured domestically." The certification shall be signed by an authorized representative of the prime contractor.

**1.4** The National Transportation Product Evaluation Program (NTPEP) compliance program verifies that some non-iron and steel products fabrication processes conform to 23 CFR 635.410 Buy America Requirements and an acceptable standard per 23 CFR 635.410(d). NTPEP compliant suppliers will not be required to submit step certification documentation with the shipment for some selected non-iron and steel materials. The NTPEP compliant supplier shall maintain the step certification documentation on file and shall provide this documentation to the engineer upon request.

**2.0 Basis of Payment.** Any costs incurred by the contractor by reason of compliance with the above requirements shall be considered as included in and completely covered by the unit price bid for the various items of work included in the contract.

***Delete Sec 403.19.2 and substitute the following:***

**403.19.2 Lots.** The lot size shall be designated in the contractor's QC Plan. Each lot shall contain no less than four sublots and the maximum sublot size shall be 1,000 tons. The maximum lot size shall be 4,000 tons for determination of pay factors. Sublots from incomplete

lots shall be combined with the previous complete lot for determination of pay factors. When no previous lot exists, the mixture shall be treated in accordance with [Sec 403.23.7.4.1](#). A new lot shall begin when the asphalt content of a mixture is adjusted in accordance with [Sec 403.11](#).

#### H. Quality Management NJSP-15-22

**1.0 Quality Management.** The contractor shall provide Quality Management as specified herein to ensure the project work and materials meets or exceeds all contract requirements.

**1.1** The contractor shall provide Quality Control (QC) of the work and material, as specified herein, to ensure all work and material is in compliance with contract requirements. QC staff shall perform and document all inspection and testing. The QC inspectors and testers may be employed by the contractor, sub-contractor, or a qualified professional service provided by the contractor.

**1.2** The engineer will provide Quality Assurance (QA) inspection. The role of QA is to verify the performance of QC and provide confidence that the product will satisfy given requirements for quality.

**1.3** The contractor shall designate a person to serve as the project Quality Manager (QM). The QM shall be knowledgeable of standard testing and inspection procedures for highway and bridge construction, including a thorough understanding of the Missouri Standard Specifications. The QM shall be responsible for the implementation and execution of the Quality Management Plan and shall oversee all QC responsibilities, including all sub-contract work. The QM shall be the primary point of contact for all quality related issues and responsibilities, and shall ensure qualified QC technicians and inspectors are assigned to all work activities. The QM should be separate from the manager of the work activities to effectively manage a QC program.

**1.4** Any QC personnel determined in sole discretion of the engineer to be incompetent, derelict in their duties, or dishonest, shall at a minimum be removed from the project. Further investigation will follow with a stop work notification to be issued until the contractor submits a corrective action report that meets the approval of the engineer.

**2.0 Quality Management Plan.** The contractor shall develop, implement and maintain a Quality Management Plan (QMP) that will ensure the project quality meets or exceeds all contract requirements, and provides a record for acceptance of the work and material. A sample QMP, which shows minimum requirements, is provided on the MoDOT website at: [www.modot.org/quality](http://www.modot.org/quality).

**2.1** The QMP shall address all QC inspection and testing requirements of the work as described herein. A draft QMP shall be submitted to the Resident Engineer for review at least two weeks prior to the pre-construction conference. An approved QMP is required at least two weeks prior to the start of work, unless otherwise allowed by the engineer. Physical work on the project shall not begin prior to approval of the QMP by the engineer.

**2.2** The approved QMP shall be considered a contract document and any revisions to the QMP will require approval from the engineer.

**2.3** The following items shall be included in the Quality Management Plan:

- a) Organizational structure of the contractor's project management, production staff, and QC staff, specific to this project.
- b) Name, qualifications and job duties of the Quality Manager.
- c) A list of all certified QC testers who will perform QC duties on the project, including sub-contract work, and the tests in which they are certified.
- d) A list of all QC inspectors who will perform QC inspection duties on the project, including sub-contract work, and the areas of inspection that they will be assigned.
- e) A procedure for verifying documentation is accurate and complete as outlined in Section 3.
- f) A procedure describing QC Inspections as outlined in Section 4.
- g) A procedure describing QC Testing, as outlined in Section 5, including a job specific Inspection and Test Plan (ITP).
- h) A procedure describing Material Receiving as outlined in Section 6.
- i) A list of Hold Points that are not included in the checklist forms, as outlined in Section 8.
- j) A procedure for documenting and resolving Non-Conforming work as outlined in Section 9.
- k) A procedure for tracking and documenting revisions to the QMP.
- l) A list of any approved changes to the Standard Specifications or ITP, including a reference to the corresponding change order.
- m) Format for the Weekly Schedule and Work Plans as outlined in Section 10, including a list of activities that will require pre-activity meetings.

**3.0 Project Documentation.** The contractor shall establish a Document Control Procedure for producing and uploading the required Quality Management documents to a MoDOT-provided server. The document management software used by MoDOT is Microsoft SharePoint®. Contractors do not need to purchase Microsoft SharePoint®, however, it is recommended that new users acquire some basic training to better understand how to use this software. MoDOT does not provide the software training, but there are several online vendors who do. Contractors are required to use Microsoft Excel® and Microsoft Word® with some documents.

**3.1** The contractor shall utilize the file structure and file naming convention provided by MoDOT. A sample file structure is available on the MoDOT website.

**3.2** Documents (standard forms, reports, and checklists) referenced throughout this provision are considered the minimum documentation required. They shall be obtained from MoDOT at the following web address: [www.modot.org/quality](http://www.modot.org/quality). The documents provided by MoDOT are required to be used in the original format, unless otherwise approved by the engineer. Any alteration to these forms shall be approved by the engineer.

**3.3** Timely submittal of the required documents to the MoDOT document storage location is essential to ensure payment can be processed for the completed work. Submittal of the documents is required within 12 hours of the work shift that the work was performed, or on a document-specific schedule approved by the engineer and included in the QMP.

**3.4** The contractor shall establish a verification procedure that ensures all required documents are submitted to the engineer within the specified time, and prior to the end of each pay period for the work that was completed during that period. Payment will not be made for work that does not include all required documents. Minimum documents that might be required prior to payment include: Test Reports, Inspection Checklists, Materials Receiving Reports, and Daily Inspection Reports.

**3.5** The contractor shall perform an audit at project closeout to ensure the final collection of documents is accurate and complete.

**4.0 Quality Control Inspections.** The QMP shall identify a procedure for performing QC inspections. QC inspections shall be performed for all project activities to ensure the work is in compliance with the contract, plans and specifications.

**4.1** The QM shall identify the QC inspectors assigned to each work activity. The QC inspectors shall inspect the work to ensure the work is completed in accordance with the plans and specifications, and shall document the inspection by completing the required inspection checklists, forms, and reports provided by MoDOT. Depending on the type of work, the checklists may be necessary daily, or they may follow a progressive work process. The frequency of each checklist shall be stated in the QMP. The contractor may propose alternate versions of checklists that are more specific to the work.

**4.2** A Daily Inspection Report (DIR) is required to document pertinent activity on the project each day. This report shall include a detailed diary that describes the work performed as well as observations made by the inspection staff regarding quality control. The report shall include other items such as weather conditions, location of work, installed quantities, tests performed, and a list of all subcontractors that performed work on that date. The report shall include the full name of the responsible person who filled out the report and shall be digitally signed by an authorized contractor representative.

**4.3** External fabrication of materials does not require further QC inspection if the product is currently under MoDOT inspection or an approved QC/QA program. QC inspection and testing required in the production of concrete for the project shall be the responsibility of the contractor.

**4.4** The contractor shall measure, and document on the DIR, the quantity for all items of work that require measurement. Any calculations necessary to support the measurement shall be included with the documentation. The engineer will verify the measurements prior to final payment.

**5.0 Quality Control Testing.** The QMP shall identify a procedure for QC testing. The contractor shall perform testing of the work at the frequency specified in the Inspection and Test Plan (ITP).

**5.1** MoDOT will provide a standard ITP and the contractor shall modify it to include only the items of work in the contract, including adding any Job Special Provision items. The standard ITP is available on the MoDOT website at [www.modot.org/quality](http://www.modot.org/quality). The contractor shall not

change the specifications, testing procedures, or the testing frequencies, from the standard ITP without approval by the engineer and issuance of a change order.

**5.2** Test results shall be recorded on the standard test reports provided by the engineer, or in a format approved by the engineer. Any test data shall be immediately provided to the engineer upon request at any time, including prior to the submission of the test report.

**5.3** The contractor shall ensure that all personnel who perform sampling and/or testing are certified by the MoDOT Technician Certification Program or a certification program that has been approved by MoDOT for the sampling and testing they perform.

**5.4** If necessary, an independent third party will be used to resolve any significant discrepancies between QC and QA test results. All dispute resolution testing shall be performed by a laboratory that is accredited in the AASHTO Accreditation Program in the area of the test performed. The contractor shall be responsible for the cost to employ the third party laboratory if the third party test verifies that the QA test was accurate. The Commission shall be responsible for the cost if the third party test verifies that the QC test was accurate.

**6.0 Material Receiving.** The QMP shall identify a procedure for performing material receiving. Standard material receiving forms will be provided by the engineer.

**6.1** The procedure shall address inspections for all material delivered to the site (excluding testable material such as concrete, asphalt, aggregate, etc.) for general condition of the material at the time it is delivered. The material receiving procedure shall record markings and accompanying documentation indicating the material is MoDOT accepted material (MoDOT-OK Stamp, PAL tags, material certifications, etc.).

**6.2** All required material documentation must be present at the time of delivery. If the material is not MoDOT accepted, the contractor shall notify the engineer immediately and shall not incorporate the material into the work.

**7.0 Quality Assurance.** The engineer will perform Quality Assurance inspection and testing (QA) to verify the performance of QC inspection and testing. The frequency of the QA testing will be as shown in the ITP, but may be more frequent at the discretion of the engineer. The engineer will record the results of the QA testing and inspection and will inform the contractor of any known discrepancies.

**7.1** QA is responsible for verifying the accuracy of the final quantity of all pay items in the contract. This includes taking measurements on items that require measurement and other items that are found to have appreciable errors.

**7.2** QA inspection and test results shall not be used as a substitute for QC inspection and testing.

**7.3** QA will be available for Hold Point inspections at the times planned in the Weekly Schedule. The inspections may be re-scheduled as needed, but a minimum 24-hour advance notification from the contractor is required unless otherwise approved by the engineer.

**8.0 Hold Points.** Hold Points are events that require approval by the engineer prior to continuation of work. Hold Points occur at definable stages of work when the succeeding work depends on a QA review of the preceding work before work can continue.

**8.1** A list of minimum Hold Points will be provided by the engineer and shall be included in the QMP. The engineer may make changes to the Hold Point list at any time.

**8.2** Prior to all Hold Point inspections, QC shall provide the engineer with the Daily Inspection Reports, Inspection Checklists, Test Reports, and Material Receiving Reports for the work performed leading up to the Hold Point. If the engineer identifies any corrective actions needed during a Hold Point inspection, the corrections shall be completed prior to continuing work. The engineer may require a new Hold Point to be scheduled if the corrections require a follow-up inspection.

**9.0 Non-Conformance Reporting.** Non-conformance reports shall be issued by the contractor for work that does not meet the contract requirements. Non-conforming work includes work, testing, materials and processes that do not meet contract requirements. The contractor shall establish a procedure for identifying and resolving non-conforming work as well as tracking the status of the reports.

**9.1** Contractor QC staff or production staff should identify non-conforming work and document the details on the Non-Conformance Report form provided by MoDOT. QA staff may also initiate a non-conformance report.

**9.2** In-progress work that does not meet the contract requirements may not require a non-conformance report if production staff is aware of the issue and corrects the problem during production. QC or QA may issue a non-conformance report for in-progress work when documentation of the deficiency is considered beneficial to the project record.

**9.3** The contractor shall propose a resolution to the non-conforming work. Acceptance of a resolution by the engineer is required before closure of the non-conformance report.

**9.4** For recurring non-conformance work of the same or similar nature, a written Corrective Action Request will be issued by QC or QA. The contractor shall then establish a procedure for tracking the corrective action from issuance of the request to implementation of the solution. Approval from the engineer is required prior to implementation of the proposed corrective action. The contractor shall notify the engineer after the approved corrective action has been implemented.

**10.0 Work Planning and Scheduling.** The contractor shall include Quality Management in all aspects of the work planning and scheduling. This shall include providing a Weekly Schedule, a Work Plan for each work activity, and holding pre-activity meetings for each new activity.

**10.1** A Weekly Schedule shall be provided to the engineer each week that outlines the planned project activities for the following two-week period. This schedule shall include all planned work, identification of all new activities, traffic control events, and requested Hold Point inspections for the period. Planned quantity of materials, along with delivery dates should also be included in the schedule.

**10.2** A Work Plan shall be submitted to the engineer at least one week prior to the pre-activity meeting. The Work Plan shall include the following: a safety plan, list of materials to be used, work sequence, defined responsibilities for QC testing and inspection personnel, and stages of work that will require Hold Point inspections.

**10.3** A pre-activity meeting is required prior to the start of each new activity. The purpose of this meeting is to discuss details of the Work Plan and schedule, including all safety precautions. Those present at the meeting shall include: the production supervisor for the activity, the Quality Manager, QC inspection and testing staff, and QA. The Quality Manager will review the defined responsibilities for QC testing and inspection personnel and will address any quality issues with the production staff. Attendees may join the meeting in person or by phone or video conference.

**11.0 Basis of Payment.** Payment for all costs associated with developing, implementing and maintaining the Quality Management Plan, providing Quality Control inspection and testing, and all other costs associated with this provision, will be considered included in the unit price of each contract item. No direct pay will be made for this provision.

I. Cooperation Between Contractors – SW

**1.0 Description.** This contract is one of several contemplated relative to the overall project. Separate contracts may be let that will be within this contracts area.

**2.0 Construction Requirements.**

**2.1** The work for this project shall be performed in the order necessary to best facilitate the early completion of the combined projects on this improvement. The contractor shall be required to arrange the storage of materials and equipment and perform the construction operations so as not to unduly interfere with the operations of other contractors. This may require the contractor to store equipment and materials off state right of way and make the necessary arrangements for storage sites.

**2.2** Full cooperation of the contractors involved with this improvement in careful and complete coordination of their respective activities in the area will be required. Each contractor involved shall so schedule and conduct work as to avoid unnecessary inconvenience, delay to another and a manner as not to damage work being performed or completed by another. When necessary for proper prosecution of work, each contractor shall permit the other access through the overlapping construction areas and the use of any access or haul roads constructed by others.

**2.3** Project JSU0101 on Route 65 at Farm Road 94 will be constructed concurrently with project J8P3164. This project is in the March 2024 letting.

**2.4** Project J8S3226, a resurfacing project on Route C, is in the September 2023 letting.

**3.0 Method of Measurement.** No measurement will be made.

**4.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

J. Bridge End Transitions - SW

**1.0** At all bridge exceptions, the engineer will determine in the field the ending point of the transition. This point will not necessarily be at the bridge end, but will be located at a point which provides a smooth transition and approach to the bridge. The limits of all bridge end transitions

shall be approved by the engineer before any milling proceeds on these transitions. Where bridges are to be resurfaced, the surfacing shall be from curb to curb.

K. Pavement Marking Log – SW

**1.0 Description.** This work shall consist of the Contractor documenting the location of all existing pavement markings prior to coldmilling or resurfacing and installing new pavement markings to match the scheme that was in place prior to the project.

**2.0 Construction Requirements.** Prior to the start of resurfacing work, the Contractor shall document the color, type, and location of the existing pavement markings, including any change in pavement marking (e.g., solid yellow to intermittent yellow on the centerline) and no passing zones. The Contractor shall submit the method of documentation to the Engineer for approval prior to recording the existing pavement marking information.

**2.1** The existing pavement marking documentation provided by the Contractor shall include the location of existing pavement markings by either station or log mile. The Engineer shall reserve the right to make adjustments to the final pavement marking locations. The Engineer will provide the Contractor with any adjusted locations. Under no circumstances shall the Contractor make adjustments to the location of permanent pavement markings without the Engineer's approval.

**2.2** All permanent pavement markings shall be installed in accordance with Sec 620.

**3.0. Temporary Pavement Marking.** The Contractor shall provide temporary pavement marking in accordance with Sec 620 and Standard Plan 620.10. No compensation will be made to the Contractor for temporary pavement marking.

**4.0 Method of Measurement.** Measurement will be made in accordance with Sec 620.

**5.0 Basis of Payment.** No direct compensation will be made to the Contractor for compliance with this provision. All costs associated with the equipment, labor, materials, and time necessary to fulfill the requirements of this provision shall be considered completely covered by the pavement marking (Sec 620) line items in the contract.

L. Permanent Pavement Marking - SW

**1.0 Description.** This work shall consist of furnishing and placing permanent centerline, edge line, lane line markings, and preformed thermoplastic pavement marking, as specified, at locations shown on the plans or as approved by the engineer. The preformed thermoplastic pavement marking includes, but not limited to, 24" White (Stop Bars) and 24" Yellow (Hash Mark), 6" White for Crosswalks, Turn Arrows, Railroad Crossings, Yield Markings, and the word "ONLY". This work shall be in accordance with Section 620 and specifically as follows.

**2.0 Construction Requirements.** On roadways open to traffic, permanent centerline, edge line, and lane line markings shall be in place no later than five days after the final paving operations. This requirement applies per individual route if multiple routes are included in a contract or if a 15 mile section of an individual route is open to traffic within a contract. This requirement also applies to divided highways, once a directional segment of 15 mile, or the

entire directional segment if less than 15 miles, is paved and open to traffic within a contract. To fulfill this requirement, the contractor may have to mobilize more than once for the installation of permanent centerline, edge line, and lane line markings. The contractor will also need to coordinate the permanent pavement marking with the installation of rumble strips. The contractor shall place the preformed thermoplastic pavement marking after the permanent centerline, edge line, and lane line marking is installed by the contractor or by others. The contractor will have 5 five days after the permanent centerline, edge line, and lane line markings are placed to start the preformed thermoplastic pavement marking installation and shall be placed in accordance with manufacturer's recommendations or as approved by the engineer.

**3.0 Basis of Payment.** The accepted quantity of permanent pavement marking paint and preformed thermoplastic pavement marking will be paid for at the contract unit price for each of the pay items include in the contract. Payment will be considered full compensation for all labor, equipment, material or time necessary to complete the described work including any other incidental items.

M. Permanent Aggregate Edge Treatment (J8P3164) - SW

**1.0 Description.** This work shall consist of furnishing and placing an aggregate material on the shoulders of the resurfaced route in areas indicated in the plans or as directed by the engineer. This work and material shall be in accordance with Section 310 except as follows. The edge treatment shall be at least 2' wide.

**2.0 Material**

2.1 Aggregate Material utilized for permanent aggregate edge treatment shall be either commercial base or coldmillings. Any material shall be approved by the engineer prior to use.

2.1.1 Coldmilling material shall be an asphaltic material created by the equipment and operations as defined in Standard Specification 622.10.

2.1.2 Aggregate material shall be a 1" commercial base.

**3.0 Construction Requirements.** The contractor shall furnish, haul and spread aggregate material or coldmillings to bring the shoulders up to match the overlaid pavement elevation as shown in the typical sections.

**3.1** Aggregate or coldmillings shall be simultaneously deposited and spread on the sub-grade and shall not be deposited on the pavement or shoulder and bladed into place without prior approval from the engineer. Aggregate material or coldmillings shall be shaped according to the typical section and compacted until there is no visible evidence of further consolidation.

**3.2** Density shall be obtained from reasonable compactive efforts consisting of no less than three passes with a roller until no further visible compaction can be achieved, or by other methods approved by the engineer.

**3.3** After all placing, shaping, and compactive effort operations are completed, the permanent aggregate edge treatment shall match the overlaid pavement elevation as shown in the typical sections.

3.4 A prime coat (MC-800) in accordance with Section 408, shall be placed on top of all permanent aggregate edge treatment, regardless of material used, at a target rate of 0.25Gal/SY.

**4.0 Method of Measurement.** Measurement of material furnished for shoulder aggregate shall be dependent upon the material the contractor chooses to use for this work. If the contractor chooses to use a 1" commercial base, measurement will be made per ton and in accordance with Section 310.5.3. If the contractor chooses to use coldmillings, measurement will be made per linear foot. In regards to utilizing coldmillings, the Contractor is hereby being informed that it shall be their responsibility to review the existing slopes on the project and ensure there is sufficient material to install new slopes in accordance with the specifications and plans. Measurement for all prime (MC-800) will be in accordance with Section 408.5

## **5.0 Basis of Payment.**

**5.1** The bid item for the shoulder material is for the 1" commercial base option. The accepted quantities of permanent aggregate edge treatment will be paid for at the contract unit price for PERMANENT AGGREGATE EDGE TREATMENT, pay item 304-99.10, including all labor, equipment, and material costs required to fulfill the requirements of the special provision

**5.1.1** Should the contractor choose to construct the permanent aggregate edge treatment with coldmillings, notification must be given to the engineer in advance of the work so that a change order can be issued to facilitate payment of the permanent aggregate edge treatment with a contingent item as specified herein.

**5.1.2** For the coldmilling option, a zero-cost change order will be issued to zero out the tonnage of permanent aggregate edge treatment so that it can be converted to a linear foot quantity pay item. A contingent item for the permanent aggregate edge treatment paid by the linear foot will be added to the change order. The linear footage added to the contract shall be double the centerline miles of the project. A unit price for the permanent aggregate edge treatment, coldmilling option, will be determined by multiplying the original permanent aggregate edge treatment unit bid price and the tonnage included in the contract, then dividing by double the centerline miles of the project.

**5.2** The prime coat (MC-800) shall be paid for at the contract unit price for PRIME (MC-800), pay item 408-10.18, regardless of the material used to construct the edge treatment.

## **N. Contractor Furnished Surveying and Staking - SW**

In addition to the requirements of Section 627 of the Missouri Standard Specifications for Highway Construction, the following shall apply:

**1.0 Description.** The contractor shall be responsible for all layout required on the project. This responsibility shall include, but not be limited to the following: Construction signing, transition milling, pavement marking, loop detectors, etc.

**1.1** The above list is not all inclusive. The contractor shall have the primary responsibility for these operations. The contractor shall provide the Resident Engineer (RE) with a staking plan layout for approval prior to the installation of signs. The RE will also provide assistance during this layout provided a request is submitted to the RE or Construction Project Manager 48 hours

in advance. This will ensure that all permanently mounted traffic control devices remain consistent with District policy and avoid re-staking. If the contractor installs any signs without engineer approval, all costs associated with re-staking and/or relocation will be at the contractor's expense.

**1.2** The intent of this provision is to increase the quality of our work zones and minimize negative impacts to the contractor's schedule that can result from delays in staking.

**1.3** Any adjustments to the plan quantities or line numbers established in the contract shall be approved by the Engineer.

**2.0 Basis of Payment.** No direct payment will be made to cover the costs associated with these additional requirements. All costs will be considered completely covered by the unit bid price submitted for Contractor Furnished Surveying and Staking.

O. Damage to Existing Pavement, Shoulders, Side Roads, and Entrances - SW

**1.0 Description.** This work shall consist of repairing any damage to existing pavement, shoulders, side roads and entrances caused by contractor operations. This shall include, but is not limited to, damage caused by the traffic during contractor operations within the project limits including the work zone signing.

**2.0 Construction Requirements.** Any cracking gouging, or other damage to the existing pavement, shoulders, side roads, or entrances from general construction shall be repaired within twenty-four (24) hours of the time of damage at the contractor's expense. Repair of the damaged pavement, shoulders, side roads, or entrances shall be as determined by the engineer.

**3.0 Method of Measurement.** No measurement of damaged pavement or shoulder areas or damaged side roads or entrances as described above shall be made.

**4.0 Basis of Payment.** No payment will be made for repairs to existing pavement, shoulders, side roads or entrances damaged by contractor expenses.

P. Intelligent Compaction NJSP-18-08C

**1.0 Description.** This work shall consist of collecting location, temperature, speed and intelligent compaction measurement values (ICMV) from properly instrumented rollers within the mainline paving limits and then submitting the Intelligent Compaction (IC) Data in the defined format. This provision shall apply for each lift of mainline pavement. This work shall be completed in accordance with the general principles set forth in AASHTO PP81-18 Standard Practice for Intelligent Compaction Technology for Embankment and Asphalt Pavement Applications, and specifically as stated in the following sections.

**2.0 IC Asphalt Rollers.** All asphalt rollers with the exception of the finish roller shall be properly instrumented. These instrumented rollers will be referred to as IC Rollers. Steel wheel rollers shall be self-propelled double-drum vibratory rollers equipped with accelerometers mounted to acquire signals from the vibratory response in the drum measuring the interactions between the rollers and compacted materials in order to evaluate the applied compaction effort

known as the ICMV. Rubber tire rollers will not be required to collect the ICMV. IC Rollers shall be equipped with non-contact temperature sensors for measuring pavement surface temperatures as well as a Global Positioning System (GPS) to map the roller position history.

**3.0 Equipment Accuracy.** IC Roller accuracy shall be in accordance with the following.

| Operating Parameter       | Accuracy                                 |
|---------------------------|------------------------------------------|
| Global Positioning System | ±50 mm (±2 in.) in the X and Y Direction |
| Rolling Speed             | ±0.5 kph (±0.3 mph)                      |
| Frequency                 | ±2 Hz                                    |
| Amplitude                 | ±0.2 mm (±0.008 in.)                     |
| Temperature               | ±1.5°C (±2.7°F)                          |

**4.0 Onboard Unit.** The IC Rollers shall include an integrated on-board documentation system that is capable of displaying real-time color-coded maps of IC measurement values including the stiffness response values, roller location, number of roller passes, pavement surface temperatures and line work (alignment file) if applicable. The unit shall display the current value for roller speeds, vibration frequencies and vibration amplitude of the roller drums. The operator shall have the ability to label or select each Layer ID. The display unit shall be capable of transferring the data by means of a USB port to a removable media device or wirelessly to the manufacturer's Cloud storage.

**5.0 Software Requirements.** The manufacturer's Intelligent Compaction software, or cloud computing, shall map and export gridded all-pass data and resemble PP81 section 4.3.5.2 as much as possible. At minimum, the exported data shall consist of the required fields in Table 5 of PP81 in order to allow adequate filtering in Veta.

**6.0 Global Positioning System (GPS).** Radio and receiver units shall be mounted on each IC roller to monitor the drum locations and track the number of passes of the rollers. The GPS system shall also meet the following requirements:

- (a) Set all GPS devices to the Universal Transverse Mercator (UTM) coordinate system No.15 except for portions of the SE District which are No. 16, regardless of whether GPS or Grid data are originally recorded. If UTM coordinates are not available, use the State Plane coordinate system and designate the appropriate State Plane zone. The recorded coordinates shall be in US survey feet. If an alternate coordinate system is established for the construction of the project, it may be used for the IC.
- (b) Provide a GPS system that can be a ground-based base station or Virtual Reference Station (VRS) to achieve Real Time Kinematic Global Positioning Systems (RTK-GPS) accuracy.
- (c) Provide GPS receivers on IC Rollers and a hand-held GPS rover that reference to the same ground-based base station channel or have the same VRS subscription.
- (d) Provide the recorded GPS data, whether from the IC Rollers or hand-held GPS rovers, in the following formats:

- (i) The time stamp shall be in military format (HHMMSS.SS) in local time zone. Accuracy of 0.01 second is necessary to differentiate sequence of Intelligent Compaction data points during post processing.
- (ii) Provide GPS latitudes and longitudes in DDMM.MMMMMMMM or decimal degrees (DD.DDDDDDDD).
- (iii) Provide grid coordinates in feet to the nearest 0.1 foot.

**7.0 Rover.** The contractor shall provide one fully equipped survey grade hand-held GPS rover with RTK for the duration of the contract. The rover may remain in the possession of the contractor but shall be available to the engineer as needed.

**7.1 Rover Specifications.** The Rover shall read GPS signals L1 C/A, L1/L2 P-Code, and L2C and Glonass signals L1/L2 CA, L1/L2 P-Code. It shall achieve horizontal accuracies of 10mm + 1 ppm RMS and vertical accuracies of 15 mm + 1 ppm RMS in RTK surveys. It shall support Network RTK using NTRIP and have an internal modem with cellular service provided. Single Baseline RTK shall also be supported with an internal UHF Radio. Training shall be provided to ensure that MoDOT personnel shall have enough knowledge of software and hardware to operate the GPS rover.

**8.0 Control Points.** The contractor shall establish control points on the project at locations necessary to ensure compliance with the outlined provisions.

**9.0 Data Management.** All submitted files shall be adequately labeled prior to submission as defined in the MoDOT IC-PMTPS Project Protocol.

**9.1 Trial Section Data.** The results from the trial section shall be recorded on the appropriate spreadsheet and submitted to the engineer within 24 hours of completing the trial section.

**9.2 Unfiltered Raw Data.** The raw IC data shall be downloaded twice per day and uploaded to the appropriate MODOT IC SharePoint site before the start of the next day's production.

**9.3 Formatted Raw Data.** The formatted raw IC data shall be submitted to the engineer before the start of the next day's production. The formatted raw IC data shall be compatible with the latest version of Veta. The data shall include IC data files, core locations/data, and coordinates of daily production boundaries. The GPS and temperature verification data shall be submitted as well in a separate file. Each file shall be labeled in accordance with the current IC-IR naming protocol posted on the IC SharePoint Site.

**9.4 Veta Project File.** The Veta project file shall include the day's production data and be submitted to the engineer within 36 hours after completion of the day's paving. The valid Veta project file shall contain the day's IC data, core locations and paving boundaries. The IC Data shall include at a minimum roller locations, temperatures, amplitudes, frequencies and speeds as well as ICMV if the accelerometer is used.

**9.5 Loss of Data.** If data collection ceases as a result of circumstances reasonably beyond the control of the contractor, the contractor will be allowed to continue the days paving without jeopardizing a portion of the lump sum payment for that day. The engineer must be notified immediately of the issue and determine if the contractor has made a reasonable effort to resolve

the issue. A meeting with the engineer shall be held to determine how to proceed if the issue is expected to extend into the next day's paving. Failure to notify the engineer of the issue at hand will result in deduction from the lump sum pay item based on the percentage of the data which is lost.

**9.6 Summary Report.** The Summary Report shall be furnished to the engineer by the contractor two days prior to the 1<sup>st</sup> and 15<sup>th</sup> of each month which includes the roller coverage results, classification for each segment, any qualifying GPS obstructions and the mean temperature at the optimum pass count. A copy of the specific version of the Summary Report used for the current construction season can be downloaded from the Construction Forms folder on the IC SharePoint page.

**10.0 Daily Verification.** The surface temperature sensor and GPS on each IC Roller shall be verified each day, although a record needs only be submitted for the measurements at the start of each week. IC Roller GPS verification shall include verifying a point established by the rover for both X and Y position to an accuracy of +/- 6 Inches. The rover shall be verified for both X and Y position with a control point at the start of each day. The IC roller temperature sensor verification shall be compared with a temperature gun which has been calibrated within the past year. The IC temperatures shall compare to be within 5°F of the temperature gun measurement. A record of each verification shall be submitted to the engineer electronically as soon as possible but no later than the start of the next day's production.

**11.0 IC Segments.** Each IC Segment shall consist of one day's production.

**12.0 Technical Support.** Technical Support from the IC roller manufacturer shall include availability on an as-needed basis for the duration of the project at no cost to the Commission. The manufacturer's representative shall provide assistance with setup, verification, data management, operation, and analysis.

**13.0 Training.** IC training materials are available online and located on the IC SharePoint Site. The IC Quality Control Technician shall review the training materials prior to the start of the project. Equipment operators shall be knowledgeable of the equipment that will be used and trained as needed by the contractor or equipment supplier.

**14.0 IC Quality Control Plan.** A pre-activity meeting shall be required prior to mainline paving. The IC Quality Control Plan shall be submitted to the engineer at least 2 weeks prior to the mainline paving pre-activity meeting. The plan at minimum shall include the following:

- (a) A list of personnel previously trained
- (b) Detailed daily verification procedure for checking the RTK-GPS of both the IC roller(s) and rover(s)
- (c) Procedure for the construction of the trial section and establishment of the optimum compaction pass count and target IC-MV value
- (d) Procedure for downloading IC data from the roller(s)
- (e) The procedure for training operators or other project staff
- (f) Detailed daily verification procedure for checking the temperature sensor on the IC Roller(s)
- (g) The name of the designated IC Quality Control Technician
- (h) Procedure for submitting data
- (i) Contact information for technical support staff

- (j) A list of the control points with either UTM or State Plane Coordinates established by the contactor
- (k) The date range when the IC component of the project will be taking place.

**15.0 Coring.** Cores shall be taken as typically required by the Missouri Standard Specification for acceptance of the pavement. The GPS coordinates of each core shall be collected with an accuracy of +/- 2 inches and submitted to the engineer by the start of the next day's production.

**16.0 Daily Production Boundaries.** The paving limits of the freshly placed mat shall be collected with an accuracy of +/- 2 inch. The edge of the new paved mainline surface shall be collected at least every 100 feet for curves and every 200 feet for tangent sections. These points shall be used to define the boundaries of each segment.

**17.0 Software Access.** The contractor shall supply the engineer with the manufacturer's Intelligent Compaction Computer Software 14 days prior to beginning work and until ninety days after completion of all work. If Cloud Storage or Cloud Computing is used, the engineer shall be supplied one user ID with full access for the same time period specified.

**18.0 GPS Obstructions.** Isolated areas influenced by a GPS obstruction may be excluded from % roller coverage computation provided that the following conditions are satisfied:

- 1) The position data is present
- 2) The GPS Reception Mode as recorded by the onsite equipment indicates that a obstruction is present
- 3) The location is properly flagged in the Veta project file and the location is identified in the bi-weekly report
- 4) The total of these areas are no more than 5% of any single day's production.

**19.0 Trial Section.** Mainline paving shall begin with the construction of a trial section for each mix type. One trial section may be constructed for each mix design. The engineer shall be notified at least 48 hours prior to construction of the trial section. The trial section shall be constructed and compacted with the same equipment, progression and methods which will be used during production. The roller speed and frequency used on the trial section shall be maintained during the construction of the project. The trial section shall be constructed with sufficient passes to determine the optimum density. The trial section shall typically be 1000 feet in length, with the last 400 feet being utilized for testing, the width of one lane and shall be constructed as part of the project. Within the 400 feet long testing portion, one Evaluation Location shall be identified for each 100 feet. Flexibility will be allowed up a maximum combined length of 1500 feet in order to facilitate the construction of the trial section. Areas needed beyond the 1500 feet will be assessed as deficient. Each Evaluation Location shall be positioned away from the center of the lane due to potential overlap of roller passes during compaction. After each of the passes, the contractor shall collect a density measurement with a nuclear gauge or an approved alternate density gauge at each Evaluation Location. When approved by the engineer, initial pairs or pass groups may be completed between density measurements. The passes shall be continued until either the pavement density begins to decrease or the density measurement on two consecutive passes are within 0.2%. Following completion of the trial section, a compaction curve shall be constructed from the pass vs. density information. From this curve the optimum number of passes and optimum IC-MV shall be determined from either the peak density versus pass value or from the 0.2% increase pass versus density values. If the 0.2% increase is the determining factor, the pass prior to the 0.2%

increase will be used. Cores shall be collected at each Evaluation Location after completion of the recorded passes. The density of each core shall be determined by the contractor and used to correlate with the final density collected from the nuclear gauge. If the density at the optimum pass count is determined to be outside the required acceptance range, then a new trial section shall be initiated. The trial section will not be considered for IC incentive or disincentive payment up to the 1500 feet maximum length. Acceptance of this area will be made in accordance with section 403.23.7.4 regarding density.

**19.1 Optimum Pass Count Refinement.** Once the project is underway, changes in operation or roadway characteristics may require refinement of the optimum pass count. With approval of the engineer, an optimum pass count refinement may be scheduled at a predetermined time when the inspector can be in attendance. The refinement shall follow the criteria established in section 19.0 and the results from this refinement will be effective starting the day that the optimum pass count refinement takes place.

**20.0 Segment Classification.** Passing Segments shall have a minimum of 90% coverage at or above the optimum number of passes. Segments with between 90% and 70% coverage will be called moderate segments. Any segment with less than 70% coverage at the optimum number of passes shall be a Deficient Segment, including areas where data is lost. If 70% of the target IC-MV is not obtained, the segment shall be flagged accordingly in the Veta project file. All segments with a mean temperature of less than 180 F at the optimum pass shall be considered deficient.

**21.0 Quality Assurance.** Quality Assurance will be performed by means of a Commission-furnished, Commission-retained magnetic GPS system attached to the top of any IC roller. Thermal Sensors may also be installed by means of a magnetic mount. The units will be solar-powered. The contractor shall provide the engineer access to these systems and accommodate the presence of the device on the IC Roller. The engineer will conduct a QA analysis according to the NJSP1808-Form-01-DataQA-Instructions and provide the contractor pass or fail results to be recorded in the Summary Sheet. In the event that a favorable comparison is not obtained, the accuracy of each system shall be verified prior to conflict resolution being initiated. The contractor shall be responsible for not damaging the QA GPS System while on their equipment and in their possession. In the event that the unit is damaged, the contractor shall be responsible for repair or replacement up to \$500.

**22.0 Basis of Payment.** Payment for compliance with this provision will be made at the contract unit price for Item No. 403-10.58, Intelligent Compaction, lump sum. In addition, an incentive payment of \$75 per 1000 feet will be made on all Passing Segments and a disincentive deduct of \$75 per 1000 feet will be made on all Deficient Segments. No additional payment will be made for the equipment, software, training, survey, analysis, trial section, trial section cores or any other incidentals necessary to complete the work.

$$\text{Incentive or Disincentive Payment} = ((\text{Length of Days Run}) / 1000) \times \$75$$

Q. Paver-Mounted Thermal Profiles NJSP-18-09B

**1.0 Description** This work shall consist of collecting the paving location, surface temperature and paver stops with a Contractor supplied, Contractor retained Paver-Mounted Thermal Profile System (PMTPS) for each lift of mainline asphalt pavement. The PMTPS shall be used to continually monitor the surface temperature of the mat immediately behind the paver screed

during paving operations in order to determine the thermal segregation levels for each subplot. Data from the PMTPS shall be automatically uploaded and processed through a wireless data connection or exported to an USB drive. This work shall be completed in accordance with the general principles set forth in AASHTO PP 80-17 "Standard Practice for Continuous Thermal Profile of Asphalt Mixture Construction", and specifically as stated in the following sections.

**2.0 PMTPS Equipment.** The PMTPS shall consist of a temperature scanner/camera, wheel speed/distance sensor, GPS antenna, control panel and necessary cabling. The PMTPS shall measure the surface temperature over the complete paving width. The current position shall be recorded via the GPS antenna. The control panel shall feature the keys and screen displays necessary to control the system as well as the software for data recording and visualization during the paving process. The system shall provide a real-time map of the temperature readings, as well as the total number of sublots in each temperature segregation category. The system shall store the data locally on a memory stick and also upload the data directly to cloud-based software which shall be supplied by the contractor for use on this project. Logon information shall be provided to the engineer for direct access to the cloud storage. In addition, the equipment shall meet the following requirements;

| <u>Parameter</u>                 | <u>Requirement</u>                         |
|----------------------------------|--------------------------------------------|
| Longitudinal and Lateral Surface | ≤ 12.0 inch intervals at all paving speeds |
| Temperature Readings Footprints  | Tolerance: ±1 inch                         |
| Surface Temperature Readings     | Range: 32°F to 480°F<br>Accuracy: ± 6° F   |
| Location (x and y)               | Accuracy: ± 4 feet                         |
| Ground Distance Sensor           | Accuracy: ± 1/1000 feet                    |

**3.0 Verification.** The system shall have a documented verification before beginning construction and a minimum of once per week for Travel Distance and Temperature.

**4.0 PMTPS Training.** The PMTPS Technician and individuals performing daily setup of the equipment shall be properly trained. If trained personnel are unavailable PMTPS scanning and mainline paving shall not be performed. The PMTPS Technician shall have completed a qualifying Veta training within the last 2 years.

**5.0 Thermal Profile Sublots** For each run, the thermal profiles shall be divided into sublots that are 150 ft. in length and of the width placed. Sublots shall not extend over multiple days, different lifts or directions.

**6.0 Thermal Segregation** Exclude the following surface temperature readings from each subplot: (1) Surface temperature readings less than 180°F; and (2) Surface temperature readings within 2 ft. prior to and 8 ft. after paver stops that are greater than 1 minute in length. The temperature differential is the difference between the surface temperature readings at the 98.5 and 1 percentile in each 150 ft. subplot. The thermal segregation categories are based on the temperature differential as shown in the table below.

| <b>Temperature Differential (TD)</b> | <b>Thermal Segregation Category</b> |
|--------------------------------------|-------------------------------------|
| TD ≤25.0 F                           | Low                                 |
| 25.0 F < TD ≤ 50.0 F                 | Moderate                            |
| TD > 50.0 F                          | Severe                              |

**7.0 Data Management.** All of the header inputs shall be correctly entered by the contractor at the start of each run. The Veta Thermal Segregation Report shall be generated and electronically submitted to the engineer for each day before the start of the next day's production, along with the Veta file. Each file shall be labeled with the corresponding production date, direction, starting and ending log mile, and lane according to the MoDOT IC-PMTPS Protocol. The contractor shall provide to the engineer a Summary Report of the daily Thermal Segregation Reports two days prior to the 1<sup>st</sup> and 15<sup>th</sup> of each month for verification. A blank copy of the Summary Report can be found in the construction forms folder on the IC SharePoint page.

**8.0 Incentive/Disincentive.** Incentive/disincentive adjustments shall be made for each subplot in accordance with the following:

| Thermal Segregation Category | Adjustment per 150 ft. Sublot |
|------------------------------|-------------------------------|
| Low                          | \$7 Incentive                 |
| Moderate                     | No Pay Adjustment             |
| Severe                       | \$7 Disincentive              |

**9.0 Quality Assurance (QA) Testing.** The Engineer will record spot temperature readings with a calibrated infrared thermometer. 2 QA test sets each consisting of 3 spot readings at the lane quarter points will be taken for each full production day. The test sets will be taken at random locations. The contractor shall assist the engineer with determining the GPS location of each spot reading location. The recorded temperature shall be within 12°F of the temperature recorded by the thermal scanner for each location. If 4 readings from any 2 consecutive test sets fall outside of the 12°F range, then conflict resolution shall be initiated to determine corrective action.

**10.0 Basis of Payment.** Payment for compliance with this provision will be made at the Lump Sum Price for Item 403-10.59, Paver-Mounted Thermal Profiles. No additional compensation will be provided to the contractor for any direct or indirect cost, including scheduling delays, associated with the installation of the noted equipment, training or the affiliated data processing.

R. Balanced Mix Design Performance Testing NJSP-20-01C

**1.0 Description.** This work shall consist of providing asphalt mixture in accordance with Sec 403 and meet the Balanced Mix Design (BMD) performance requirements of cracking and rutting resistant properties at an increased density level. The BMD performance requirements will be applied to SuperPave mainline wearing surface mixtures. Bituminous binder and base, level course, shoulder, and pavement repair mixtures are excluded from the BMD requirements.

**2.0 Performance Testing.** Acceptable test results meeting the 100% pay criteria for both Cracking Tolerance Index (CT<sub>Index</sub>) and Hamburg Wheel Track (HWT) tests shall be submitted with the mix design for approval. The contractor shall conduct Quality Control (QC) testing for CT<sub>Index</sub> and HWT tests at a frequency of 1/10,000 tons for the mainline pavement. The random testing location will be determined by the engineer.

Incentive/disincentive payment will be calculated based upon the mixture cost for the tonnage represented by each sample, generally 10,000 tons. An incentive of 3% of the asphalt mixture item cost will be paid if the CT<sub>Index</sub> results are within the incentive range and HWT results are below 12.5 mm. The engineer will conduct performance testing at a frequency of 1/20,000 tons

for Quality Assurance (QA). A favorable comparison will be achieved if the results for QA and QC are within 20%.

Gyratory compacted samples for the Asphalt Material Performance Tester (AMPT) shall be fabricated at a minimum of once per project or as directed by the engineer and submitted to the MoDOT Central Laboratory for informational purposes only.

**3.0 Mix Sampling and Preparation.** Laboratory mixed samples for mix design submittal shall be short term conditioned in accordance with AASHTO R30 prior to conducting performance testing. Loose mix samples from the plant shall be taken during production in accordance with AASHTO R 97 and split to the appropriate size in accordance with AASHTO R 47. No conditioning is required on plant mixed samples. Samples shall then be heated to the compaction temperature  $\pm 3^{\circ}\text{C}$  prior to compacting necessary samples for QA/QC testing. QA personnel shall be present during the sampling, splitting, and molding process. QC shall fabricate all test specimens. QA will randomly select the specimens to submit to the MoDOT Central Laboratory for performance testing. The following table details the minimum number of specimens required:

| Performance Test                                        | Minimum Number of Specimens per Set | Molded Specimen Height (mm) |
|---------------------------------------------------------|-------------------------------------|-----------------------------|
| Cracking Tolerance Index ( $\text{CT}_{\text{index}}$ ) | 3                                   | 62                          |
| Hamburg Wheel Track (HWT)                               | 4                                   | 62                          |
| AMPT Samples for Research Purposes                      | 5                                   | 180                         |

When QA testing is to be performed, three sets shall be fabricated for  $\text{CT}_{\text{index}}$  and HWT performance testing: QC, QA, and an additional set for QA retention.

AMPT samples for BMD research shall be fabricated in accordance with AASHTO PP 99-19, carefully following the exceptions noted herein:

- 1) Pour the mixture into the center of the mold to minimize air void variation between samples. Pouring material down the sides of the mold will result in lower air voids on that side of the mold.
- 2) Charge the mold in two equal lifts. After each lift, use the spatula to scrape the walls of the mold, inserting the spatula 8-10 times around the circumference of the mold. Insert the spatula into the center of the mixture 10-12 times in an evenly distributed pattern. Insert the spatula as far as possible into the mixture without damaging aggregates.
- 3) Target air void for AMPT samples should be  $8.5 \pm 0.5\%$  for non SMA specimens or  $7.5 \pm 0.5\%$  for SMA specimens due to the lower internal air void structure with sample preparation.

**3.1 Molding BMD Samples.** The specimens shall be compacted to an air void content of  $7.0 \pm 0.5\%$  or  $6.0 \pm 0.5\%$  for SMA mixtures. The gyratory specimen weight for each performance test shall be submitted with the mix design. The compacted test specimens shall be allowed to cool to  $25 \pm 3^{\circ}\text{C}$  prior to determining the air void content.

**3.2 Determining Air Voids.** The bulk specific gravity of the test specimen will be determined in accordance with AASHTO T166. Specimens shall be air dried for  $24 \pm 3$  hours before

preconditioning the test specimens for  $CT_{Index}$  testing. Test specimens shall be preconditioned as specified in the test methods. If a water bath is utilized, it is critical that samples are kept dry.

**3.3 Records.** Compaction temperature, times in and out of the oven, gyratory specimen weight, and sample identification shall be recorded.

**4.0 Cracking Tolerance Index ( $CT_{Index}$ ) Testing.** The  $CT_{Index}$  testing shall be completed in accordance with ASTM D8225 and at a test temperature of 25 C +/- 1° C. Incentive/disincentive payment will be calculated based upon the mixture cost for the tonnage represented by each sample, generally 10,000 tons. An incentive of 3% of the asphalt mixture item cost will be paid if the  $CT_{Index}$  results are within the incentive range and HWT results are below 12.5 mm.

| Non SMA Mixtures                             |                              |
|----------------------------------------------|------------------------------|
| Cracking Tolerance Index<br>( $CT_{Index}$ ) | Percent of Contract<br>Price |
| < 45                                         | 97%                          |
| 45 - 97                                      | 100%                         |
| > 97                                         | 103%                         |

  

| SMA Mixtures                                 |                              |
|----------------------------------------------|------------------------------|
| Cracking Tolerance Index<br>( $CT_{Index}$ ) | Percent of Contract<br>Price |
| < 135                                        | 97%                          |
| 135 - 240                                    | 100%                         |
| > 240                                        | 103%                         |

**5.0 Hamburg Wheel Track (HWT).** HWT testing will be completed in accordance with AASHTO T324 at test temperature of 50 C and 62 mm specimen height.

| PG Grade High<br>Temperature * | Minimum<br>Wheel Passes | Maximum Rut<br>Depth (mm) |
|--------------------------------|-------------------------|---------------------------|
| 58S-xx                         | 5,000                   | 12.5                      |
| 64S-22                         | 7,500                   | 12.5                      |
| 64H-22                         | 15,000                  | 12.5                      |
| 64V-22                         | 20,000                  | 12.5                      |

\*Determined by the binder grade specified in the contract.

**6.0 Design Gyration.** The number (N) of gyrations required for gyratory compaction shall be in accordance with Sec 403.4.5. For Non-SMA mixtures, at the option of the contractor the number of gyrations and air voids may be lowered. Mixtures having lowered gyrations shall have a minimum volume of effective asphalt, equal to the VMA minus the air voids, as shown in the chart below, with design air voids between 3.0% to 4.0%. The minimum VMA shall be the design air voids plus the volume of effective asphalt.

| Mixture | Volume of<br>Effective Asphalt<br>(percent) |
|---------|---------------------------------------------|
| SP125   | 11.0                                        |
| SP095   | 12.0                                        |
| SP048   | 13.0                                        |

The minimum gyration level shall be in accordance with the following:

| Design | N <sub>design</sub> |
|--------|---------------------|
| F      | 35                  |
| E      | 50                  |
| C      | 60                  |
| B      | 65                  |

**7.0 VFA Requirements.** Section 403.4.6.3 Voids Filled with Asphalt shall be omitted provided that the HWT requirements described above are satisfied and the  $CT_{Index}$  is 45 or greater.

## **8.0 Sec 403 Revisions.**

**Delete Section 403.5.2 and replace with the following...**

**403.5.2 Density.** The final, in-place density of the mixture shall be between 92.0 and 97.5 percent of the theoretical maximum specific gravity for all mixtures except SMA. SMA mixtures shall have a minimum density of 94.0 percent of the theoretical maximum specific gravity. The theoretical maximum specific gravity shall be determined from a sample representing the material being tested. Tests shall be taken not later than the day following placement of the mixture. The engineer will randomly determine test locations.

**Delete Section 403.23.7.3 and replace with the following...**

**403.23.7.3 Removal of Material.** All lots of material with a PFT less than 50.0 shall be removed and replaced with acceptable material by the contractor. Any subplot of material with a percent of theoretical maximum density of less than 90.0 percent or greater than 98.0 percent shall be removed and replaced with acceptable material by the contractor. For SMA mixtures, any subplot of material with a percent of theoretical maximum density of less than 92.0 percent shall be removed and replaced with acceptable material by the contractor. Any subplot of material with air voids in the compacted specimens less than 2.0 percent shall be evaluated with Hamburg testing and removed and replaced with acceptable material by the contractor if the rut depth is greater than 14.0 mm at the designated number of wheel passes above. No additional payment will be made for such removal and replacement. The replaced material will be tested at the frequencies listed in [Sec 403.19](#). Pay for the material will be determined in accordance with the applicable portions of [Sec 403.23](#) based on the replacement material.

**Delete Section 403.23.7.4.1 and replace with the following...**

**403.23.7.4.1 Small Quantities.** Small quantities are defined in [Sec 403.19.3.2.1](#). Unless the contractor has elected to use the normal evaluation in the Bituminous QC Plan for small quantities, the following shall apply for each separate mixture qualifying as a small quantity

(a) QLA and PWL will not be required.

(b) Mixtures shall be within the specified limits for VMA,  $V_a$ , AC and density. In addition to any adjustments in pay due to profile, the contract unit price for the mixture

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represented by each set of cores will be adjusted based on actual field density above or below the specified density using the following schedule:

| Field Density<br>(Percent of Laboratory Max. Theoretical Density) |    |                        | Pay Factor<br>(Percent of Contract Unit Price) |
|-------------------------------------------------------------------|----|------------------------|------------------------------------------------|
| <b>For all SP mixtures other than SMA:</b>                        |    |                        |                                                |
|                                                                   |    | 92.0 to 97.5 inclusive | 100                                            |
| 97.6 to 98.0                                                      | or | 91.5 to 91.9 inclusive | 90                                             |
|                                                                   | or | 91.0 to 91.4 inclusive | 85                                             |
|                                                                   | or | 90.5 to 90.9 inclusive | 80                                             |
|                                                                   | or | 90.0 to 90.4 inclusive | 75                                             |
| Above 98.0                                                        | or | Below 90.0             | Remove and Replace                             |
| <b>For SMA mixtures:</b>                                          |    |                        |                                                |
|                                                                   |    | >94.0                  | 100                                            |
|                                                                   |    | 93.5 to 93.9 inclusive | 90                                             |
|                                                                   |    | 93.0 to 93.4 inclusive | 85                                             |
|                                                                   |    | 92.5 to 92.9 inclusive | 80                                             |
|                                                                   |    | 92.0 to 92.4 inclusive | 75                                             |
|                                                                   |    | Below 92.0             | Remove and Replace                             |

**9.0 Basis of Pavement.** Payment for compliance with this provision will be made at the contract unit price for Item No. 403-10.56, Asphalt Performance Testing, lump sum.

S. Sensitive Streams or Waterbodies Near Project Area (J7P3393)

**1.0 Description.** The project crosses, or is in the vicinity of, a sensitive stream or watershed. Waterbodies within and near the project area may serve as habitat for federal and state listed sensitive species. To avoid any negative impacts to these species and their habitats, water quality shall be protected from construction impacts.

**1.1** The contractor shall prevent any debris and materials from construction activities from entering streams and other waterbodies. If debris or materials do enter waterbodies, and if deemed necessary by the engineer or MoDOT's environmental personnel, it shall be removed as directed by the engineer at the contractor's expense.

**2.0 Basis of Payment.** No direct payment will be made for any expense incurred by the contractor by reason of compliance with the specific requirements of the provision, including any delay, inconvenience, or extra work except for those items for which payment is included in the contract.