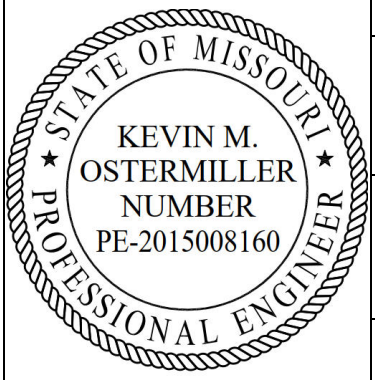
JOB SPECIAL PROVISIONS TABLE OF CONTENTS (ROADWAY)

(Job Special Provisions shall prevail over General Special Provisions whenever in conflict therewith.)

	**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**
	THOUVENOT, WADE & MOERCHEN, INC. 3701 S. Lindbergh Boulevard, Suite 100
	If a seal is present on this sheet, JSP's have been electronically sealed and dated.
	JOB NUMBER: JSL0073 ST. LOUIS COUNTY, MO DATE PREPARED: 04/07/2025
	ADDENDUM DATE:
Only the following items of the Job Special Provisions (Roadway) are authenticated by this seal: A thru B, D thru DD, UU thru XX and ZZ thru EEE.	

	**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**
	TREKK Design Group, LLC *1411E. 104th Street* *Kansas City, MO 64131*
	If a seal is present on this sheet, JSP's have been electronically sealed and dated.
	JOB NUMBER: JSL0073 ST. LOUIS COUNTY, MO DATE PREPARED: 03/03/2025
	ADDENDUM DATE:
Only the following items of the Job Special Provisions are authenticated by this seal: C, EE thru TT and YY	

JOB
SPECIAL PROVISION

A. General - Federal JSP-09-02K

1.0 Description. The Federal Government is participating in the cost of construction of this project. All applicable Federal laws, and the regulations made pursuant to such laws, shall be observed by the contractor, and the work will be subject to the inspection of the appropriate Federal Agency in the same manner as provided in Sec 105.10 of the Missouri Standard Specifications for Highway Construction with all revisions applicable to this bid and contract.

1.1 This contract requires payment of the prevailing hourly rate of wages for each craft or type of work required to execute the contract as determined by the Missouri Department of Labor and Industrial Relations and requires adherence to a schedule of minimum wages as determined by the United States Department of Labor. For work performed anywhere on this project, the contractor and the contractor's subcontractors shall pay the higher of these two applicable wage rates. State Wage Rates, Information on the Required Federal Aid Provisions, and the current Federal Wage Rates are available on the Missouri Department of Transportation web page at www.modot.org under "Doing Business with MoDOT", "Contractor Resources". Effective Wage Rates will be posted 10 days prior to the applicable bid opening. These supplemental bidding documents have important legal consequences. It shall be conclusively presumed that they are in the bidder's possession, and they have been reviewed and used by the bidder in the preparation of any bid submitted on this project.

1.2 The following documents are available on the Missouri Department of Transportation web page at www.modot.org under "Doing Business with MoDOT"; "Standards and Specifications". The effective version shall be determined by the letting date of the project.

General Provisions & Supplemental Specifications

Supplemental Plans to July 2024 Missouri Standard Plans
For Highway Construction

These supplemental bidding documents contain all current revisions to the published versions and have important legal consequences. It shall be conclusively presumed that they are in the bidder's possession, and they have been reviewed and used by the bidder in the preparation of any bid submitted on this project.

B. Contract Liquidated Damages JSP-13-01D

1.0 Description. Liquidated Damages for failure or delay in completing the work on time for this contract shall be in accordance with Sec 108.8. The liquidated damages include separate amounts for road user costs and contract administrative costs incurred by the Commission.

2.0 Period of Performance. Prosecution of work is expected to begin on the date specified below in accordance with Sec 108.2. Regardless of when the work is begun on this contract, all work on all projects shall be completed on or before the date specified below. Completion by this date shall be in accordance with the requirements of Sec 108.7.1.

Notice to Proceed: July 7, 2025
Contract Completion Date: November 1, 2026

2.1 Calendar Days and Completion Dates. Completion of the project is required as specified herein. The count of calendar days will begin on the date the contractor starts any construction operations on the project.

Project	Calendar Days	Daily Road User Cost
JSL0073	N/A	$7,600

3.0 Liquidated Damages for Contract Administrative Costs. Should the contractor fail to complete the work on or before the contract completion date specified in Section 2.0, or within the number of calendar days specified in Section 2.1, whichever occurs first, the contractor will be charged contract administrative liquidated damages in accordance with Sec 108.8 in the amount of **$3,000** per calendar day for each calendar day, or partial day thereof, that the work is not fully completed. For projects in combination, these damages will be charged in full for failure to complete one or more projects within the specified contract completion date or calendar days.

4.0 Liquidated Damages for Road User Costs. Should the contractor fail to complete the work on or before the contract completion date specified in Section 2.0, or within the number of calendar days specified in Section 2.1, whichever occurs first, the contractor will be charged road user costs in accordance with Sec 108.8 in the amount specified in Section 2.1 for each calendar day, or partial day thereof, that the work is not fully completed. These damages are in addition to the contract administrative damages and any other damages as specified elsewhere in this contract.

C. Work Zone Traffic Management JSP-02-06N

1.0 Description. Work zone traffic management shall be in accordance with applicable portions of Division 100 and Division 600 of the Standard Specifications, and specifically as follows.

1.1 Maintaining Work Zones and Work Zone Reviews. The Work Zone Specialist (WZS) shall maintain work zones in accordance with Sec 616.3.3 and as further stated herein. The WZS shall coordinate and implement any changes approved by the engineer. The WZS shall ensure all traffic control devices are maintained in accordance with Sec 616, the work zone is operated within the hours specified by the engineer, and will not deviate from the specified hours without prior approval of the engineer. The WZS is responsible to manage work zone delay in accordance with these project provisions. When requested by the engineer, the WZS shall submit a weekly report that includes a review of work zone operations for the week. The report shall identify any problems encountered and corrective actions taken. Work zones are subject to unannounced inspections by the engineer and other departmental staff to corroborate the validity of the WZS's review and may require immediate corrective measures and/or additional work zone monitoring.

1.2 Work Zone Deficiencies. Failure to make corrections on time may result in the engineer suspending work. The suspension will be non-excusable and non-compensable regardless if road user costs are being charged for closures.

2.0 Traffic Management Schedule.

2.1 Traffic management schedules shall be submitted to the engineer for review prior to the start of work and prior to any revisions to the traffic management schedule. The traffic management schedule shall include the proposed traffic control measures, the hours traffic control will be in place, and work hours.

2.2 The traffic management schedule shall conform to the limitations specified in Sec 616 regarding lane closures, traffic shifts, road closures and other width, height and weight restrictions.

2.3 The engineer shall be notified as soon as practical of any postponement due to weather, material or other circumstances.

2.4 In order to ensure minimal traffic interference, the contractor shall schedule lane closures for the absolute minimum amount of time required to complete the work. Lanes shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed lane is opened to traffic.

2.5 Traffic Congestion. The contractor shall, upon approval of the engineer, take proactive measures to reduce traffic congestion in the work zone. The contractor shall immediately implement appropriate mitigation strategies whenever traffic congestion reaches an excess of 10 minutes to prevent congestion from escalating to 15 minute or above threshold. If disruption of the traffic flow occurs and traffic is backed up in queues of 15 minute delays or longer, then the contractor shall immediately review the construction operations which contributed directly to disruption of the traffic flow and make adjustments to the operations to prevent the queues from reoccurring. Traffic delays may be monitored by physical presence on site or by utilizing real-time travel data through the work zone that generate text and/or email notifications where available. The engineer monitoring the work zone may also notify the contractor of delays that require prompt mitigation. The contractor may work with the engineer to determine what other alternative solutions or time periods would be acceptable.

2.5.1 Traffic Safety.

2.5.1.1 Recurring Congestion. Where traffic queues routinely extend to within 1000 feet of the ROAD WORK AHEAD, or similar, sign on a divided highway or to within 500 feet of the ROAD WORK AHEAD, or similar, sign on an undivided highway, the contractor shall extend the advance warning area, as approved by the engineer.

2.5.1.2 Non-Recurring Congestion. When traffic queues extend to within 1000 feet of the ROAD WORK AHEAD, or similar, sign on a divided highway or to within 500 feet of the ROAD WORK AHEAD, or similar, sign on an undivided highway infrequently, the contractor shall deploy a means of providing advance warning of the traffic congestion, as approved by the engineer. The warning location shall be no less than 1000 feet and no more than 0.5 mile in advance of the end of the traffic queue on divided highways and no less than 500 feet and no more than 0.5 mile in advance of the end of the traffic queue on undivided highways.

2.6 Transportation Management Plan. The contractor Work Zone Specialist (WZS) shall review the Transportation Management Plan (TMP) specific to the MoDOT St. Louis City area, found as an electronic deliverable on MoDOT's Online Plans Room and discuss the TMP with the engineer during the preconstruction conference. Throughout the construction project, the WZS

is responsible for updating any changes or modifications to the TMP and getting those changes approved by the engineer a minimum of two weeks in advance of implementation. The WZS shall participate in the post construction conference and provide recommendations on how future TMPs can be improved.

2.7 Traffic Management Center (TMC) Coordination. The Work Zone Specialist (WZS) or their designee shall contact by phone the MoDOT Traffic Management Center (Gateway Guide TMC at #314-275-1513) within five minutes of a lane or ramp closure beginning and within five minutes of a lane or ramp closure being removed. The WZS shall make this phone call 24 hours a day, 365 days of the year since the MoDOT Traffic Management Centers are always staffed.

3.0 Work Hour Restrictions.

3.1 Except for emergency work, as determined by the engineer, and long term lane closures required by project phasing, all lanes shall be scheduled to be open to traffic during the five major holiday periods shown below, from 12:00 noon on the last working day preceding the holiday until 6:00 a.m. on the first working day subsequent to the holiday unless otherwise approved by the engineer.

Memorial Day
Labor Day
Thanksgiving
Christmas
New Year's Day

3.1.1 Independence Day. The lane restrictions specified in Section 3.1 shall also apply to Independence Day, except that the restricted periods shall be as follows:

When Independence Day falls on:	The Holiday is Observed on:	Halt Lane Closures beginning at:	Allow Lane Closures to resume at:
Sunday	Monday	Noon on Friday	6:00 a.m. on Tuesday
Monday	Monday	Noon on Friday	6:00 a.m. on Tuesday
Tuesday	Tuesday	Noon on Monday	6:00 a.m. on Wednesday
Wednesday	Wednesday	Noon on Tuesday	6:00 a.m. on Thursday
Thursday	Thursday	Noon on Wednesday	6:00 a.m. on Friday
Friday	Friday	Noon on Thursday	6:00 a.m. on Monday
Saturday	Friday	Noon on Thursday	6:00 a.m. on Monday

3.1.2 Except for emergency work, as determined by the engineer, and long term lane closures required by project phasing, the contractor's working hours will be restricted for Special Events as identified by MoDOT at recurring monthly meetings that would affect the construction schedule of the project. All lanes shall be scheduled to be open to traffic during these Special Events as determined.

(**Special Events to be determined per MoDOT City Area Team**)

3.2 The contractor shall not perform any construction operation on the roadway, roadbed or active lanes, including the hauling of material within the project limits, during restricted periods, holiday periods or other special events specified in the contract documents.

3.3 The contractor shall be aware that traffic volume data indicates construction operations on the roadbed between the following hours will likely result in traffic queues greater than 15 minutes. Based on this, the contractor's operations will be restricted accordingly unless it can be successfully demonstrated the operations can be performed without a 15 minute queue in traffic. It shall be the responsibility of the engineer to determine if the above work hours may be modified. Working hours for evenings, weekends and holidays will be determined by the engineer. The contractor may not work during the following listed hours:

Route 100 Eastbound:
6:00 a.m. - 9:00 a.m. Monday through Friday
4:00 p.m. – 7:00 p.m. Monday through Friday
Route 100 Westbound:
6:00 a.m. - 9:00 a.m. Monday through Friday
4:00 p.m. – 7:00 p.m. Monday through Friday

3.4 Any work requiring a reduction in the number of through lanes of traffic shall be completed during nighttime hours. Nighttime hours shall be considered to be _7_:00 p.m. to _5_:00 a.m. for this project.

3.5 No daytime lane closures will be allowed at the intersections of Route 100 with
S. Kingshighway Blvd
Grand Blvd
Jefferson Ave
Tucker Blvd.

4.0 Detours and Lane Closures.

4.1 When a changeable message sign (CMS) is provided, the contractor shall use the CMS to notify motorists of future traffic disruption and possible traffic delays one week before traffic is shifted to a detour or prior to lane closures. The CMS shall be installed at a location as approved or directed by the engineer. If a CMS with Communication Interface is required, then the CMS shall be capable of communication prior to installation on right of way. All messages planned for use in the work zone shall be approved and authorized by the engineer or its designee prior to deployment. When permanent dynamic message signs (DMS) owned and operated by MoDOT are located near the project, they may also be used to provide warning and information for the work zone. Permanent DMS shall be operated by the TMC, and any messages planned for use on DMS shall be approved and authorized by the TMC at least 72 hours in advance of the work.

4.2 At least one lane of traffic in each direction shall be maintained at all times except for brief intervals of time required when the movement of the contractor's equipment will seriously hinder the safe movement of traffic. Periods during which the contractor will be allowed to interrupt traffic will be designated by the engineer.

5.0 Basis of Payment. No direct payment will be made to the contractor to recover the cost of equipment, labor, materials, or time required to fulfill the above provisions, unless specified elsewhere in the contract document. All authorized changes in the traffic control plan shall be provided for as specified in Sec 616.

D. Emergency Provisions and Incident Management JSP-90-11A

1.0 The contractor shall have communication equipment on the construction site or immediate access to other communication systems to request assistance from law enforcement or other emergency agencies for incident management. In case of traffic accidents or the need for law enforcement to direct or restore traffic flow through the job site, the contractor shall notify law enforcement or other emergency agencies immediately as needed. The area engineer's office shall also be notified when the contractor requests emergency assistance.

2.0 In addition to the 911 emergency telephone number for ambulance, fire or law enforcement services, the following agencies may also be notified for accident or emergency situation within the project limits.

<table>
<tr><td colspan="2">Missouri State Highway Patrol – Troop C Office
891 Technology Drive
Weldon Spring, MO 63304
(636) 300-2800</td></tr>
<tr><td colspan="2">St. Louis County Police Department
Central County Precinct (2nd)
1333 Ashby Road
St. Louis, MO 63132
(314) 615-0111</td></tr>
<tr><td colspan="2">MoDOT Transportation Management Center (TMC)
14301 S. Outer Forty Road
Chesterfield, MO 63017
(314) 275-1500</td></tr>
<tr><td colspan="2">City of St. Louis</td></tr>
<tr><td>Police</td><td>Fire / EMS</td></tr>
<tr><td>St. Louis Police Department
1915 Olive Street
St. Louis, MO 63103
(314) 231-1212</td><td>St. Louis Fire Department
1421 N. Jefferson Avenue
St. Louis, MO 63106
(314) 533-1681</td></tr>
</table>

2.1 This list is not all inclusive. Notification of the need for wrecker or tow truck services will remain the responsibility of the appropriate law enforcement agency.

2.2 The contractor shall notify law enforcement and emergency agencies before the start of construction to request their cooperation and to provide coordination of services when emergencies arise during the construction at the project site. When the contractor completes this notification with law enforcement and emergency agencies, a report shall be furnished to the engineer on the status of incident management.

3.0 No direct pay will be made to the contractor to recover the cost of the communication equipment, labor, materials or time required to fulfill the above provisions.

E. Project Contact for Contractor/Bidder Questions JSP-96-05

All questions concerning this project during the bidding process shall be forwarded to the project contact listed below.

Heather Copeland, Project Contact
St. Louis District
1590 Woodlake Drive
Chesterfield, MO 63017

Telephone Number: 314-453-5026
Email: Heather.Copeland@modot.mo.gov

All questions concerning the bid document preparation can be directed to the Central Office – Design at (573) 751-2876.

F. Utilities

1.0 For informational purposes only, the following is a list of names, addresses, and telephone numbers of the known utility companies in the area of the construction work for this improvement:

Utility Name	**Known Required Adjustment**	**Type**
Ameren Missouri Tyler Clark Phone: (314) 554-2633 Email: tclark@ameren.com	**Yes** See Section 4.0	Power
AT&T Distribution Tonya Wells Phone: (636) 448-9607 Email: tw2745@att.com	**Yes** See Section 5.0	Communications
AT&T Transmission Lenny Vohs Phone: (816) 275-4014 Email: lv2121@att.com	**No** See Section 8.0	Communications
Bluebird Jamie Scott Phone: (314) 270-8738 Email: James.Scott@bluebirdnetwork.com	**No** See Section 8.0	Communications
Charter Communications (Spectrum) Kenneth Williams Phone: (314) 393-2984 Email: Kenneith.Williams@charter.com	**No** See Section 8.0	Communications

City of St. Louis Water Division Joshua Roberts Phone: (314) 633-9037 Email: jroberts@stlwater.com	**Yes** See Section 3.0	Water
City of St. Louis Traffic Division Justin Decarlo (Lighting) Phone: (314) 803-0248 Email: decarloj@stlouis-mo.gov	**No** See Section 8.0	Communications
Cogent Jason Cantrell Phone: (816) 217-8996 Email: jcantrell@cogentco.com	**No** See Section 8.0	Communications
Lumen Rich Obremski Phone: (314) 378-9931 Email: Richard.Obremski@Lumen.com	**Yes** See Section 7.0	Communications
MCI – Verizon Domenic Nicastro Phone: (636) 459-1600 Email: domenic.nicastro@verizon.com	**No** See Section 8.0	Communications
Metropolitan Sewer District Jim Derby Phone: (314) 768-2789 Email: jderby@stlmsd.com	**Yes** See Section 2.0	Sewer
Saint Louis University Kevin Proot Phone: (314) 575-9217 Email: Kevin.Proot@health.slu.edu	**No** See Section 8.0	Communications
Segra John Klebe Phone: (636) 697-2648 Email: jklebe@segra.com	**No** See Section 8.0	Communications
Spire Energy Nick Eggert Phone: (314) 330-5720 Email: Nicholas.Eggert@spireenergy.com	**Yes** See Section 6.0	Gas
Windstream Jeremy Smiddie Phone: (618) 383-4032 Email: Jeremy.smiddie@windstream.com	**No** See Section 8.0	Communications

1.1 The Contractor shall be aware there are numerous utilities present along the routes in this contract. Utility locates were not performed during the design phase of the project. The above utilities were identified through the Missouri One-Call system as having facilities within the project area. Therefore, the extent of conflicts with utilities are unknown. It is the inherent risk of the work under this contract that the contractor may encounter these utilities above and/or below the ground or in the vicinity of any given work item which may interfere with their operations. The contractor expressly acknowledges and assumes this risk even though the nature and extent are unknown to both the contractor and the Commission at the time of bidding and award of the contract.

2.0 Metropolitan Sewer District (MSD): The Metropolitan Sewer District of St. Louis (MSD) has various manhole frame and covers and drainage structures along and inside the paving limits of this project for MO 100. The manhole and drainage structure locations are listed below and on the summary of quantities in the plan sheets. The contractor shall adjust the MSD manhole frame and covers, and drainage structures as directed by the Engineer prior to placement of the new pavement. Payment for adjustment of the MSD structures is included in the contract. Payment will be made to the contractor for the completed adjustment work after MSD has inspected and approved the completed adjustment work.

Pay Item 6042010 ADJUSTING MANHOLE
Pay Item 6042020 ADJUSTING BASIN OR INLET

- **Plan sheet 9, Station 1112+00 15'LtCL**
- **Plan sheet 10, Station 1129+66 16'LtCL**
- **Plan sheet 13, Station 1212+13 15'LtCL**
- **Plan sheet 15, Station 1244+50 28'LtCL**
- **Plan sheet 16, Station 1280+48 31'RtCL**
- **Plan sheet 19, Station 1341+40 10'RtCL**

2.1 The Contractor shall notify MSD of their work schedule to adjust the frame and covers and drainage structures at least **two weeks** prior to starting any adjustment work. A MSD representative shall inspect all MSD structures prior to the Contractors adjustment work starting and after the Contractors adjustment work has been completed. The Contractor shall perform the adjustment work according to MSD's standards and specifications for manhole and drainage structure adjustments in pavement. The Contractor shall coordinate construction activities with MSD and take measures to ensure the integrity of any existing facility near contract work while performing construction activities.

2.2 The Contractor will be liable for any damage to MSD's facilities determined to be caused by the Contractors negligence.

3.0 City of St. Louis Water Division: The city of St. Louis Water Division has existing underground water main pipes, control valve frame and covers, and fire hydrants along the MO 100 corridor inside the paving limits of this project. The Contractor shall adjust the St. Louis Water Division control valve frame and covers, as directed by the Engineer prior to placement of the new pavement. Payment for the adjustment work is included in the contract. MoDOT will not make payment to the contractor for the adjustment work until notice is received that a city of St. Louis Water Division representative has inspected and approved the completed adjustment work.

Pay Item 6039902 WATER (ADJUSTING WATER METER)

- **Plan sheet 4, Station 1009+85 12'LtCL**
- **Plan sheet 4, Station 1010+00 17'LtCL**
- **Plan sheet 4, Station 1012+55 8'LtCL**
- **Plan sheet 5, Station 1020+60 12'LtCL**
- **Plan sheet 5, Station 1022+48 14'LtCL**

- **Plan sheet 6, Station 1055+52 14'LtCL**
- **Plan sheet 7, Station 1066+58 2'LtCL**
- **Plan sheet 7, Station 1074+17 11'LtCL**
- **Plan sheet 7, Station 1074+27 17'LtCL**
- **Plan sheet 7, station 1078+36 8'LtCL**
- **Plan sheet 8, Station 1089+84 13'LtCL**
- **Plan sheet 9, Station 1121+07 11'LtCL**
- **Plan sheet 9, Station 1123+98 15'LtCL**
- **Plan sheet 11, Station 1156+23 16'LtCL**
- **Plan sheet 11, Station1158+34 25'LtCL**
- **Plan sheet 11, Station 1159+04 16'LtCL**
- **Plan sheet 11, Station 1164+30 20'LtCL**
- **Plan sheet 12, Station 1180+46 15'LtCL**
- **Plan sheet 15, Station 1251+82 18'RtCL**
- **Plan sheet 15, Station 1253+82 27'RtCL**
- **Plan sheet 15, Station 1258+36 20'LtCL**
- **Plan sheet 15, Station 1258+39 30'LtCL**
- **Plan sheet 15, Station 1258+46 20'LtCL**
- **Plan sheet 16, Station 1259+09 18'LtCL**
- **Plan sheet 16, Station 1267+88 12'LtCL**
- **Plan sheet 16, Station 1270+64 14'LtCL**
- **Plan sheet 17, Station 1291+71 20'LtCL**
- **Plan sheet 17, Station 1291+76 9'LtCL**
- **Plan sheet 17, Station 1291+81 20'LtCL**
- **Plan sheet 17, Station 1291+86 25'LtCL**
- **Plan sheet 17, Station 1292+00 15'RtCL**
- **Plan sheet 18, Station 1312+64 12'RtCL**
- **Plan sheet 18, Station 1322+36 14'RtCL**
- **Plan sheet 19, Station 1326+70 23'LtCL**
- **Plan sheet 19, Station 1328+90 22'LtCL**
- **Plan sheet 20, Station 1347+84 12'RtCL**

3.1 The contractor shall notify the city of St. Louis Water Division of their work schedule to adjust the frame and covers, and valves prior to starting work. This shall be done at least **two weeks** prior to starting any adjustment work. A Water Division representative shall inspect all frame and covers prior to the Contractor's adjustment work starting and after the Contractor's adjustment work has been completed. The Contractor shall perform the adjustment work according to the city of St. Louis Water Division standards and specifications for valve box frame and cover adjustments. The Contractor shall coordinate construction activities with the Water Division and take measures to ensure the integrity of any existing facility near contract work while performing construction activities.

3.2 The contractor with be liable for any damage to city of St. Louis Water Division facilities determined to be caused by the Contractor's negligence.

4.0 Ameren Missouri: Ameren Missouri has existing underground and overhead facilities along and crossing MO 100 at various locations. The contractor shall get Ameren's facilities marked prior to beginning any work on the project. The contractor shall contact Ameren to discuss safety concerns with any work operation taking place around any Ameren energized power lines. The

contractor shall coordinate construction activities with Ameren Missouri and take measures to ensure the integrity of Ameren's existing facilities are not disturbed.

4.1 Ameren has a manhole located within the paving limits of MO 100, listed below, that may need to be adjusted in conjunction with this project. The adjustment of this structure shall be the responsibility of Ameren. This work is anticipated to be complete prior to the start of paving. The Contractor shall contact the MoDOT Area Utility Coordinator, see section 9.0 below, for an update on Ameren's schedule to complete the relocation work prior to the start of paving.

- **Plan sheet 13, station 1212+24 8'RtCL**

The Contractor shall coordinate construction activities with Ameren as necessary and take measures to protect the integrity of any existing facility near contract work while performing construction activities.

4.2 Ameren Overhead Power lines: The proposed scope of work for this project will require working in the vicinity Ameren's overhead power lines, which run the length of the project. Contractors and their employees working in the vicinity of Ameren's power lines will adhere to the Missouri Overhead Power Line Act as set forth in Missouri Revised Statutes section 319, particularly the safety requirements in sections 319.075 through 319.090.

4.3 The contractor shall discuss the planned work with Ameren as it relates to any energized power lines with Ameren Missouri and coordinate with Ameren Missouri for the installation of any insulation covers over the lines and/or any other designated requirements. The contractor is advised to contact Ameren Missouri regarding the current policy and so the anticipated cost to the contractor can be estimated and when payment is required. The Contractor shall contact Ameren Missouri at least two weeks in advance of when construction work is scheduled to begin to request covers to be placed at a given location. The contractor will need to contact Ameren at (314) 992 -6619 to coordinate this work with their schedule. **The contractor is responsible for any charges from Ameren Missouri for this provision and payment will be made directly to Ameren Missouri.**

5.0 <u>AT&T Distribution:</u> AT&T Distribution has existing underground and overhead facilities along and crossing MO 100 at various locations. AT&T Distribution has existing structures located within the paving limits of MO 100, listed below, that may need to be adjusted in conjunction with this project. The adjustment of these structures shall be the responsibility of AT&T-D. This work is anticipated to be complete prior to the start of paving. The Contractor shall contact the MoDOT Area Utility Coordinator, see section 9.0 below, for an update on AT&T Distribution's schedule to complete the relocation work prior to the start of paving.

- **Plan sheet 6, Station 1055+48 1'LtCL**
- **Plan sheet 6, Station 1055+56 2'LtCL**
- **Plan sheet 7, Station 1066+84 7'LtCL**
- **Plan sheet 9, Station 1109+47 10'LtCL**
- **Plan sheet 11, Station 1156+38 15'RtCL**
- **Plan sheet 13, Station 1212+55 14'RtCL**
- **Plan sheet 13, Station 1213+20 18'RtCL**
- **Plan sheet 14, Station 1222+26 19'RtCL**
- **Plan sheet 17, Station 1286+89 23'RtCL**
- **Plan sheet 19, Station 1326+56 20'RtCL**
- **Plan sheet 20, Station 1351+11 22'LtCL**

The Contractor shall coordinate construction activities with AT&T Distribution as necessary and take measures to protect the integrity of any existing facility near contract work while performing construction activities.

6.0 Spire: Spire has existing underground facilities along and crossing MO 100 at various locations. Spire has existing structures located within the paving limits of MO 100, listed below, that may need to be adjusted in conjunction with this project. The adjustment of these structures shall be the responsibility of Spire. This work is anticipated to be complete prior to the start of paving. The Contractor shall contact the MoDOT Area Utility Coordinator, see section 9.0 below, for an update on Spire's schedule to complete the relocation work prior to the start of paving.

- **Plan sheet 8, Station 1083+50 20'LtCL**
- **Plan sheet 9, Station 1109+42 14'LtCL**
- **Plan sheet 9, Station 1118+44 16'LTCL**
- **Plan sheet 12, Station 1189+83 22'LtCL**
- **Plan sheet 20, Station 1347+64 16'LtCL**
- **Plan sheet 20, Station 1348+10 20'LtCL**

The Contractor shall coordinate construction activities with Spire as necessary and take measures to protect the integrity of any existing facility near contract work while performing construction activities.

7.0 Lumen: Lumen has existing underground and overhead facilities along and crossing MO 100 at various locations. Lumen has existing structures located within the paving limits of MO 100, listed below, that may need to be adjusted in conjunction with this project. The adjustment of these structures shall be the responsibility of Lumen. This work is anticipated to be complete prior to the start of paving. The Contractor shall contact the MoDOT Area Utility Coordinator, see section 9.0 below, for an update on Lumen's schedule to complete the relocation work prior to the start of paving.

- **Plan sheet 12, Station 1189+56 25'LtCL**
- **Plan sheet 14, Station 1235+68 25'LtCL**

The Contractor shall coordinate construction activities with Lumen as necessary and take measures to protect the integrity of any existing facility near contract work while performing construction activities.

8.0 AT&T Distribution, Bluebird, Charter Communications, City of St. Louis Traffic Division, Cogent, Verizon, Saint Louis University, Segra, and Windstream: The listed utility companies have facilities within the project limits. These Companies advises that they do not anticipate any utility conflicts on the road project. The Contractor shall take measures as necessary to protect the integrity of any existing facility near contract work while performing construction activities.

9.0 Utility conflicts not noted: If utility facilities are found to be in conflict with the contract work that aren't noted on the plans or in the Job Special Provisions, the Contractor shall contact the MoDOT Area Utility Coordinator, **Chris Duffner at (314) 624-5383**. District Utility Staff will determine whether adjustment of the utility is necessary, if alternate construction methods will be required, or if the work can be installed in accordance with Missouri Standard Plans for Highway Construction for the item of work specified.

10.0 Basis of Payment: No direct payment shall be made for compliance with this provision unless specified elsewhere in the contract document.

G. Winter Months Requirements JSP-15-07A

1.0 Description. This project contains work which spans the winter months.

2.0 Work to be Completed. When the contractor ceases operations for the winter months, any paving operation performed by the contractor shall not result in a lane height differential between adjacent lanes.

3.0 Maintenance of Pavement Marking. Prior to ceasing operations for winter months, a permanent or temporary stripe shall be provided on any completed length to the point that the original stripe was obliterated or obscured by the contractors' operation. Temporary striped areas shall be re-striped with the remaining route upon performance of the final striping.

4.0 Winter Related Maintenance Activities. The contractor shall have the project in a condition as not to interfere with the plowing of snow. The contractor shall also provide a taper at the end of his paving that will not be damaged by the plowing of snow.

5.0 Basis of Payment. There will be no direct pay for compliance with this provision

H. Liquidated Damages for Winter Months JSP-04-17A

Delete Sec 108.8.1.3 (a)

Liquidated damages for failure to complete the work on time shall not be waived from December 15 to March 15, both dates inclusive.

I. Property Owner Notification

1.0 Description. It shall be the contractor's responsibility to inform and notify the adjacent property owner 48 hours prior to starting any construction activities that may impact driveway access or occur along the frontage of the property owner's parcel. Notification shall be in written form and include the contractor's contact information, the engineer's contact information, and an estimated schedule of work and the associated impacts.

2.0 Basis of Payment. No direct payment will be made to the contractor for the labor, equipment, material, or time required to comply with this provision.

J. Site Restoration

1.0 Description. Restore to its original condition any disturbed area at sites including, but not limited to, guardrail, entrances, signs, pull box, conduit, pole base installations, paving, curbing, and work to ADA facilities. Restoration shall be accomplished by placing material equivalent to that of the adjacent undisturbed area. Disturbed unpaved areas shall be fertilized and either

seeded and mulched or sodded as directed by the engineer. The engineer will have the final authority in determining the acceptability of the restoration work.

2.0 If the contractor elects and receives approval from the engineer for alternate trench and/or pull box locations, any areas of concrete slope protection, sidewalk, pavement, shoulders, islands and medians – as well as any similar improvements consisting of asphaltic concrete materials – removed in conjunction with their construction shall be replaced with improvements of similar composition and thickness. Removals shall be achieved by means of full depth saw cuts; the resulting subgrade compacted to minimum density requirements and topped with 4 inches of compacted aggregate base course prior to replacement of surface materials. Concrete materials, used in replacement, shall be approved by the engineer. A commercial asphalt mix may be used for replacement of asphaltic surfacing upon approval of the engineer.

2.1 Unless quantities and pay items for removal and subsequent replacement of improvements are contained in the plans for a specific location of removal work, no direct payment will be made for full depth saw cutting, and the removal and subsequent replacement of asphalt or concrete slope protection, sidewalk, pavement, shoulders, islands, medians, sod and the required dowel and tie bars removed and replaced by the contractor as a result of his election to vary the location of conduit runs and pull boxes. This work will be considered as included in the various unit bid prices for conduit and pull boxes established in the contract, and no additional payment will be made.

2.2 Sidewalks and curb ramps that are disturbed as described in this provision shall be replaced to meet current ADA standards.

2.2.1 Seed and mulch will not be an acceptable means to reestablish grass in disturbed areas adjacent to ADA facilities constructed with this project. Any grassy areas around these facilities that have been disturbed by the contractor in order to construct ADA compliant facilities shall be replaced with sod in accordance with Sec 808. For locations where an existing ADA facility is removed and replaced on a new, accessible alignment, the old alignment shall have the subgrade appropriately prepared and sod shall be installed at the surface.

2.3 Areas that are used by the contractor for jobsite trailers, equipment and materials storage, or used for project staging areas that are disturbed shall be cleaned up and restored to a condition that is both acceptable to the engineer and, at a minimum, equivalent to the existing site condition.

3.0 Basis of Payment. The cost of restoration of disturbed areas will be incidental to the unit price of paving, curbing, and/or ADA facilities. No direct payment will be made for any materials or labor, which is performed under this provision

K. Concrete Washout

1.0 Description. Concrete washout BMPs shall be established in designated areas for this project if concrete production or delivery is occurring. Washout BMPs can be non-leaking plastic or clay/bentonite lined pits, a straw bale enclosure lined with plastic, a storage tank or prefabricated BMP or other structure approved by the engineer or inspector. Designated washout areas should be located at least 50 feet away from storm drains, ditches, streams or other water bodies. Washouts should be monitored like other BMPs to ensure there are no leaks and that they are operating effectively. They should be cleaned out when they reach 75% of their design capacity. Care should be taken to ensure these structures do not overflow during storm events. Upon completion of concrete washout on the project, the engineer or inspector should ensure

proper disposal of washout materials. Washout liquids can be allowed to evaporate or be pumped out and properly disposed of. They cannot be discharged into storm drains, ditches, streams or other bodies of water. Dried concrete can be broken up and used as clean fill on the project, recycled or properly disposed of by other means.

2.0 Basis of Payment. No direct payment will be made to the contractor for installing, maintaining, and removing concrete washout facilities or for properly disposing of materials. The cost of complying with this requirement shall be completely covered in the contract unit price of the concrete pay items included in the contract.

L. Damage to Existing Pavement, Side Roads and Entrances

1.0 Description. This work shall consist of repairing any damage to existing pavement, curb, ramps and/or shoulders caused by contractor operations. This shall include damage caused either directly or indirectly by contractor operations, including but not limited to, damage caused by the traffic during contractor operations.

2.0 Construction Requirements. Any cracking, gouging, or other damage to the existing pavement, curb, ramps and/or shoulders, side roads, or entrances from general construction shall be repaired within twenty-four (24) hours of the time of damage at the contractor's expense. Repair of the damaged pavement, shoulders, side roads, or entrances shall be as determined by the engineer.

3.0 Method of Measurement. No measurement of damaged pavement, curb, ramps or shoulder areas as described above shall be made.

4.0 Basis of Payment. No direct payment will be made to the contractor to recover the cost of equipment, labor, materials or time required to fulfill the above provisions, unless specified elsewhere in the contract documents.

M. Coordination with Metro Transit

1.0 Description. The contractor shall be required to coordinate with Metro Transit where construction operations will involve work on or around existing transit stops. It is requested that the coordination begin prior to the project Preconstruction Conference to ensure minimal disruption in service to Metro's Transit system.

2.0 Construction Requirements. All Metro Transit stops within the project limits shall remain open and operational throughout the duration of the project. In locations where the contractor's operations will involve work in proximity to a transit stop location, the contractor shall notify Metro Transit through the contacts listed below, not later than 72 hours prior to beginning work at that location. The contractor shall also take care to minimize exposure of transit users to construction hazards in proximity to all transit stops that are in service during work operations.

2.1 Project Contacts. The contractor shall notify the following contacts at Metro Transit to coordinate scheduling throughout the project with them or their designated representative(s).

Ms. Natalie Siebert, Senior Planner Transit Operations
Office: (314) 982-1400 x1816
Cell: (314) 497-4916
Email: nmsiebert@MetroStLouis.org

Mr. Lance Peterson, Director of Service Planning
Office: (314) 982-1520
Cell: (314) 220-6756
Email: llpeterson@MetroStLouis.org

3.0 Temporary Facilities. In locations where the contractor's operations may affect a transit stop location, a temporary stop may be required. Signage of the temporary stop shall be in accordance with Specification Section 104.10.2, and placement shall be coordinated with Metro Transit. All temporary transit stops shall be located in proximity to the existing stop it is representing, accessible, clear and conspicuous to both the transit rider and facility operator, and be located where it is safe from hazards within the work area.

4.0 Permanent Facilities.

4.1 Bus Stops. Locations for proposed bus stops are identified in the contract plans. The contractor shall remove the existing post and anchorage system. This work shall not be paid for separately, but be included in the Lump Sum cost of Removal of Improvements. The contractor shall coordinate with Metro Transit for the delivery of the existing bus stop signs.

Bolt-down Sign Base - Upon completion of the concrete sidewalk/bus stop improvements, the contractor shall furnish and install a 10' sign post and bolt-down sign base plate for the bus stop signage. The base shall be a bolt down, breakaway sign base designed accept a 10' long standard MoDOT sign post. Base shall be suitable for installation on top of concrete sidewalk and installed with manufacturer provided hardware. Base shall not protrude into the pedestrian access route and create a trip hazard. Metro Transit will install the new/relocated bus stop sign.

See JSP Remove and Relocate Existing Sign and Signage and Pavement Marking Plans for additional information and payment of sign related items.

5.0 Basis of Payment. No direct payment will be made for any labor, equipment, materials, and time required to comply with this provision.

N. Contractor Quality Control NJSP-15-42

1.0 The contractor shall perform Quality Control (QC) testing in accordance with the specifications and as specified herein. The contractor shall submit a Quality Control Plan (QC Plan) to the engineer for approval that includes all items listed in Section 2.0, prior to beginning work.

2.0 Quality Control Plan.

(a) The name and contact information of the person in responsible charge of the QC testing.
(b) A list of the QC technicians who will perform testing on the project, including the fields in which they are certified to perform testing.
(c) A proposed independent third party testing firm for dispute resolution, including all contact information.

(d) A list of Hold Points, when specified by the engineer.
(e) The MoDOT Standard Inspection and Testing Plan (ITP). This shall be the version that is posted at the time of bid on the MoDOT website (www.modot.org/quality).

3.0 Quality Control Testing and Reporting. Testing shall be performed per the test method and frequency specified in the ITP. All personnel who perform sampling or testing shall be certified in the MoDOT Technician Certification Program for each test that they perform.

3.1 Reporting of Test Results. All QC test reports shall be submitted as soon as practical, but no later than the day following the test. Test data shall be immediately provided to the engineer upon request at any time, including prior to the submission of the test report. No payment will be made for the work performed until acceptable QC test results have been received by the engineer and confirmed by QA test results.

3.1.1 Test results shall be reported on electronic forms provided by MoDOT. Forms and Contractor Reporting Excel2Oracle Reports (CRE2O) can be found on the MoDOT website. All required forms, reports and material certifications shall be uploaded to a Microsoft SharePoint® site provided by MoDOT, and organized in the file structure established by MoDOT.

3.2 Non-Conformance Reporting. A Non-Conformance Report (NCR) shall be submitted by the contractor when the contractor proposes to incorporate material into the work that does not meet the testing requirements or for any work that does not comply with the contract terms or specifications.

3.2.1 Non-Conformance Reporting shall be submitted electronically on the Non-Conformance Report form provided on the MoDOT Website. The NCR shall be uploaded to the MoDOT SharePoint® site and an email notification sent to the engineer.

3.2.2 The contractor shall propose a resolution to the non-conforming material or work. Acceptance of a resolution by the engineer is required before closure of the non-conformance report.

4.0 Work Planning and Scheduling.

4.1 Two-week Schedule. Each week, the contractor shall submit to the engineer a schedule that outlines the planned project activities for the following two-week period. The two-week schedule shall detail all work and traffic control events planned for that period and any Hold Points specified by the engineer.

4.2 Weekly Meeting. When work is active, the contractor shall hold a weekly project meeting with the engineer to review the planned activities for the following week and to resolve any outstanding issues. Attendees shall include the engineer, the contractor superintendent or project manager and any foreman leading major activities. This meeting may be waived when, in the opinion of the engineer, a meeting is not necessary. Attendees may join the meeting in person, by phone or video conference.

4.3 Pre-Activity Meeting. A pre-activity meeting is required in advance of the start of each new activity, except when waived by the engineer. The purpose of this meeting is to review construction details of the new activity. At a minimum, the discussion topics shall include: safety precautions, QC testing, traffic impacts, and any required Hold Points. Attendees shall include the engineer, the contractor superintendent and the foreman who will be leading the new activity. Pre-activity meetings may be held in conjunction with the weekly project meeting.

4.4 Hold Points. Hold Points are events that require approval by the engineer prior to continuation of work. Hold Points occur at definable stages of work when, in the opinion of the engineer, a review of the preceding work is necessary before continuation to the next stage.

4.4.1 A list of typical Hold Point events is available on the MoDOT website. Use of the Hold Point process will only be required for the project-specific list of Hold Points, if any, that the engineer submits to the contractor in advance of the work. The engineer may make changes to the Hold Point list at any time.

4.4.2 Prior to all Hold Point inspections, the contractor shall verify the work has been completed in accordance with the contract and specifications. If the engineer identifies any corrective actions needed during a Hold Point inspection, the corrections shall be completed prior to continuing work. The engineer may require a new Hold Point to be scheduled if the corrections require a follow-up inspection. Re-scheduling of Hold Points require a minimum 24-hour advance notification from the contractor unless otherwise allowed by the engineer.

5.0 Quality Assurance Testing and Inspection. MoDOT will perform quality assurance testing and inspection of the work, except as specified herein. The contractor shall utilize the inspection checklists provided in the ITP as a guide to minimize findings by MoDOT inspection staff. Submittal of completed checklists is not required, except as specified in 5.1.

5.1 Inspection and testing required in the production of concrete for the project shall be the responsibility of the contractor. Submittal of the 501 Concrete Plant Checklist is required.

6.0 Basis of Payment. No direct payment will be made for compliance with this provision.

O. ADA Compliance and Final Acceptance of Constructed Facilities JSP-10-01C

1.0 Description. The contractor shall comply with all laws pertaining to the Americans with Disabilities Act (ADA) during construction of pedestrian facilities on public rights of way for this project. An ADA Checklist is provided herein to be utilized by the contractor for verifying compliance with the ADA law. The contractor is expected to familiarize himself with the plans involving pedestrian facilities and the ADA Post Construction Checklist prior to performing the work.

2.0 ADA Checklist. The contractor can locate the ADA Checklist form on the Missouri Department of Transportation website:

www.modot.org/business/contractor_resources/forms.htm

2.1 The ADA Checklist is not to be considered all-inclusive, nor does it supersede any other contract requirements. The ADA checklist is a required guide for the contractor to use during the construction of the pedestrian facilities and a basis for the commission's acceptance of work. Prior to work being performed, the contractor shall bring to the engineer's attention any planned work that is in conflict with the design or with the requirement shown in the checklist. This notification shall be made in writing. Situations may arise where the checklist may not fully address all requirements needed to construct a facility to the full requirements of current ADA law. In those situations, the contractor shall propose a solution to the engineer that is compliant with current ADA law using the following hierarchy of resources: 2010 ADA Standards for Accessible Design, Draft Public Rights of Way Accessibility Guidelines (PROWAG) dated November 23,

2005, MoDOT's Engineering Policy Guidelines (EPG), or a solution approved by the U.S. Access Board.

2.2 It is encouraged that the contractor monitor the completed sections of the newly constructed pedestrian facilities in attempts to minimize negative impacts that his equipment, subcontractors or general public may have on the work. Completed facilities must comply with the requirements of ADA and the ADA Checklist or have documented reasons for the non-compliant items to remain.

3.0 Coordination of Construction.

3.1 Prior to construction and/or closure on an existing pedestrian path of travel, the contractor shall submit a schedule of work to be constructed, which includes location of work performed, the duration of time the contractor expects to impact the facility and an accessible signed pedestrian detour compliant with MUTCD Section 6D that will be used during each stage of construction. This plan shall be submitted to the engineer for review and approval at or prior to the pre-construction conference. Accessible signed detours shall be in place prior to any work being performed that has the effect of closing an existing pedestrian travel way.

3.2 When consultant survey is included in the contract, the contractor shall use their survey crews to verify that the intended design can be constructed to the full requirements as established in the 2010 ADA Standards. When 2010 ADA Standards do not give sufficient information to construct the contract work, the contractor shall refer to the PROWAG.

3.3 When consultant survey is not included in the contract, the contractor shall coordinate with the engineer, prior to construction, to determine if additional survey will be required to confirm the designs constructability.

4.0 Final Acceptance of Work. The contractor shall provide the completed ADA Checklist to the engineer at the semi-final inspection. ADA improvements require final inspection and compliance with the ADA requirements and the ADA Checklist. Each item listed in the checklist must receive either a "YES" or an "N/A" score. Any item receiving a "NO" will be deemed non-compliant and shall be corrected at the contractor's expense unless deemed otherwise by the engineer. Documentation must be provided about the location of any non-compliant items that are allowed to remain at the end of the construction project. Specific details of the non-compliant items, the ADA requirement that the work was not able to comply with, and the specific reasons that justify the exception are to be included with the completed ADA Checklist provided to the engineer.

4.1 Slope and grade measurements shall be made using a properly calibrated, 2 foot long, electronic digital level approved by the engineer.

5.0 Basis of Payment. The contractor will receive full pay of the contract unit cost for all sidewalk, ramp, curb ramp, median, island, approach work, cross walk striping, APS buttons, pedestrian heads, detectible warning systems and temporary traffic control measures that are completed during the current estimate period as approved by the engineer. Based upon completion of the ADA Checklist, the contractor shall complete any necessary adjustments to items deemed non-compliant as directed by the engineer.

5.1 No direct payment will be made to the contractor to recover the cost of equipment, labor, materials, or time required to fulfill the above provisions, unless specified elsewhere in the contract documents.

P. ADA Material Testing Frequency Modifications JSP-23-01

1.0 Description. This provision revises the Inspection and Testing Plan (ITP) for the construction of ADA compliant features to better match the nature of the work. The Quality Control (QC) testing frequency for the Sections identified below are to be revised as specified.

2.0 Compaction Test on Base Rock Under Sidewalk, Curb Ramps and Paved Approaches. (Revises ITP Sec 304.3.4) The required test frequency will be one per 600 tons.

3.0 Gradation Test on Base Rock Under Sidewalk, Curb Ramps and Paved Approaches. (Revises ITP Sec 304.4.1) The required frequency will be one per 500 tons.

4.0 Concrete Plant Checklists. (Revises ITP Sec 501) Submittal of the 501 Concrete Plant Checklist will be once per week when the contractor is only pouring curb, sidewalk, paved approaches, and curb ramps.

5.0 Concrete Median, Median Strip, Sidewalk, Curb Ramps, and Curb. (Revises ITP Sec 608) The required frequency will be the first truckload for the project and each 100 CUYDs for air and slump thereafter. Strength will be verified by use of cylinders or maturity meters at a minimum rate of one per 100 CUYD.

6.0 Paved Approaches. (ITP Sec 608) The required testing of one test from the first truckload per day and each 100 CUYDs for air and slump will remain per ITP. Strength will be verified by use of cylinders or maturity meters at a minimum rate of one per 100 CUYD.

7.0 Curb Concrete. (Revises ITP Sec 609) The required frequency will be the same as Sec 5.0 above.

8.0 Basis of Payment. No direct payment will be made to the contractor to fulfill the above requirements.

Q. Balanced Mix Design Requirements JSP-24-01B

1.0 Description. Balanced Mix Design (BMD) and Paver-Mounted Thermal Profiles (PMTP), as specified herein, are required on this project for all Sec 403 asphaltic concrete pavement surface and base course mixes. BMD shall be in accordance with section 2.0. PMTP shall be in accordance with section 3.0. No additional payment will be made for compliance with these provisions.

1.1 Rapid Penetrating Emulsion. Should use of Rapid Penetrating Emulsion (RPE) be necessary for corrective action of longitudinal joint density, as specified elsewhere in section 2.0, RPE shall be in accordance with MoDOT JSP2303 Rapid Penetrating Emulsion (available at: https://epg.modot.org/index.php/Job_Special_Provisions), except that no payment will be made for use of RPE.

2.0 *Delete Sec 403 in its entirety and substitute the following:*

403 ASPHALTIC CONCRETE PAVEMENT with Balanced Mix Design

403.1 Description. This work shall consist of providing a bituminous mixture to be placed in one or more courses on a prepared base or underlying course as shown on the plans or as directed by the engineer. The contractor shall be responsible for QC of the bituminous mixture, including the design, and control of the quality of the material incorporated into the project. The engineer will be responsible for QA, including testing, to assure the quality of the material incorporated into the project.

403.1.1 Naming Convention. The nomenclature of Superpave bituminous mixture names, such as SP125CLP, will be as follows. When only the aggregate size is shown, such as SP125, the specifications shall apply to all variations of that size, such as SP125B, SP125C, SP125CLP, etc. When "x" is indicated, such as SP125xLP, specifications shall apply to all variations of mixture designs. Stone Matrix Asphalt will be generally referred to as SMA and designated by SM or SMR.

Superpave Nomenclature	
SP	**Superpave**
048	4.75mm (No. 4) nominal aggregate size
095	9.5 mm (3/8 inch) nominal aggregate size
125	12.5 mm (1/2 inch) nominal aggregate size
190	19.0 mm (3/4 inch) nominal aggregate size
250	25.0 mm (1 inch) nominal aggregate size
x	Mixture design: B, C, E or F (as described below)
LP	Limestone porphyry (when designated)
SM	Stone Matrix Asphalt (when designated)
SMR	Stone Matrix Asphalt limestone/non-carbonate (when designated)

403.1.2 Design Levels. The following cumulative equivalent single axle loads (ESALs) shall be used for the specified mix design. The same size aggregate mix design at a higher design traffic may be substituted at the contractor's expense for the contract specified mixture design with the approval from the engineer. Substitutions shall be done uniformly and project mixing of various designs for the same work will not be permitted. For example, an SP125B mixture may be substituted for an SP125C mixture, or SP190C for SP190E, etc. Mixture design substitution will be limited to one design level higher than that specified in the contract.

Design Traffic (ESALs)	**Design**
< 300,000	F
300,000 to < 3,000,000	E
3,000,000 to < 30,000,000	C
≥ 30,000,000	B

403.2 Material. All material shall be in accordance with Division 1000, Material Details, and specifically as follows:

Item	Section
Aggregate	1002
Asphalt Binder, Performance Graded (PG)*	1015
Fiber Additive	1071
Anti-Strip Additive	1071

*The grade of asphalt binder will be specified in the contract.

403.2.1 Stone Matrix Asphalt. In addition to other requirements, material for SMA mixtures shall meet the following. Coarse aggregate shall consist of crushed limestone and either porphyry or steel slag in accordance with the quality requirements of Sec 1002, except as follows. The Los Angeles (LA) abrasion, when tested in accordance with AASHTO T 96, shall not exceed 40 percent based on initial ledge approval and source approval. The percent absorption, when tested in accordance with AASHTO T 85, shall not exceed 3.5 percent based on the individual fractions. The amount of flat and elongated particles, measured on material retained on a No. 4 sieve, of the blended aggregate shall not exceed 20 percent based on a 3:1 ratio or 5 percent based on a 5:1 ratio.

403.2.2 Filler Restriction. Rigden void content determined in accordance with MoDOT Test Method TM-73 shall be no greater than 50 percent.

403.2.3 Fibers. A fiber additive shall be used as a stabilizer in SMA Mixtures. Fibers shall be uniformly distributed by the end of the plant mixing process. The dosage rate for fibers shall be no less than 0.3 percent by weight of the total mixture for cellulose and no less than 0.4 percent by weight for mineral fibers.

403.2.4 Reclaimed Asphalt. A maximum of 30 percent virgin effective binder replacement may be used in mixtures without changing the grade of binder. The asphalt binder content of recycled asphalt materials shall be determined in accordance with AASHTO T 164, ASTM D 2172 or other approved method of solvent extraction. A correction factor for use during production may be determined for binder ignition by burning a sample in accordance with AASHTO T 308 and subtracting from the binder content determined by extraction. The aggregate specific gravity shall be determined by performing AASHTO T 209 in accordance with Sec 403.19.3.1.2 and calculating the G_{se} to which a 0.98 correction factor will be applied to obtain the G_{sb} as follows:

$$G_{se} = \frac{100 - P_b}{\frac{100}{G_{mm}} - \frac{P_b}{G_b}}$$

RAP Gsb = RAP Gse X 0.98

403.2.5 Reclaimed Asphalt Pavement. Reclaimed Asphalt Pavement (RAP) may be used in any mixture, except SMA mixtures. Mixtures may be used with more than 30 percent virgin effective binder replacement provided testing according to AASHTO M 323 is included with the job mix formula that ensures the combined binder meets the grade specified in the contract. All RAP material, except as noted below, shall be tested in accordance with AASHTO T 327, *Method of Resistance of Coarse Aggregate Degradation by Abrasion in the Micro-Deval Apparatus.* Aggregate shall have the asphalt coating removed either by extraction or binder ignition during production. The material shall be tested in the Micro-Deval apparatus at a frequency of once per 1500 tons. The percent loss shall not exceed the Micro-Deval loss of the combined virgin material

by more than five percent. Micro-Deval testing will be waived for RAP material obtained from MoDOT roadways. All RAP material shall be in accordance with Sec 1002 for deleterious and other foreign material.

403.2.6 Reclaimed Asphalt Shingles. Reclaimed Asphalt Shingles (RAS) may be used in any mixture specified to use PG 64-22 in accordance with AASHTO PP 53 except as follows: When the ratio of virgin effective binder to total binder in the mixture is between 60 and 70 percent, the grade of the virgin binder shall be PG 52-28 or PG 58-28. Shingles shall be ground to 3/8-inch minus. Waste, manufacturer or new, shingles shall be essential free of deleterious materials. Post-consumer RAS shall not contain more than 1.5 percent wood by weight or more than 3.0 percent total deleterious by weight. Post-consumer RAS shall be certified to contain less than the maximum allowable amount of asbestos as defined by national or local standards. The gradation of the aggregate may be determined by solvent extraction of the binder or using the following as a standard gradation:

Shingle Aggregate Gradation	
Sieve Size	**Percent Passing by Weight**
3/8 in.	100
No. 4	95
No. 8	85
No. 16	70
No. 30	50
No. 50	45
No. 100	35
No. 200	25

403.3 Composition of Mixtures.

403.3.1 Gradation. Prior to mixing with asphalt binder, the combined aggregate gradation, including filler if needed, shall meet the following gradation for the type of mixture specified in the contract. A job mix formula may be approved which permits the combined aggregate gradation during mixture production to be outside the limits of the master range when the full tolerances specified in Sec 403.5 are applied.

Percent Passing by Weight							
Sieve Size	**SP250**	**SP190**	**SP125**	**SP095**	**SP048**	**SP125xSM(R)**	**SP095xSM(R)**
1 1/2 in.	100	---	---	---	---	---	---
1 in.	90 - 100	100	---	---	---	---	---
3/4 in.	90 max.	90 - 100	100	---	----	100	---
1/2 in.	---	90 max.	90 - 100	100	---	90-100	100
3/8 in.	---	---	90 max.	90-100	100	50-80	70-95
No. 4	---	---	---	90 max.	90-100	20 - 35	30-50
No. 8	19 - 45	23 - 49	28 - 58	32-67	---	16 - 24	20-30
No. 16	---	---	---	---	30-60	---	21 max.
No. 30	---	---	---	---	---	---	18 max.
No. 50	---	---	---	---	---	---	15 max.
No. 100	---	---	---	---	---	---	---
No. 200	1 - 7	2 - 8	2 - 10	2-10	7-12	8.0-11.0	8.0-12.0

403.3.2 Anti-Strip Agent. An anti-strip will be allowed by the engineer to improve resistance to stripping. Anti-strip agents and application rates shall be from a list approved in accordance with Sec 1071.

403.3.3 Porphyry Mixtures. For LP and SMA mixtures, at least 50 percent by volume of the aggregate shall be crushed porphyry retained on the following sieves: No. 30 for SP048, No. 16 for SP095 and No. 8 for SP125. Depending on the actual gradation of porphyry aggregate furnished, the amount of crushed porphyry required may vary, however at least 40 percent by weight of crushed porphyry will be required. Steel slag may be substituted for porphyry in LP and SM mixtures, except at least 45 percent by weight of crushed porphyry and/or slag will be required. The engineer may approve the use of other hard, durable aggregate in addition to porphyry and steel slag. When an SMR mixture is designated, the mixture shall contain aggregate blends with at least 30 percent non-carbonate material in accordance with Sec 403.3.5.

403.3.4 Minimum Stone Matrix Asphalt Binder. The percent asphalt binder for SMA mixtures shall not be less than 6.0 percent unless otherwise allowed by the engineer.

403.3.5 Surface Mixtures. Design level B surface mixtures and SP048NC, except as described in Sec 403.15.3, containing limestone coarse aggregate shall contain a minimum amount of non-carbonate aggregate. The LA abrasion values, AASHTO T 96, of the limestone will determine the type and amount of non-carbonate aggregate required as shown in the table below. The LA abrasion value will be determined from the most recent source approval sample. In lieu of the above requirements, the aggregate blend shall have an acid insoluble residue (AIR), MoDOT Test Method TM 76, meeting the plus No. 4 criteria of crushed non-carbonate material. Non-carbonate aggregate shall have an AIR of at least 85 percent insoluble residue.

Coarse Aggregate (+ No. 4)	Minimum Non-Carbonate by Volume
Limestone, LA ≤ 30	30% Plus No. 4
Limestone, LA > 30	20% Minus No. 4*
Dolomite	No Requirement

*Use for all SP095 and SP048NC containing limestone.

403.4 Job Mix Formula. At least 30 days prior to placing any mixture on the project, the contractor shall submit a mix design for approval to Construction and Materials. The mixture shall be designed in accordance with AASHTO R 35 or R 46 and shall be tested in accordance with AASHTO T 312 except as noted herein. A detailed description of the mix design process shall be included with the job mix formula (JMF). Representative samples of each ingredient for the mixture shall be submitted with the mix design.

403.4.1 Proficiency Sample Program. Laboratories that participate in and achieve a score of three or greater in the AASHTO proficiency sample program for T 11, T 27, T 84, T 85, T 166, T 176, T 209, T 304 (ASTM C 1252), T 308 and T 312 will have the mixture verification process waived. The mix design shall be submitted to Construction and Materials for approval at least seven days prior to mixture production.

403.4.2 Required Information. The mix design shall include raw data from the design process and contain the following information:

(a) All possible sources intended for use, and grade and specific gravity of asphalt binder.

(b) Source, type (formation, etc.), ledge number if applicable, gradation, and deleterious content of each aggregate fraction.

(c) Bulk and apparent specific gravities and absorption of each aggregate fraction in accordance with AASHTO T 85 for coarse aggregate and AASHTO T 84 for fine aggregate including all raw data.

(d) Specific gravity of hydrated lime, mineral filler or baghouse fines, if used, in accordance with AASHTO T 100.

(e) Percentage of each aggregate component.

(f) Combined gradation of the job mix.

(g) Percent asphalt binder, by weight, based on the total mixture and percent asphalt binder contributed by reclaimed asphalt materials.

(h) Bulk specific gravity (G_{mb}) by AASHTO T 166 Method A of a laboratory compacted mixture compacted at N_{design} gyrations.

(i) Percent air voids (V_a) of the laboratory compacted specimen compacted to N_{design} gyrations.

(j) Voids in the mineral aggregate (VMA) and volume of Effective Asphalt (V_{be}) at N_{design} gyrations.

(k) Theoretical maximum specific gravity (G_{mm}) as determined by AASHTO T 209, in accordance with Sec 403.19.3, after the sample has been short term aged in accordance with AASHTO R 30.

(l) The tensile strength ratio as determined by AASHTO T 283 including all raw data.

(m) The gyratory sample weight to produce a 115 mm minimum height specimen.

(n) Mixing temperature and gyratory molding temperature.

(o) Number of gyrations at N_{design}.

(p) Dust proportion ratio ($-200/P_{be}$).

(q) Bulk specific gravity (G_{sb}) of the combined aggregate.

(r) Percent chert contained in each aggregate fraction.

(s) Percent of G_{mm} at $N_{initial}$ and $N_{maximum}$.

(t) Voids in coarse aggregate (VCA) for both the mixture and dry-rodded condition for SMA mixtures.

(u) Draindown for SMA mixtures.

(v) Performance testing results for Cracking Tolerance Index (CT_{Index}), Long-Term aged Cracking Tolerance Index ($CT_{Index,\ Long\text{-}Term\ Aged}$), Hamburg Wheel Tracking Test (HWTT), and Rutting Tolerance Index (RT_{Index}).

(w) Baghouse fines added for design.

(*i*) Batch and continuous mix plants – Indicate which aggregate fraction to add baghouse percentage during production.

(*ii*) Drum mix plants – Provide cold feed settings with and without baghouse percentage.

403.4.3 Approval. No mixture will be accepted for use until the JMF for the project is approved by Construction and Materials.

403.4.4 Mix Formula Modification. The JMF approved for each mixture shall be in effect until modified in writing by the engineer. When unsatisfactory results occur or should a source of material be changed, a new JMF may be required.

403.4.4.1 Asphalt Binder Source Change. When an asphalt binder source change includes a binder grading that differs from the original grade on the JMF, new performance testing values (CT_{Index} and RT_{Index}) shall be provided prior to use.

403.4.4.2 Additive Source Change. When rejuvenators, warm mix additives, anti-strip additive, or other additives sources change; new performance testing values (CT_{Index} and RT_{Index}) shall be provided.

403.4.5 Design Gyrations. The minimum number (N) of gyrations required for gyratory compaction shall be as follows:

Design	N_{design}[a]
F	35
E	50
C	60
B	65

[a] SMA mixtures shall have N_{design} equal to 100.

403.4.6 Mixture Characteristics. When compacted in accordance with AASHTO T 312, the mixture shall meet the following criteria.

403.4.6.1 Air Voids (V_a). Design air voids for SuperPave mixtures at all traffic levels shall be between 3.0 and 5.0 percent. SMA mixtures shall have a design air void of 4.0 percent.

403.4.6.2 Voids in the Mineral Aggregate (VMA). SuperPave mixtures shall have a minimum volume of effective asphalt, equal to the VMA minus the air voids, as shown in the chart below, with design air voids between 3.0% to 5.0% for SupePave and shall be 4.0% for SMA. The minimum VMA shall be equal to the minimum volume of effective binder (V_{be}) plus design air voids.

Mixture	V_{be} Minimum (percent)
SP250	9.0
SP190	10.0
SP125 (except for SMA)	11.0
SP095 (except for SMA)	12.0
SP048	13.0
SMA	13.0

403.4.7 Dust to Binder Ratio. For all mixtures except SMA and SP048, the ratio of minus No. 200 material to effective asphalt binder (P_{be}) shall be between 0.8 and 1.6. For SP048, the ratio of minus No. 200 material to effective asphalt binder (P_{be}) shall be between 0.9 and 2.0.

403.4.8 Moisture Susceptibility. For all mixtures except SMA, the mixture shall have a tensile strength ratio (TSR) greater than 85 percent (80 percent if an approved anti-strip agent is used) when compacted to 3.7 inches with 7 ± 0.5 percent air voids and tested in accordance with AASHTO T 283. SMA mixtures shall have a TSR greater than 85 (80 percent if an approved anti-strip agent is used) percent when compacted to 3.7 inches with 6 ± 0.5 percent air voids and tested in accordance with AASHTO T 283.

403.4.8.1 Minimum Tensile Strength. All mixtures shall have a minimum allowable conditioned tensile strength of 60 psi.

403.4.8.2 Liquid Anti-Stip Dosage. The liquid anti-strip dosage shall be in the range recommended by the manufacturer and provided on the JMF.

403.4.9 Draindown. AASHTO T 305, Draindown Test, shall be performed on all SMA mixtures prior to job mix approval. The mixture shall be stabilized in such a way that the draindown of the asphalt binder shall not exceed 0.3 percent by weight of mixture.

403.4.10 Voids in Coarse Aggregate. The percent VCA_{MIX} of SMA mixtures shall be less than or equal to the VCA_{DRC} as determined using AASHTO T 19. This may be calculated using the following equations:

$$VCA_{DRC} = 100 \times (G_{CA}\gamma_w - \gamma_s) / G_{CA}\gamma_w$$

$$VCA_{MIX} = 100 - (P_{bp} \times G_{mb} / G_{CA})$$

$$P_{bp} = P_s \times PA_{bp}$$

Where:
- G_{CA} = bulk specific gravity of the combined coarse aggregate (AASHTO T 85),
- γ_s = unit weight of coarse aggregate in the dry-rodded condition (DRC) (lb/ft^3) (AASHTO T 19),
- γ_w = unit weight of water (62.34 lb/ft^3) ,
- P_{bp} = percent aggregate by total mixture weight retained on No. 4 sieve and
- PA_{bp} = percent aggregate by total aggregate weight retained on No. 4 sieve*.

*Use No. 8 sieve for SP095xSM

403.4.11 Mix Design Performance Testing. Acceptable test results meeting the criteria for the following performance tests shall be submitted with the mix design for approval. Test specimens shall be compacted to an air void content of 7.0 +/- 0.5% or 6.0 ± 0.5% for SMA mixtures.

403.4.11.1 Cracking Tolerance Index (CT_{Index}) Testing. The CT_{Index} testing shall be completed in accordance with ASTM D8225 and at a test temperature of 25 +/- 0.5 °C.

Mix Type	Minimum CT_{Index}	$CT_{Index,(Long\text{-}Term\ Aged)*}$
Non-SMA	50	Informational Only
SMA	135	Informational Only

*Long-Term Aged defined as loose mix aging for 20 hours at 115˚ C.

403.4.11.2 Rutting Tolerance Index (RT_{Index}) Testing. The RT_{Index} testing shall be completed in accordance with ASTM D8360 and at a test temperature of 50 +/- 1°C.

PG Grade High Temperature*	Minimum RT_{Index}
58-28H / 64-22	50
64-22H / 70-22	65
64-22V / 76-22	80

*Determined by the binder grade specified in the contract.

403.4.11.3 Hamburg Wheel Track (HWT). HWT testing will be completed in accordance with AASHTO T324 at test temperature of 50 +/- 1°C and 2.44 in specimen height.

PG Grade High Temperature *	Minimum Wheel Passes	Maximum Rut Depth (in.)
58-28H / 64-22	7,500	0.38
64-22H / 70-22	15,000	0.38
64-22V / 76-22	20,000	0.38

*Determined by the binder grade specified in the contract.

403.5 Mixture Production Specification Limits.

403.5.1 Gradation and Deleterious Content Control. The gradation of the aggregate shall be determined from samples taken from the hot bins on batch-type or continuous mixing plants or from the composite cold feed belt on drum mix plants. The gradation may also be obtained by sampling the mixture and testing the residual aggregate. The deleterious content of the aggregate shall be determined from samples taken from the composite cold feed belt. The RAP shall be sampled from the RAP feeding system on the asphalt plant. Gradation and deleterious shall be taken when directed by the engineer.

403.5.1.1 Stone Matrix Asphalt Tolerances. In producing mixtures for the project, the plant shall be operated such that no intentional deviations from the job mix formula are made. The maximum deviation from the approved job mix formula shall be as follows for SMA mixtures:

Sieve	Max. Tolerance	
	SP095	SP125
3/4 in.	---	---
1/2 in.	---	±4
3/8 in.	±4	±4
No. 4	±3	±3
No. 8	±3	±3
No. 200	±2	±2

403.5.1.2 Mixture Tolerance. For all other SP mixtures, the percent passing the first sieve size smaller than the nominal maximum size shall not exceed 92.0 percent, a tolerance not to exceed 2.0 percent on the No. 8 sieve from the table in Sec 403.3.1, and within the range listed in Sec 403.3.1 for the No. 200 sieve The deleterious content of the material retained on the No. 4 sieve shall not exceed the limits specified in Sec 1002.2.

403.5.2 Density. The final, in-place density of the mixture shall be 92.5 to 98.0 percent of the theoretical maximum specific gravity for all mixtures except SMA. SMA mixtures shall have a minimum density of 94.0 percent of the theoretical maximum specific gravity. The theoretical maximum specific gravity shall be determined from a sample representing the material being tested. Tests shall be taken not later than the day following placement of the mixture. The engineer will randomly determine test locations.

403.5.2.1 Shoulder Density. Density on non-integral shoulders shall be in accordance with Sec 403.15.3.

403.5.2.2 Integral Shoulder. When shoulders are placed integrally with the traveled way, tests shall be taken on the traveled way.

403.5.2.3 Longitudinal Joint Density. Density along longitudinal joints shall be in accordance with Sec 403.16.1. Pay shall be in accordance with Sec 403.23.4.1.

403.5.3 Asphalt Content. The asphalt content (AC) shall be within ± 0.3 percent of the approved mix design.

403.5.4 Air Voids. Air voids shall be within ± 1.0 percent of the approved mix design at N_{des} gyrations.

403.5.5 Cracking Tolerance Index. Minimum CT_{Index} shall be 50 for all mixtures except SMA. SMA mixtures shall have a minimum CT_{Index} of 135.

403.5.6 Rutting Tolerance Index. Minimum RT_{Index} shall be based upon the high temperature asphalt binder grade in the contract in accordance with the following:

PG Grade High Temperature*	Minimum RT_{Index}[(a)]
58-28H / 64-22	50
64-22H / 70-22	65
64-22V / 76-22	80

*Determined by the binder grade specified in the contract.
[(a)]Mixtures not meeting the minimum RT_{Index} shall be tested by the Hamburg Wheel Track Test and meet a minimum of ½" rutting at the number of wheel passes required by the contract grade of the mixture.

403.5.7 Tensile Strength Ratio (TSR). The TSR shall be greater than or equal to 75 percent as determined from loose mixture taken from the plant and tested in accordance with AASHTO T 283. The minimum allowable conditioned tensile strength of the mixture shall be 60 psi. The liquid anti-strip dosage during production shall match the dosage listed on the JMF.

403.5.8 Fibers. The fiber proportioning and delivery system for SMA mixtures shall have an accuracy of 10 percent by weight of the material actually being measured in any given period of time.

403.5.9 Moisture Content. The asphaltic concrete mixture, when sampled and tested in accordance with AASHTO T 329, shall not contain more than 0.5 percent moisture by weight of the mixture.

403.5.10 Contamination. The asphaltic concrete mixture shall not be contaminated with deleterious agents such as unburned fuel, objectionable fuel residue or any other material not inherent to the job mix formula.

403.6 Field Laboratory. The contractor shall provide a Type 3 field laboratory in accordance with Sec 601. The contractor shall furnish the bituminous mixture equipment to perform all required test methods for QC and QA work. The gyratory compactor shall be evaluated in accordance with AASHTO PP 35. An approved list will be maintained by Construction and Materials. All other equipment shall be capable of performing tests in accordance with the approved test methods.

403.7 Bituminous Mixing Plants. Bituminous mixing plants and preparation of material and mixtures shall be in accordance with Sec 404.

403.8 Hauling Equipment. Trucks used for hauling bituminous mixtures shall be in accordance with Sec 404.

403.9 Pavers. Bituminous pavers shall be self-contained units, provided with an activated screed or strike-off assembly, heated if necessary, and capable of spreading and finishing asphaltic concrete in lane widths applicable to the specified typical sections and thicknesses shown on the plans.

403.10 Construction Requirements.

403.10.1 Weather Limitations. No mixture shall be placed on any wet or frozen surface. No mixture shall be placed when either the air temperature or the temperature of the surface on which the mixture is to be placed is below 40 F. Temperatures shall be obtained in accordance with MoDOT Test Method TM 20.

403.10.2 Substitutions. With approval from the engineer, the contractor may substitute a smaller nominal maximum size mixture for a larger sized mixture. Specifications governing the substitute mixture shall apply. Except for a single surface layer, the total pavement thickness shall be maintained when the substitute mixture layer is reduced as allowed in Sec 403.13 by increasing the thickness of other layers or courses. The contract unit price for the original mixture shall be used.

403.11 Field Adjustments of Job Mix Formulas. When test results indicate the mixture produced does not meet the specification requirements, the contractor may field adjust the job mix formula as noted herein. Field adjustments may consist of changing the percent binder as listed on the original approved job mix by no more than 0.3 percent. Additional fractions of material or new material will not be permitted as field adjustments. The engineer shall be notified immediately when any change is made in the cold feed settings, the hot bin settings or the binder content. A new G_{sb} shall be calculated using the new aggregate percentages. The gradation of the adjusted mixture shall meet the requirements of the mixture type specified in the contract. When the binder content is adjusted more than 0.3 percent, the mixture will be considered out of specification, and a new mix design shall be established.

403.11.1 Field Mix Redesign. When a new mix design will be required, the contractor will be permitted to establish the new mix design in the field. The mixture shall be designed in accordance with AASHTO R 35 or AASHTO R 46 and shall meet the mix design requirements, including performance testing and TSR requirements. A representative sample of the mixture shall be submitted with the new mix design to the Central Laboratory for mixture verification. The amount of mixture submitted for verification shall weigh at least 50 pounds.

403.11.1.1 Approval. New mix designs established in the field shall be submitted for approval to Construction and Materials. Upon approval, Construction and Materials will assign a new mix number to the mixture.

403.11.1.2 Resume Production. No mixture shall be placed on the project until the new field mix design is approved.

403.12 Application of Prime or Tack. The prime coat, if specified, shall be applied in accordance with Sec 408. A tack coat is required on all existing pavement and shoulder surfaces that will be overlaid with a bituminous mixture. A tack coat is also required between all lifts of bituminous pavements placed within the driving and turn lanes, unless otherwise specified in the contract. All construction requirements of a tacked surface shall be in accordance with Sec 407, and specified herein. The tack coat shall be applied uniformly and shall completely cover the surface upon which the bituminous mixture is to be placed. Placement of a bituminous mixture shall not be placed upon a tacked surface that is not uniformly covered or surfaces that have experienced excessive loss of tack due to tracking. Re-application of tack due to excess tracking or non-uniform coverage shall be at the contractor's expense.

403.13 Spreading and Finishing. The base course, primed or tacked surface, or preceding course or layer shall be cleaned of all dirt, packed soil or any other foreign material prior to spreading the asphaltic mixture. If lumps are present or a crust of mixture has formed, the entire load will be rejected. The thickness and width of each course shall conform to the typical section in the contract. The contractor may elect to construct each course in multiple layers. The minimum compacted thickness shall be 0.75 inches for SP048, 1.25 inches for SP095, 1.75 inches for SP125, 2 inches for SP190, and 3 inches for SP250.

403.13.1 Paving Widths. The following shall apply for roadways constructed under traffic. For pavements having a width of 16 to 24 feet, inclusive, the asphaltic concrete pavement shall be laid in lanes approximately one half the full width of the completed pavement, and the full width shall be completed as soon as practical. Unless otherwise permitted, a single lane of any course shall not be constructed to a length that cannot be completed to full width of the pavement the succeeding operating day. For pavements greater than 24 feet wide, single lane width construction shall be limited to one day's production and completion to full width shall be accomplished as soon as practical. Uneven pavement shall be left in place for no more than seven days, unless approved by the engineer. Removal of pavement to be in accordance with this specification shall be at the contractor's expense.

403.13.2 Segregation. No thermal or physical mix segregation will be permitted in handling the mixture at the plant, from the truck or during spreading operations on the roadbed.

Paver Mounted Thermal Profiling (PMTP) shall be conducted in accordance with Sec 406.

All layers shall be feathered out, by hand raking, if necessary, in transitioning the depth of the surface to meet present grades at bridges or ends of projects, to provide a uniform, smooth riding surface free of irregularities. Where only the top layer of the surfacing continues across a bridge, the bottom layers shall be feathered out.

Any visual/physical segregation shall be tested in accordance with MoDOT Test Method TM 75. Mixture production shall immediately cease if either criteria of MoDOT Test Method TM 75 fail. Segregated mixture shall be removed and replaced to the limits determined by the engineer.

403.13.3 Release to Traffic. If the asphaltic concrete construction consists of more than a single layer, each layer shall be compacted as specified and allowed to cool to the ambient temperature before the next layer is placed. The contractor shall keep traffic off the asphaltic concrete until the surface of the asphaltic concrete is 140 F or below and the asphaltic concrete has cooled sufficiently to prevent flushing of the asphalt binder to the surface, marking or distorting the surface or breaking down the edges.

403.13.4 Draindown. Evidence of asphalt binder separation or draindown at delivery will be cause for rejection.

403.13.5 Shoulder Substitution. When a Sec 403 mixture is specified for traffic lanes, the same mixture may be used for the adjacent shoulder, subject to the density requirements in Sec 403.5.2.

403.14 Spot Wedging and Leveling Course. The engineer will specify the locations and thickness of spot wedging and the thickness of leveling course to obtain the smoothest possible riding surface. This procedure may result in spot wedging operations over small areas with feather-edging at high points and ends of wedge areas. Rigid control of the placement thickness of the leveling course shall be required. Leveling course, consisting of a layer of asphaltic concrete of variable thickness used to superelevate curves and eliminate irregularities in the existing base, shall be spread uniformly to the specified profile grade and cross section. The mixture shall be uniformly spread and compacted, with only minor segregation as accepted by the engineer. Type SP125 or finer mixtures, as applicable, shall be used for the spot wedging and for the leveling course. Mixtures used as spot wedging and leveling courses shall be accepted in accordance with Sec 403.23.8.3.

403.15 Compaction. After the asphaltic mixture has been spread, struck off and surface irregularities adjusted, the asphaltic mixture shall be compacted thoroughly and uniformly by

rolling to obtain the required compaction while the mixture is in a workable condition. Excessive rolling, to the extent of aggregate degradation, will not be permitted. Rollers shall not be used in the vibratory mode when the mixture temperature is below 225 F. When warm mix technology is used, as approved by the engineer, rollers shall not be used in the vibratory mode when the mixture temperature is below 200 F .

403.15.1 Rolling. Any displacement occurring as a result of starting, stopping or changing direction of a roller, or from other causes, shall be avoided. Excess liquid, to prevent adhesion of the mixture to the rollers, will not be permitted. Diesel fuel, fuel oil or other detrimental products shall not be used as wetting agents. Along forms, curbs, headers, walls, and other places not accessible to the roller, the mixture shall be thoroughly compacted with hot hand tampers, smoothing irons or with mechanical tampers.

403.15.2 Defective Mixture. Any mixture that becomes loose and broken, mixed with dirt or is in any way defective shall be removed and replaced with fresh, hot mixture, which shall be compacted to conform with the surrounding area. Any area showing an excess or deficiency of asphalt binder shall be removed and replaced.

403.15.3 Non-Traffic Areas. Sec 403 mixtures used for surfacing medians and similar areas, shoulders adjacent to rigid or flexible pavement and shoulders adjacent to resurfaced pavement shall be compacted to the specified densities for the mixture. Once an established rolling pattern has been demonstrated to provide the required density for shoulders, at the engineer's discretion, the pattern may be used in lieu of density tests provided no changes in the material, typical location or temperatures are made. Regardless of the method, density will still be required and subject to testing as deemed necessary by the engineer. In lieu of roller and density requirements, temporary bypasses to be maintained at the expense of the contractor shall be thoroughly compacted. The rolling shall be performed at proper time intervals and shall be continued until there is no visible evidence of further consolidation.

403.15.4 Density Measurement. Measurements for determining the in-place density of the mixture shall be taken no later than the day following placement. Measurements not obtained within the prescribed time limits shall be subject to the requirements of Sec 403.22.

403.15.4.1 Density Cores. If a core is taken, material from underlying layers that remain adhered to the core shall be removed in a manner that does not harm the integrity of the specimen. If the contractor elects to place a lift of mixture greater than six times the nominal maximum aggregate size, cores shall be cut in half and the density of each half determined separately.

403.15.4.2 Nuclear/Alternative Methods. In-place asphalt density may be obtained by nuclear or alternative methods in accordance with MoDOT TM-41. The nuclear/alternative calibration locations shall be conducted within a trial section in accordance with Sec 405.4.8.

403.15.5 Intelligent Compaction. Intelligent Compaction requirements in accordance with Section 405 shall not apply unless required by job special provision. Intelligent compaction shall be conducted on the traveled way to monitor the optimum roller passes at a mean temperature above 180 F in accordance with Sec 405. Passing Segments shall have a minimum of 85% coverage at or above the optimum number of passes. Segments with between 85% and 70% coverage will be called moderate segments. Any segment with less than 70% coverage at the optimum number of passes shall be a Deficient Segment. If 70% of the target IC-MV is not obtained, the segment shall be flagged accordingly in the Veta project file. All segments with a mean temperature of less than 180 F at the optimum pass shall be considered deficient.

403.15.6 Surface Smoothness. The finish of the pavement surface shall be substantially free from waves or irregularities and shall be true to the established crown and grade. The pavement surface shall be thoroughly tested for smoothness by profiling or straight edging in accordance with Sec 610.

403.16 Joints. Transverse joints shall be formed by any method that will produce a dense, vertical section for use when laying is resumed. When a transverse vertical edge is to be left and opened to traffic, a temporary depth transition shall be built as approved by the engineer. The joint formed when the fresh mixture is placed shall be dense, well sealed, and the grade, line and surface texture of the succeeding surface shall conform to that of the joined surface. If directed by the engineer, the transverse joint shall be painted with a light coating of liquid asphalt. Hand manipulation of the mixture shall be minimized to avoid unsightly surface texture.

403.16.1 Joint Composition. Longitudinal joints shall be formed by the use of an edging plate fixed on both sides of the finishing machine. Care shall be taken to obtain a well bonded and sealed longitudinal joint by placing the hot mixture in a manner ensuring maximum compaction at this point. If directed by the engineer for properly sealing the longitudinal joint, a light coating of bituminous material shall be applied to the exposed edge before the joint is made. Each side of the joint shall be flush and along true lines.

403.16.2 Joint Offset. The longitudinal joint in any layer shall offset that in the layer immediately below by a minimum of 6 inches; except, the joints in the completed surfacing shall be at the lane lines of the traveled way or other required placement width outside the travel lane. The placement width shall be adjusted such that pavement marking shall not fall on a longitudinal joint.

403.17 Quality Control.

403.17.1 Quality Control Operations. The contractor shall maintain equipment and qualified personnel to perform all QC field inspection, sampling and testing as required by this specification. All contractor personnel included in the QC operation shall be qualified by the MoDOT Technician Certification Program. Under no circumstances will unqualified personnel be allowed to perform QC sampling or testing. Personnel will be disqualified if acceptable methods and procedures are not followed.

403.17.1.1 Asphalt Test Results. The contractor shall record all test results and furnish a copy, including all raw data, to the engineer no later than the beginning of the day following the test. The contractor shall maintain all test results in an organized format and shall be available to the QA inspector at all times. Scale readings and other measurements not directly recorded by electronic media shall be recorded in an organized format. Printouts from gyratory compactors and asphalt content devices shall be retained as part of the testing records.

403.17.2 Bituminous Quality Control Plan. Prior to approval of the trial mix design by the engineer, the contractor shall submit a QC Plan to Construction and Materials for approval. The QC Plan shall include:

(a) The contractor representative in charge of QC and the project level representative if different from the contractor representative. Contact information should be recorded for these individuals.

(b) Lot and sublot sizes and how they will be designated.

(c) Performance testing, volumetrics, and asphalt content sampling, fabrication, and testing plan.

(d) The test method for determining asphalt content and density determination. If cores are to be cut, the number of cores shall be specified.

(e) Intelligent Compaction (if included in contract) and Paver Mounted Thermal Profiler base station and cellular reception plan.

(f) A proposed independent third party name, contact, address, and phone number for dispute resolution.

403.17.2.1 Third Party. The third party shall be independent of the contractor, MoDOT consultants and all project subcontractors or suppliers on each specific project. All testing of material for dispute resolution shall be performed by an approved laboratory. Approved laboratories shall be AASHTO Accreditation Program certified in the areas of the material being tested.

403.17.2.2 Plant Calibration. Plant calibration shall be performed by the contractor in accordance with Sec 404, and records shall be made available to the engineer.

403.17.2.3 Retained Samples. All samples taken by the contractor, including but not limited to tested aggregate, volumetric and density samples, shall be retained for the engineer until the contractor's and engineer's tests are complete and accepted unless otherwise instructed. This includes CT_{Index} and RT_{Index} results. These samples shall be maintained in clean covered containers, without contamination, readily accessible to the engineer. The retained sample's identification shall consist of, but is not limited to:

(a) Time and date sampled.

(b) Product specification number.

(c) Type of sample, i.e. belt, bin, stockpile.

(d) Lot and sublot designation.

(e) Sampler/Tester.

(f) Project Job Number.

403.17.2.3.1 Retained Loose Mix Material. All loose mix samples for determination of volumetrics, performance tests, asphalt binder content and TSR shall be taken from the plant at random as designated by the engineer. Loose mix material shall be taken, identified, and retained for the engineer.

403.17.2.4 Performance Test Specimens and Loose Mix Sample. All loose mix samples for determination of performance tests, volumetrics, asphalt binder content and TSR shall be taken at the plant at random intervals as designated by the engineer. All QC/QA loose mix samples shall be taken by the contractor. Non-TSR performance test specimens shall be fabricated by the contractor. The engineer shall be present when taking loose mix samples and fabricating specimens for QA testing. Companion samples shall be identified and retained for the engineer.

403.17.3 Quality Control Laboratory. All QC mixture testing shall be performed in an approved laboratory.

403.17.3.1 Calibration Schedule. The contractor shall calibrate or verify all significant test equipment associated with tests covered in this specification. Intervals as set by the contractor shall not exceed the following limits:

Equipment - Test Method (AASHTO)	Requirement	Interval (Month)
Performance Testing Load Frames – R 18	Calibrate	12
Hamburg Wheel Track Test - R 18	Calibrate	12
Gyratory Compactor - T 312	Calibrate – 1.16 ± .02° internal angle	12[a]
Gyratory Compactor - T 312	Verify	1[c]
Gyratory Molds - T 312	Check Critical Dimensions	12
Thermometers - T 209, T 166, T 312	Calibrate	12
Vacuum System - T 209	Check Pressure	12
Pycnometer (Flask) - T 209	Calibrate	Daily
Binder Ignition Oven - T 308	Verify	12[b]
Nuclear Content Gauge – T 287 or MoDOT TM 54	Drift & Stability – Manuf. Recommendation	1
Mechanical Shakers - T 27	Check Sieving Thoroughness	12
Sieves	Check Physical Condition	6
Weighted Foot Assembly - T 176	Check Weight	12
Mechanical Shaker - T 176	Check Rate & Length of Throw	12
Liquid Limit Device - T 89	Check Wear & Critical Dimensions	12
Grooving Tool - T 89	Check Critical Dimensions	12
Ovens	Verify Temp. Settings	12
Balances	Verify	12[b]
Timers	Check Accuracy	12

[a]Calibrate and/or verify after each move.
[b]Verify after each move.
[c]Includes ram pressure, LVDT, frequency of gyration, and external angle.

403.17.3.1.1 Inventory. An inventory of all major sampling, testing, calibration, and verification equipment, including the serial number or other identifying number shall be maintained.

403.17.3.1.2 Calibration Records. Calibration and verification records shall include but are not limited to:

(a) Detailed results of the work performed (dimensions, mass, force, temperature, etc.)

(b) Description of the equipment calibrated including identifying number.

(c) Date the work was performed.

(d) Identification of the individual performing the work.

(e) Identification of the calibration or verification procedure used.

(f) The previous calibration or verification date and next due date.

(g) Identification of any in-house calibration or verification device used (including identification to establish traceability of items such as standard masses, proving rings, standard thermometers, balances, etc.).

403.17.3.2 Record Retention. Test records shall be maintained to permit verification of any test report. Records pertaining to testing, equipment calibration and verification, test reports, internal quality systems review, proficiency sample testing, test technician training and evaluation and personnel shall be retained in a secure location for a minimum of three years.

403.17.3.3 Test Method Availability. A current copy of all test methods and procedures shall be maintained in the QC laboratory at all times for reference by the technicians. Examples of report formats and procedures may be found in AASHTO R 18.

403.18 Quality Assurance. All QA field inspection, sampling and testing will be performed by a qualified MoDOT technician. The QA inspector shall have free access to any and all testing equipment used by the mixture producer and any workbooks, records or control charts maintained by the mixture producer for the QC process. The QA inspector shall also have sufficient access to the plant grounds to assure compliance with the approved QC Plan.

403.18.1 Assurance Testing. The engineer will independently test the specimens and/or mixture from the roadway or plant at the frequency listed in Sec 403.19.3. The independent samples shall be of sufficient size to retain half for possible disputes. Further testing of this sample will be under the direction of the engineer. The retained portion of the QC samples for mixture properties, gradation, and deleterious content will be tested as directed by the engineer. The engineer's test results, including all raw data, will be made available to the contractor when completed and no later than the next working day.

403.18.2 Chain of Custody. QA density cores shall be sealed in approved tamper-evident containers immediately after extraction in the presence of the engineer. At the plant, the contractor shall provide loose mix material and test specimens at the frequency listed in Sec 403.19.3 for all QA testing at the provided random tonnage in the presence of the engineer.

403.18.3 Federal Highway Administration Requirements. Performance and acceptance of QC/QA testing under these specifications shall not eliminate any FHWA requirements for acceptance of the material.

403.19 Acceptance of Material. Acceptance of bituminous mixture will be based on lots. With the exception of density, asphalt material will be sampled at the asphalt plant in lots or sublots on a random basis through the use of a random number system and evaluated using a Quality Level Analysis (QLA). A QLA will determine payment based on a combination of the total PWL (PWL_t) determined for each pay factor item for each lot of material produced.

403.19.1 Random Numbers. The engineer will generate random numbers. Random numbers will be based upon tonnage.

403.19.2 A lot shall consist of a maximum of 6,000 tons. The maximum sublot size shall be 1500 tons and each lot shall contain no less than 4 sublots. Sublots from incomplete lots shall be combined with the previous complete lot for determination of pay factors. When no previous lot exists, the mixture shall be treated in accordance with Sec 403.23.8.1. A new lot shall begin when the asphalt content of a mixture is adjusted in accordance with Sec 403.11 or if there is an asphalt binder grade change or an additive source change.

403.19.3 Test and Pay Factor Items. As a minimum, the contractor and engineer shall test in accordance with the following table. The number of random tests per sublot may be increased per the contractor's QC plan. The QC plan shall state the test and testing frequency. All random tests shall be used in the pay factor determination. Where multiple test methods are allowed, the contractor shall designate the test method to be used in the QC Plan. Final payment will be based on the indicated pay factor items.

Tested Property	Test Method	Contractor Frequency	Engineer Frequency
Pay Factors			
Mat Density (% of theoretical maximum density)[(a)]	MoDOT TM 41, AASHTO T 166 or AASHTO T 331	1 Sample / Sublot	1 Sample / Lot
Asphalt content	AASHTO T 164, or MoDOT Test Method TM-54, or AASHTO T 287, or AASHTO T 308	1 / Sublot	1 / Lot
Va, N_{des}	AASHTO T 312 and R 35	1 / Sublot	1 / Lot
CT_{Index}	ASTM D 8225	1 / 3000 tons	1 / 12,000 tons
Pay Factor Adjustments			
Unconfined Longitudinal Joint Density[(a)]	MoDOT TM 41, AASHTO T 166 or AASHTO T 331	1 Sample / Sublot	1 Sample / Lot
Intelligent Compaction	Sec 405	Continuous	10% of travelway of one roller
RT_{Index}	ASTM D 8360	1 / 3000 tons	1 / 12000 tons
Tensile Strength and TSR	AASHTO T 283	1 / 12000 tons (maximum)	1 / Project
Temperatures			
Mix Temperature at Plant	----	1 / Sublot	1 / Day
Temperature of Base and Air	----	As Needed	As Needed

(a) Core samples shall consist of one core. Up to two additional cores, as stated in the QC Plan, may be obtained at the same offset within one foot of the randomly selected location. If more than one core is obtained, all cores shall be combined into one sample.

403.19.3.1 Test Method Modification.

403.19.3.1.1 Binder Ignition Modification. Asphalt content determination in accordance with AASHTO T 308, Section 6.9.1 shall be modified by adding the following: If the calibration factor exceeds 1.0 percent, lower the test temperature to 800 ± 8 F and repeat test. Use the calibration factor obtained at 800 F even if it exceeds 1.0 percent. If RAP is used, the binder ignition oven shall be calibrated in accordance with MoDOT Test Method TM 77. At the engineer's discretion, testing may be waived when production does not exceed 200 tons per day. The contractor shall certify the proper proportions of a previously proven mixture were used.

403.19.3.1.2 Rice Test. When the water absorption of any aggregate fraction is greater than 2.0 percent, the test method for determining theoretical maximum specific gravity, AASHTO T 209, shall be modified as follows: After completing the procedure in accordance with Section 9.5.1 or 9.5.2, drain water from the sample. To prevent loss of fine particles, decant the water through a paper towel held over the top of the container. Spread the sample before an electric fan to remove surface moisture. Weigh at 15-minute intervals, and when the loss in mass is less than 0.05 percent for this interval, the sample may be considered to be surface dry. This procedure requires about 2 hours and shall be accompanied by intermittent stirring of the sample. Break conglomerations of mixture by hand. Take care to prevent loss of particles of mixture. Calculate the specific gravity of the sample by substituting the final surface-dry mass for A in denominator of Equations 2 or 3.

403.19.3.1.3 Mixture Bulk Specific Gravity. Determining bulk specific gravity using paraffin-coated specimens, AASHTO T 275, shall not be used when required by AASHTO T 166. Alternate methods are AASHTO T 331 and ASTM D1188. The surface of specimens prepared for testing by these methods may have the surface texture removed by sawing a minimal amount. Specimens shall be securely held in a jig or other clamping device to eliminate distortion and retain a face parallel to the original surface. Measurements for lift thickness shall be made prior to sawing.

403.19.3.1.4 QC and QA Mix Sampling and Preparation. All loose mix shall be sampled at the plant by the contractor during production in accordance with AASHTO R 97 and split to the appropriate size in accordance with AASHTO R 47. After QC has been notified of the random sample, the first truck shall be sampled as directed by the engineer. If the random number for multiple tests overlap, the contractor shall complete the first testing requirements and then immediate proceed with the second testing requirements. The contractor shall wait 30 minutes after sampling loose mix before fabricating specimens for CT_{Index} and RT_{Index} testing. Loose mix temperatures shall not drop below the molding temperature. The 30 minutes shall start when all the material for the loose mix sample has been obtained and the time this occurs shall be recorded. All specimens shall be fabricated as soon as possible after the 30 minute delay. QC and QA samples shall be taken and fabricated by the contractor at separate random times.

The following table details the minimum number of specimens required for QC or QA testing:

Test Method	**Minimum Number of Specimens**	**Molded Specimen Height (mm)**
Required Fabrication for CT_{Index} and RT_{Index} QC Frequency: 1 Set per 3000 tons QA Frequecy 1 Set per 12000 tons		
Cracking Tolerance Index (CT_{Index})	5 Compacted Specimens	62 (+/- 1mm) [(b)]
Rutting Tolerance Index (RT_{Index})	3 Compated Specimens	62 (+/- 1mm) [(b)]
Retained Loose Mix [(a)] (QA sample only)	125 lbs	N/A

Required Fabrication for Volumetrics and % Asphalt Content QC Frequency: 1 Set per sublot QA Frequecy 1 Set per Lot		
% Asphalt Content	1 Sample	N/A
Theo. Max SG of mixture, Gmm	1 Sample	N/A
% Air Voids	2 Compacted Specimens	N_{Design}
Retained Loose Mix[(c)]	30 lbs	N/A
Required Sampling for TSR QC Frequeny: 1 Sample per 12,000 tons QA Frequency: 1 Sample per Project		
Tensile Strength Ratio (TSR)	250 lbs	N/A

(a) Retained loose mix for Hamburg verification of mixture not meeting minimum RT_{index} thresholds
(b) 95 mm specimen height for SP250 mixes
(c) Retain at least 30 pounds of loose mix material for dispute resolution.

The CT_{Index} test shall be based upon five compacted specimens tested, discard the single highest and lowest values, and average the three remaining values.

The RT_{Index} test shall be based upon the average of three compacted specimens.

Volumetric testing shall be based upon the average of two compacted specimens.

403.19.3.1.5 Molding Performance Samples. The specimens shall be compacted to an air void content of 7.0 +/- 0.5% or 6.0 ± 0.5% for SMA mixtures. The compacted test specimens shall be allowed to cool to 77 +/- 5° F prior to determining the air void content.

403.19.3.1.6 Records. Compaction temperature, times in and out of the oven, gyratory specimen weights and times, and sample identification shall be recorded.

403.20 Miscellaneous Applications.

403.20.1 Small Quantities. Small quantities are less than 6000 tons for the pay item quantities of each separate mixture and the following shall apply:

(a) A field laboratory will not be required for monitoring mixtures. All required QC and QA testing shall be performed in an approved laboratory.

(b) No Performance Testing is required and acceptance shall be in accordance with Sec 403.23.8.1. Density, % AC, and % Air Voids shall be performed at a frequency of no less than one per day if production does not exceed 1000 tons and at a frequency of no less than two per day if production exceeds 1000 tons. Independent or retained sample QA tests shall be performed at least once per project, as indicated.

403.20.2 Base Widening and Entrances. For base widening mixture and entrance work, the following will apply:

(a) All base widening shall be constructed in accordance with Sec 401.7 and subsections.

(b) The minimum density of these mixtures shall be attained as specified herein, except, compaction may be performed in accordance with Sec 403.15.3.

403.20.3 Dispute Resolution. When there are significant discrepancies between the engineer's and the contractor's test results, dispute resolution procedures will be used.

403.20.3.1 Cease Work. The contractor's operations may be required to cease until the dispute is resolved if the test results indicate the mixture is subject to failure.

403.20.3.2 Third Party Resolution. The first step in dispute resolution will be to identify differences in procedures and correcting inappropriate procedures before moving to third party resolution. If that does not resolve the dispute, either the contractor or the engineer may request the approved QC Plan third party involvement. The recommendations of the approved third party shall be binding on both the engineer and contractor.

403.20.3.3 Third Party Payment. The contractor shall be responsible for the cost associated with the third party testing and resolution if the final result indicates the engineer's test results were correct. Likewise the Commission will be responsible for the cost associated with the third party testing and resolution when the final result indicates the contractor's results were correct.

403.20.3.4 Other Adjustments. The contractor shall not be entitled to any additional payment for costs incurred due to use of the dispute resolution procedures such as, but not limited to, those for delay, cessation of operations, costs to subcontractors, etc. The engineer may give consideration to adjustment of working days if warranted.

403.20.3.5 Dispute with CT_{Index} and RT_{Index} Results. If QA and QC results for CT_{Index} or RT_{Index} do not compare favorably, the first step will be to identify differences in procedures, including specimen aging. If that does not resolve the dispute, the QA CT_{Index} result shall be averaged with the QC CT_{Index} result to determine pay. If RT_{Index} results are in dispute, QC shall fabricate specimens for Hamburg testing in the presence of the Engineer using the retained loose mix material. Retained loose mix material from the QC sample shall be used to fabricate specimens unless otherwise directed by the Engineer. Specimens shall be sent to the Engineer for Hamburg testing to determine specification compliance.

403.21 General Requirements.

403.21.1 Sequence of Operations. To reduce inconvenience to the traveling public during widening or surfacing, the contractor will not be permitted to place any final surface course until the base widening, the leveling course and the binder course have been completed throughout the entire combination of sections, unless otherwise authorized by the engineer. The proper condition of the base widening, the leveling course, and the binder course, at the time of placing the surface course, shall be the contractor's responsibility.

403.21.2 Pavement Marking. If the contractor's work has obliterated the existing pavement marking on resurfacing projects open to through traffic, the pavement marking shall be replaced in accordance with Sec 620.

403.21.3 Surfaced Approaches. At locations designated in the contract or as specified by the engineer, approaches shall be primed in accordance with Sec 408 and surfaced with Type SP125 asphaltic concrete. The asphaltic concrete surface shall be placed in accordance with the details shown on the plans or as specified by the engineer. Approaches shall not be surfaced until after the surface course adjacent to the entrance is completed. Any work required to condition and prepare the subgrade on the approaches will be at the contractor's expense.

403.21.4 Filling Drain Basins. If shown on the plans, existing drain basins shall be filled to the top of the lip with plant mix bituminous base course or asphaltic concrete from the pavement edge to the edge of the shoulder. Any difficulty or delay created by this requirement will be at the contractor's expense.

403.21.5 Pavement Repairs (Blow-Ups). A blow-up will be considered that area where excessive expansion has resulted in distress to the existing pavement. Blow-ups occurring prior to the application of the tack coat on the existing surface will normally be repaired by the Commission. Blow-ups occurring after the application of the tack coat shall be repaired by the contractor by removing the distressed concrete and replacing the pavement in accordance with Sec 613.

403.22 Method of Measurement.

403.22.1 Weight Determination. The weight of the mixture will be determined from the batch weights if a batch-type plant is used, and will be determined by weighing each truck load on scales in accordance with Sec 310 if other types of plants are used. Measurement will be made to the nearest 0.1 ton for the total tonnage of material accepted.

403.22.2 Full Depth.

403.22.2.1 The final driving surface area, for the full depth of the pavement, will be used as the area for all underlying bituminous lifts and will not include the additional quantity needed to construct the 1:1 slope.

403.22.2.2 Final measurement of the completed pavement will not be made except for authorized changes during construction, or where appreciable errors are found in the contract quantity. Where required, measurement of the pavement complete in place will be made to the nearest 0.1 square yard. The revision or correction will be computed and added to or deducted from the contract quantity.

403.22.3 Alternate Overlay.

403.22.3.1 Field Established Quantity. When bid as an alternate to a Portland cement concrete overlay, the contractor shall establish the existing roadway profile and set the final overlay profile. The engineer may adjust the final profile as needed. The tons of hot mix asphalt required will be determined by the engineer from the set or adjusted profile. This quantity will be the field established plan quantity.

403.22.3.2 Overlay Measurement. Final measurement of the completed pavement will be based on the field established plan quantity except for authorized changes during construction. The revision or correction will be computed and added to or deducted from the contract quantity. Measurement of the pavement complete in place will be made to the nearest 0.1 ton.

403.22.4 Pavement Testing. The finished courses shall have the nominal thickness shown on the plans. Tests will be conducted to ensure that each course is being constructed to proper thickness, composition, and density. The contractor shall cut samples from any layer of the compacted mixture at locations designated by the engineer. QA samples shall be cut and delivered to the engineer no later than the end of the next day following the laydown operation. If the samples are not cut and delivered as stated, the asphaltic laydown operation may be suspended and a deduction of 5 percent per day of the contract unit price of the representative material may be applied, until samples are cut and delivered to the engineer. Samples may be obtained by either sawing or drilling 4-inch minimum diameter cores. Each sawed sample shall consist of a single piece of the pavement of the size designated by the engineer, but no larger than 12 inches square.

403.22.4.1 Pavement Thickness. Lift thickness may be determined by the average thickness of cores taken for density measurements for each lot. Total thickness samples for new full depth asphalt pavements shall be obtained after all bituminous construction is completed on the project and shall be taken at locations specified by the engineer. For the purpose of determining the constructed thickness of full depth pavement, cores shall be taken at random intervals in each traffic lane at the rate of one core per 1000 feet or increment thereof, or at any other locations as may be determined by the engineer and measured in accordance with AASHTO T 148. Sections of any asphaltic concrete determined to be 0.5 inches or more, less than the thickness shown on the plans, shall be corrected by the contractor. No payment will be made for any costs incurred by the contractor in correcting pavement deficient in thickness. Each core is representative of the pavement thickness for a distance extending one-half the distance to the next core, measured along centerline, or in the case of a beginning or ending core, the distance will extend to the end of the pavement.

403.22.4.2 Surface Restoration. The surface from which samples have been taken, including those for density measurements, shall be restored by the contractor with the mixture then being produced no later than the next day of plant operation, if construction is still active. If bituminous construction has been completed, the surface from which samples have been taken shall be restored within 48 hours with an approved commercial mixture or with cold patch mixtures acceptable to the engineer.

403.23 Basis of Payment.

403.23.1 Percent Within Limits. PWL will be based on the mean, standard deviation and quality index of each lot's test results. The upper PWL (PWL_u) and lower PWL (PWL_1) is determined from the table in Sec 502.15.8. For Upper or Lower Quality Index values less than zero, the value in the Table shall be subtracted from 100. Total percent within limits, PWL_t, is: $PWL_t = (PWL_u + PWL_1) - 100$. For Density of SMA mixes the PWL_u shall be 100.

The mean is: $x_a = (\Sigma x_i)/n$

Where: x_a = Average of the individual values being considered

Σx_i = The summation of all the individual values being considered

n = The number of individual values under consideration

The Standard Deviation is: $s = (\Sigma(x_i - x_a)^2/(n - 1))^{1/2}$

The Upper Quality Index is: $Q_u = (USL - x_a)/s$

The Lower Quality Index is: $Q_1 = (x_a - LSL)/s$

Where: Q_u = Upper Quality Index
Q_1 = Lower Quality Index
USL = Pay Factor Item Upper Spec Limit
LSL = Pay Factor Item Lower Spec Limit

403.23.1.1 Quality Level Analysis. The engineer will make the QLA no more than 24 hours after receipt of the contractor's test results, by determining the PWL_t for each designated pay factor item.

403.23.1.1.1 Acceptance. The contractor's test results will be used when applicable to determine the PWL, provided the contractor's QC tests and the engineer's QA tests compare favorably, and provided the engineer's inspection and monitoring activities indicate the contractor is following the approved QC Plan.

403.23.1.1.2 Comparison. Favorable comparison will be obtained when the engineer's QA test results on a production sample are within two standard deviations or the comparison limit, whichever is greater, of the mean of the contractor's test results for that particular lot. Comparison limits for QC average results are as follows: air voids within ±0.5 percent, asphalt content within ±0.2 percent, and density within ±1.3%. QA CT_{Index} results shall be within ± 30 of the QC testing that falls nearest result for SuperPave and ± 60 for SMA. For the CT_{Index} test, if all QC and QA are greater than 80 for SuperPave mixes and greater than 190 for SMA mixes, then results are considered comparable. QA RT_{Index} results shall be within ±15 percent of the QC testing that falls nearest. Further comparisons may be made by using F & t testing at a significance level of 1 percent as directed by the engineer.

403.23.1.1.3 Outliers. No test result shall be discarded, except individual test results on a lot basis may be checked for an outlier in accordance with the statistic T in ASTM E 178, at a significance level of 5 percent. If an outlier is found, material from the retained QA sample may be tested, in the presence of the engineer, to determine a replacement test value. The replacement test value shall be used in the PWL determination.

403.23.1.1.4 Roadway/Shoulder Lots. For the purpose of QLA, mixture placed on the traveled way and placed on the traveled way and shoulders integrally, shall be accounted for in a regular lot/sublot routine. Mixture placed on shoulders only shall be accounted for in a shoulder lot/sublot routine.

403.23.1.1.5 Random Sampling. For the purpose of QLA, all mixture produced at the plant and placed on the roadway shall be subject to random testing. Mainline density measurements at the roadway shall not be taken within 6 inches of an unconfined longitudinal joint. Random samples taken in the same day may be separated by 200 tons.

403.23.2 Pay Factors. The total pay factor (PF_T) for each lot will be equal to the weighted sum of the pay factors (PF) for each pay factor item for each lot, and is determined as follows:

$$PF_T = + (0.5)\ PF_{Density} + (0.25)\ PF_{Va} + (0.25)\ PF_{AC}$$

The PF_T for each lot, on the shoulder or otherwise when the density pay factor is not directly included, will be equal to the weighted sum of the PF for each pay factor item for each lot, and will be determined as follows:

$$PF_T = (0.5)\ PF_{Va} + (0.5)\ PF_{AC}$$

The PF for each pay factor item for each lot will be based on the PWL_t of each pay factor item of each lot and will be determined as follows:

When PWL_t is greater than or equal to 90: $PF = 0.3\ PWL_t + 73$;

When PWL_t is greater than or equal to 70 and PWL_t is less than 90: $PF = 0.5\ PWL_t + 55$;

When PWL_t is less than 70: $PF = 2\ PWL_t - 50$;

403.23.2.1 Density Pay Factor. The theoretical maximum specific gravity of the mixture, as determined for each sublot and the bulk specific gravity of no less than one core from each sublot, will be used to perform the QLA for the percent of theoretical maximum density. Thick cores required to be cut in half in accordance with Sec 403.15.4 shall effectively double the number of sublots for cores. When density is not used as a pay factor, additional adjustment of the contract unit price will be based on the table in Sec 403.23.8.1.

403.23.2.2 Asphalt Content Pay Factor. The QLA will be performed using the asphalt content test results from each lot.

403.23.2.3 Air Voids Pay Factor. Two gyratory specimens shall be compacted for each sublot and the average of the two specimens will be used to calculate the volumetrics of the sublot. The air voids shall be determined from the gyratory compacted specimens. The air voids for the QLA shall be those calculated using the average bulk specific gravity of the gyratory compacted specimens and the theoretical maximum specific gravity of the mixture determined for the sublot of material.

403.23.2.4 CT_{Index} and TSR Pay Factor. The contract unit price for each 3,000 tons or fraction thereof for all mixtures shall be adjusted based on the average CT_{Index} results for the tonnage according to the following table provided that acceptable RT_{Index} or Hamburg and TSR results are obtained. The lower adjusted contract unit price from the CT_{Index} and TSR results shall apply.

SuperPave Mixtures		
Cracking Tolerance Index (CT_{Index})	**Tensile Strength Ratio (TSR)[(a)]**	**Percent of Contract Price**
40 – 49	70 – 74 %	97%
50 – 99	75 – 84 %	100%
100 or Greater	85 % or Greater	103%
SMA Mixtures		
Cracking Tolerance Index (CT_{Index})	**Tensile Strength Ratio (TSR)[(a)]**	**Percent of Contract Price**
80 – 134	70 – 74 %	97%
135 – 239	75 – 84 %	100%
240 or Greater	85 % or Greater	103%

(a) If an approved liquid anti-strip is used, the TSR limit to receive full incentive is 80 %.

The QLA shall be performed using each Density, % Air Void, and % Asphalt Content result within the lot.

403.23.3 Removal of Material. All lots of material with a PF_T less than 50.0 shall be removed and replaced with acceptable material by the contractor.

Any sublot of material with a percent of theoretical maximum density of less than 90.5 percent or greater than 98.5 percent shall be removed and replaced with acceptable material by the contractor. For SMA mixtures, any sublot of material with a percent of theoretical maximum density of less than 92.0 percent shall be removed and replaced with acceptable material by the contractor.

Any material with a CT_{Index} less than 40 shall be considered unacceptable material. For SMA mixtures, any material with a CT_{Index} less than 80 shall be considered unacceptable material.

Any sublot of material with air voids in the compacted specimens less than 1.5 percent or tonnage of material not meeting the minimum RT_{Index} shall be evaluated with Hamburg testing and removed and replaced with acceptable material by the contractor if the rut depth is greater than 1/2-inch at the designated number of wheel passes.

Any material with TSR results below 70% or minimum conditioned tensile strength below 60 psi are considered unacceptable and will be subject to removal, production shall cease, the mixture reverified, and other payfactors incentives shall not be applied.

No additional payment will be made for such removal and replacement. The replaced material will be tested at the frequencies listed in Sec 403.19. Pay for the material will be determined in accordance with the applicable portions of Sec 403.23 based on the replacement material.

403.23.4 Pay Factor Adjustments. If any payment reductions are necessary, the lower adjusted contract unit price of the total payfactor (PF_T) and unconfined longitudinal joint density adjustment will apply. Intelligent Compaction (IC) adjustment (if required by contract) may affect $PF_{Density}$. Pay factor adjustments are as follows:

403.23.4.1 Unconfined Longitudinal Joint Density Adjustment. The minimum density of all traveled way pavement within 6 inches of a longitudinal joint, including the pavement on the traveled way side of the shoulder joint, shall not be less than 90.5 percent of the theoretical maximum specific gravity for SuperPave mixtures and above 92.0 percent of the theoretical maximum specific gravity for SMA mixtures. The density of the longitudinal joint when confined will be included in the evaluation of the remainder of the mat. Pay adjustments will be in accordance with the following table and will be applied to the corresponding tonnage represented by the core(s).

Pay adjustments due to longitudinal joint density will apply to the full width of the lane paved. The average of joint cores from each sublot will determine specification compliance. If payment reductions are necessary, the lowest PF_{Total} shall apply. Adjustments due to joint density will apply to the sublot from which the cores are obtained.

Longitudinal Joint Density	
Field Density (Percent of Laboratory Max. Theoretical Specific Gravity)	Percent of Contract Unit Price
SuperPave Mixtures	
≥ 90.5	PF_{Total} not changed by longitudinal joint density
89.5 – 90.4	Maximum PF_{Total} = 100%; Correction Required[(a)]
< 89.5	Remove and Replace
SMA Mixtures	
≥ 92.0	PF_{Total} not changed by longitudinal joint density
90.0 – 91.9	Maximum PF_{Total} = 100%; Correction Required[(a)]
< 90.0	Remove and Replace

(a) Correction requires spraying rapid penetrating emulsion on deficient density areas in accordance with JSP2303. All costs associated with correction shall be at the contractor's expense with no additional payment.

403.23.4.2 Intelligent Compaction Adjustment. When Intelligent Compaction is included as a pay item in the contract, sublots shall have a minimum of 85 % roller coverage and a mean temperature above 180 °F at the optimum number of roller passes of the traveled way. Pay adjustments will be in accordance with the following table and will be applied to the corresponding sublot that falls within the corresponding IC segment:

Intelligent Compaction	
Percent Roller Coverage at Optimum Pass Count	Percent of Contract Unit Price
≥ 85 %	Payment adjustment due to intelligent compaction does not apply
< 85	Verify core density in accordance with Sec 405

If roller coverage is less than 85%, the lower adjusted contract unit price of the PWL or unconfined joint density adjustment will apply. Adjustments due to roller coverage will apply to the corresponding sublots. The roller coverage per sublot shall be the average roller coverage for the days the sublot was paved weighted by the tons paved per day.

Any sublot with roller coverage less than 70 percent shall be subject to the core density verification as directed by the engineer. Pay adjustments shall be in accordance with Sec 405.

403.23.4.3 Smoothness Adjustment. The contract unit price for all mixes, except wedge or level course, will be adjusted in accordance with Sec 610.5. The contract unit prices for asphaltic concrete pavement will be considered full compensation for all materials entering into the construction of the pavement and for the cost of the smoothness testing and correction.

403.23.4.4 Paver Mounted Thermal Profiler. The contract unit price for all mixes, except wedge or level course, will be adjusted in accordance with Sec 406. The contract unit prices for asphaltic concrete pavement will be considered full compensation for all materials entering into the construction of the pavement and for the cost of the PMTP testing and correction.

403.23.4.5 Intelligent Compaction. If Intelligent compaction is not included as a pay item in the contract, then all specification requirements and pay adjustments pertaining to Intelligent Compaction will not apply. If pay items for Intelligent Compaction are included in the contract, then all specification requirements and pay adjustments pertaining to Intelligent Compaction shall apply.

403.23.5 Aggregate Variation. Due to possible variations in the specific gravity of the aggregates, the tonnage of mixture used may vary from the proposal quantities. No adjustment in contract unit price will be made because of such variation.

403.23.6 Compacted Samples. Payment for obtaining and delivering samples of compacted mixture from the pavement and replacing the surface will be made per sample at the fixed price specified in Sec 109. No direct payment will be made for samples taken for QC and QA testing.

403.23.7 Payment for Pavement Repairs (Blow-ups). Payment for repairing blow-ups will be made in accordance with Sec 104.

403.23.8 Miscellaneous Applications.

403.23.8.1 Small Quantities. Small quantities are defined in Sec 403.20.1. Unless the contractor has elected to use the normal evaluation in the Bituminous QC Plan for small quantities, the following shall apply for each separate mixture qualifying as a small quantity

(a) QLA and PWL shall not apply.

(b) Mixtures shall be within the specified limits for % Air Voids, % AC, and density. In addition to any adjustments in pay due to profile, the contract unit price for the mixture represented by each set of cores will be adjusted based on actual field density above or below the specified density using the following schedule:

Field Density (Percent of Laboratory Max. Theoretical Density)	Pay Factor (Percent of Contract Unit Price)
For all SP mixtures other than SMA:	
92.5 to 98.0 inclusive	100
90.5 to 92.4 inclusive	Correction[(a)]
Above 98.0 or Below 90.5	Remove and Replace
For SMA mixtures:	
>94.0	100
92.0 to 93.9 inclusive	Correction[(a)]
Above 98.0 or Below 92.0	Remove and Replace

(a) Correction requires spraying rapid penetrating emulsion on deficient density areas in accordance with JSP2303. All costs associated with correction shall be at the contractor's expense with no additional payment.

403.23.8.2 Base Widening and Entrances. For base widening mixtures and entrance work, QLA and PWL will not be required. Payment for these mixtures will be made at 100 percent of contract unit price for material that otherwise meets the specifications.

403.23.8.3 Single Lift on Unmilled Surface or Leveling Course Work. For resurfacing projects specifying a single lift on an unmilled surface, surface mixture of 3,000 tons or more, or for leveling course work, the following shall apply to the traveled way mixture. All bituminous mixture QC/QA requirements shall apply, except the density pay factor designated in Sec 403.23.2 will not be directly included in the total pay factor. In lieu of that, one density sample shall be taken per sublot and the pay adjustment for density will be made using the table in Sec 403.23.8.1.

3.0 *Insert Sec 406 Paver-Mounted Thermal Profiles:*

406 Paver-Mounted Thermal Profiles

406.1 Description. This work shall consist of continuous thermal profiling of the asphalt mat temperature behind the trailing edge of the paver screed plate during placement operations using a Paver-Mounted Thermal Profile System (PMTPS). This work shall be completed in accordance with the general principles set forth in AASHTO R 110 "Standard Practice for Continuous Thermal Profile of Asphalt Mixture Construction", and specifically as stated in the following sections.

406.2 Required Measurements. PMTPS measurements are required on the full width of paving of each asphalt lift. Collection of data shall include shoulder pavement when placed simultaneously with the mainline. The shoulder paving data will be filtered out using Veta during data processing. PMTPS data collection is not required in the following exceptions:

(1) PMTPS measurements are not required on auxiliary lane tapers, ramps, shoulders (not paved simultaneously with mainline), cross-overs, non-continuous turn lanes, loops, bypass lanes, acceleration/deceleration lanes, intersecting streets, roundabouts, and partial lane width widenings.

(2) PMTPS measurements are not required for a total net paving length less than 2 lane miles.

(3) PMTPS measurements are not required on asphalt lift thicknesses less than 1-inch.

406.3 Equipment Requirements. The PMTPS shall consist of the following components listed.

(1) Temperature sensor to continuously monitor surface temperature of mat.

a. Longitudinal and lateral surface temperature readings shall be collected at 12-inch or less intervals at all paving speeds with an X-Y accuracy of plus or minus 1-inch.

b. Surface temperatures shall be collected for the full width paved in one pass (including any shoulders paved simultaneously with mainline).

c. Surface temperature sensors(s) shall have a temperature range of at least 140 °F to 480 °F. Sensory accuracy shall be plus or minus 3.6 °F, or plus or minus 2.0 percent of sensor reading, whichever is greater.

(2) Global Navigation Satellite System (GNSS) receiver to capture coordinates of the surface temperature readings. GNSS accuracy shall be plus or minus 2 inches or less in X and Y

directions when intelligent compaction is being used. A base station shall be required at any locations having poor cellular reception to obtain required accuracy. When intelligent compaction is not being used GNSS accuracy shall be plus or minus 4 ft or less in the X and Y directions and ground distance sensor shall be within plus or minus 1/1000 ft.

(3) Onboard data acquisition with a minimum of the following capabilities:

a. Displays (in real-time) map of the surface temperature readings.

b. Displays total distance, paver speed and location.

c. Reports surface temperature readings and GNSS status.

d. Provides real-time statistical summaries of surface temperature readings.

e. Allows operator to define data lot currently being placed per AASHTO PP 114.

f. Stores data internally until data transfer.

g. Automatically transfers data to cloud storage or other approved methods.

406.3.1 System Setup on Pavers. Pavers shall be instrumented with the PMTP system for the full paving width and shall collect measurements no less than 3-feet and no greater than 12-feet from the trailing edge of the screed plate. Other objects shall not obstruct surface temperature measurements and GNSS accuracy.

406.4 Construction Requirements.

406.4.1 Temperature Verification. Temperature verification shall follow AASHTO R110-22, Section 6 Calibration. A record of each verification shall be submitted to the SharePoint prior to the start of the project.

406.4.2 Data Management. PMTP data files shall be compatible with the Veta software. The contractor shall supply the engineer with the manufacturer's PMTPS Computer Software 14 days prior to beginning work and until ninety days after completion of all work. If Cloud Storage or Cloud Computing is used, the engineer shall be supplied one user ID with full access for the same time-period specified. If cloud storage is not used Raw PMTP data files shall be downloaded once per day and uploaded to the appropriate MoDOT IC-PMTP SharePoint site before the start of the next day's production. The following data management requirements shall apply:

(1) The PMTP data files should be directly transferred from cloud storage to Veta. Other methods shall be approved by the engineer.

(2) The PMTP Veta files shall be appropriately formatted and filtered in accordance with MoDOT IC-PMTP protocol.

(3) Date and time stamp of PMTP shall be checked and verified to reflect the local time zone for both mapped and exported data.

406.4.3 Quality Control. The following shall apply to the Contractor's Quality Control for PMTP.

(1) The contractor shall have a properly trained person listed in the QC Plan that has completed a Veta training course within the last 2 years to perform the PMTP data collection and file management for the project.

(2) The PMTP system shall have a documented annual calibration before beginning construction.

(3) For each run, the thermal profile shall be divided into 150-foot sublots at the full paving width and partial data sublots as follows:

(a) Combine partial data sublots less than 75-feet with the previous data sublot.

(b) Treat partial sublots greater than 75-feet as one data sublot.

(c) Sublots shall not extend over multiple days, different lifts, or paving directions.

(4) Veta files shall be completed and uploaded with the appropriate naming convention in accordance with MoDOT IC-PMTPS Protocol. Appropriate naming convention can be found in the IC-PMTP Document Helper located in the External MoDOT SharePoint site. The completed Veta files shall have the appropriate filters applied with the summary data transferred to the Summary Report. An up-to-date Summary Report shall be provided to the engineer two days prior to the 1st and 15th of each month.

(5) **PMTP Quality Control Plan**. A pre-activity meeting shall be required prior to mainline paving. The PMTP Quality Control Plan shall be submitted to the engineer at least 2 weeks prior to the mainline paving pre-activity meeting. The plan at minimum shall include the following:

(a) A list of personnel previously trained
(b) Detailed daily verification procedure for checking the RTK-GNSS of PMTP
(c) Procedure for downloading PMTP data from the instrument
(c) The procedure for training operators or other project staff
(e) Detailed daily verification procedure for checking the temperature sensor on the PMTP
(f) The name of the designated PMTP Quality Control Technician
(g) Procedure for submitting data
(h) Contact information for technical support staff
(i) Anticipated cellular service and GNSS coverage throughout entire project
(j) A list of the control points with either UTM or State Plane Coordinates established by the contactor if a base station is required.

406.4.4 Quality Assurance (QA) Testing. The Engineer will use a Forward Looking InfraRed (FLIR) camera to verify the contractor's PMTP system. QA tests shall be taken at random locations twice per day. The contractor shall assist the engineer with the placement of the event marker.

The QA tests using the FLIR data QA tool shall compare favorably, according to the instructions found in the IC-PMTP Document Helper located in the External MoDOT SharePoint site. If results do not compare favorably, the contractor's PMTPS shall be verified by the manufacturer. In the case that the PMTPS is required to be sent off to the manufacturer

and the contractor is not able to provide a replacement, the contractor will be allowed to continue paving with the verification by the engineer using a FLIR camera for acceptance only.

406.4.5 Thermal Segregation. Thermal segregation will be calculated by using the Differential Range Statistics (DRS) under the parameters of AASHTO R110 in each 150-foot sublot.

The Veta analysis with the appropriate filters applied shall exclude the following surface temperature readings from each sublot:

(1) Surface temperature readings less than 180˚F.

(2) Surface temperature readings within 2 ft. prior to and 8 ft. after paver stops that are greater than 1 minute in length.

The thermal segregation categories are based on the Differential Range Statistics (DRS), as shown in the table below.

Differential Range Statistics (DRS)	Thermal Segregation Category
DRS ≤ 25.0°F	Low
25°F < DRS ≤ 35°F	Moderate
35°F < DRS ≤ 50°F	Moderate-High
DRS ≥ 50°F	Severe

406.4.6.1 Incentive/Disincentive. Incentive/disincentive adjustments shall be made for each sublot in accordance with the following:

Thermal Segregation Category	Adjustment per 150 ft. Sublot
Low	$40 Incentive
Moderate	$40 to $0 Incentive (Linear)
Moderate-High	$0 to -$40 Disincentive (Linear)
Severe	-$40 Disincentive and Reviewed by Engineer

406.5 Loss of Data. If data collection ceases as a result of circumstances reasonably beyond the control of the contractor, the contractor will be allowed to continue the days paving, but the paved sublots will not be eligible for 406 PMTP Incentive. The engineer must be notified immediately of the issue and shall determine if the contractor has made a reasonable effort to resolve the issue. A meeting with the engineer shall be held to determine how to proceed if the issue is expected to extend into the next day's paving. Failure to notify the engineer of the issue at hand will result in the paved sublots to receive a minus $40 deduct.

406.5.1 GNSS Obstructions. A base station shall be used at any locations having poor cellular reception. Isolated areas influenced by a GNSS obstruction may be excluded from DRS computation provided that the following conditions are satisfied:

(1) The position data is present

(2) The GNSS Reception Mode as recorded by the onsite equipment indicates that an obstruction is present

(3) The location is properly flagged in the Veta project file and the location is identified in the bi-weekly report

(4) The total of these areas is no more than 5% of any single day's production.

406.5.2 QA Acceptance. When PMTP data is not available, paved sublots will be accepted by verification using the FLIR camera. Temperature differentials greater than 50°F are subject to removal.

406.6 Basis of Payment. No direct payment will be made for compliance with this provision.

R. Median Island Cut-Throughs

1.0 Description. This work shall consist of providing a median or median island cut-through that is compliant with current Americans with Disabilities Act (ADA) and MoDOT guidelines at locations shown on the plans and as directed by the Engineer.

2.0 Construction Requirements. The contractor shall be responsible for removing the existing median and if necessary, the existing pavement and base prior to installing the new cut-through as shown in the plans and as per Section 608 in both the Standard Plans and Standard Specifications. If new pavement/sidewalk is to be installed, it shall be minimum 7" Concrete Sidewalk on a 6" Type 5 Aggregate Base with new median island doweled into this new sidewalk. Truncated domes installed within the island or median cut-throughs shall be placed flush with the face of the curb/island.

2.1 ADA Ramps. If there is an actual ramp that provides access to the raised portion of the island or median instead of cutting through a portion of the island or median, then that area of concrete will be paid for separately as an ADA Curb Ramp, per each, and not per quantities noted below.

2.2 Cross Slope through Cut-Throughs. The contractor shall meet ADA requirements regarding cross slope through the cut-through.

3.0 Method of Measurement. Final measurement will not be made except for authorized changes during construction or where appreciable errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity for each item listed in the Basis of Payment.

4.0 Basis of Payment. Payment for furnishing and installing a new median or median island cut-through shall include all excavation, base compaction, saw cuts, removal of existing pavement and median island, new sidewalk and base, new median island, new truncated domes, and all materials, equipment, tools, labor, and work incidental thereto, and shall be considered to be completely covered by the contract unit price for items listed below as indicated in the plans.

Pay Item Number	Type / Description	Unit
202-20.10	Removal of Improvements	Lump Sum
304-05.06	Type 5 Aggregate for Base (6 In. Thick)	S.Y.
608-99.05	6 In. Concrete Median	S.Y.
608-10.12	Truncated Domes	S.F.

S. ADA Curb Ramp

1.0 Description. This work shall consist of constructing new concrete curb ramps that are compliant with current Americans with Disabilities Act (ADA) and MoDOT guidelines at locations shown on the plans and as directed by the engineer.

1.1 The contractor shall ensure that the persons establishing the grades of the ADA facilities have a copy of ADA related provisions at hand for reference. If it is found that written provisions for ADA facilities are not at hand, the engineer may cause ADA work to be ceased until a copy arrives.

2.0 Construction Requirements. Except as noted herein, all applicable provisions in Sec 608 of the Standard Specifications shall apply to the construction of the curb ramps.

2.1 The following shall be included in the cost of a new ADA ramp:

- Excavation and preparing of the subgrade prior to placement of the aggregate base
- 4" Type 5 Aggregate Base underneath the new ramp
- Everything shown in the various figures of ADA ramp curb types on Standard Plan 608.50 shall be poured as 7" concrete. This includes all area of ramp, level landing pads and any flares included in the per each ADA Ramp.
- Variable height curb along the roadway within the limits of the new ADA ramp
- Variable height curb along the backside of the new ADA ramp
- Concrete median used to separate direction of travel within a dual perpendicular ramp
- Furnishing and installing any reinforcement needed as shown in the plans for curbs taller than 8"
- Tinting of concrete surface as required in the plans
- Saw Cuts needed for the removal of the existing concrete area where the new ADA ramp is being constructed
- Removal of the existing concrete area where the new ADA ramp is being constructed

2.1.1 Regardless of the number of ramp areas or surfaces having a maximum ramp slope of 1V:12H (8.33%) that are constructed for a particular type of ADA Curb Ramp, the contractor **will not** be paid for additional number of ramps at that location. See special sheet for curb ramp pay limits. Exception: **Dual Perpendicular Ramps and Blended Transitions** will be paid as 2 each.

2.2 The following shall be paid for separately in the cost of a new ADA ramp:

- Truncated Domes

2.2.1 Detectable warning surfaces shall be provided, where a curb ramp, landing, or blended transition connects to a street. Where commercial or private driveways are provided with traffic control devices or otherwise are permitted to operate like public streets, detectable warnings should be provided at the junction between the pedestrian route and the street. See plans for additional details.

2.2.2 The truncated domes shall come from Materials' Pre-Qualified List FS-1067 Table 1 from the following link:

https://www.modot.org/materials

2.3 Gutter Correction. The contractor shall establish the grade of the flow line of the gutter before establishing the grades of ADA facilities. The gutter line shall be free flowing with no ponding next to the curb. Under-performing gutters shall be replaced with a concrete curb and gutter or a minimum 1.75-inch thick asphalt mill and fill. Running or standing storm water shall not be pushed out into the roadway where it may be splashed on pedestrians by passing vehicles or cause a hydroplaning hazard. An asphalt mill and fill shall be a minimum of 1.75 inches thick and the edges shall be at a smooth milled butt joint. The contractor shall use an approved BP-1 mix for all corner asphalt mill and fill work unless another surface asphalt mix is specified elsewhere in the contract. Asphalt mill and fill is included in the work of ADA Curb Ramps. If asphalt mill and fill is needed at a corner without any other ADA work, it will be found as a separate line item in this contract.

2.4 Design Plans

2.4.1 Recommendations for the design type of each curb ramp to be built on this project are shown on the plans. Curb ramps constructed by the contractor may vary from the original design, with approval from the engineer, in size, shape, and location as necessary to comply with ADA laws. It is the contractor's responsibility to inspect locations in the field before bidding to verify quantities needed to satisfy this provision. No additional pay will be made to the contractor if the original design is adjusted, and a different ramp type is constructed instead of the recommended/suggested in the plans.

2.4.2 ADA provides some exceptions to ramp slope where space limitations exist. The contractor shall not place any ADA exceptions without consulting the Engineer on a case-by-case basis.

2.4.3 When a project **is only** replacing ADA Curb Ramps at intersections, a warping panel shall be included and considered incidental to the cost of the new ADA Curb Ramp. When a project is also constructing new sidewalk tied into the new ADA Curb Ramp, this warping panel shall be paid for within the sidewalk pay item. A warping panel consists of tying in an ADA compliant cross slope to an existing cross slope.

2.5 Median or Median Island Cut-throughs. If there is an actual ramp with a slope not exceeding 8.33% (1V:12H) that provides access to the **raised portion** of the island or median instead of cutting through a portion of the island or median, then that area of concrete will be paid for separately as an ADA Curb Ramp, per each, as noted below. If the pedestrian path cuts through an island or median, then this area is not considered a ramp and will be paid for with individual items necessary to construct this pedestrian path.

2.6 Prosecution of Work. The contractor shall have all necessary personnel, equipment, and materials at hand for all work at each location before the work begins so that work may proceed without delay.

2.7 Removal & Delivery of Granite Curb. Construction of new ADA curb ramps may require removing granite curb. The City of St. Louis chooses to salvage granite curb segments that are no shorter than 4 feet long. The contractor shall take care not to damage the granite curb to be salvaged, whether it is being used in place or removed. Granite curb sections that are to be removed and salvaged shall be delivered to the address listed below:

St. Louis City Curb Yard
9214 Riverview Dr.
St. Louis, MO 63137

The contractor shall contact the City of St. Louis Street Department as listed below before the removal and disposal of granite curb. The contractor is responsible for coordinating the delivery and drop-off of any granite curb which the city chooses to salvage.

Dave Pender
City of St. Louis
Telephone Number: (314) 647-3111 ex.1406

3.0 Method of Measurement. Final measurement will not be made for each ramp except for authorized changes during construction or where appreciable errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity.

4.0 Basis of Payment. The accepted quantity of ADA compliant curb ramps will be paid at the contract unit price for the following items:

Pay Item Number	Type / Description	Unit
608-10.12	Truncated Domes	SF
608-99.02	ADA Curb Ramp	Each

T. ADA Sidewalk

1.0 Description. This work shall consist of constructing new concrete curb ramps that are compliant with current Americans with Disabilities Act (ADA) and MoDOT guidelines at locations shown on the plans and as directed by the engineer.

1.1 The contractor shall ensure that the persons establishing the grades of the ADA facilities have a copy of ADA related provisions at hand for reference. If it is found that written provisions for ADA facilities are not at hand, the engineer may cause ADA work to be ceased until a copy arrives.

2.0 Construction Requirements. Except as noted herein, all applicable provisions in Sec 608 of the Standard Specifications shall apply to the construction of the curb ramps.

2.1 The following shall be included in the cost of a new ADA sidewalk:

- Excavation and preparing of the subgrade prior to placement of the aggregate base
- 4” Type 5 Aggregate Base underneath the new sidewalk
- Everything shown in the plans shall be poured as 4” concrete.
- Variable height curb along the roadway within the limits of the new ADA sidewalk
- Variable height curb along the backside of the new ADA sidewalk
- Saw Cuts needed for the removal of the existing concrete area where the new ADA ramp is being constructed
- Removal of the existing concrete area where the new ADA sidewalk is being constructed

2.2 Gutter Correction. The contractor shall establish the grade of the flow line of the gutter before establishing the grades of ADA facilities. The gutter line shall be free flowing with no ponding next to the curb. Under-performing gutters shall be replaced with a concrete curb and gutter or a minimum 1.75-inch thick asphalt mill and fill. Running or standing storm water shall not be pushed out into the roadway where it may be splashed on pedestrians by passing vehicles or cause a hydroplaning hazard. An asphalt mill and fill shall be a minimum of 1.75 inches thick and the edges shall be at a smooth milled butt joint. The contractor shall use an approved BP-1 mix for all corner asphalt mill and fill work unless another surface asphalt mix is specified elsewhere in the contract. Asphalt mill and fill is included in the work of ADA Sidewalk.

2.3 Design Plans

2.3.1 Recommendations for each sidewalk location to be built on this project are shown on the plans. Sidewalk constructed by the contractor may vary from the original design, with approval from the engineer, in size, shape, and location as necessary to comply with ADA laws. It is the contractor's responsibility to inspect locations in the field before bidding to verify quantities needed to satisfy this provision. No additional pay will be made to the contractor if the original design is adjusted instead of the recommended/suggested in the plans.

2.3.2 ADA provides some exceptions to ramp slope where space limitations exist. The contractor shall not place any ADA exceptions without consulting the Engineer on a case-by-case basis.

2.4 Prosecution of Work. The contractor shall have all necessary personnel, equipment, and materials at hand for all work at each location before the work begins so that work may proceed without delay.

2.5 Removal & Delivery of Granite Curb. Construction of new ADA sidewalks may require removing granite curb. The City of St. Louis chooses to salvage granite curb segments that are no shorter than 4 feet long. The contractor shall take care not to damage the granite curb to be salvaged, whether it is being used in place or removed. Granite curb sections that are to be removed and salvaged shall be delivered to the address listed below:

St. Louis City Curb Yard
9214 Riverview Dr.
St. Louis, MO 63137

The contractor shall contact the City of St. Louis Street Department as listed below before the removal and disposal of granite curb. The contractor is responsible for coordinating the delivery and drop-off of any granite curb which the city chooses to salvage.

Dave Pender
City of St. Louis
Telephone Number: (314) 647-3111 ex.1406

3.0 Method of Measurement. Final measurement will not be made for each sidewalk except for authorized changes during construction or where appreciable errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity.

4.0 Basis of Payment. The accepted quantity of ADA compliant sidewalk will be paid at the contract unit price for the following items:

Pay Item Number	Type / Description	Unit
608-10.12	Truncated Domes	SF
608-99.02	ADA Sidewalk	Each

U. Curb Ramps and Sidewalk Construction Requirements

1.0 Description. Construction of concrete curbs, aprons, curb ramps, transition areas, sidewalk and landings shall be in accordance with applicable portions of Sections 608 & 609 of the Standard Specification and Standard Plans for Highway Construction 608.10, as shown on the plans, and shall meet ADA requirements.

2.0 Construction Requirements. The following requirements shall be applicable to construction of this project. The work shall include, but is not limited to, sidewalk construction including landings, joint construction, aggregate base, compaction, apron modifications, transition area, curb ramp construction, Type S Curb or Integral Curb installation (as required), tie bars or dowel bars (as required), clean-up, etc. for each location shown on the plans.

2.1 A one-half (1/2) inch joint filler shall be placed between all new pedestrian facilities and existing immoveable improvements to remain in place such as power poles, fire hydrants, building foundations, pull boxes, manholes, etc.

2.2 Extreme care shall be taken when removing sidewalk adjacent of existing building foundations. This may require additional saw cutting, hand work, time, equipment, materials or other, to avoid damaging the building foundation. All foundations damaged due to the contractor's activities will be completely repaired in kind as approved by the engineer.

2.3 Existing curb, curb and gutter, sidewalk, shoulders, etc. that are adjacent to a designated curb ramp and/or sidewalk improvement area that is damaged during construction shall be replaced/repaired to match existing materials and condition.

2.4 Variable height curb along the roadside may be constructed monolithic or separate depending on construction operations. Integral curb shall be doweled to the existing gutter or pavement. - Integral or Type S-curb shall be used along the existing right-of-way when constructing curb ramps as shown on the plans. The cost of the curb is included in pay limits of the curb ramp.

2.5 Curing compound for all concrete construction shall be a clear or translucent color. The white pigmented option or other colored compound will not be allowed.

2.6 Adjacent grass areas, landscaping, irrigation lines, pavement, etc. disturbed by curb ramp or sidewalk construction shall be repaired or replaced to match or exceed existing conditions. Sod quantities are included for adjacent areas. More or less sod may be required depending on actual field conditions.

2.7 Saw cuts for pavement and sidewalks shall be full depth or a minimum of 6 inches, whichever is less. Saw cuts are incidental to Removal of Improvements and Linear Grading for ADA Facilities.

2.8 Closed pedestrian facilities create barriers to access for non-motorized users. Therefore the Contractor shall make every reasonable effort to minimize closures of sidewalk and curb ramps.

Prior to the removal of existing pedestrian facilities, the contractor shall confirm crew availability and predicted weather conditions allow replacement and opening of the pedestrian facility within 14 days of closing.

3.0 Method of Measurement. Curb ramps and concrete sidewalk will be measured per each as ADA Curb Ramp or ADA Sidewalk. Measurement of incidental items required to complete all aspects of construction for the above noted items at each new curb ramp and sidewalk location will not be made individually unless specified elsewhere in the contract.

4.0 Basis of Payment. All costs incurred by the contractor by reason of compliance to satisfy the above requirements shall be considered incidental to and completely covered by the contract unit price for each of the pay items within the contract.

V. Concrete Sidewalk and Curb Jointing at Utility Poles

1.0 Description. Contractor shall provide longitudinal and transverse jointing for concrete sidewalk and concrete curbing to direct pedestrians around utility poles. The longitudinal and transverse jointing shall be completed to provide separation from the pedestrian access route on the sidewalk from utility poles.

2.0 Construction Requirements. At each utility pole located within the sidewalk or curbing adjacent to sidewalk, concrete jointing/edging shall be provided to a depth of ¾-inch. The jointing shall be as per direction of Engineer.

2.1 Jointing to be completed to guide sidewalk users around utility poles. The length of longitudinal joints shall be a length of 10-feet (maximum length of 15-feet) at each utility pole. Transverse short jointing shall be completed within the longitudinal joint at 12-inch intervals.

2.2 Jointing pattern shall be approved by Engineer as part of the pre-concrete placement conference.

3.0 Basis of Payment. No direct payment shall be made for compliance with this provision.

W. Contractor Furnished Surveying and Staking

In addition to the requirements of Section 627 of the Missouri Standard Specifications for Highway Construction, the following shall apply:

1.0 Description. The contractor will be responsible for all layout required on the project. All staking required to ensure that improvements installed on this project meet the ADA requirements is the sole responsibility of the contractor. This responsibility will include, but not limited to the following: Construction signs, curb ramp, landing, and sidewalk construction, truncated dome installation, quantity verification, curb construction, pavement marking, pedestrian signal modifications, median strip/island construction and modifications, etc.

1.1 The above list is not all inclusive. The contractor shall have the primary responsibility for these operations. The contractor shall provide the Resident Engineer with a staking plan layout for approval prior to the installation of signs. The RE will also provide assistance during this layout provided a request is submitted to the RE or Construction Project Manager 48 hours in advance. This will ensure that all permanently mounted traffic control devices remain consistent

with District policy and avoid re-staking. If the contractor installs any signs without engineer approval, all costs associated with re-staking and/or relocation will be at the contractor's expense.

1.2 The intent of this provision is to increase the quality of our work zones and minimize negative impacts to the contractor's schedule that can result from delays in staking.

1.3 Any adjustments to the plan quantities or line numbers established in the contract shall be approved by the Engineer.

2.0 Basis of Payment. No direct payment will be made to cover the costs associated with these additional requirements. All costs will be considered completely covered by the lump sum bid price submitted for Contractor Furnished Surveying and Staking.

X. Saw Cutting for Removal of Improvements

1.0 Description. Saw cutting will be necessary for removal of improvements in certain locations as depicted in the contract plans. A number of the locations and estimated saw cut lengths have been identified and quantified in the table for Removal of Improvements that has been included in the Schedule of Quantities. The list included within the Schedule of Quantities may not be all inclusive and the contractor's means and methods may require an alternate removal method be employed.

2.0 Construction Requirements. All materials and work performed for this item shall be in accordance with Sec 202.

2.1 Exception for Full Depth Pavement Repair Saw Cutting. This JSP does not apply to the perimeter and internal saw cutting required for full depth pavement repairs, which shall be governed by the requirements of Sec 613.

3.0 Method of Measurement. With the exception of full depth pavement repairs, no measurement shall be made for saw cutting.

4.0 Basis of Payment. With the exception of full depth pavement repairs, all saw cutting shall be considered incidental to and completely covered by the contract unit price for Item No. 202-20.10, "Removal of Improvements", per lump sum. No direct payment will be made for any labor, equipment, materials, and time required to comply with this provision.

Y. Non-Tracking Tack JSP-24-02A

1.0 Description. This work requires application of tack in accordance with Sec 407 and prevention of tack loss from the surface as specified herein. Tack loss prevention shall be accomplished with successful usage of a MoDOT-approved non-tracking tack, or other acceptable non-tracking means, as approved by the engineer.

2.0 MoDOT-Approved Non-Tracking Tack. A list of MoDOT-approved non-tracking tack products is available at MoDOT.org under the Materials Qualified List. Upon request from the contractor, the MoDOT Division of Construction & Materials will consider allowance of other non-tracking products. To be approved, the contractor must successfully demonstrate that the proposed product meets the non-tracking requirements specified in section 3.0. The location of a

contractor demonstration will only be allowed in areas approved by the engineer. The engineer will make final determination of product acceptance based on observation of the results of the contractor's demonstration.

2.1 Products on the Qualified List have demonstrated successful non-tracking performance on previous projects; however, the Commission does not endorse nor guarantee success of any of the listed products. Success is dependent on the contractor choosing a product that can achieve the desired results while also taking into consideration all factors, including, but not limited to, cure time, weather conditions, surface prep, surface type, material properties, and adherence to manufacturer's instructions. The contractor is responsible for monitoring adherence of the tack to the pavement surface and shall cease operations when tack first begins to show signs of not meeting the requirements of Section 3.0. Corrective action shall be made prior to resuming tacking operations.

3.0 Non-Tracking Requirements. Non-tracking tack shall remain adhered to the pavement surface when exposed to any wheeled or tracked vehicles. The tack shall not track off the surface within 30 minutes of being applied, and shall not stick to the tires, tracks or other parts of paving equipment or vehicles such that the underlying surface becomes visible or void of tack prior to the placement of the hot mix asphalt. The tack shall not track onto any adjacent lanes, pavement markings, driveways, sideroads, etc.

3.1 The contractor shall be responsible for cleaning all tracked tack from adjacent lanes, driveways, sideroads, etc., and shall replace all pavement markings that become coated with tracked tack. This cleaning and replacement requirement applies to both approved and proposed non-tracking products.

4.0 Basis of Payment. Measurement and payment shall be in accordance with Sec 407. The accepted quantity of non-tracking tack coat will be paid for per gallon at the contract unit price for 407-10.07 Tack Coat – Non-Tracking, per gallon. No additional payment will be made for the cost to demonstrate proposed products, for cleaning surfaces due to tracking of tack, or for replacement of pavement marking damaged by tracked tack.

Z. Island Tubular Markers

1.0 Description. This work shall consist of constructing tubular markers on raised islands at the locations indicated in the plans and directed by the Engineer.

2.0 Requirements. Island tubular markers shall have a height of 36-inches as noted in the plans, 2 reflective bands with super high intensity prismatic sheeting in accordance to Sec 1042 and be constructed from thermoplastic polyurethane. Color of the island tubular marker and reflective bands shall be white. Posts shall be in the shape of a "T" with a width of 3 inches and a depth of 2 inches. Posts shall be capable of recovering from repeated vehicle impacts. Posts shall insert and be secured into the plastic base with horizontal locking pins. When the post is no longer serviceable, it shall be able to be removed and a new post can be manually inserted and locked into the existing base.

3.0 Construction Requirements. Shall be surface mounted on the radius points of the island noses. The roadway shall be cleaned of dirt and gravel before installation. Island tubular markers shall be mounted using proper sized anchor bolts according to manufacturer's specifications.

4.0 Method of Measurement. Measurement for installation of tubular marker with base will be made per each. The removal of any existing tubular markers, anchors, adhesive, locking base, etc. will not be measured or quantified.

5.0 Basis of Payment. All labor, equipment, and materials necessary to install tubular markers will be paid for under as shown below. Payment for removal of any existing tubular markers, anchors, adhesive, locking base, and all labor, equipment and materials incidental to this work, will be considered incidental to Item No. 202-20.10, "Removal of Improvements."

Item Number	Unit	Description
616-10.70	Each	Tubular Marker (Island Tubular Marker)

AA. Pavement Marking Removal

1.0 Description. Pavement Marking Removal shall be in accordance with Section 620.50 and specifically as follows.

2.0 Construction Requirements. Removal of all pavement marking within the project limits shall be as shown on the plans or as approved by the engineer. Pavement marking shall be completely removed to the satisfaction of the engineer with minimal damage to the pavement. The contractor shall use an approved sand or water blasting method to remove the pavement marking. No more than five percent of the existing marking shall remain. The pavement surface shall not be left scarred with an image that might mislead traffic. Any excess damage or scarring of the pavement shall be repaired at the contractor's expense. It shall be the contractor's responsibility to determine what type of material needs to be removed.

3.0 Method of Measurement. Final measurement will be made in accordance with Section 620.50.3, except as described below:

The first sentence of Sec 620.50.3.2 shall be removed and replaced with the following:

> Where required, measurement for the removal of pavement markings will be made to the nearest linear foot per 4-inches of width. No additional pay factor, based upon 4-inches of width, shall be included for removals unless the striping width is greater than 6-inches. Final measurement will not be made except for authorized changes during construction or where appreciable errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity.

4.0 Basis of Payment. The accepted quantity of pavement marking removal including all labor, equipment, and material necessary to remove the existing marking will be paid for at the contract unit price for the following pay items:

Item No.	Type	Description
620-70.01	LF	Pavement Marking Removal
620-70.02	EA	Pavement Marking Removal (Symbols)

BB. Pavement Marking Layout

1.0 Description. The striping lane lines on sections of roadway with multiple traffic lanes in one direction shall be placed in a manner in which the start and stop points for all intermittent lane lines match and line up even transversely across all traffic lanes. For all installations of intermittent pavement markings care should be taken to align the skips longitudinally to consistently match the spacing of the existing UIP intermittent lane lines at both start and end points of the improvement section.

2.0 Construction Requirements. The contractor shall submit to the Engineer for review and approval a pavement marking installation plan. This plan will include the contractor's proposal for installing the intermittent pavement markings to meet the requirements outlined above.

2.1 Final striping will not begin until the contractor has received approval of the pavement marking installation plan.

3.0 Basis of Payment. All cost and expenses incurred by the contractor in fulfilling the requirements of the provision shall be considered incidental to pavement marking costs.

CC. Additional Coldmilling at Curb Inlet Openings

1.0 Description. This work shall consist of milling the existing pavement to an additional depth in the vicinity adjacent to curb opening inlets prior to placing new pavement. The clear opening at the curb line shall provide a minimum of 6 inches depth to allow proper stormwater flow into the inlets.

2.0 Construction Requirements. The contractor shall be responsible for removing an additional depth of pavement to provide the required six-inch minimum clear opening at all inlets within the project limits. The milling shall include a depression leading to and through the curb opening as directed by the Engineer. The milling shall take place prior to the placement of any new asphalt material for paving operations.

2.1 Examples of inlets that do not currently provide an acceptable clear opening are shown below. These photo's are not project specific, and serve as general guidance of an unacceptable clear opening:

3.0 Basis of Payment. The cost of restoring clear opening depth at curb opening inlets will be incidental to the unit price of the items associated with disturbance. No direct payment will be made for materials, equipment, time, or labor, which is performed under this provision.

DD. Drainage Maintenance During Construction

1.0 Description. The Contractor is required to maintain storm drainage during construction and to ensure that the existing drainage system continues to convey all storm water until the new structures and pipes are in place.

2.0 Basis of Payment. No direct payment will be made to the contractor to recover the cost of equipment, labor, materials or time required to fulfill the above provisions, unless specified elsewhere in the contract document.

EE. Lump Sum Temporary Traffic Control JSP-22-01A

1.0 Delete Sec 616.11 and insert the following:

616.11 Method of Measurement. Measurement for relocation of post-mounted signs will be made to the nearest square foot of sign area only for the signs designated for payment on the plans. All other sign relocations shall be incidental. Measurement for construction signs will be made to the nearest square foot of sign area. Measurement will be made per each for each of the temporary traffic control items provided in the contract.

616.11.1 Lump Sum Temporary Traffic Control. No measurement will be made for temporary traffic control items grouped and designated to be paid per lump sum. The list of lump sum items provided in the plans or contract is considered an approximation and may be subject to change based on field conditions. This is not a complete list and may exclude quantities for duplicate work zone packages used in simultaneous operations. The contractor shall provide all traffic control devices required to execute the provided traffic control plans for each applicable operation, stage, or phase. No measurement will be made for any additional signs or devices needed except for changes in the traffic control plan directed by the engineer.

2.0 Delete Sec 616.12 and insert the following:

616.12 Basis of Payment. All temporary traffic control devices authorized for installation by the engineer will be paid for at the contract unit price for each of the pay items included in the contract. Whether the devices are paid individually, or per lump sum, no direct payment will be made for the following:

(a) Incidental items necessary to complete the work, unless specifically provided as a pay item in the contract.

(b) Installing, operating, maintaining, cleaning, repairing, removing, or replacing traffic control devices.

(c) Covering and uncovering existing signs and other traffic control devices.

(d) Relocating temporary traffic control devices, including permanent traffic control devices temporarily relocated, unless specifically included as a pay item in the contract.

(e) Worker apparel.

(f) Flaggers, AFADs, PFDs, pilot vehicles, and appurtenances at flagging stations.

(g) Furnishing, installing, operating, maintaining, and removing construction-related vehicle and equipment lighting.

(h) Construction and removal of temporary equipment crossovers, including restoring pre-existing crossovers.

(i) Provide and maintaining work zone lighting and work area lighting.

616.12.1 Lump Sum Temporary Traffic Control. Traffic control items grouped together in the contract or plans for lump sum payment shall be paid incrementally per Sec 616.12.1.1. Alternately, upon request from the contractor, the engineer will consider a modified payment schedule that more accurately reflects completion of traffic control work. No payment will be made for any additional signs or devices needed except for changes in the traffic control plan directed by the engineer. Additional items directed by the engineer will be paid for in accordance with Sec 109.4. No adjustment to the price will be made for overruns or underruns of other work or for added work that is completed within existing work zones.

616.12.1.1 Partial payments. For purposes of determining partial payments, the original contract amount will be the total dollar value of all original contract line items less the price for Lump Sum Temporary Traffic Control (LSTTC). If the contract includes multiple projects, this determination will be made for each project. Partial payments will be made as follows:

(a) The first payment will be made when five percent of the original contract amount is earned. The payment will be 50 percent of the price for LSTTC, or five percent of the original contract amount, whichever is less.

(b) The second payment will be made when 50 percent of the original contract amount is earned. The payment will be 25 percent of the price for LSTTC, or 2.5 percent of the original contract amount, whichever is less.

(c) The third payment will be made when 75 percent of the original contract amount is earned. The payment will be 20 percent of the price for LSTTC, or two percent of the original contract amount, whichever is less.

(d) Payment for the remaining balance due for LSTTC will be made when the contract has been accepted for maintenance or earlier as approved by the engineer.

616.12.1.2 Temporary traffic control will be paid for at the contract lump sum price for Item:

Item No.	Unit	Description
616-99.01	Lump Sum	Misc. Lump Sum Temporary Traffic Control

FF. Relocating or Replacing Signs On Existing Mast Arms and Span Wires

1.0 Description. This work shall consist of relocating or replacing existing signs on existing mast arms and span wires to realign them with the lane shifts as shown in the plans or as directed and approved by the engineer.

2.0 Construction Requirements. A detail has been provided in the signal plans with dimensions of how far each sign shall be relocated or replaced. However, since these dimensions are based

off as-built plans, the contractor shall field verify the correct offset required to relocate or replace the sign.

2.1 The contractor shall provide the engineer all proposed shop drawings detailing the mounting brackets and materials to be used to relocate or replace the existing signs.

2.2 All brackets and materials shall be per manufacturers specifications and meet the engineer's approval.

2.3 All lane closures to perform the work described in the special provisions shall be done during off-peak hours as defined elsewhere in this contract.

3.0 Basis of Payment. Payment for all labor, equipment, materials and incidental work for relocating or replacing the existing signs, complete in place, will be paid for at the contract unit price as follows:

Item No.	Unit	Description
903-99.02	Each	Relocate Lane Use Sign

GG. Removal and Delivery of Existing Signs

1.0 Description. All Commission-owned signs removed from the project shall remain the property of the Commission and shall be disassembled and delivered as specified herein.

2.0 Disassembly and Delivery. All Commission-owned signs, not to include abandoned billboard signs, designated for removal in the plans, and any other signs designated by the Engineer, shall be removed by the contractor and delivered to the address below. The contractor shall call the phone number listed below 48 hours prior to delivery and make arrangements for delivery during normal business hours.

Commission's Maintenance Lot
2309 Barrett Station Rd
Ballwin, MO 63021
Phone: 314-275-1500

2.1 Signs shall be removed from any sign brackets prior to delivery. Sign brackets shall become the property of the Contractor and removed from the project.

3.0 Basis of Payment. All costs associated with removing, disassembling, storing, and transporting of signs shall be considered as completely covered by the contract unit price as follows:

Item No.	Unit	Description
202-20.10	Lump Sum	Removal of Improvements

HH. Retroreflective Backplates

1.0 Description. This work shall consist of removing the existing traffic signal backplates and then furnishing and installing new traffic signal retroreflective backplates as noted on the plans and conform to the following standards.

2.0 System Requirements. Signal retroreflective backplates shall meet the minimum requirements for traffic signal backplates in Section 1092 of the Standard Specification in addition to the following:

2.1 A yellow retroreflective strip with a two-inch width shall be placed along the perimeter of the front face of the signal backplate to project towards oncoming traffic a rectangular appearance at night.

2.2 The retroreflective strip shall conform to Sec 1042.2.7.2 of the Standard Specifications.

3.0 Construction Requirements. Construction requirements shall conform to Sec 902.

4.0 Method of Measurement. Method of measurement shall conform to Sec 902.

5.0 Payment. Accepted traffic signal retroreflective backplates with yellow reflective tape will be paid at the contract unit price per each. Payment will be considered full compensation for all labor, equipment, and material to complete the described work.

Item No.	Unit	Description
902-99.02	Each	Retroreflective Backplates

II. Relocating or Replacing Signal Heads On Existing Mast Arms and Span Wires

1.0 Description. This work shall consist of relocating existing signal heads or replacing signal heads on existing mast arms and span wires to realign them with the lane shifts as shown in the plans or as directed and approved by the engineer.

2.0 Construction Requirements. A detail has been provided in the signal plans with dimensions of how far each signal head shall be relocated or replaced. However, since these dimensions are based off as-built plans, the contractor shall field verify the correct offset required to relocate the signal head in the center of the corresponding relocated lane.

2.1 The contractor shall provide the engineer all proposed shop drawings detailing the mounting brackets and materials to be used to relocate or replace the existing signal heads.

2.2 All brackets and materials shall be per manufacturers specifications and meet the engineer's approval.

2.3 The contractor shall use the existing cables for each signal head.

2.4 All existing mounting locations shall be plugged as per the engineer's approval.

2.5 All lane closures to perform the work described in the special provisions shall be done during off-peak hours as defined elsewhere in this contract.

3.0 Basis of Payment. Payment for all labor, equipment, materials and incidental work for relocating or replacing the existing signal heads, complete in place, will be paid for at the contract unit price as follows:

Item No.	Unit	Description
902-99.02	Each	Relocate Signal Head on Span Wire
902-99.02	Each	Relocate Signal Head on Mast Arm

JJ. Disposition of Existing Signal/Lighting and Network Equipment JSP-15-05A

1.0 Description. All controllers, cabinets, cabinet equipment, network equipment, DMS equipment, antennas, radios, modems, and other equipment noted in the plans shall be removed by the contractor and delivered to the following location:

Commission's Maintenance Lot
2309 Barrett Station Rd
Ballwin, MO 63021
Phone: 314-275-1500

2.0 Signal Equipment. All equipment {or specific equipment listed here} other than network communication devices noted in 3.0 are to be transported to the address listed above. The contractor shall notify the Commission's representative 24 hours prior to each delivery by calling the phone number listed above and ask for the field traffic supervisor.

3.0 Network Communication Devices. Devices such as CCTV cameras and domes, video encoders, device servers, Ethernet switches, media converters, and radio assemblies are to be transported to the address listed below. The contractor shall notify the Commission's representative 24 hours prior to each delivery by calling phone number listed below and providing details for the delivery.

Commission's TMC
14301 South Outer Forty Drive
Chesterfield, MO 63017
Phone: 314-275-1500

4.0 The contractor shall exercise reasonable care in the handling of the equipment during the removal and transportation. Should any of the equipment be damaged by the contractor's negligence, it shall be replaced at the contractor's expense. The contractor shall dispose of any other equipment. Delivery shall be within 2 working days of removal. All items returned shall be tagged with the date removed, project number and location/intersection.

5.0 Basis of Payment. Payment for removal, handling and transportation of all equipment specified shall be considered completely covered by the contract unit price as follows:

Item No.	Unit	Description
202-20.10	Lump Sum	Removal of Improvements

KK. Coordination with MoDOT Signal Shop for Cabinet Entry

1.0 Description. Commission-furnished color-coded pad locks have been placed on all of MoDOT's signal cabinets in addition to the key used to unlock the door handle. To gain access to the appropriate cabinets during the project all contractors shall coordinate with MoDOT's signal shop to obtain the proper keys and locks..

1.1 Keys & Locks. Red locks & keys are provided when a contractor has modified the signal cabinet and MoDOT staff shall not have access to the cabinet until it is accepted for maintenance. The blue keys are provided for entry into the cabinet where MoDOT's Signal Shop group deems the access to be minor in nature (entry to the cabinet to make a simple network switch connection, for example).

1.2 Completion of Project. At the completion of the project all keys and pad locks distributed to contractor during the project shall be returned to the Signal Shop supervisor or their representative and keys shall not be reproduced.

2.0 Contact. Initial contact must be made at least seven calendar days before work begins, preferably when the project has the notice to proceed or during the pre-construction meeting, if applicable. MoDOT's Signal Shop supervisors shall be notified prior to work beginning. Contact the signal shop via email at **sltrs@modot.mo.gov** to coordinate which padlocks are to be used.

3.0 Basis of Payment. No direct payment shall be made for compliance with this provision.

LL. Traffic Signal Maintenance And Programming

1.0 Description. Traffic signal maintenance and programming for this project shall be in accordance with Section 902 of the Standard Specifications, and specifically as follows.

2.0 Contractor Maintenance Responsibilities.

2.1 Traffic Signal Maintenance. Once any part of an existing traffic signal within the limits of this project has otherwise been modified and/or adjusted by the contractor or the contractor begins work at an intersection with traffic signals already in operation, then the contractor shall be solely responsible for that traffic signal's maintenance. All traffic signal maintenance shall be the responsibility of the contractor as specified in 902.2.and 902.3, until the Commission accepts the traffic signal for maintenance or as directed by the Engineer. Traffic signals to be accepted for maintenance by the contractor are listed in the below schedule:

Commission Traffic Signals to be Maintained by the Contractor:

- McCausland Ave
- Prather Ave
- St. Louis Marketplace Entrance (west)
- St. Louis Marketplace Entrance (east)
- Knox Ave
- Sulphur Ave
- Sublette Ave
- Macklind Ave
- South Kingshighway Blvd
- Taylor Ave
- Newstead Ave
- Tower Grove Ave

- Boyle Ave
- Sarah St
- Vandeventer Ave
- 39th St
- Spring Ave
- Grand Blvd
- Compton Ave
- Jefferson Ave
- 18th Street/Truman Parkway
- 14th St
- Tucker Blvd
- 11th St
- 7th St
- South Broadway
- 4th St

2.2 Traffic Signal Controller Programming. If the contractor modifies and/or adjusts an existing traffic signal controller's programming or makes any roadway changes to reduce the traffic capacity through a signalized intersection within the limits of a project or utilizes a project defined detour that utilizes the traffic signals within the below schedule, the contractor shall be solely responsible for those traffic signal controller programs. All controller programming shall be the responsibility of the contractor as specified in 902.2 or until final acceptance of the project or until released from the responsibility by the Engineer. Traffic signal controller programs to be administered by the contractor are listed in the below schedule:
Traffic Signal Controller Programs to be Administered by the Contractor:

- McCausland Ave
- Prather Ave
- St. Louis Marketplace Entrance (west)
- St. Louis Marketplace Entrance (east)
- Knox Ave
- Sulphur Ave
- Sublette Ave
- Macklind Ave
- South Kingshighway Blvd
- Taylor Ave
- Newstead Ave
- Tower Grove Ave
- Boyle Ave
- Sarah St
- Vandeventer Ave
- 39th St
- Spring Ave
- Grand Blvd
- Compton Ave
- Jefferson Ave
- 18th Street/Truman Parkway
- 14th St
- Tucker Blvd
- 11th St

- 7th St
- South Broadway
- 4th St

2.3 Contractor's Traffic Engineer. If traffic signals are listed in the schedule outlined in section 2.2, the contractor shall have an experienced traffic Engineer with a Professional Engineer's (PE) license in Missouri as well as a Professional Traffic Operations Engineer (PTOE) certification (hereafter referred to as "contractor's traffic Engineer") with the noted experience outlined to section 3.0. MoDOT shall approve the traffic Engineer prior to them being hired.

2.4 Traffic Signal Complaints. The contractor shall respond to malfunction complaints or traffic signal timing complaints for those locations detailed in section 2.1 and/or section 2.2 of this provision and as specified in Section 902.21.1. Response time shall be 1 hour for complaints received by the contractor between 6 AM and 6 PM on non-holiday weekdays, and 2 hours for all other times. For cases due to travel times or other extenuating circumstances additional time may be acceptable within reason but must be approved by a Commission Traffic Operations Engineers. These timeframes will replace the '24 hour' response time in Section 105.14 for any traffic signal-related incidents, where the entire cost of the work, if performed by MoDOT personnel or a third party, will be computed as described in Section 108.9 and deducted from the payments due the contractor.

2.5 Traffic Signal Contacts. The contractor must supply to the Engineer and to the Commission's Transportation Management Center (TMC) a contact name and phone number who will be responsible for receiving traffic signal timing complaints for the Engineer. These complaints may be forwarded directly to the contractor by someone other than the Engineer's representative and will not relieve the contractor from properly responding based on the response times of this provision. The contractor shall respond to the Engineer and its representative within 12 hours of the complaint and its remedy. The contractor shall submit to the Engineer's representative a weekly report of complaints received and remedies performed throughout the duration of the project.

2.6 Existing Traffic Signal Controller Programming. The contractor shall request an electronic report from the Engineer on the existing phasing and timing of each traffic signal, which may be the contractor's responsibility to program. The contractor shall give the Engineer 2 weeks' notice to supply the electronic report. The Engineer's representative shall be available to the contractor before any changes are made to a traffic signal or controller to answer any questions about the report. In lieu of the report, the contractor's traffic Engineer may obtain this information from the appropriate agency's central traffic signal control system.

2.7 Traffic Mitigation Plan. The contractor shall notify the Engineer 2 weeks prior to the date of any work impacting the Commission's traffic signals as described in Section 2.1 and/or 2.2. The contractor shall meet with the Engineer's representatives to discuss their traffic mitigation plan at least 1 week before the date of the first impacts and as needed between construction stages. The traffic mitigation plan should at a minimum include:

- Proposed Timing Plan changes and any models
- Anticipated locations of concern
- A map in electronic format displaying the locations and names of the traffic signals and owning agency as detailed in sections 2.1 and/or section 2.2.
- Other traffic mitigation efforts

2.8 Notification of Changes to Traffic Signal System. The contractor shall notify the Engineer or representative of the changes no later than 1 working day after changes are programmed if unable to provide advance notice as specified in 902.2.

3.0 Contractor's Traffic Engineer Qualifications.

3.1 Credentials. The contractor shall have an experienced traffic Engineer with a Professional Engineer's (PE) license in Missouri as well as a Professional Traffic Operations Engineer (PTOE) certification.

3.2 Experience. Any proposed contractor traffic Engineer shall be able to demonstrate personal successful previous experience in the following tasks:

3.2.1 Response. The contractor's traffic Engineer shall have the ability to be on site within 1 hour of being requested.

3.2.2 Corridor Management. Time/space diagram manipulation to successfully adjust offsets and splits for rapidly changing traffic demands.

3.2.3 Controller Programming. Ability to program by hand and by software NTCIP-compatible controllers.

3.2.4 Intersection Programming. Implementation of adjusted and/or new timing plans because of changing traffic demand.

3.2.5 Traffic Signal Software. Use and understanding of all traffic signal controllers and central traffic signal control systems utilized by the Commission.

3.3 Proposed Traffic Engineers. The contractor shall submit the names(s) of proposed traffic engineer(s) and the name(s) of all other personnel on their proposed staff along with detailed experience in all tasks outlined in Paragraph 3.2 above. The Engineer reserves the right to reject any contractor traffic engineer, before the start of work, who does not have sufficient experience or, at any point during the project, which does not satisfy the requirements set forth within this Job Special Provision. A list of potential traffic engineers shall be submitted for review to the Project Manager and the Commission's Traffic Engineers prior to bid.

4.0 Contractor's Traffic Engineer Responsibilities.

4.1 VPN Access. The approved contractor's traffic Engineer and any staff assigned to manage the traffic signals during the project are encouraged to apply for VPN (Virtual Private Network) access with the Engineer once the project is awarded. If approved, the Engineer will assign a unique IP address to the contractor's traffic Engineer, which will allow for remote access to the Commission's central traffic signal control systems as appropriate and the ability to interface with the noted traffic signals on this project.

4.2 Traffic Signal Timing Complaints. The contractor's traffic Engineer shall respond to any traffic signal timing complaints regarding signals outlined in section 2.2 of this provision.

4.3 Traffic Signal Coordination. The contractor's traffic Engineer shall be solely responsible for maintaining the coordination at any affected traffic signal to the satisfaction of the Commission's Traffic Operations Engineers or representative until completion of work as set forth in section 2.2 of this provision. Maintenance of coordination may include the synchronization of

the affected controller's internal time clocks to the second using an atomic clock, or other means approved by the Commissions Traffic Operations Engineers. If time clock synchronization is used, the contractor shall verify all affected controllers are synchronized at least 1 time per week with a report to the Engineer or representative. This report will be in the form of a documentation record as spelled out in the Work Zone Traffic Management Plan.

4.4 Traffic Signal Controller Programming. The contractor's traffic Engineer shall be responsible for implementing traffic signal controller programming at each intersection listed in section 2.2 for any of the following scenarios:

- Intersection Impact
- Construction Stage Traffic Switch
- Response to Customer Concern
- New Intersection Turn-On (along with any subsequent revisions)
- Final completion of improvements
- As otherwise directed by the Engineer or the Commission's Traffic Operations Engineers

Proposed timing plans should be submitted to the Commission's Traffic Operations Engineers for review prior to field implementation.

4.5 Central Traffic Signal Control System Setup. If a traffic signal cabinet is reconfigured, the contractor's traffic Engineer shall archive the existing controller programming in the Commission's central traffic signal control system. If the signal controller type is changed, the contractor's traffic Engineer shall archive the existing controller programming and convert any new controllers to the proper controller interface type in the Commission's central traffic signal control system. If only signal timing adjustments are made, all database versions shall be clearly labeled and saved separately from the default version, and the final timing program shall be uploaded into the Commission's central traffic signal control system and set as the default database. In addition, the contractor's traffic Engineer shall update any intersection diagrams (i.e., XPL) whose intersection controls were modified during construction.

4.6 Controller Program Test Period. The intersection program shall operate properly with no faults or malfunctions for a period of 15 consecutive days as a condition of being accepted for maintenance by the Commission. Any programming faults shall be corrected by the contractor's traffic Engineer per the response protocols of this provision and the 15 days will start over.

4.7 Cabinet Photos. The contractor's traffic Engineer shall obtain cabinet photos of any new or modified traffic signal cabinet affected by the project. The photos shall be captured of the following perspectives and delivered in the .jpg format electronically and via thumb drive to the Commission's Traffic Operations Engineers.

- Power Meter 1 – Away from power meter with meter centered
- Power Meter 2 – Close up with power meter number
- Cabinet 1 – Away with cabinet centered and door closed
- Cabinet 2 – Close up of entire cabinet with door opened
- Cabinet 3 – Close up of center cabinet interior
- Cabinet 4 – Close up of left cabinet interior
- Cabinet 5 – Close up of right cabinet interior
- Cabinet 6 – Close up of back panel
- Cabinet 7 – Close up of switch
- Cabinet 8-Close up of wall interconnect center

4.8 RRFB/PHB Timing. The contractor's traffic Engineer shall calculate the duration of flash time for any new or modified RRFB's (rectangular rapid flashing beacons) affected by the project. The contactor's traffic engineer shall be responsible for calculating phase intervals and programming traffic signal controllers for new/modified PHB's (pedestrian hybrid beacons) affected by the project.

4.9 Detection. The contractor's traffic Engineer shall assist the contractor in setting up detection as per plan and/or SL District Traffic Signal Detection System JSP. The contractor's traffic Engineer shall verify that all detectors work properly and that each detector input into the traffic signal controller is programmed regarding its intended use. The contractor's traffic Engineer is responsible for optimizing the detector operation by utilizing various detector settings in the traffic signal controller.

4.10 Signal Performance Measures. The contractor's traffic Engineer shall setup traffic signal controllers on the Commission's advanced traffic signal performance measures module unless directed otherwise by the Commission's Traffic Operations Engineers. This includes any work on the Commission's advanced traffic signal performance measures module, traffic signal controller(s), and video detection processor(s). The contractor's traffic Engineer shall provide proof of each traffic signal setup in the module to the Commission's Traffic Operations Engineers. The contractor's traffic Engineer shall setup any traffic signal detectors as system detectors in the Commission's central traffic signal control system.

4.11 Preemption Controller Programming. If preemption is to be provided at a traffic signal, the contractor's traffic Engineer shall program the preemption settings in the traffic signal controller per MoDOT EPG guidelines and at the direction of the Commission's Traffic Operations Engineers. The contractor's traffic Engineer shall test the preempt settings at the traffic signal cabinet to verify proper operation.

5.0 Post Project Report. The contractor shall submit to the Engineer a post project report, four to six weeks after the final traffic signal adjustments have been completed. The report shall include at a minimum an observation report, summary of timing changes and locations, summary of complaints, and any other pertinent information regarding the contractor's efforts for managing these traffic signal corridors in one electronic document.

6.0 Deliverables. All deliverables mentioned in this provision shall be submitted to the Engineer in a timely manner to the satisfaction of the Engineer prior to receiving full compensation for this work. All deliverables must be submitted to the Engineer via USB.

- Experience submittal
- Preliminary Traffic Mitigation Plan
- Notification of Detour Implementation
- Time Base Reports, As Needed
- Complaint Resolutions
- Audible pedestrian signal voice message files
- Traffic Signal Database versions (in PDF format)
- Traffic signal photos
- Notification of Restoration to Normal Operations
- Post Project Report

7.0 Construction Requirements. Construction requirements shall conform to Sections 902, 1061 and 1092.

8.0 Method of Measurement. Method of measurement shall conform to Section 902.

9.0 Basis of Payment. Payment will be considered full compensation for all contractor services, installation, and labor to complete the described work:

Item No.	Unit	Description
902-99.01	Lump Sum	Traffic Signal Maintenance & Programming

MM. Partial Acceptance of Signalized Intersections

1.0 Description. This work shall consist of maintaining operational signals and detection (both stopbar and advanced) throughout the construction staging, in accordance with Sec 902 and except as approved by the engineer. At the engineer's option, MoDOT may accept intersections for maintenance prior to final acceptance.

1.1 Once an intersection is complete, including but not limited to completion of construction, acceptance of all ADA facilities, and successful testing and operation of signal equipment, the engineer may partially accept that intersection for MoDOT's maintenance prior to Final Acceptance of the entire project.

2.0 Basis of Payment. No direct payment will be made for the cost of equipment, labor, materials or time required to fulfill this provision.

NN. Coordination With ITS Staff and Utility Locates

1.0 Description. Any work that will impact the existing communications network must be coordinated with the Commission's St. Louis District ITS staff. This includes but not limited to removal and replacement of any existing communications equipment, adding new devices and changes to power sources or disconnects. Minor modifications to the existing communications network can have significant impacts on the system and operation of other ITS and traffic signal systems.

1.1 MoDOT is a member of MO-One-Call System. Prior to any excavation or work within MoDOT Right-Of-way, the contractor must contact MO-One Call at 1-800-DIG-RITE and request for Utility Locates within noted project limits. If the scope of work contains modification, addition and/or expansion of existing underground MoDOT ITS, lighting, or signal facilities, the contractor must notify the MoDOT Utilities Locate staff prior to any work, in order for MoDOT to update MoDOT utility location records with Missouri One Call.

2.0 Contact. The contractor shall notify the ITS group via an email to SLITS@modot.mo.gov at least 2 days before any work that may impact the existing network communications. The contractor shall include the Job#JSL0073, location and brief scope of work in the email's subject line. The engineer shall be notified prior to making contact with ITS staff. For MoDOT Utility location updates, the contractor must contact MoDOT TMC at 314-275-1500 and ask for Utility Locate Section at least seven calendar days before performing any work.

3.0 The ITS and network devices located within the project limits are a crucial part of the traffic operation system for this area. It is imperative that the downtime be kept to a minimum when adding, removing, or modifying any existing ITS and network devices. This may require the contractor to perform work that will affect existing network devices during nighttime and/or weekend hours, at the discretion of the Engineer. Allowable timeframes for this work will be subject to the need for ITS devices in the area to be used to manage other traffic impacting workzones.

4.0 Basis of Payment. No direct payment shall be made for compliance with this provision.

OO. MoDOT ITS Equipment Within Project Limits

1.0 Description. MoDOT owned fiber optic cable and conduit, critical MoDOT power supplies and power cables, and pull boxes for fiber and power cabling and other above and underground ITS (Intelligent Transportation System) facilities are present within the limits of this project. Damage or interruption of these items can cause extensive outages to the MoDOT network.

2.0 Construction Requirements. The contractor shall exercise reasonable care while completing work near these facilities, and shall take steps necessary to protect these facilities from damage for all items that are not specifically identified as being removed and/or relocated in the plans. Should any of the existing wiring or conduit be damaged by the contractor, it shall be replaced at the contractor's expense and the system in full operation within **4** hours of when the damage occurred. If it is mutually agreed upon between the Commission and the Contractor that the repairs will require more than **4** hours to complete, a mutually agreed upon time for repairs to be complete will be determined.

2.1 The contactor shall not modify any existing network or electrical connections within equipment cabinets, unless coordinated with MoDOT ITS staff. Existing connections include, but are not limited to, fiber jumpers, CAT5(e) cables, power supplies, and power strips. The connection to specific fiber and copper ports on network equipment shall also not be modified, unless coordinated with MoDOT ITS staff, as the network equipment has been configured specifically for each equipment cabinet. Significant network outages and unnecessary troubleshooting to investigate outages can occur, even with minor changes to existing connections within the cabinet.

3.0 Liquidated Damages. In the event of damage, if the system is not repaired and in full operation within **4** hours of the damage occurring, or within the timeframe agreed upon, the contractor will be charged with a liquidated damage specified in the amount of $100.00 per hour for each full hour that the system is not fully operational. This damage will be assessed independently of the liquidated damages specified elsewhere in the contract.

3.1 The MoDOT Engineer will also have the option of issuing a work order for MoDOT's on-call ITS Maintenance contractor to make repairs, if it is the Engineer's opinion that the contractor creating the damage will not be able to make repairs in a timely manner. Contractor's reimbursement for MoDOT expense for this option shall be in addition to the liquidated damages.

4.0 Basis of Payment. No direct payment shall be made for compliance with this provision.

PP. Traffic Signal Head Lens Replacement

1.0 Description. This work shall consist of removal of existing lens on traffic signal heads and replace with new lens per design plans.

2.0 Basis of Payment. Payment for all labor, equipment, materials and incidental work for removing and replacing the existing signal head lens, complete in place, will be paid for as a lump sum.

Item No.	Unit	Description
902-99.01	Lump Sum	Traffic Signal Head Lens Replacement

QQ. Accessible Pedestrian Pushbutton And Signing

1.0 Description. This work shall consist of furnishing, installing and placing into operation an Accessible Pedestrian Signal (APS) that assist the pedestrian who has visual or physical disabilities in activating the pedestrian phase. The APS shall be installed per the manufacturer's recommendations and specifications. Cable runs shall be continuous and unspliced. Audible pedestrian pushbuttons and signing will be required for all pedestrian indications at all intersections.

2.0 Installation. The APS shall be installed as part of a pushbutton assembly and shall have both audible and vibrotactile walk indications.

2.1 Material. The following systems in the list below are the only systems that are tested, fully functional, and approved for use in the St. Louis District. All necessary equipment for use of the systems below, shall be provided to the Commission for adequate maintenance of the system.

- PedSafety Guardian Mini

- Polara iDS/iNS Accessible Pedestrian Signal (2 wire System)
- Guardian with Bluetooth and Wayfinding Sign

3.0 Equipment.

3.1 Vibrotactile. Vibrotactile walk indications shall be provided by a tactile arrow on the pushbutton that vibrates during the walk interval have high visual contrast (light on dark or dark on light), and shall be aligned parallel to the direction of travel on the associated crosswalk.

3.2 Audible. The APS shall have an audible walk indication during the walk interval only. The audible walk indication shall be audible from the beginning of the associated crosswalk.

3.3 Pushbutton Signage. In addition to standard pedestrian sign requirements, all pushbuttons shall have additional signage to indicate crosswalk direction by use of a tactile arrow and the name of the street containing the crosswalk served by the audible pedestrian signal. The sign shall be located immediately above the push button mechanism and parallel to the crosswalk controlled by the button. The street name shall be the name of the street or reasonable abbreviation whose crosswalk is controlled by the push button. Signage shall comply with ADA Accessibility Guidelines (ADAAG) 703.2 specifications for Braille and raised print.

3.4.1 Arrow. Signs shall include a tactile arrow aligned parallel to the crosswalk direction. The arrow shall be raised 0.8 mm (.03 inch) minimum and shall be 4 mm (1.5 in) minimum in length. The arrowhead shall be open at 45 degrees to the shaft and shall be 33 percent of the length of the shaft. Stroke width shall be 10 percent minimum and 15 percent maximum of arrow length. The arrow shall contrast with the background.

3.4.2 Street Name. The APS shall include street name information aligned parallel to the crosswalk direction and shall comply with Guidelines for Accessible Public Rights-of-Way R308.3.2 or shall provide street name information in audible format.

4.0 Performance.

4.1 Audible Locator Tone. Locator tone tells the pedestrian that the intersection is equipped with APS and where it is. Pushbutton locator tones shall have duration of 0.15 seconds or less, and shall repeat at 1-second intervals. Pushbutton locator tones shall be intensity responsive to ambient sound and be audible 6 to 12 feet from the pushbutton, or to the building line, whichever is less. The locator tone shall operate during the DON'T WALK and flashing DON'T WALK intervals only and shall be deactivated when the pedestrian signal is not operative.

4.2 Verbal Wait Message. If available, the audio tone feature shall not be used. A verbal wait message shall provide a clear message to the pedestrian they have placed a call. The verbal information informational message “Wait to cross” street name at intersecting street name shall be used.

4.3 Verbal Walk Message. If available, the audio tone feature shall not be used. The verbal messages shall provide a clear message that the walk interval is in effect, as well as to which crossing it applies. The verbal message shall be provided at regular intervals throughout the timing of the walk interval and shall be the term “walk sign,” which will be followed by the name of the street to be crossed.

4.4 Volume. Automatic volume adjustment in response to ambient traffic sound level shall be provided up to a maximum volume of 100 dB. The units shall be responsive to ambient noise level changes up to no more than 5 dB louder than ambient sound. Tone or voice volume measured at 36 inches from the unit shall be 2dB minimum and 5dB maximum above ambient noise level. At installation, signal system is to be adjusted to be audible at no more than 5 to 12 feet from the system.

5.0 Documentation and Support.

5.1 Operation and Maintenance Manuals. Two copies of the operation and maintenance manuals for each location shall be provided to the Commission.

5.2 USB with Audible Messages. The Contractor shall provide two copies of USB data cards, to the Engineer, that contains files for the manufacturer's audible messages for complete operation of all APS at all locations.

6.0 Construction Requirements. Construction requirements shall conform to Sec 902, 1061, and 1092.

7.0 Method of Measurement. Method of measurement shall conform to Sec 902.

8.0 Basis of Payment. Accepted "Accessible Pedestrian Pushbuttons and Signing" will be paid for at the contract unit price. Payment will be considered full compensation for all labor, equipment and material to complete the described work. Payment for signing will be included in the contract unit price for Accessible Pedestrian Signals.

Item Number	Type	Description
902-99.02	Each	Accessible Pedestrian Pushbutton and Signing

RR. Remove and Replace Blank-Out Signs

1.0 Description. This work shall consist of furnishing, installing and placing into operation an Outdoor/indoor Blank-Out Sign (Sign) with cabinet, narrow-angle LEDs, and contrasting black face. The sign message is formed by visible LEDs that illuminate when activated and blank-out when deactivated.

2.0 Installation. The Sign shall be installed per the manufacturer's recommendations and specifications.

3.0 Equipment.

3.1 Physical/Environmental.

3.1.1 IP/NEMA Rating. Rating shall be IP66/NEMA 4X or IP55/NEMA 3RX. All in-field modifications/conduit entry points must be properly sealed.

3.1.2 Temperature and Humidity. The Cabinet and sign components shall operate in the following temperature and humidity conditions: Operational and storage temperature range of -40°F to +165°F. Humidity range of 0% to 99% (non-condensing).

3.1.3 Face Material. Material shall be 0.125” thick, tinted, matte, impact-modified acrylic.

3.1.4 Cabinet Construction.

For NEMA 4X: 0.125” thick 6063-T6 aluminum alloy extruded cabinet with welded seams, stainless steel hardware and hinged face(s). All exterior seams shall be continuous MIG welded to form a single structure. The hinged face(s) shall be attached to cabinet using a full-length extruded hinge. The cabinet face is flanged on all sides to shed water. The door closes around its flanged frame and is compressed against a closed-cell silicone gasket.

For NEMA 3RX: One-piece, hollow-profile extruded aluminum frame with a 0.090” wall thickness
The extrusion bends to the sign size and each end is secured together by an interlocking extrusion and screws, holding captive the display board and face material. The face shall be 0.125” smoked, matte, impact-modified acrylic panel.

3.1.5 Cabinet Depth. Depth shall be single-faced: 6.50” (NEMA 4X) or 6” (NEMA 3RX).

3.1.6. Cabinet Finish. Finish shall be powder-coated black.

3.1.7. Cabinet Interior.

For NEMA 4X: Conformal coated circuit board, NEMA 4X breather drain (for atmospheric pressure equalization), sealed/closed-end fasteners used for all bolt-on mounting.

For NEMA 3RX: Conformal coated circuit board and power supplies, moisture-absorbent interior coating, weep holes for drainage, sealed/closed-end fasteners used for optional, installed mounting interfaces.

3.1.8. Mounting. Two horizontal rows of M8x1.25 sealed Rivnuts; Rows are centered and spaced apart ⅔x the sign’s height (spacing, quantity, and number of rows may vary). Options: Rivnut array, C-Channel (bolt-on), Mounting tabs, SkyBracket mast arm mount (vertical or horizontal), Skybracket top/bottom elbow mount (with locking, serrated ring), Integrated locking, serrated ring (top and bottom).

3.1.9. Hood/Visor. None. Options: 6” depth (from face).

3.1.10. Internal Wiring. Internal wiring shall use drip loops. All connections made to sign during installation shall conform to the National Electrical Code and local code.

3.2 Electrical.

3.2.1 Input Voltage. 100-240VAC Options: 9-24VDC.

3.2.2 Control Type. Switch or external relay.

3.2.3. Number of Inputs. One input (Line or +) per message, One common (Neutral or -), One Earth Ground.

3.2.4. Input Connection Type. Stripped end, 18AWG wire. Options: Tool-actuated terminal blocks (DIN rail) and Lever-actuated terminals (DIN rail).

3.2.5. Load Type. Capacitive. Components in a system designed to control resistive loads (e.g., an incandescent lamp) may not be suitable.

3.2.6. Power Supply Efficiency. At 120VAC, 50% rated load, 81%. Power supply shall not be loaded beyond its rated safe operating area.

3.2.7. Surge Protection. None. Options: 20kA DIN rail mounted surge protectors.

3.2.8. Power Supply Configuration. Non-redundant. Options: Redundant (at least two per message).

3.2.9. UL/cUL Listed. Yes (for wet locations).

4.0 Visual/Illumination.

4.1 LED Drive Current. 15mA per string. String length varies per color.

4.2. Automatic Photo-Dimming.

For NEMA 4X: Single photocell, IR-sensitive, gradual brightness adjustment. Optional: Redundant (x3) photocells.

For NEMA 3RX: Integrated, ambient IR sensors on the sign board allow for automatic, gradual adjustment of LED output levels.

4.3. Message Flashing. Adjustable speed/pattern, set from factory. OFF by default.

4.4. Message Face. Black message board protected by tinted, matte (glare-reducing) window. Message illuminates when on and blanks out (disappears) when off.

4.5. LED Viewing Angle. Narrow 30° cone (15° from center axis). Optional: Wide-angle 120° cone (60° from center axis).

LED brightness (mcd, typ.)

Color (typ. wavelength/temperature)	Narrow-angle	Wide-angle
Red (625nm)	3750	660
Amber (589nm)	3900	780
Green (525nm)	7500	1200
Blue (470nm)	1500	210
White (5500K-6500K)	4350	1375

5.0 Documentation and Support.

5.1 Operation and Maintenance Manuals. Two copies of the operation and maintenance manuals for each location shall be provided to the Commission.

6.0 Construction Requirements. Construction requirements shall conform to Sec 902, 1061, and 1092.

7.0 Method of Measurement. Method of measurement shall conform to Sec 902.

8.0 Basis of Payment. Accepted "Remove and Replace Blank-Out Signs" will be paid for at the contract unit price. Payment will be considered full compensation for all labor, equipment and material to complete the described work.

Item Number	Type	Description
902-99.02	Each	Remove and Replace Blank-Out Signs

SS. 12-Position Backpanel Flashing Yellow Arrow

1.0 Definition. This work will include modifying the cabinets to provide new Special and Standard Overlaps to accommodate Flashing Yellow Arrow installation and programming as detailed on the plan sheets. The installation, cabinet modification, and programming of 3-section permissive only FYA and 4-section protected/permissive FYA signal heads and new FYA signs will vary by intersection. There are four categories for the cabinet modifications:

- One-approach modification
- Two-approach modification
- Three-approach modification
- Four-approach modification

The contractor shall refer to the plans for more details.

1.1 Default Load Switch Assignment – 12 position cabinets

1.1.1 Description. The contractor shall apply 12-compact Flashing Yellow Arrow installation method on all 12-position traffic signal cabinets. The NEMA Load Switch assignment for 12-compact FYA installation method is as follows:

12-Position Cabinet FYA NEMA Load Switch Assignments											
1	2	3	4	5	6	7	8	9	10	11	12
OLA FYA	PHASE 2	OLB FYA	PHASE 4	OLC FYA	PHASE 6	OLD FYA	PHASE 8	PHASE 2 PED / PHASE 1 LEFT	PHASE 4 PED / PHASE 3 LEFT	PHASE 6 PED / PHASE 5 LEFT	PHASE 8 PED / PHASE 7 LEFT

1.2.2 Wiring. The contractor shall use following color code for the installation of Flashing Yellow Arrow:

If separate 7-conductor cable is present for the existing left turn signal head:

- Red Wire = Load Switch 1, 3, 5, or 7 Red output = 4-section Red Left Arrow
- Orange Wire = Load Switch 1, 3, 5, or 7 Yellow output = 4-section Steady Yellow Arrow
- Black/White Wire = Load Switch 1, 3, 5, or 7 Green output = 4-section Flashing Yellow Arrow
- Green Wire = Load Switch 9, 10, 11, or 12 Yellow output = 4-section Green Arrow

If no separate 7-conductor cable is present for the existing, permissive only, left turn signal head:

- Black Wire = Load Switch 1, 3, 5, or 7 Red output = 3-section Red Left Arrow
- Blue Wire = Load Switch 1, 3, 5, or 7 Yellow output = 3-section Steady Yellow Arrow
- Black/White Wire = Load Switch 1, 3, 5, or 7 Green Output = 3-section Flashing Yellow Arrow

If existing cabinet wiring does not allow the described color code to be met, the contractor shall tag all wires with assigned phases and direction used for the successful completion of the installation of Flashing Yellow Arrow.

1.2.3 Signal Monitor programming. The contractor shall use 12 channel programming mode for the signal monitor.

1.2.4 The contractor shall notify the engineer 24 hours after any successful modification to the load switch assignment, wiring, Controller and MMU programming described in this document.

1.3 The contractor shall perform every FYA installation as outlined in the instructions on the modified D37 plan sheets. All unaccounted for signal problems shall be resolved by the contractor and approved by the engineer for a successful installation and operation of the signal and Flashing Yellow Arrow.

1.5 D-Plug. The contractor shall install a jumper wire between M-12 and DT B1 to activate Special Status 6 on the signal cabinet back panel.

1.6 Cabinet prints. Once work has been accepted, the contractor will provide four full sized sets of revised cabinet hard copy prints (22" x 34"), one electronic copy per intersection in the MicroStation format ".dgn", and one electronic copy in the PDF format, from the cabinet manufacturer to reflect the finished condition of the cabinet and the work done.

2.0 Basis of Payment. Payment for the cabinet modification shall be made by each and shall be considered full compensation for all contractor-provided equipment, connection cables, load switches, labor, and material needed to complete the described work. Payment will be made as follows:

Item No.	Type	Description
902-99.02	Each	One-Approach Cabinet Modification

TT. Reconfiguration Or Video Detection Zones

1.0 Description. This work shall consist of calibrating the existing vehicle detection systems whose zones have been impacted by other construction operations (e.g., relocation of stop bars due to addition or relocation of pedestrian crossing facilities).

2.0 Configuration. Contractor shall reconfigure any and all detection zones impacted by the relocation of the stop bar per the construction plans. The reconfigured zones shall cover a zone measuring six (6) feet wide by 30 feet long for all impacted signalized approach lanes plus an advance zone covering six (6) feet by six (6) feet for all impacted through lanes.

3.0 Construction Requirements. Construction requirements shall conform to Sec 902.

4.0 Method of Measurement. Method of measurement shall conform to Sec 902.

5.0 Basis of Payment. All equipment, materials, tools, labor, programming, testing, and documentation necessary to reconfigure the detection system shall be paid at the contract unit price **per intersection** as follows:

Item No.	Type	Description
902-99.02	Each	Reconfiguration of Video Detection Zones

UU. Special Pavement Marking Symbols

1.0 Description. The contractor shall provide special pavement marking symbols for bicycle lanes, shared-use lane, and accessible parking spaces as depicted in the contract plans.

2.0 Construction Requirements. All materials and work performed for this item shall be in accordance with Sec 620 and the current edition of the Manual on Uniform Traffic Control Devices (MUTCD). Material used for these special pavement markings shall be thermoplastic.

3.0 Method of Measurement. Measurement will be made in accordance with Sec 620.

4.0 Basis of Payment. Payment for the accepted quantity for special pavement marking symbols will be made in accordance with the contract unit bid price for the item listed below and includes all labor, equipment, materials, and time required to comply with this provision.

Item No.	Unit	Description
620-99.02	Each	Preformed Thermoplastic Pavement Marking, Words “Bus Stop Ahead”
620-99.02	Each	Preformed Thermoplastic Pavement Marking, Bike Shared Lane Symbol
620-99.02	Each	Preformed Thermoplastic Pavement Marking, Bike Symbol and Arrow
620-99.02	Each	Preformed Thermoplastic Pavement Marking, 7’ x 15” White Continental
620-99.02	Each	Preformed Thermoplastic Pavement Marking, 7’ x 30” White Continental
620-99.02	Each	Preformed Thermoplastic Pavement Marking, 9’ x 15” White Continental
620-99.02	Each	Preformed Thermoplastic Pavement Marking, 9’ x 30” White Continental
620-99.02	Each	Preformed Thermoplastic Pavement Marking, Lane Reduction Left Arrow

VV. Rectangular Rapid Flashing Beacon Assembly

1.0 Description. Rectangular Rapid Flashing Beacon (RRFB) Assemblies shall be installed at the locations indicated in the plans. Rectangular Rapid Flashing Beacon Assemblies shall consist of one signal post with pedestrian crossing signs and rapid flashing beacons (RRFBs) facing traffic. At minimum, each pedestrian crossing shall have two RRFB post assemblies, one on each side. See the special detail sheet(s) for the exact number of RRFB post assemblies being constructed for each pedestrian crossing shown within the plans.

2.0 Beacon Requirements.

2.1 General Conditions. RRFB assemblies shall meet requirements set forth by this JSP and in the MUTCD and found at:

http://mutcd.fhwa.dot.gov/resources/interim_approval/ia11/fhwamemo.htm

An RRFB assembly shall consist of two rapidly and alternately flashed rectangular yellow indications having LED-array based pulsing light sources, and shall be designed, located, and operated in accordance with the detailed requirements specified below.

a. Each post assembly shall have front and rear facing signs and RRFBs for a total of 2 pedestrian signs (W11-2), 2 instructional signs (R10-25), 2 arrow plaques (W16-7P) and 4 RRFBs.
b. Power for the RRFBs shall be supplied from solar panel and battery capable of supplying the appropriate power sufficient for each assembly on 1 post. The solar panel and battery shall be installed on the same post.
c. The two yellow warning signs shall be fluorescent yellow-green signs.

2.2 Restrictions.

(a) An RRFB shall only be used to supplement a W11-2 (Pedestrian) with a diagonal downward arrow (W16-7p) plaque, located at or immediately adjacent to a marked crosswalk.
(b) An RRFB shall not be used for crosswalks across approaches controlled by YIELD signs, STOP signs, or traffic control signals. This prohibition is not applicable to a crosswalk across the approach to and/or egress from a roundabout.
(c) An RRFB shall not be installed independent of the crossing signs for the approach the RRFB faces. The RRFB shall be installed on the same support as the associated W11-2 (Pedestrian) and plaque.

2.3 Beacon Dimensions and Placement in Sign Assembly.

(a) Each RRFB shall consist of two rectangular-shaped yellow indications, each with an LED-array based light source. Each RRFB indication shall be a minimum of approximately 5 inches wide by approximately 2 inches high.
(b) The two RRFB indications shall be aligned horizontally, with the longer dimension horizontal and with a minimum space between the two indications of approximately seven inches (7 in), measured from inside edge of one indication to inside edge of the other indication.

(c) The outside edges of the RRFB indications, including any housings, shall not project beyond the outside edges of the W11-2 sign.

2.4 Beacon Flashing Requirements.

(a) When activated, the two yellow indications in each RRFB shall flash in a rapidly alternating "wig-wag" flashing sequence (left light on, then right light on).

(b) As a specific exception to 2003 MUTCD Section 4K.01 requirements for the flash rate of beacons, RRFBs shall use a much faster flash rate. Each of the two yellow indications of an RRFB shall have 70 to 80 periods of flashing per minute and shall have alternating but approximately equal periods of rapid pulsing light emissions and dark operation. During each of its 70 to 80 flashing periods per minute, one of the yellow indications shall emit two rapid pulses of light and the other yellow indication shall emit three rapid pulses of light.

(c) The flash rate of each individual yellow indication, as applied over the full on-off sequence of a flashing period of the indication, shall not be between 5 and 30 flashes per second, to avoid frequencies that might cause seizures.

(d) The light intensity of the yellow indications shall meet the minimum specifications of Society of Automotive Engineers (SAE) standard J595 (Directional Flashing Optical Warning Devices for Authorized Emergency, Maintenance, and Service Vehicles) dated January 2005.

2.5 Beacon Operation.

(a) The RRFB shall be normally dark, shall initiate operation only upon pedestrian actuation, and shall cease operation at a predetermined time after the pedestrian actuation. The length of actuation shall be programmable and changeable.

(b) All RRFBs associated with a given crosswalk (including those with an advance crossing sign, if used) shall, when activated, simultaneously commence operation of their alternating rapid flashing indications and shall cease operation simultaneously.

(c) A pedestrian instruction sign with the legend PUSH BUTTON TO TURN ON WARNING LIGHTS should be mounted adjacent to or integral with each pedestrian pushbutton. Push buttons shall meet American's with Disabilities Act (ADA) requirements in both location and design with Tactile (if braille is required by project), visible and audible feedback when pushed, as well as the requirements set forth in the JSP titled "Audible Pedestrian Signals and Signing."

(d) The duration of a predetermined period of operation of the RRFBs following each actuation should be based on the MUTCD procedures for timing of pedestrian clearance times for pedestrian signals.

(e) A small light directed at and visible to pedestrians in the crosswalk will be installed integral to the RRFB or push button to give confirmation that the RRFB is in operation.

2.6 Crosswalk Illuminator:

Upon activation by pedestrian during times of low ambient light, the controllers shall activate all crosswalk illuminators in the crosswalk system simultaneously and then cease operation after a programmable timeout coordinated with the flashing beacons.

(a) Shall operate in conjunction with the crosswalk controller and intelligent warning devices.
(b) Shall activate when less than 10 lux of ambient light is present (when activated by a pedestrian).
(c) Designed to provide at least 20 vertical lux at 5 feet for a standard 2 lane crosswalk.
(d) Activate with a 0.5 second soft start.
(e) Allow for multiple brightness options for each of illuminator
(f) Be housed in its own IP66 type enclosure.
(g) Be made of weather resistant materials (aluminum or stainless steel).
(h) Be able to be adjusted and aimed both horizontally and vertically.
(i) Be independently replaceable.
(j) Operate between the temperatures of -40° to +176°F (-40° to +80°C).
(k) Mounting height and illumination angle should be considered when selecting RRFB pole height.
(l) The illuminator and crosswalk light shall be evaluated after installation by the contractor and Engineer at night to access how it functions with other light sources in the area. The illuminator may require adjustment as directed by the Engineer after evaluation.

2.7 Other.

(a) Except as otherwise provided above, all other provisions of the MUTCD applicable to Warning Beacons shall apply to RRFBs.

(b) The signs shall meet the requirements of Sec 903. The minimum height of the lowest sign shall be seven feet if mounted in sidewalk to meet ADA requirements.

(c) The post shall be meet MoDOT signal standards in Sec 902. The post will be located so that a minimum of four feet of walkable sidewalk is maintained.

(d) The Engineer and the District Engineer or his/her designee must approve the site for the RRFB installation. The Engineer, Contractor and the District Traffic Engineer or designee shall field check the location together at least 7 days in advance before the planned installation date. The contractor should coordinate with them in advance and follow their instructions and recommendations. Contact Information is below:

Lisa Kuntz
(314)-568-7252

3.0 Method of Measurement. Measurement for installation of RRFBs will be made per each post assembly. No measurement will be made for individual items that make up a RRFB post assembly. As described in Section 2.1 above, the RRFBs will be measured depending on whether the signs and the yellow indications of each assembly faces front only or if the assembly faces both directions of travel along the given roadway.

4.0 Basis of Payment. All labor, equipment, and materials necessary to install the beacons, signs, pedestrian actuation, post, foundation, solar panels, batteries, and other equipment to have a fully operational RRFB system will be included in the pay item below.

Item No.	Unit	Description
902-99.02	Each	Rectangular Rapid Flashing Beacon Assembly – Front & Rear Facing (2 Sided)

WW. Removal and Delivery of Existing Rectangular Rapid Flashing Beacon

1.0 Description. All Commission-owned rectangular rapid flashing beacons removed from the project shall remain the property of the Commission and shall be disassembled and delivered as specified herein.

2.0 Disassembly and Delivery. All Commission-owned rectangular rapid flashing beacons designated for removal in the plans, and any other designated by the Engineer, shall be removed by the contractor and delivered to the address below. The contractor shall call the phone number listed below 48 hours prior to delivery and make arrangements for delivery during normal business hours.

Commission's Maintenance Lot
2309 Barrett Station Rd
Ballwin, MO 63021
Phone: 314-275-1500

2.1 Rectangular rapid flashing beacons shall be removed from any brackets prior to delivery. Brackets shall become the property of the Contractor and removed from the project.

3.0 Basis of Payment. All costs associated with removing, disassembling, storing, and transporting of rectangular rapid flashing beacons shall be considered as completely covered by the contract unit price for Item No. 202-20.10, "Removal of Improvements", per lump sum.

XX. Pavement Repairs

1.0 Description. This work shall consist of constructing new pavement repairs at locations shown on the plans and as directed by the engineer.

2.0 Material Requirements. All materials shall be in accordance with Sec 613.

3.0 Construction Requirements. All work performed shall be done in accordance with Sec 613.

3.1 The following shall be included in the cost of new pavement repairs:

- Excavation and preparing of the subgrade prior to placement of the aggregate base as needed.
- Type 5 Aggregate Base underneath the pavement repairs as needed.
- Furnishing and installation of tie bars and reinforcement
- Saw Cuts needed for the removal of the existing pavement area
- Removal of existing pavement

4.0 Method of Measurement. This work will be measured to the nearest square yard.

5.0 Basis of Payment. Payment for compliance with this provision, including all labor, materials, time and equipment, will be considered completely covered by the following contract item:

Pay Item Number	Type / Description	Unit
613.99.05	Full Depth Pavement Repairs	Square Yard
613.99.05	Partial Depth Pavement Repairs	Square Yard

YY. Optional Temporary Pavement Marking Paint NJSP-18-07F

1.0 Description. This provision provides the contractor with the option to either complete all Permanent Pavement Marking Paint (PPMP) prior to the time limits specified herein or to apply Temporary Pavement Marking Paint (TPMP) in accordance with Sec 620.10.2 (4 in. width) in all locations shown on the plans as PPMP and delay application of the PPMP until the spring of 2026, as allowed herein. PPMP is defined as Standard Waterborne Paint and High Build Waterborne Paint and does not include Sec 620.20.3 Durable Pavement Markings.

1.1 No application of PPMP shall occur between October 1, 2025 and March 1, 2026, both dates inclusive, except as stated herein. When the contractor has begun application of PPMP prior to October 1, 2025, and weather limitations stated in Sec 620.20.2.4 can be met, the contractor may complete the PPMP within the first seven (7) calendar days of October. If all (100%) of the PPMP is not completed on or before October 7, 2025, all previously applied PPMP, including any painted markings applied prior to October 1, shall be considered TPMP, and the contractor shall complete the remaining marking with TPMP, and then re-apply PPMP in all planned locations after March 1, 2026. All PPMP shall be completed prior to June 1, 2026. No additional payment will be made for PPMP that is later determined to be TPMP due to the contractor's failure to complete the PPMP within the time specified.

1.2 Use of TPMP Prior to October 1. The contractor has the option to apply TPMP in lieu of PPMP prior to October 1, 2025, even when there is sufficient time to complete the PPMP prior to October 1, 2025. For example, the contractor may choose to use TPMP as a base coat for the PPMP on open-graded surfaces in order to achieve higher retroreflectivity readings on the surface coat as compared to a single application.

1.2.1 The contractor has the option of using TPMP in lieu of Temporary Raised Pavement Markers if applied each day that existing markings are obliterated.

2.0 Construction Requirements. TPMP shall be accurately placed in the final planned location and shall be completely covered by the final application of PPMP. Any failure to comply with this requirement shall be corrected by removal of the misplaced pavement markings at the contractor's expense and without marring of the pavement surface.

2.1 Prior to application of the PPMP on TPMP, TPMP shall be fully cured in accordance with the manufacturer's recommendation, or for a period of 12 hours, whichever is greater.

3.0 Weather Limitations. All weather limitations specified in Sec 620 for PPMP and TPMP shall apply. Cold Weather Pavement Marking Paint, in accordance with Sec 620.10.6, shall be used for TPMP when specified weather limitations do not allow the use of waterborne paint. No additional payment will be made for the use of Cold Weather Pavement Marking Paint as TPMP. Cold Weather Pavement Marking Paint is not an allowable substitute for PPMP and shall subsequently be covered with PPMP.

4.0 Time Exception. If application of PPMP is to be delayed to the spring of 2026, the contractor shall submit a request to the engineer for a time exception and shall provide a revised work schedule that shows the planned completion of the PPMP.

4.1 Upon receipt of the time exception request in Section 4.0, the engineer will list "Application of Permanent Pavement Marking Paint" as an exception on the Semi-Final Inspection form, thus

granting an exception to the count of contract time thru June 1, 2026, solely for the purpose of delaying application of PPMP. This time exception shall not apply to any time needed to complete any other work items. Liquidated Damages, as specified elsewhere in this contract, shall remain in effect for all other work items not completed by the contract time limits, as specified elsewhere in this contract, and for PPMP not completed by June 1, 2026.

5.0 Method of Measurement. No final measurement will be made for TPMP.

6.0 Basis of Payment. Full payment for TPMP will be made at the contract lump sum price even when PPMP is completed prior to the time limitation and TPMP is not used or only partially used.

6.2 If a $0 bid is entered for TPMP, no payment will be made should TPMP become necessary.

Item No.	Unit	Description
6209901	Lump Sum	Optional Temporary Pavement Marking Paint

ZZ. 4" Hardened Centerline

1.0 Description. This work shall consist of furnishing and installing 4" wide hardened centerline at the locations shown on the plans.

2.0 Material Requirements. All materials shall be in accordance with Treetop Products Complete Hardened Centerline specifications or approved equal.

3.0 Construction Requirements. All work performed shall be done in accordance with Treetop Products Complete Hardened Centerline specifications or approved equal.

4.0 Method of Measurement. This item will be measured to the nearest whole linear foot.

5.0 Basis of Payment. Payment for compliance with this provision, including all labor, materials, time and equipment, will be considered completely covered by the following contract item:

Pay Item Number	Type / Description	Unit
620.99.03	4" Hardened Centerline	Linear Foot

AAA. Coordination With Other Projects

1.0 Description. The contractor shall coordinate traffic management between the following projects within the same project limits:

St. Louis City Projects:
STP-5451(602) Compton Ave Bridge Replacement (Chouteau to I-64)
TAP-5603(610) Tucker Blvd Cycle Track and Signal Upgrades (Chouteau to Washington Ave)
CMAQ-9901(662) Tower Grove Connector, Phase 1 (Magnolia Ave to I-44)
ARPA Funds BPS#2023-42-049 Kingshighway Blvd Arterial Paving Project (Gravois to I-64)
ARPA Funds Jefferson Ave Arterial Paving Project (Chippewa to Chouteau)
ARPA Funds Broadway Arterial Paving Project (Chouteau to Cole)
ARPA Funds Grand Blvd Arterial Paving Project (Holly Hills to Hall Street)

1.1 This list of projects is not all inclusive. The contractor shall be aware that there may be other projects including, but not limited to, utility, St. Louis City, private, MoDOT maintenance, permit, or other projects that may impact project construction or traffic control in the vicinity of this project. It shall be the responsibility of the contractor to determine what, if any projects other than the ones listed above may impact this project and work to coordinate construction and traffic management efforts between this project and any other project involved.

2.0 Basis of Payment. No direct payment will be made to the contractor to recover the cost of equipment, labor, materials or time required to fulfill the above provisions, unless specified elsewhere in the contract document.

BBB. Adjust to Grade Items

1.0 Description. This work shall consist of adjusting water valves, water meters, basins/inlets, and manholes that are within areas where either new sidewalks, curb ramps, medians, approaches or pavements are to be constructed as shown on the plans. The contractor shall verify the type of frame and cover in the field before performing the work. The adjustments shall be made to match the final proposed grade.

2.0 Construction Requirements. Adjusting manholes and adjusting basins or inlets shall be done in accordance with Sec 604 except as modified herein.

2.1 Adjustments, extensions, and/or lowering of utility and any related excavation and backfill shall be constructed as approved by the Engineer. For MoDOT owned facilities, adjustments shall conform to current Missouri Standard Specifications for Highway Construction. For MSD owned facilities, adjustments shall conform to current MSD Standards and Specifications. Adjustments for curb inlets require the top lid slopes to be adjusted to less than 2% slope in all directions. Some of these inlets will need to be raised to the final sidewalk grade. These are called out in the plans as “adjust inlet top”. Adjustments shall be completed so that the finished sidewalk, ramp, approach, or pavement meets current ADA standards.

3.0 Basis of Payment. All costs for materials, equipment, labor and installation shall be included in the cost for adjusting the water valves, water meters, basins/inlets, manholes, and pull boxes. No direct payment will be made for any required hauling, cutting, joining, backfilling, or adjusting rings, or any other requirements necessary to fulfill this provision. No direct payment will be made to recover the cost of equipment, labor, materials, or time required to fulfill the above provision.

Pay Item Number	**Description**	**Unit**
603-99.02	Water (Adjusting Water Meter)	Each
604-20.10	Adjusting Manhole	Each
604-20.10	Adjusting Basin or Inlet	Each

CCC. DBE Prompt Payment Reporting JSP-24-05B

1.0 Description.

1.1 This provision will only apply to contracts that have a Disadvantaged Business Enterprise (DBE) goal greater than 0% and have at least one DBE subcontractor.

1.2 MoDOT monitors the payments made by prime contractors and subcontractors to DBEs for compliance with DBE payment monitoring rules as outlined in 49 CFR 26.37. To facilitate this monitoring, MoDOT requires prime contractors to report their remitted payments to DBEs and subcontractors to report their remitted payments to lower-tier DBEs.

1.3 Tracking of DBE payments are made through the Signet™ application (Signet). Signet is a third-party service, supported by the vendor, for usage by the prime contractor and all subcontractors. Signet is only a reporting tool; it does not process financial transactions. MoDOT does not provide direct technical support for Signet. Information about Signet may be found at https://signet-help.zendesk.com/hc/en-us.

1.4 Upon completion of the first pay estimate on the contract, Signet will automatically send an email to the prime contractor prompting registration. The prime will be required to pay a one-time, fixed fee of $1,000 for this contract directly to the Signet vendor. Use of Signet to track DBE payments will be available for the life of the contract, regardless of the contract value, contract duration, number of subcontractors, or payments reported. No additional fee will be charged to subcontractors that are required to report payments or DBEs that are required to verify payments through Signet. The contractor may also, at no additional cost, report payments through Signet to subcontractors that are not DBEs.

1.5 After each estimate, when contractor reporting of payments is complete, the subcontractor will receive an email notifying them of the payment and requesting verification of the reported payment. A subcontractor that has not completed registration with Signet will be prompted to do so at this time.

1.6 Users will be set up automatically based on information in MoDOT's vendor list. Additional users under each contractor may be added once registration has been completed within Signet. The current vendor list can be found at https://www.modot.org/bid-opening-info.

1.7 For purposes of this requirement, payer is defined as the prime contractor or subcontractor that reports a payment in Signet to a vendor that is either a subcontractor, trucker, manufacturer, regular dealer, or broker. Payee is defined as the vendor that receives notification of payment through Signet from the prime contractor or a higher-tier subcontractor. Payment is defined as issuing an Electronic Funds Transfer (EFT) or mailing a check to a payee.

2.0 Requirements. Payers must report remitted payment to DBEs within Signet, for work performed by the DBE subcontractor, DBE trucking, materials supplied from a DBE manufacturer, dealer, or broker, as well as a return of retainage (and/or other amounts withheld), within 15 calendar days.

2.1 Prime contractors must report remitted payments to DBEs within 15 calendar days of each payment it receives from MoDOT. Prime contractors must also report payments to non-DBE subcontractors if that subcontractor is making payment to a lower tier DBE subcontractor, trucker, manufacturer, regular dealer, or broker.

2.2 The payer must report the following information within Signet:

a. The name of the payee.
b. The dollar amount of the payment to the payee.
c. The date the payment was made.

d. Any retainage or other amount withheld (if any) and the reason for the withholding (if other than retainage).
e. The DBE function performed for this payment (e.g., contracting, trucking, or supplying as a manufacturer, dealer, or broker).
f. Other information required by Signet.

The payer must report its return of retainage (and/or other amounts withheld) in separate, standalone payment entries (i.e., without being comingled with a payment for work performed or materials supplied).

2.3 In the event that no work has been completed by a DBE during the estimate period, such that no payment is due to a DBE subcontractor, trucker, manufacturer, regular dealer, or broker, then the prime contractor will mark payment complete within Signet, and no other payments are required to be reported.

2.4 Each subcontractor making a payment to a lower-tier DBE must report remitted payments within Signet, as detailed in Section 2.2, within 15 days of receipt of each payment from the prime contractor.

2.5 DBE payees must verify in Signet each payment reported by a payer within 15 calendar days of the payment being reported by the payer. This verification includes whether the payment was received, and if so, whether it was as expected.

3.0 Basis of Payment. A fixed cost of $1,000 will be paid on this contract for the required software to report payments to DBEs through Signet. Regardless of the number of projects in a contract, a single payment will be made under item 108-10.00, SIGNET DBE REPORTING, per lump sum. The engineer reserves the right to underrun this item for any reason. Any additional costs for registration, software, usage, time, labor, or other costs will be considered incidental and no direct payment will be made.

DDD. Remote Truck Sampling Device (RTSD)

1.0 Description. This special provision includes the description of work to be performed for installing and implementing a Remote Truck Sampling Device (RTSD) for retrieving loose mix asphalt samples from a truck at an asphalt plant for Balanced Mix Design (BMD) testing.

2.0 General. The RTSD will be Commission furnished and Contractor retained. The contractor is responsible for picking up the device, transporting, protecting the control unit from the elements, and meeting all equipment manufacturer installation requirements for implementing the RTSD equipment for this project.

2.1 The contractor shall pick up the RTSD from the MoDOT Central Office Facility no later than 30 days following the Notice to Proceed. The contractor will be charged liquidated damages $250 per day for each day the RTSD is stored at the MoDOT facility beyond the date of Notice to Proceed.

2.2 The contractor shall arrange RTSD pick-up from MoDOT Central Office Facilities located at 830 MoDOT Drive, Jefferson City, MO 65109. The pick-up date and time shall be pre-arranged with MoDOT General Services Manager as follows:

General Services Manager
Office: (573) 526-7937
Cell: (573) 616-8583
Scott.Emmerich@modot.mo.gov

2.3 The contractor shall be responsible for the RTSD unit immediately after pick-up. Any damages to the RTSD occurring after pick-up shall be at the expense of the contractor for replacement.

2.4 The RTSD shall become the property of the contractor after project completion. MoDOT has intent to require use of an RTSD, at no additional cost to the Commission, on future BMD projects; therefore, it is advisable for the contractor to retain this equipment.

2.5 The RTSD can be installed and implemented at a temporary mobile asphalt plant facility. At the contractor's option, the RTSD equipment and sampling requirements may be transferred to another MoDOT contract that contains balance mix design sampling and testing. The alternate MoDOT contract shall have a completion date no later than December 31, 2026. RTSD pick-up and liquidated damages in Section 2.1 of this contract shall apply.

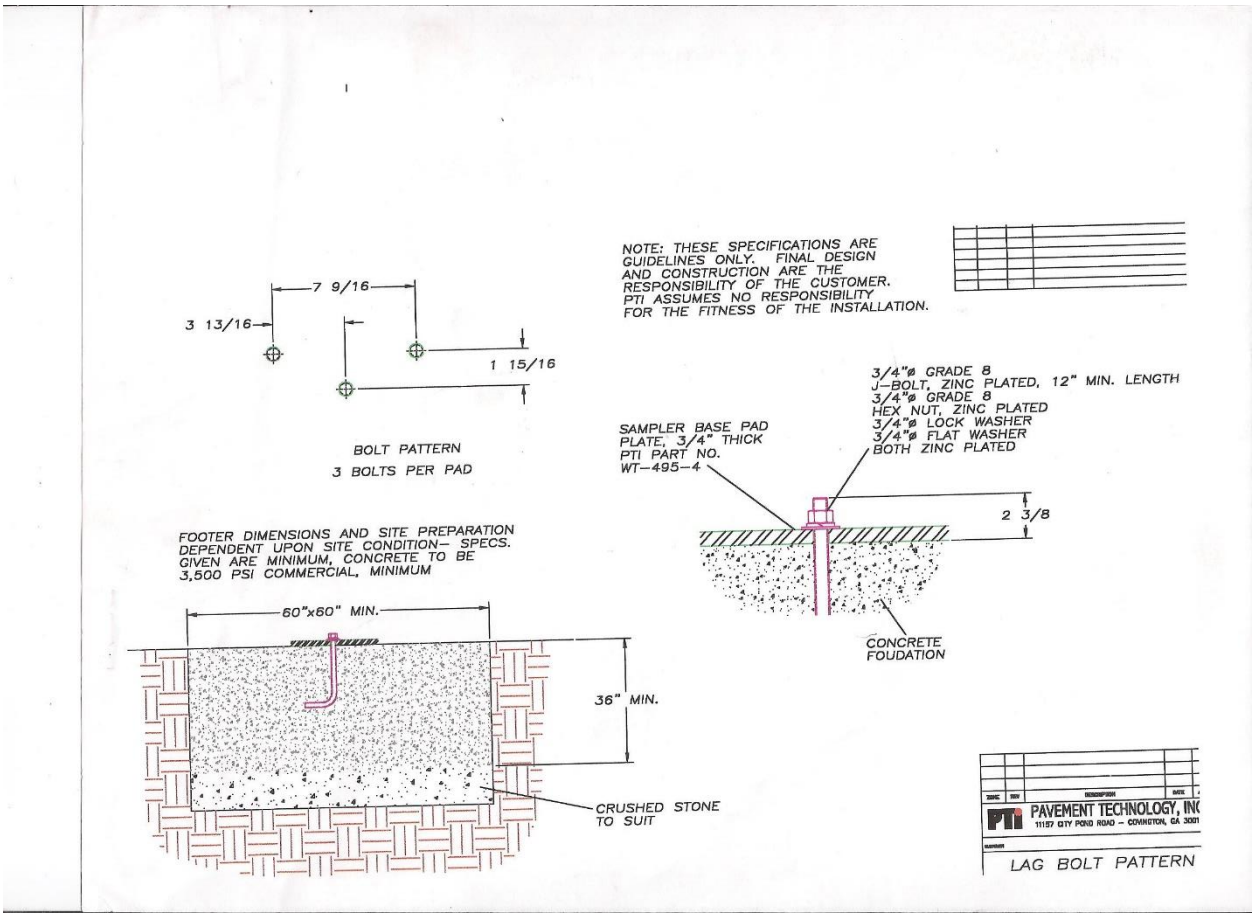
3.0 RTSD Installation Requirements. The RTSD installation shall be in accordance with the equipment manufacturer's specifications and as described herein. The equipment manufacture may be contacted for specific equipment questions as follows:

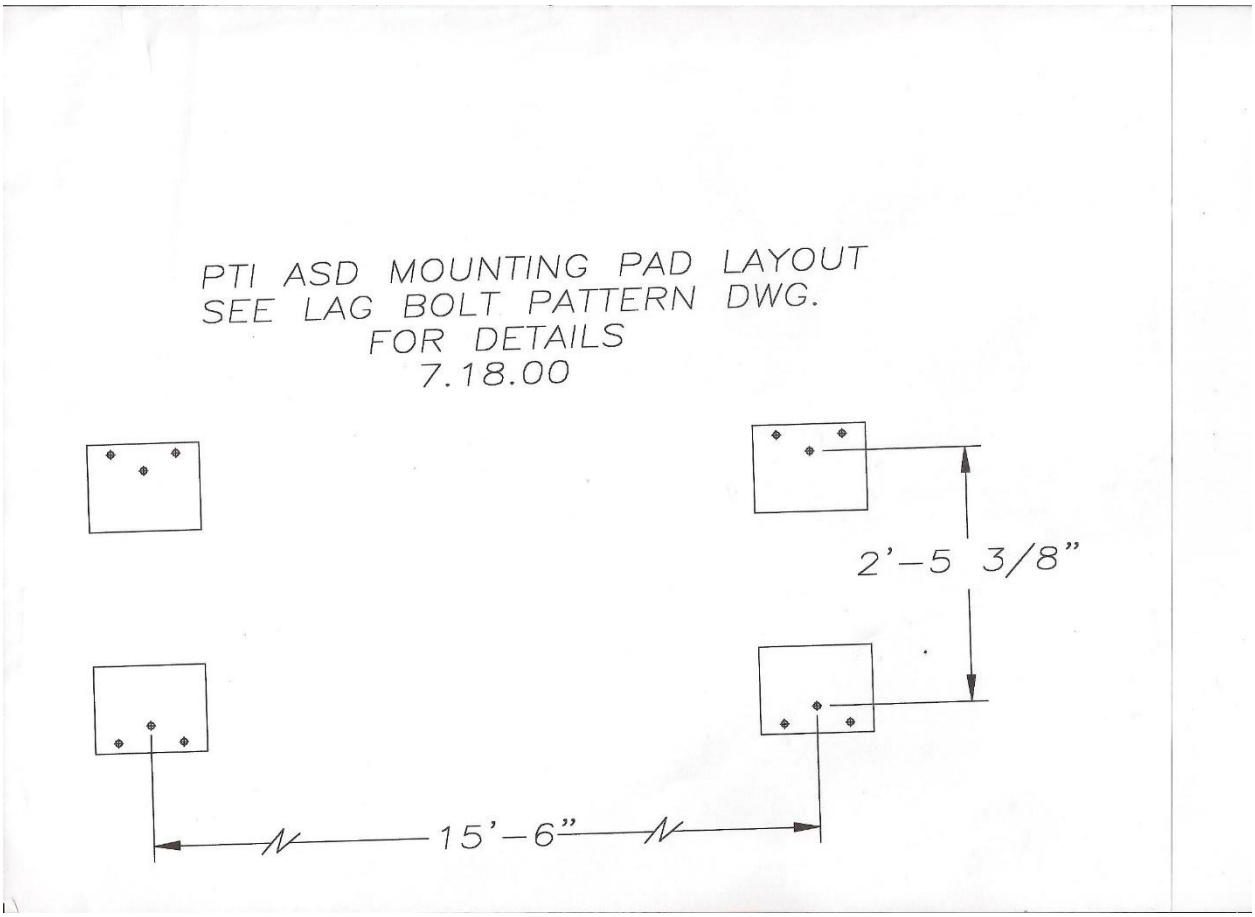
Pavement Technology, Inc.
7129 Wheat Street
NE Covington, GA 30014
wadec@pavementtechnology.com
(770) 388-0909

3.1 A designated work area shall be dedicated to the RTSD. The work area shall satisfy the safety needs of QC and QA inspectors to safely retrieve asphalt from a truck, handle the loose mix material, and move the loose mix material to the QC/QA on-site laboratory for BMD sample fabrication.

3.2 Electrical Requirements. The RTSD requires a 480 Volt, 60Hz, 50amp, 3-phase electrical hook-up. The electrical hook-up shall have safe clearance from the telescoping arm.

3.3 Foundation Pads. The RTSD requires a level area with the following minimum foundation requirements. Final design and construction requirements to meet RTSD installation needs shall be the sole responsibility of the contractor.


NOTE: THESE SPECIFICATIONS ARE GUIDELINES ONLY. FINAL DESIGN AND CONSTRUCTION ARE THE RESPONSIBILITY OF THE CUSTOMER. PTI ASSUMES NO RESPONSIBILITY FOR THE FITNESS OF THE INSTALLATION.
7 9/16
3 13/16
1 15/16
BOLT PATTERN
3 BOLTS PER PAD
3/4"ø GRADE 8 J-BOLT, ZINC PLATED, 12" MIN. LENGTH
3/4"ø GRADE 8 HEX NUT, ZINC PLATED
3/4"ø LOCK WASHER
3/4"ø FLAT WASHER
BOTH ZINC PLATED
SAMPLER BASE PAD PLATE, 3/4" THICK PTI PART NO. WT-495-4
2 3/8
CONCRETE FOUDATION
FOOTER DIMENSIONS AND SITE PREPARATION DEPENDENT UPON SITE CONDITION- SPECS. GIVEN ARE MINIMUM, CONCRETE TO BE 3,500 PSI COMMERCIAL, MINIMUM
60"x60" MIN.
36" MIN.
CRUSHED STONE TO SUIT
PAVEMENT TECHNOLOGY, INC
LAG BOLT PATTERN



3.4 RTSD Component Description. The Remote Truck Sampling Device (RTSD) safely captures a representative, repeatable, non-segregated sample of asphalt from a haul vehicle and deposits the sample into a specimen container.

The RTSD incorporates a "Telescopic Probe" which captures the sample inside the hump of Hot Mix Asphalt. The probe can traverse forwards and backwards and up and down. The angle of the probe can also be changed.

The probe has (2) 1100-watt cartridge heaters which heat the probe and maintain the preset temperature of the probe while capturing a sample. The probe also utilizes a "Stainless Steel" gate that opens and closes inside the hump of mix. The RTSD can extract a sample from a fully loaded truck as well as a partially loaded truck.

An elevator (mounted to the steel upright) is used to transport the sample from the probe head to ground height. Typical sample size is 50 to 60 lbs and can be captured in approximately 1 minute.

The RTSD unit has the following features:

- Steel Uprights and Cross Members
- Heated probe with Stainless Steel Gates
- Elevator for transporting Hot Mix Asphalt Sample to Ground Height
- Hydraulic Pump, Hydraulic Lines, and Cylinders

- Operator Stand with Operational Controls

Dimensions of the RTSD unit are as follows:
Width: 2.74 m (9’ - 0”)
Depth: 7.30 m (23’ - 10”)
Height: 5.36 m (17’ – 6”)
Weight: 5,443 kilograms (12,000 pounds)

The RTSD can provide an asphalt sampling size of 6.80kg – 27.21kg (15 – 60lbs).

The RTSD Components are described as follows:

Probe Assembly
Solid Steel “Duckbill” Heated Probe Mounted on a Hydraulically Controlled extraction arm. Stainless Steel gates capture the asphalt sample inside the hump of hot mix asphalt and places it in a specimen container or sample splitter.

Probe Heating System
The Probe utilizes two (2) 1100-watt cartridge heaters that are placed in “Gun Bored” holes inside each “duckbill”. The probe maintains temperature between 149C - 205C (300 – 400F).

Elevator
Used to transport hot mix asphalt specimen from probe to ground height. The specimen container sits atop the elevator. A sample splitter may also be utilized and sit atop the elevator.

Operator Stand/Stairs
Allows a User to gain access to the RTSD Controls for operation.

Controls
The RTSD is hydraulically controlled and allows the user to position the probe inside an open transport vehicle and safely obtain a representative sample. Manual Controls are used to maneuver probe head.

Photos
The following photos illustrate the RTSD Components and example set-ups.

4.0 Construction Requirements. The contractor shall be responsible for training all personnel on using the RTSD. The contractor shall have the RTSD unit installed and fully implemented with properly trained personnel prior to the start of asphalt work in calendar year 2026. Use of RTSD prior to January 1, 2026, is optional.

4.1 The use of the RTSD as specified in Section 4.0 is only required for Balanced Mix Design sampling.

4.2 The contractor shall provide MoDOT with a BMD sampling and testing result comparison report. The contractor shall perform BMD sampling at least once using their standard testing procedures and compare the variability of BMD test results between the two sampling methods.

5.0 Basis of Payment. The RTSD will be furnished by the Commission. Payment for transporting, storing, electrical, foundation, operation, maintenance, and training of personnel necessary for RTSD implementation of the RTSD will be made at the lump sum contract unit price for Item No. 401-99.01, RTSD Installation. No additional payment will be made for any other incidentals necessary for RTSD implementation.

EEE. Supplemental Revisions JSP-18-01FF

- Compliance with 2 CFR 200.216 – Prohibition on Certain Telecommunications and Video Surveillance Services or Equipment.

The Missouri Highways and Transportation Commission shall not enter into a contract (or extend or renew a contract) using federal funds to procure or obtain equipment, services, or systems that

uses covered telecommunications equipment or services as substantial or as critical technology as part of any system where the video surveillance and telecommunications equipment was produced by Huawei Technologies Company, ZTE Corporation, Hytera Communications Corporation, Hangzhou Hikvision Digital Technology Company, or Dahua Technology Company (or any subsidiary or affiliate of such entities).

- Stormwater Compliance Requirements

1.0 Description. This provision requires the contractor to provide a Water Pollution Control Manager (WPCM) for any project that includes land disturbance on the project site and the total area of land disturbance, both on the project site, and all Off-site support areas, is one (1) acre or more. Regardless of the area of Off-site disturbance, if no land disturbance occurs on the project site, these provisions do not apply. When a WPCM is required, all sections within this provision shall be applicable, including assessment of specified Liquidated Damages for failure to correct Stormwater Deficiencies, as specified herein. This provision is in addition to any other stormwater, environmental, and land disturbance requirements specified elsewhere in the contract.

1.1 Definitions. The project site is defined as all areas designated on the plans, including temporary and permanent easements. The project site is equivalent to the "permitted site", as defined in MoDOT's State Operating Permit. An Off-site area is defined as any location off the project site the contractor utilizes for a dedicated project support function, such as, but not limited to, staging area, plant site, borrow area, or waste area.

1.2 Reporting of Off-Site Land Disturbance. If the project includes any planned land disturbance on the project site, prior to the start of work, the contractor shall submit a written report to the engineer that discloses all Off-site support areas where land disturbance is planned, the total acreage of anticipated land disturbance on those sites, and the land disturbance permit number(s). Upon request by the engineer, the contractor shall submit a copy of its land disturbance permit(s) for Off-site locations. Based on the total acreage of land disturbance, both on and Off-site, the engineer shall determine if these Stormwater Compliance Requirements shall apply. The Contractor shall immediately report any changes to the planned area of Off-site land disturbance. The Contractor is responsible for obtaining its own separate land disturbance permit for Off-site areas.

2.0 Water Pollution Control Manager (WPCM). The Contractor shall designate a competent person to serve as the Water Pollution Control Manager (WPCM) for projects meeting the description in Section 1.0. The Contractor shall ensure the WPCM completes all duties listed in Section 2.1.

2.1 Duties of the WPCM:

(a) Be familiar with the stormwater requirements including the current MoDOT State Operating Permit for construction stormwater discharges/land disturbance activities; MoDOT's statewide Stormwater Pollution Prevention Plan (SWPPP); the Corps of Engineers Section 404 Permit, when applicable; the project specific SWPPP, the Project's Erosion & Sediment Control Plan; all applicable special provisions, specifications, and standard drawings; and this provision;

(b) Successfully complete the MoDOT Stormwater Training Course within the last 4 years. The MoDOT Stormwater Training is a free online course available at MoDOT.org;

(c) Attend the Pre-Activity Meeting for Grading and Land Disturbance and all subsequent Weekly Meetings in which grading activities are discussed;

(d) Oversee and ensure all work is performed in accordance with the Project-specific SWPPP and all updates thereto, or as designated by the engineer;

(e) Review the project site for compliance with the Project SWPPP, as needed, from the start of any grading operations until final stabilization is achieved, and take necessary actions to correct any known deficiencies to prevent pollution of the waters of the state or adjacent property owners prior to the engineer's weekly inspections;

(f) Review and acknowledge receipt of each MoDOT Inspection Report (Land Disturbance Inspection Record) for the Project within forty eight (48) hours of receiving the report and ensure that all Stormwater Deficiencies noted on the report are corrected as soon as possible, but no later than stated in Section 5.0.

3.0 Pre-Activity Meeting for Grading/Land Disturbance and Required Hold Point. A Pre-Activity meeting for grading/land disturbance shall be held prior to the start of any land disturbance operations. No land disturbance operations shall commence prior to the Pre-Activity meeting except work necessary to install perimeter controls and entrances. Discussion items at the pre-activity meeting shall include a review of the Project SWPPP, the planned order of grading operations, proposed areas of initial disturbance, identification of all necessary BMPs that shall be installed prior to commencement of grading operations, and any issues relating to compliance with the Stormwater requirements that could arise in the course of construction activity at the project.

3.1 Hold Point. Following the pre-activity meeting for grading/land disturbance and subsequent installation of the initial BMPs identified at the pre-activity meeting, a Hold Point shall occur prior to the start of any land disturbance operations to allow the engineer and WPCM the time needed to perform an on-site review of the installation of the BMPs to ensure compliance with the SWPPP is met. Land disturbance operations shall not begin until authorization is given by the engineer.

4.0 Inspection Reports. Weekly and post run-off inspections will be performed by the engineer and each Inspection Report (Land Disturbance Inspection Record) will be entered into a web-based Stormwater Compliance database. The WPCM will be granted access to this database and shall promptly review all reports, including any noted deficiencies, and shall acknowledge receipt of the report as required in Section 2.1 (f.).

5.0 Stormwater Deficiency Corrections. All stormwater deficiencies identified in the Inspection Report shall be corrected by the contractor within 7 days of the inspection date or any extended period granted by the engineer when weather or field conditions prohibit the corrective work. If the contractor does not initiate corrective measures within 5 calendar days of the inspection date or any extended period granted by the engineer, all work shall cease on the project except for work to correct these deficiencies, unless otherwise allowed by the engineer. All impact costs related to this halting of work, including, but not limited to stand-by time for equipment, shall be borne by the Contractor. Work shall not resume until the engineer approves the corrective work.

5.1 Liquidated Damages. If the Contractor fails to complete the correction of all Stormwater Deficiencies listed on the MoDOT Inspection Report within the specified time limit, the Commission will be damaged in various ways, including but not limited to, potential liability, required mitigation, environmental clean-up, fines, and penalties. These damages are not

reasonably capable of being computed or quantified. Therefore, the contractor will be charged with liquidated damages specified in the amount of $2,000 per day for failure to correct one or more of the Stormwater Deficiencies listed on the Inspection Report within the specified time limit. In addition to the stipulated damages, the stoppage of work shall remain in effect until all corrections are complete.

6.0 Basis of Payment. No direct payment will be made for compliance with this provision.

- ***Delete Sec 106.9 in its entirety and substitute the following:***

106.9 Buy America Requirements.
Buy America Requirements are waived if the total amount of Federal financial assistance applied to the project, through awards or subawards, is below $500,000.

106.9.1 Buy America Requirements for Iron and Steel.
On all federal-aid projects, the contractor's attention is directed to Title 23 CFR 635.410 *Buy America Requirements*. Where steel or iron products are to be permanently incorporated into the contract work, steel and iron material shall be manufactured, from the initial melting stage through the application of coatings, in the USA except for "minimal use" as described herein. Furthermore, any coating process of the steel or iron shall be performed in the USA. Under a general waiver from FHWA the use of pig iron and processed, pelletized, and reduced iron ore manufactured outside of the USA will be permitted in the domestic manufacturing process for steel or iron material.

106.9.1.1 Buy America Requirements for Iron and Steel for Manufactured items.
A manufactured item will be considered iron and steel if it is "predominantly" iron or steel. Predominantly iron or steel means that the cost of iron or steel content of a product is more than 50 percent of the total cost of all its components.

106.9.2 Any sources other than the USA as defined will be considered foreign. The required domestic manufacturing process shall include formation of ingots and any subsequent process. Coatings shall include any surface finish that protects or adds value to the product.

106.9.3 "Minimal use" of foreign steel, iron or coating processes will be permitted, provided the cost of such products does not exceed 1/10 of one percent (0.1 percent) of the total contract cost or $2,500.00, whichever is greater. If foreign steel, iron, or coating processes are used, invoices to document the cost of the foreign portion, as delivered to the project, shall be provided and the engineer's written approval obtained prior to placing the material in any work.

106.9.4 Buy America requirements include a step certification for all fabrication processes of all steel or iron materials that are accepted per Sec 1000. The AASHTO Product Evaluation and Audit Solutions compliance program verifies that all steel and iron products fabrication processes conform to 23 CFR 635.410 Buy America Requirements and is an acceptable standard per 23 CFR 635.410(d). AASHTO Product Evaluation and Audit Solutions compliant suppliers will not be required to submit step certification documentation with the shipment for some selected steel and iron materials. The AASHTO Product Evaluation and Audit Solutions compliant supplier shall maintain the step certification documentation on file and shall provide this documentation to the engineer upon request.

106.9.4.1 Items designated as Category 1 will consist of steel girders, piling, and reinforcing steel installed on site. Category 1 items require supporting documentation prior to incorporation into

the project showing all steps of manufacturing, including coating, as being completed in the United States and in accordance with CFR Title 23 Section 635.410 Buy America Requirements. This includes the Mill Test Report from the original producing steel mill and certifications documenting the manufacturing process for all subsequent fabrication, including coatings. The certification shall include language that certifies the following. That all steel and iron materials permanently incorporated in this project was procured and processed domestically and all manufacturing processes, including coating, as being completed in the United States and in accordance with CFR Title 23 Section 635.410.

106.9.4.2 Items designated as Category 2 will include all other steel or iron products not in Category 1 and permanently incorporated in the project. Category 2 items shall consist of, but not be limited to items such as fencing, guardrail, signing, lighting and signal supports. The prime contractor is required to submit a material of origin form certification prior to incorporation into the project from the fabricator for each item that the product is domestic. The Certificate of Materials Origin form (link to certificate form) from the fabricator must show all steps of manufacturing, including coating, as being completed in the United States and in accordance with CFR Title 23 Section 635.410 Buy America Requirements and be signed by a fabricator representative. The engineer reserves the right to request additional information and documentation to verify that all Buy America requirements have been satisfied. These documents shall be submitted upon request by the engineer and retained for a period of 3 years after the last reimbursement of the material.

106.9.4.3 Any minor miscellaneous steel or iron items that are not included in the materials specifications shall be certified by the prime contractor as being procured domestically. Examples of these items would be bolts for sign posts, anchorage inserts, etc. The certification shall read "I certify that all steel and iron materials permanently incorporated in this project during all manufacturing processes, including coating, as being completed in the United States and in accordance with CFR Title 23 Section 635.410 Buy America Requirements procured and processed domestically in accordance with CFR Title 23 Section 635.410 Buy America Requirements. Any foreign steel used was submitted and accepted under minor usage". The certification shall be signed by an authorized representative of the prime contractor.

106.9.5 When permitted in the contract, alternate bids may be submitted for foreign steel and iron products. The award of the contract when alternate bids are permitted will be based on the lowest total bid of the contract based on furnishing domestic steel or iron products or 125 percent of the lowest total bid based on furnishing foreign steel or iron products. If foreign steel or iron products are awarded in the contract, domestic steel or iron products may be used; however, payment will be at the contract unit price for foreign steel or iron products.

106.9.6 Buy America Requirements for Construction Materials other than iron and steel materials. Construction materials means articles, materials, or supplies that consist of only one of the items listed. Minor additions of articles, materials, supplies, or binding agents to a construction material do not change the categorization of the construction material. Upon request by the engineer, the contractor shall submit a domestic certification for all construction materials listed that are incorporated into the project.

(a) Non-ferrous metals
(b) Plastic and Polymer-based products (including polyvinylchloride, composite building materials, and polymers used in fiber optic cables)
(c) Glass (including optic glass)
(d) Fiber optic cable (including drop cable)

(e) Optical fiber
(f) Lumber
(g) Engineered wood
(h) Drywall

106.9.6.1 Minimal Use allowance for Construction Materials other than iron or steel.
"The total value of the non-compliant products is no more than the lesser of $1,000,000 or 5% of total applicable costs for the project." The contractor shall submit to the engineer any non-domestic materials and their total material cost to the engineer. The contractor and the engineer will both track these totals to assure that the minimal usage allowance is not exceeded.

106.9.7 Buy America Requirements for Manufactured Products.
Manufactured products means:

(a) Articles, materials, or supplies that have been:

(i) Processed into a specific form and shape; or
(ii) Combined with other articles, materials, or supplies to create a product with different properties than the individual articles, materials, or supplies.

(b) If an item is classified as an iron or steel product, a construction material, or a section 70917(c) material under § 184.4(e) and the definitions set forth in this section, then it is not a manufactured product. However, an article, material, or supply classified as a manufactured product under § 184.4(e) and paragraph (1) of this definition may include components that are construction materials, iron or steel products, or section 70917(c) materials.

106.9.7.1 Manufactured products are exempt from Buy America requirements. To qualify as a manufactured product, items that consist of two or more of the listed construction materials that have been combined together through a manufacturing process, and items that include at least one of the listed materials combined with a material that is not listed through a manufacturing process, should be treated as manufactured products, rather than as construction materials.

106.9.7.2 Manufactured items are covered under a general waiver to exclude them from Buy America Requirements. To qualify for the exemption the components must comprise of 55% of the value of materials in the item. The final assembly must also be performed domestically.

- Pavement Marking Paint Requirements for Standard Waterborne and Temporary

1.0 Description. High Build acrylic waterborne pavement marking paint shall be used in lieu of standard acrylic waterborne pavement marking paint for all Standard Waterborne Pavement Marking Paint items and all Temporary Pavement Marking Paint items. Paint thickness, bead type, bead application rate, retroreflectivity requirements, and all other specifications shall remain as stated in the Missouri Standard Specifications for Highway Construction, except as otherwise amended in the contract documents.

2.0 Material Requirements. Material requirements for Sec 620.20.2.5 Standard Waterborne Paint, and Sec 620.10.2 Temporary Pavement Marking Paint shall be per Sec 1048.20.1.2 High Build Acrylic Waterborne Pavement Marking Paint.

- Third-Party Test Waiver for Concrete Aggregate

1.0 Description. Third party tests may be allowed for determining the durability factor for concrete pavement and concrete masonry aggregate.

2.0 Material. All aggregate for concrete shall be in accordance with Sec 1005.

2.1 MoDOT personnel shall be present at the time of sampling at the quarry. The aggregate sample shall be placed in an approved tamper-evident container (provided by the quarry) for shipment to the third-party testing facility.

2.2 AASHTO T 161 Method B Resistance of Concrete to Rapid Freezing and Thawing, shall be used to determine the aggregate durability factor. All concrete beams for testing shall be 3-inch wide by 4-inch deep by 16-inch long or 3.5-inch wide by 4.5-inch deep by 16-inch long. All beams for testing shall receive a 35-day wet cure fully immersed in saturated lime water prior to initiating the testing process.

2.3 Concrete test beams shall be made using a MoDOT approved concrete pavement mix design.

3.0 Testing Facility Requirements. All third-party test facilities shall meet the requirements outlined in this provision.

3.1 The testing facility shall be AASHTO accredited.

3.1.1 For tests ran after January 1, 2025, accreditation documentation shall be on file with the Construction and Materials Division prior to any tests being performed.

3.1.2 Construction and Materials Division may consider tests completed prior to January 1, 2025, to be acceptable if all sections of this provision are met, with the exception of 3.1.1. Accreditation documentation shall be provided with the test results for tests completed prior to January 1, 2025. No tests completed prior to September 1, 2024, will be accepted.

3.2 The testing facility shall provide their testing process, list of equipment, equipment calibration documentation, and testing certifications or qualifications of technicians performing the AASHTO T 161 Procedure B tests. The testing facility shall provide details on their freezing and thawing apparatus including the time and temperature profile of their freeze-thaw chamber. The profile shall include the temperature set points throughout the entirety of the freeze-thaw cycle. The profile shall show the cycle time at which the apparatus drains/fills with water and the cycle time at which the apparatus begins cooling the specimens.

3.3 Results, no more than five years old, from the third-party test facility shall compare within ±2.0 percent of an independent test from another AASHTO accredited test facility or with MoDOT test records, in order to be approved for use (e.g. test facility results in a durability factor of 79, MoDOT's recent durability test factor is 81; this compared within +2 percent). The independent testing facility shall be in accordance with this provision. The comparison test can be from a different sample of the same ledge combination.

3.4 When there is a dispute between the third party durability test results and MoDOT durability test results, the MoDOT durability test result shall govern.

3.5 Test results shall be submitted to MoDOT's Construction and Materials division electronically for final approval. Test results shall include raw data for all measurements of relative modulus of elasticity and percent length change for each individual concrete specimen. Raw data shall

include initial measurements made at zero cycles and every subsequent measurement of concrete specimens. Raw data shall include the cycle count and date each measurement was taken. Test results shall also include properties of the concrete mixture as required by AASHTO T 161. This shall include the gradation of the coarse aggregate sample. If AASHTO T 152 is used to measure fresh air content, then the aggregate correction factor for the mix determined in accordance with AASHTO T 152 shall also be included.

4.0 Method of Measurement. There is no method of measurement for this provision. The testing requirements and number of specimens shall be in accordance with AASHTO T 161 Procedure B.

5.0 Basis of Payment. No direct payment will be made to the contractor or quarry to recover the cost of aggregate samples, sample shipments, testing equipment, labor to prepare samples or test samples, or developing the durability report.

- ***Delete paragraph 15.0 of the General Provision Disadvantaged Business Enterprise (DBE) Program Requirements and substitute the following*:**

15.0 Bidder's List Quote Summary. MoDOT is a recipient of federal funds and is required by 49 CFR 26.11 to provide data about its DBE program. All bidders who seek to work on federally assisted contracts must submit data about all DBE and non-DBEs in accordance with Sec 102.7.9. MoDOT will not compare the submitted Bidder's List Quote Summary to any other documents or submittals, pre or post award. All information will be used by MoDOT in accordance with 49 CFR 26.11 for reporting to USDOT and to aid in overall DBE goal setting**.**

- ***Add Sec 102.7.9 to include the following:***

102.7.9 Bidder's List Quote Summary. Each bidder shall submit with each bid a summary of all subcontractors, suppliers, manufacturers, and truckers considered on federally funded projects pursuant to 49 CFR 26.11. The bidder will provide the firm's name, the corresponding North American Industry Classification System (NAICS) code(s) the firm(s) were considered for, and whether or not they were used in the bid. The information submitted should be the most complete information available at the time of bid. The information shall be disclosed on the Bidder's List Quote Summary form provided in the bidding documents and submitted in accordance with Sec 102.10. Failure to disclose this information may result in a bid being declared irregular.