TABLE OF CONTENTS

- A. Construction Requirements
- B. Decorative Pedestrian Fence
- C. Pedestrian Handrail
- D. Pile Wave Analysis
- E. Dynamic Pile Testing
- F. Form liners
- G. Pipe Pile Spacers



JOB SPECIAL PROVISIONS (BRIDGE)

A. <u>CONSTRUCTION REQUIREMENTS</u>

1.0 Description. This provision contains general construction requirements for this project.

2.0 Construction Requirements. The plans and the asbestos and lead inspection report for the existing structure and the geotechnical report for the new structures are included in the contract in the bridge electronic deliverables zip file for informational purposes only.

2.1 In order to assure the least traffic interference, the work shall be scheduled so that the bridge closure is for the absolute minimum amount of time required to complete the work. The bridge shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed bridge is opened to traffic.

2.2 Bridge work by contractor forces, including erection, rehabilitation or demolition, shall not be allowed over traffic unless a bridge platform protection system is installed below the work area except for work performed above a deck that is intact. The protection system shall be capable of catching all falling objects such as tools, overhang brackets or materials. Lifting of objects that are heavier than the capacity of the bridge protection system shall not be permitted.

2.3 Provisions shall be made to prevent any debris and material from falling onto the roadway. If determined necessary by the engineer, any debris and material that falls below the bridge outside the previously specified limits shall be removed as approved by the engineer at the contractor's expense. Traffic under the bridge shall be maintained in accordance with the contract documents.

2.4 Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

2.5 Environmental Contact. Environmental Section may be contacted at the below address or phone number. The Missouri Department of Health may be contacted at (573) 751-6102.

MoDOT - Design Division - Environmental Section P.O. Box 270 105 W. Capitol Ave., Jefferson City, MO 65102 Telephone: (573) 526-4778

2.6 Approved Smelter and Hazardous Waste Treatment, Storage and Disposal Facility. The following is the approved smelter and hazardous waste treatment, storage and disposal facility:

Doe Run Company - Resource Recycling Division - Buick Facility Highway KK Boss, MO 65440 Telephone: (573) 626-4813

3.0 Method of Measurement. No measurement will be made.

4.0 Basis of Payment. Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

B. <u>DECORATIVE PEDESTRIAN FENCE</u>

1.0 Description. This work shall consist of fabricating and installing a steel decorative pedestrian fence to provide a complete and properly functioning fence system as indicated on the plans and in this specification.

2.0 Performance Requirements.

2.0.1 The fence design shall allow for thermal movement of 1/4 inch per 30 feet of fence, minimum. The fence design shall account for the differential thermal expansion characteristics of the fence and concrete to which it is mounted.

2.0.2 Base plate shall be furnished for mounting posts to top of concrete. Base plate anchors shall be cast into the concrete.

2.1 Materials. Decorative fence system products shall meet or exceed the following requirements.

2.1.1 Acceptable Manufacturer Systems. The chosen decorative fence system shall be the same for all bridges in this project. Decorative fence system shall meet the performance requirements as stated in this special provision and shall consist of one of the decorative fence systems listed on the plans or approved equal.

2.1.2 Visual Condition. Metal free from surface blemishes shall be provided where exposed to view in the finished unit. Exposed-to-view surfaces exhibiting pitting, seam marks, roller marks, stains, discolorations, or other imperfections on finished units are not acceptable.

2.1.3 Surface Coatings. The steel shall be hot-dip galvanized to meet the requirements of ASTM A 653 with a minimum zinc coating weight of 0.90 oz/sf, coating designation G-90. Surface preparation of galvanized surface for the aliphatic polyurethane finish coat shall be in accordance with the product specifications for the finish coat. The exterior of all fence components shall be coated with an aliphatic polyurethane finish coat to provide a total dry film thickness of 4 mils minimum and 6 mils maximum. The color of the finish coat shall be black (Federal Standard #17038).

2.2 Construction Requirements.

2.2.1 Delivery, storage, handling and installation methods shall be per fence manufacturer's recommendations.

2.2.2 Fence posts shall be spaced no greater than the maximum post spacing shown on the plans, plus one-half inch. For installations along sloping grades, the post spacing will be measured along the grade. Separation gaps shall be provided at a minimum of every six panels.

2.2.3 For field assembly, zinc-rich primer shall be applied to thoroughly cover field-cut or field-drilled edges. Two coats of manufacturer supplied finish paint shall be applied to match fence color.

JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

2.3 Warranty. All structural fence components shall be warranted by the manufacturer for a period of ten (10) years from the date of final acceptance by the engineer. Warranty shall cover any defects in material finish, including cracking, peeling, chipping, blistering, or corrosion and necessary labor required to replace or restore such parts.

3.0 Method of Measurement. Measurement shall be made horizontally and to nearest linear foot of fence installed.

4.0 Basis of Payment. Payment for the work described above and on the contract plans, including all material, equipment, labor, and any other incidental work necessary, will be considered completely covered by the contract unit price for (48 in.) Decorative Pedestrian Fence (Structures).

C. <u>PEDESTRIAN HANDRAIL</u>

1.0 Description. This work shall consist of fabricating and installing a steel pedestrian handrail to provide a complete and properly functioning handrail system as indicated on the plans and in this specification.

1.1 Submittals. Submit shop drawings for handrail, showing detailed materials, anchorages and layout and geometry.

2.1 Materials. All material shall be in accordance with Division 1000, Material Details, and as noted on the Bridge Plans.

2.1.2 Materials to be stored shall be placed on skids above the ground and shall be kept clean and properly drained. All material shall be handled in such a manner as to prevent excessive stresses, deformation, or other damage.

2.1.3 Visual Condition. Metal free from surface blemishes shall be provided where exposed to view in the finished unit. Exposed-to-view surfaces exhibiting pitting, seam marks, roller marks, stains, discolorations, or other imperfections on finished units are not acceptable.

2.1.4 Surface Coatings. The steel shall be hot-dip galvanized to meet the requirements of ASTM A 653 with a minimum zinc coating weight of 0.90 oz/sf, coating designation G-90. Surface preparation of galvanized surface for the aliphatic polyurethane finish coat shall be in accordance with the product specifications for the finish coat. The exterior of all fence components shall be coated with an aliphatic polyurethane finish coat to provide a total dry film thickness of 4 mils minimum and 6 mils maximum. The color of the finish coat shall be black (Federal Standard #17038).

2.2 Construction Requirements.

2.2.1 Base plate shall be furnished for mounting posts to top of concrete. Base plate anchors shall be cast into the concrete.

2.2.2 All welds shall be in accordance with the ANSI/AASHTO/AWS D1.5 Bridge Welding Code current edition.

2.2.3 Fence posts shall be spaced no greater than the maximum post spacing shown on the plans, plus one-half inch. For installations along sloping grades, the post spacing will be measured along the grade.

	Route: 291
JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

2.2.4 For field assembly, zinc-rich primer shall be applied to thoroughly cover field-cut or field-drilled edges. Two coats of manufacturer supplied finish paint shall be applied to match fence color.

3.0 Method of Measurement. Measurement shall be made horizontally and to nearest linear foot of handrail installed.

4.0 Basis of Payment. Payment for the work described above and on the contract plans, including all material, equipment, labor, and any other incidental work necessary, will be considered completely covered by the contract unit price for Pedestrian Handrail.

D. <u>PILE WAVE ANALYSIS</u>

1.0 General.

1.1 Scope of Work. Scope of work shall include furnishing a wave equation analysis of piles (WEAP) as specified in this special provision.

1.2 Performance and Design Requirements. Performance and design conditions for WEAP shall be in accordance with section 4.0 of this special provision.

1.3 Qualifications. The contractor shall perform wave equation analysis utilizing the services of an independent dynamic pile testing consultant and qualified personnel. An engineer with a minimum of 5 years WEAP experience shall perform the analysis.

2.0 Execution.

2.1 Pile Driving Modeling. The contractor shall perform preconstruction wave equation analyses and prepare a summary report of the results. The wave equation analyses shall be used to assess the ability of all proposed pile driving systems to install piles to the required capacity and the desired penetration depth within allowable driving stresses. The report shall include a drivability graph relating pile capacity, blow count and driving stresses to depth. The report shall include a bearing graph relating the pile capacity to the pile driving resistance. The bearing graph shall indicate blow count versus capacity and stroke. The report shall also contain a constant capacity analysis or inspector's chart to assist the engineer in determining the required driving resistance at other field observed strokes. The contractor shall perform wave equation analyses in accordance with section 4.0 of this special provision. Acceptability of the wave equation report and the adequacy of analyses will be determined by the engineer.

2.1.1 WEAP shall provide driving criteria for driving piling to rock. WEAP shall give pile solution for driving piling through hard material to rock or through soft material to rock. WEAP shall provide an inspector's chart to be used for end of driving criteria in soft rock. If hard rock is encountered during driving, then Sec 702.4.11.1 Pile Driving to Hard Rock shall be used as the end of driving criteria. When driving to rock of uncertain strength, the WEAP shall be used as the pile driving verification method up until pile refusal on rock occurs. When pile refusal on rock occurs, as approved by the engineer, the minimum nominal axial compressive resistance is verified and no additional pile driving verification method is required.

2.1.2 Approval by the engineer of the proposed pile driving system will be based upon the wave equation analyses indicating that the proposed system can develop the specified pile capacity at

	Route: 291
JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

a maximum equivalent pile driving rate of 10 blows per inch in soil and 20 blows per inch at the end of driving to seat pile in soft rock or penetrate to refusal on hard rock, and within allowable driving stresses per *AASHTO LRFD Bridge Construction Specifications*, Section 4.4.1. With approval of the engineer, a pile driving rate greater than 20 blows per inch may be acceptable if a smaller hammer or shorter stroke is needed to keep pile driving stresses within the allowable range when seating pile in rock. The contractor shall provide preliminary pile driving criteria based on wave equation analyses and any anticipated capacity changes after driving, set-up or relaxation, subject to revision based upon field measurements.

2.1.3 If any changes or modifications are made to the approved pile driving system, additional wave equation analyses in accordance with section 2.1 of this special provision shall be required.

3.0 Schedule of Contract Submittals. Proposed independent dynamic pile testing consultant, and a list of assigned personnel and their experience and qualifications shall be submitted to the engineer. All documents shall be submitted 45 calendar days before pile driving starts.

4.0 Wave Equation Analysis. A minimum of one and sufficient additional analyses as needed are required to define performance for all combinations of piles, driving systems and subsurface conditions anticipated. Multiple pile driving systems shall be analyzed as required to find an acceptable system that is capable of driving the piles in accordance with section 2.0 of this special provision. A smaller hammer, shorter stroke, increased cushion, or a combination thereof shall be considered to prevent pile damage when encountering rock.

5.0 Dynamic Pile Testing. The contractor has the option to add Dynamic Pile Testing to assist in pile installation. Dynamic Pile Testing shall be in accordance with the Dynamic Pile Testing job special provision and at the contractor's expense. No additional payment will be made for Dynamic Pile Testing.

6.0 Method of Measurement. Pile wave analysis will be measured per each bent.

7.0 Basis of Payment. Payment for the above described work will be considered completely covered by the contract unit price for Pile Wave Analysis.

E. <u>DYNAMIC PILE TESTING</u>

1.0 General.

1.1 Scope of Work. Scope of work shall include furnishing all labor, equipment and analysis associated with dynamic testing of driven piles as specified in this special provision. Dynamic pile restrike testing is not required on this project, and references to restrike testing in this special provision will not apply.

1.2 Performance and Design Requirements. Performance and design conditions for dynamic testing of driven piles shall be in accordance with section 4.0 of this special provision.

1.3 Approved Manufacturers. For the following hardware and software components, only the listed manufacturer is recognized as providing the level of quality required. If the contractor wants to propose a non-listed manufacturer that is considered to provide an equivalent level of quality, this manufacturer shall be identified and supporting documentation provided. Acceptance of the manufacturer as a substitute will be at the discretion of the engineer.

Component	Product	Manufacturer
Pile Driving Modeling -	GRLWEAP	Pile Dynamics, Inc.
Wave Equation Software		
Pile Driving Monitoring -	Pile Driving Analyzer - Model PAK	Pile Dynamics, Inc.
Hardware & Software		
Pile Driving Analysis –	CAPWAP	Pile Dynamics, Inc.
Signal Matching Software		

1.4 Test Requirements. Dynamic pile testing shall be conducted in accordance with the standard test method indicated below.

Standard Test Method	Designation	Conducted By
High-Strain Dynamic Testing of Piles	ASTM D 4945	Contractor

1.5 Qualifications. The contractor shall perform dynamic pile testing utilizing the services of an independent dynamic pile testing consultant and qualified personnel. An engineer with a minimum of three years of dynamic pile testing and analysis experience or who has achieved Basic or better certification under the High-Strain Dynamic Pile Testing Examination and Certification process of the Pile Driving Contractors Association and Foundation QA shall perform pile driving monitoring. An engineer with a minimum of five years of dynamic pile testing and analysis experience or who has achieved Advanced or better certification under the High-Strain Dynamic Pile Testing Examination and Certification and Poundation QA shall perform pile driving monitoring. An engineer with a minimum of five years of dynamic pile testing and analysis experience or who has achieved Advanced or better certification under the High-Strain Dynamic Pile Testing Examination and Certification process of the Pile Driving contractors Association process of the Pile Driving analyses.

2.0 Execution.

2.1 Pile Driving Modeling. The contractor shall perform preconstruction wave equation analyses and prepare a summary report of the results. The wave equation analyses shall be used to assess the ability of all proposed pile driving systems to install piles to the required capacity and the desired penetration depth within allowable driving stresses. The report shall include a drivability graph relating pile capacity, blow count and driving stresses to depth. The report shall include a bearing graph relating the pile capacity to the pile driving resistance. The bearing graph shall indicate blow count versus capacity and stroke. The report shall also contain a constant capacity analysis or inspectors chart to assist the engineer in determining the required driving resistance at other field observed strokes. The contractor shall perform wave equation analyses in accordance with section 4.0 of this special provision. Acceptability of the wave equation report and the adequacy of analyses will be determined by the engineer.

2.1.1 Approval by the engineer of the proposed pile driving system will be based upon the wave equation analyses indicating that the proposed system can develop the specified pile capacity at a maximum equivalent pile driving rate of 10 blows per inch in soil and 20 blows per inch at the end of driving to seat pile in soft rock or penetrate to refusal on hard rock, and within allowable driving stresses per *AASHTO LRFD Bridge Construction Specifications*, Section 4.4.1. With approval of the engineer, a pile driving rate greater than 20 blows per inch may be acceptable if a smaller hammer or shorter stroke is needed to keep pile driving stresses within the allowable range when seating pile in rock. The contractor shall provide preliminary pile driving criteria based on wave equation analyses and any anticipated capacity changes after driving, set-up or relaxation, subject to revision based upon field measurements.

	Route: 291
JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

2.1.2 If any changes or modifications are made to the approved pile driving system, additional wave equation analyses in accordance with section 2.1 of this special provision shall be required.

2.2 High-Strain Dynamic Pile Testing.

2.2.1 The contractor shall perform dynamic pile testing at the locations and frequency required in accordance with section 4.0 of this special provision.

2.2.2 Dynamic pile testing involves monitoring the response of a pile subjected to heavy impact applied by the pile hammer at the pile head. The testing shall provide information on the driving stresses, pile capacity, structural integrity and hammer efficiency.

2.2.3 The contractor shall engage an independent dynamic pile testing consultant and qualified personnel in accordance with section 1.5 of this special provision. Prior to testing, the engineer will review and approve the proposed independent dynamic pile testing consultant, the experience and qualifications of assigned personnel, details of the method of testing, a list of equipment, and the method of analysis of test results. The contractor shall provide all available details of the subsurface conditions, pile dimensions and properties, and pile driving systems to the independent dynamic pile testing consultant.

2.2.4 All field testing and measurements shall be made in the presence of the engineer.

2.3 Field Testing.

2.3.1 Equipment. Dynamic pile testing field measurements shall be carried out using approved equipment, software and recording equipment. The data collected at the end of initial driving and the beginning of restrike shall be analyzed using approved signal matching techniques and software.

2.3.2 Monitoring During Driving. During pile driving, piles shall be instrumented and monitored with testing equipment satisfying the requirements of section 1.3 of this special provision.

2.3.2.1 The contractor shall install two sets of strain transducers and accelerometers near the top of each pile to be tested and shall use a compatible measuring and recording system to record the data during driving.

2.3.2.2 The equipment required to be attached to the pile shall be appropriately positioned and fixed to the approval of the engineer.

2.3.2.3 The hammer and all site equipment used shall be capable of delivering an impact force sufficient to mobilize the specified pile capacity indicated in section 4.0 of this special provision without damaging the pile.

2.3.2.4 The testing equipment shall monitor pile stresses during driving to prevent pile damage and ensure pile integrity and capacity. If the testing equipment indicates overstressing or damage to the pile, the contractor shall immediately discontinue driving and notify the engineer.

2.3.2.5 If the testing equipment determines that pile stresses during driving exceed acceptable levels, a new pile driving system, modifications to existing system or new pile installation procedures shall be proposed by the contractor. Approval by the engineer of any proposed

	Job No: J4P3196
JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

changes to the pile driving system or pile installation procedures will be based upon the results of additional wave equation analyses in accordance with section 2.1.2 of this special provision.

2.3.3 Preparation of the Pile Head. The preparation of the pile head for the application of dynamic test load shall involve, where appropriate, trimming the head, cleaning, and building up the pile using materials that shall, at the time of testing, safely withstand the impact stresses. The impact surface shall be flat and at right angles to the pile axis.

2.3.4 Dynamic Measurement and Analysis. Monitoring of pile driving shall begin when pile driving begins. The data shall be recorded and processed immediately in the field by the pile driving monitoring equipment and software. Unless monitoring indicates that additional driving will damage the pile, pile driving and monitoring shall continue until both the specified pile tip elevation and the specified pile capacity are reached. For each pile tested, pile driving analysis using signal matching techniques shall be performed for a selected blow at the end of driving to determine the relative capacities from end bearing and skin friction along the pile.

2.3.4.1 Restrike tests shall be performed at the frequency indicated in section 4.0 of this special provision. The time interval between end of initial driving and beginning of restrike shall be in accordance with section 4.0 of this special provision. During restrike, the pile shall be instrumented and monitored similar to during initial driving. For each restrike test, pile driving analysis using signal matching techniques shall be performed for a selected blow from the beginning of restrike to determine the relative capacities from end bearing and skin friction along the pile.

2.3.4.2 The restrike test shall be performed with a warmed-up hammer and shall consist of striking the pile for 20 blows or until the pile penetrates an additional 3 inches whichever occurs first unless testing equipment indicates overstressing or damage to the pile. If such overstressing or damage to the pile is indicated, the contractor shall immediately discontinue driving and notify the engineer. In the event initial restrike testing indicates a pile capacity below the specified capacity additional driving may be required as directed by the engineer.

2.3.4.3 The engineer may request use of pile driving monitoring equipment and software on additional piles if inconclusive results are obtained or unusual driving conditions are encountered.

2.3.4.4 Pile bearing capacity and integrity shall be evaluated based on the standard procedure used in practice.

2.3.4.5 Tabular records of the dynamic pile testing field measurements obtained at the end of initial driving and at the beginning of restrike shall be immediately provided to the engineer by the contractor.

2.3.5 Results.

2.3.5.1 Preliminary Reports. The contractor shall prepare a preliminary report for each pile tested for review by the engineer. Each report shall contain tabular as well as graphical presentation of the dynamic test results versus depth. Each report shall also indicate the pile driving criteria for the additional piles to be installed at the substructure unit of the pile tested. Each preliminary report shall include the following:

(a) The maximum force applied to the pile head.

- (b) The maximum pile head velocity.
- (c) The maximum energy imparted to the pile.
- (d) The assumed soil damping factor and wave speed.
- (e) Static capacity estimate.
- (f) The maximum compressive and tensile forces in the pile.
- (g) Pile integrity.
- (h) Blows per inch.
- (i) Stroke.

(j) Summary results of pile driving analysis from selected blow analyzed using signal matching techniques and software.

2.3.5.2 Summary Report. The contractor shall prepare a summary report of all piles tested for review by the engineer. The report shall include the results of hammer performance, pile driving stresses, and pile capacity during initial driving and restrike for all piles tested. The report shall also include the following:

- (a) Date of testing and date of pile installation.
- (b) Pile identification number and location.
- (c) All information given in preliminary reports as follows:
 - (1) Length of pile below commencing surface.

(2) Total length of pile, including projection above commencing surface at time of test.

- (3) Length of pile from instrumentation position to tip.
- (d) Hammer type, drop and other relevant details.
- (e) Blow selected for signal matching analysis.

(f) Maximum compressive and tensile stresses, stroke, and capacity versus penetration depth.

- (g) Temporary compression.
- (h) Pile integrity and location of damage, if any.
- (i) Force/velocity versus time trace.
- (j) Force/velocity match curve.

(k) Resistance distribution along the pile.

(I) Detailed graphical and tabular results from blow analyzed using signal matching techniques and software.

3.0 Schedule of Contract Submittals.

Item			Calendar		Liquidated Damages
Number	Submittal Item	Туре	Days	Event/Date	Apply
1	Proposed independent dynamic pile testing consultant, and a listing of assigned personnel and their experience and qualifications.	DOCS	45 Before	Start of pile driving monitoring	No
2	Details of the components, method of testing, pile driving equipment and materials to be used, and the results of wave equations analyses.	DOCS	15 Before	Start of pile driving monitoring	No
3	Two copies of each Preliminary Report as defined in section 2.3.5.1 of this special provision	DOCS	3 After	Completion of each field test	No
4	Four copies of the Summary Report as defined in section 2.3.5.2 of this special provision	DOCS	7 After	Completion of all field tests	No

4.0 High-Strain Dynamic Pile Testing Specification.

Item	Requirement	
Wave Equation Analysis	Minimum of one and sufficient additional analyses as needed to define performance for all combinations of piles	
	driving systems and subsurface conditions anticipated.	
Dynamic Testing Pile Capacity	Nominal Axial Pile Compressive Resistance or 2.25 times	
	the Design Bearing shown on the plans or as required by	
	engineer	
End of Initial Driving Test	As shown in the contract plans	
Frequency		
Restrike Test Frequency	As shown in the contract plans	
Time Interval between End of	Minimum of 7 days or as required by the engineer	
Initial Driving and Restrike		
Pile Driving Analyses using	For each End of Initial Driving Test and each Restrike Test	
Signal Matching Techniques		

5.0 Method of Measurement. No measurement will be made.

6.0 Basis of Payment. Payment for the above described work, including all material, equipment, tools, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for Pile Wave Analysis.

F. <u>FORM LINERS</u>

1.0 Description. This work item shall consist of constructing the form liner aesthetic treatment on cast-in-place concrete and mechanically stabilized earth (MSE) wall systems as shown on the plans and described in this special provision.

2.0 Materials.

2.1 Shop Drawings. Contractor shall provide complete shop drawings of all aesthetic treatments.

2.2 Formwork. Formwork for aesthetic treatment of the cast-in-place concrete and concrete facing panels for the MSE wall systems shall be a type that produces uniform results consistent in both, pattern and depth of relief with the project design aesthetics. The contractor shall be responsible to coordinate the aesthetic treatments of all components to meet the design aesthetic criteria described herein and as shown on plans. No mixing of pattern numbers or manufacturers will be permitted. The form liner pattern shall be one of the patterns listed on the plans or approved equal.

2.3 Form Ties. Wall form ties shall be placed in a uniform pattern. In surface areas receiving the aesthetic treatment form liner, all form ties shall be placed in the simulated stone surface. Form ties shall be fiberglass ties that shall hold the forms in the correct alignment. The color of the ties shall closely match the concrete wall color. Ties shall be ground flush with the surface of concrete prior to pressure washing.

2.4 Form Release Agent. Form release agents shall be the manufacturer's standard non-staining, non-petroleum based and compatible with surface sealer finish coating. Form release agents shall be applied to all surfaces of the form liner at the manufacturer's recommended rate.

2.5 Gaskets. Closed cell compressible neoprene of such thickness as is appropriate to assure leakage prevention shall be used to prevent joint leakage. One face shall be coated with an adhesive tape to assure proper positioning at the time of form closure. The neoprene shall be sufficiently compressible as to assure virtual "zero" separation of the forms as a result of the use of this product.

2.6 Aggregates.

2.6.1 Aggregate Source. The aggregate incorporated into the concrete mix of all aesthetic concrete MSE Wall components shall be from the same source. The aggregate incorporated into the concrete mix of all aesthetic concrete bridge components shall be from the same source as the balance of the bridge concrete work. The purpose for this provision is to ensure uniformity of materials and color once areas are pressure washed and aggregates become exposed. Single-source shall be interpreted as one contiguous rock quarry, gravel pit or dredging location. This provision in no way alters the specification requirements for aggregate quality specified in other sections of the project specifications.

	Route: 291
JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County

2.6.2 Aggregate Gradation. Concrete mixes supplied for the construction of the aesthetic treatments shall be in accordance with the following requirements. The concrete aggregate for the aesthetic treatment mix shall be Gradation E in accordance with Sec 1005 for any areas where aesthetic treatment is formed monolithically with the structure. This requirement for aggregate size is necessary to permit concrete mixture to flow freely and fill completely into reveals and form liner proposed in the aesthetic treatment. Gradation E aggregate shall meet the aggregate source requirements.

2.7 Joint Materials. Bond breaker material shall be polyethylene tape, coated paper, metal foil or similar type materials. The backup material shall be compressible, non-shrink, non-reactive with the sealant and non-absorptive material type such as extruded butyl or polychloroprene foam rubber. The joint sealant shall be an elastomeric, multi-component sealant, in accordance with Federal Specification TT-S-227, Type II. The sealant color shall match the pressure washed concrete surface color.

3.0 Construction Requirements.

3.1 Reveals and Texture. All reveals and texture shall be continuous from element to element through construction joints and around corners. Techniques shall be utilized to ensure true continuous texture between separate elements. Sand blasting will not be permitted for cleaning concrete surface, as sand blasting will reduce the special surface texture specified. Pressure washing with water is the preferred method of removing laitance. Pressure washing cleaning shall provide a minimum pressure of 3000 psi at a rate of 3 to 4 gallons per minute (11.4 to 15.1 L/min) using a fan nozzle held perpendicular to the surface at a distance of 2 to 3 feet. The completed surface shall be free of blemishes, discolorations, surface voids and conspicuous form marks to the satisfaction of the engineer.

3.2 Sample Test Panels. Sample test panels shall be constructed to demonstrate the contractor's workmanship for all form liner textures and patterns as shown on the plans. The sample test panels may also be used for demonstration special surface finish if approved by the engineer. The architectural surface treatment of the finished work shall achieve the same final effect as demonstrated on the approved sample test panels. The materials used in construction of the sample test panels shall be in accordance with all standards as listed in this specification and the plans. The concrete mix shall be consistent with the project specifications and criteria. The minimum size of the sample test panels shall be 6×6 feet $\times 8$ inches. The form liner finish shall be demonstrated in a vertical strip covering one-half to three-quarters of the sample test panel(s).

3.3 Patches. Holes and defects in concrete surface shall be filled within 48 hours of when the forms are removed. The same patching materials and techniques shall be used that were approved on sample test panels. The patches shall be made with a stiff mortar made with the same material sources as the concrete. The mortar mix proportions shall be adjusted so the dry patch matches the dry adjacent concrete. White cement shall be added to the mortar mix if necessary to lighten the mortar mix.

3.4 Joints. Joints shall be sealed when the sealant, air and concrete temperatures are above 40°F. Joints shall be primed and filled flush with joint sealant in accordance with the manufacturer's recommendation. All construction control and expansion joints shall occur within the vertical joints as shown in the elevation views on the plans. All vertical expansion joints shall be filled with preformed fiber expansion joint filler covered with bond break tape and sealed with elastomeric, multi-component sealant.

JOB SPECIAL PROVISIONS (BRIDGE)	Jackson County	

4.0 Method of Measurement. Final measurement will not be made except for authorized changes during construction or where significant errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity.

4.1 Form Liners on MSE Wall Systems. No measurement of form liners on MSE wall systems shall be made.

4.2 Form Liners for Cast-In-Place Concrete. Measurement of form liners will be made to the nearest square yard.

5.0 Basis of Payment.

5.1 Form Liners on MSE Wall Systems. Payment for the above described work, including all material, additional concrete, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for MSE Wall Systems.

5.2 Form Liners for Cast-In-Place Concrete. Payment for form liners will be based on the contract plan quantities. Payment for the above described work, including all material, additional concrete, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for Form Liners. Any change in the contract plan quantities, based on approved change orders, will be paid for at the contract unit price.

G. <u>PIPE PILE SPACERS</u>

1.0 Description. In lieu of using pipe pile spacers, the contractor will have the option to use pile jackets. This job special provision contains general requirements for furnishing and placing pile jackets on piles.

2.0 Material. All material shall be in accordance with Division 1000, Material Details, and specifically as follows.

2.1 Pile Jackets.

2.1.1 The pile jacket material shall meet or exceed the following physical requirements:

Pile Jackets			
Property	Specification	Requirement	
Specific Gravity	ASTM D 1505	0.906 g/cc	
Tensile @ Yield	ASTM D 638	4,000 psi	
Flexural Modulus	ASTM D 790	195,000 psi	
Elongation @ Break	ASTM D 638	> 500%	
Heat Deflection Temperature @	ASTM D 648	100°E	
66 psi		130 1	
Impact Strength,	ASTM D 256	No Break	
Notched Izod @ 73°F		ft-lb/in	
Rockwell Hardness	ASTM D 785	75 R scale	

3.0 Construction Requirements.

3.1 For pile jacket option, the contractor shall drive piles before construction of the mechanically stabilized earth (MSE) wall. Pile jackets shall be installed on each pile and placed in the zone between the bottom of the levelling pad and the bottom of beam cap. The pile jacket shall be installed and backfill and soil reinforcements shall be placed around the pile jacket per the pile jacket manufacturer's installation requirements and recommendations. The contractor shall adequately support the piling to ensure that proper pile alignment is maintained during wall construction. The contractor's plan for bracing the pile shall be submitted to the engineer for review. The contractor shall avoid any damage to pile jacket during MSE wall construction. For damaged pile jacket sections, the contractor shall follow manufacturer's recommendations for the proper methods of in-place repair.

4.0 Method of Measurement. The pipe pile spacer or pile jacket will be measured per each.

5.0 Basis of Payment. Payment for furnishing and installing pipe pile spacers or pile jackets complete in place including all equipment, labor, and any other incidental work necessary to complete this item will be considered completely covered by the contract unit price for Pipe Pile Spacers.