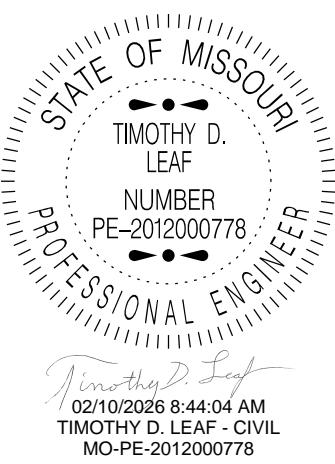


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 TIMOTHY D. LEAF NUMBER PE-2012000778  <i>Timothy D. Leaf</i> 02/10/2026 8:44:04 AM TIMOTHY D. LEAF - CIVIL MO-PE-2012000778	<b>MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION</b> 105 W. CAPITOL AVE. JEFFERSON CITY, MO 65101 Phone (888) 275-6636
If a seal is present on this sheet, JSP's has been electronically sealed and dated.	
JOB NO. JSR0274 Vernon County, MO Date Prepared: 2/10/2026	
<b>Addendum No. R001</b>	
Only the following items of the Job Special Provisions (Bridge) are authenticated by this seal: All	

**A. CONSTRUCTION REQUIREMENTS**

**1.0 Description.** This provision contains general construction requirements for this project.

**2.0 Construction Requirements.** The plans and the asbestos and lead inspection report(s) for the existing structure(s) are included in the contract in the bridge electronic deliverables zip file for informational purposes only.

**2.1** In order to assure the least traffic interference, the work shall be scheduled so that the bridge closure is for the absolute minimum amount of time required to complete the work. The bridge shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed bridge is opened to traffic.

**2.2** Qualified special mortar shall be a qualified rapid set concrete patching material in accordance with [Sec 704](#). A qualified rapid set concrete patching material will not be permitted for half-sole repair, deck repair with void tube replacement, full depth repair, modified deck repair and substructure repair (formed) unless a note on the bridge plans specifies that a qualified special mortar may be used.

**2.3** Provisions shall be made to prevent any debris and material from falling into the waterway. If determined necessary by the engineer, any debris and material that falls below the bridge outside the previously specified limits shall be removed as approved by the engineer at the contractor's expense.

**2.4** Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**2.5** Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

**2.6** A washer shall be required under head and nut when any reaming is performed for bolt installation.

**2.7** SSPC-SP2 and SSPC-SP3 surface preparation shall be in accordance with the environmental regulations in [Sec 1081](#), and collection of residue shall be in accordance with [Sec 1081](#) for collection of blast residue. SSPC-SP6, SSPC-SP10 and SSPC-SP11 surface preparation shall be in accordance with the approved blast media and environmental regulations in [Sec 1081](#), and collection of blast residue shall be in accordance with [Sec 1081](#).

**3.0 Coating Information.**

**3.1 Straps Removal.** Exposed portions of straps for stay-in-place forms shall be removed prior to surface preparation. Straps need not be removed in areas that are not being painted. Flame cutting will not be permitted. The contractor shall exercise care not to damage the existing structure during removal. Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**3.2 Slab Drains and Stay-In-Place Forms.** The stay-in-place forms, slab drains and slab drain brackets shall not be recoated, overcoated or damaged during the painting operation. Any portion of the slab drain bracket that is blast cleaned shall be recoated with System G. Any damage sustained as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

**3.3 Existing Bridge Information.** The informational plans may be used by bidders in determining the amount of steel to be cleaned and recoated or overcoated with the full understanding that the State accepts no responsibility for accuracy of the estimated tons of existing steel shown in the table below. The bidder's acceptance and use of the estimate shown below shall be no cause for claim for any final adjustment in the contract unit price for the work involved in repainting. Each bidder is expected to carefully examine the structure(s), investigate the condition of existing paint and prepare an estimate of quantities involved before submitting a bid. Surface preparation and application of field coatings to the structural steel shall be based on the contract plan quantities. No final measurements will be made.

Bridge No.	Estimated Tons			Existing Paint System	Lead Based?		
	Coating System		Total				
	System G Recoat	System G Overcoat					
A26291	3		120	S	Yes		

**3.4 Environmental Contact.** Environmental Section may be contacted at the below address or phone number. The Missouri Department of Health may be contacted at (573) 751-6102.

MoDOT - Design Division - Environmental Section  
P.O. Box 270  
105 W. Capitol Ave., Jefferson City, MO 65102  
Telephone: (573) 526-4778

**3.5 Approved Smelter and Hazardous Waste Treatment, Storage and Disposal Facility.** The following is the approved smelter and hazardous waste treatment, storage and disposal facility:

Doe Run Company - Resource Recycling Division - Buick Facility  
Highway KK  
Boss, MO 65440  
Telephone: (573) 626-4813

**4.0 Method of Measurement.** No measurement will be made.

**5.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

## B. REMOVAL OF EXISTING BEARINGS AND ANCHOR BOLTS

### 1.0 Description.

1.1 With the deck removed, this work shall consist of but is not limited to raising and supporting existing stringers at End Bent No. 4, removing and disposing of these existing bearings and

anchor bolts and performing all other required preparations prior to installing new bearings and anchor bolts as shown on plans.

**1.2** The responsibility for the design and construction of falsework required to support the stringers during bearing removal, and new bearing installation shall rest solely with the contractor. The design shall insure that the falsework shall be capable of supporting all applicable dead loads and any construction loads. The design shall also provide an adequate factor of safety when selecting the temporary support members. The falsework design and working plans including detailed computations shall be signed, sealed and stamped by a registered professional engineer in the State of Missouri in accordance with Authentication of Certain Documents in Sec 107.

**1.3** Existing stringers shall be subject to minimal construction loading by performing this work with the existing deck removed.

**1.4** Existing bearing top plates shall be removed and stringers surfaces cleaned and coated before placement of new filler and sole plates. The removal of the existing bearing top plate and cleaning shall be completed in such a manner as to not cause any damage to the existing bottom flange. Method of removal shall be as approved by the engineer.

## **2.0 Construction Requirements and Materials.**

### **2.1 Raising and Supporting the Superstructure.**

**2.1.1** Before commencing operations, the contractor shall submit to the engineer for review the method and sequence of operation proposed to be used in performing this work. With the deck removed, the contractor shall exercise caution when supporting the structural steel and shall raise the stringers the minimum extent necessary to perform this work and a maximum of  $\frac{1}{4}$  inch. Raising the stringers at the location of reset bearings shall be done in a manner to prevent any damage to the adjoining steel. The lifting operation shall be done only when authorized, but such authorization shall not relieve the contractor of responsibility for the safety of the operation or for damage to the structure. Any damage caused by the contractor's operations shall be repaired at the contractor's expense as approved by the engineer.

**2.1.2** Temporary timber supports (bearing stiffeners) shall be place between stringer flanges at each jacking location.

**2.1.3** Raising the stringers shall be done simultaneously and shall be done to prevent damage to the adjoining steel and concrete deck.

**2.1.4** Existing end diaphragms at bent may require loosening or complete removal in order to install new anchor bolts and bearings and shall be loosened or removed as authorized by the engineer.

**2.1.5** Bolts of existing end diaphragms that have to be removed shall be replaced with like size galvanized high strength bolts with washer under head and nut. The cost of high strength bolt replacement will be included with Removal of Existing Bearings and Anchor Bolts.

### **2.2 Bearing Removal.**

**2.2.1** After the structural members are supported, the contractor shall remove the existing bearings.

**2.2.2** The contractor shall remove the existing anchor bolts to the extent required for the installation of new anchor bolts as required by the bridge plans and as authorized by the engineer.

## 2.3 Cleaning and Painting.

**2.3.1** Faying surfaces where existing end diaphragms will be reconnected and inside of drilled holes and the bottom surface of existing flange which will become faying surfaces of new connections shall be cleaned and painted with one coat of Gray Epoxy-Mastic Primer (non-aluminum).

**3.0 Method of Measurement.** Final measurement for removing existing bearings and anchor bolts and preparation for the installation of the new bearings will be made per each.

**4.0 Basis of Payment.** Payment for furnishing and placing all temporary falsework, materials, removals, disposal of all falsework, labor, tools, equipment and all incidentals necessary to complete this item will be considered completely covered by the contract unit price for Removal of Existing Bearings and Anchor Bolts.

## C. RAPID SET CONCRETE PATCHING MATERIAL – HORIZONTAL REPAIRS

**1.0 Description.** This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or roadways, particularly under fast setting or special conditions. The repairs would involve horizontal applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0 Material.** All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1 Aggregate For Extending Commercial Mixture.** Coarse and fine aggregates shall be in accordance with [Sec 1005](#), except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

**2.2 Material Applications.** The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3 Curing.** Rapid set concrete patching material shall be cured until the minimum compressive strength 3200 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

## 2.4 Qualification and Project Acceptance.

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by MoDOT at the source of manufacture, intermediate shipping terminal or destination. MoDOT will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2 Qualification.** Prior to use, rapid set concrete patching material shall be qualified. In order to become qualified, a material shall have completed testing through AASHTO's National Transportation Product Evaluation Program (NTPEP). The manufacturer shall contact the

AASHTO/NTPEP coordinator to obtain the testing location for the rapid setting concrete patching material.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) NTPEP test results showing compliance with this special provision.
- (d) Specific mixing, handling and curing instructions.
- (e) Application type (i.e., bridge or roadway).

**2.4.2.2 Qualified List.** Upon approval by the engineer, the brand name and manufacturer will be placed on a qualified list of rapid set concrete patching materials. The listing of qualified materials is available from Construction and Materials or on MoDOT's web site. New certified test results and samples shall be submitted any time the manufacturing process or the material formulation is changed. The material will be subject to removal from the qualified list if there is evidence of unsatisfactory performance or a change in manufacturing process or formulation, or when random sampling and testing of material offered for use indicates nonconformity with any of the requirements herein specified.

**2.4.3 Provisional Approval.** Provisional approval may be granted provided the following requirements have been met:

- (a) New Products Evaluation Form
- (b) Certified test results from an independent laboratory showing compliance with this special provision.
- (c) Documentation prepared by MoDOT covering two years of field performance on MoDOT's system. MoDOT will need to approve the location of the test site. Documentation will contain the placement date, field observations (semi annual), description of field performance and photographs of in-place material.
- (d) During placement the manufacturer's representative shall be present on the project to provide technical expertise.

**2.4.3.1 Disqualification.** If during the two year observation period the repair area(s) fails provisional approval will not be granted. Repair area(s) experiencing any cracking, debonding or spalling will be considered a failure.

**2.4.3.2 Length of Provisional Approval.** Provisional approval will be granted for three years or until NTPEP testing is completed.

**2.5 Certification.** The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.6 Acceptance.** Acceptance of the material will be based on the use of a qualified or provisionally approved material, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting [Sections 3.1 – 3.1.3](#) or deck repair cementitious mortar meeting [Section 3.2](#). Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures.** Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.1 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall be capable of 1/2 inch (13 mm) to full depth repair and require no bonding agent. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

**Table 1**  
(English Unit)

Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete
Bond Strength by Slant Shear <sup>1</sup>	ASTM C 882/C 928 <sup>3</sup>	min. 1000 psi @ 24hrs. & min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs. & min. 1500 psi @ 7 days
Linear Coefficient of Thermal Expansion <sup>1, 2</sup> (for bagged mortar only, without extension aggregate)	ASTM C 531	n/a	n/a	4 – 8 X 10 <sup>-6</sup> in/in/deg F
Resistance to Rapid Freezing & Thawing <sup>1</sup>	AASHTO T 161 or ASTM C 666	80% min. using Procedure B <sup>5</sup> (300 Cycles)	80% min. using Procedure B <sup>5</sup> (300 Cycles)	n/a
Compressive Strength <sup>1</sup>	AASHTO T 22 or ASTM C 39	3200 psi @ 3 hr & 4000 psi @ 7 days	3200 psi @ 3 hr & 4000 psi @ 7 days	n/a

Rapid Chloride Permeability <sup>1</sup>	AASHTO T 277 or ASTM C 1202	<u>Bridge Decks</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	<u>Bridge Deck</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	<u>Bridge Deck</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days
Length Change <sup>1, 4</sup>	AASHTO T 160 or ASTM C 157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a
Color		gray	gray	gray

<sup>1</sup> The commercial mix test values can be located in the AASHTO's National Transportation Product Evaluation Program (NTPEP) reports for Laboratory Evaluations of Rapid Set Concrete Patching Materials. Data for provisionally approved materials is located at the Construction and Materials Division.

<sup>2</sup> Not required for extended mixtures if the mortar passes this requirement.

<sup>3</sup> ASTM C 882 shall be performed on non-water based materials. ASTM C 928 shall be performed on water-based materials.

<sup>4</sup> As modified by ASTM C 928.

<sup>5</sup> Procedure A may be used in lieu of Procedure B.

**3.1.2 Construction Requirements.** The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.1.3 Removal from Qualified List.** All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

**3.2 Deck Repair Concrete.** A qualified rapid set concrete patching material indicated for horizontal use and intended for patching concrete bridge decks may be used when specified on the plans and as approved by the engineer. If this option is selected, the contractor shall provide a trial mix to determine the total cure time needed to achieve a compressive strength of 3200 psi (22 MPa). Compressive specimens shall be prepared in accordance with current MoDOT test methods and cured to simulate actual field conditions. Testing of compressive specimens shall be performed by methods and at facilities acceptable to the engineer. The repaired deck shall not be opened to traffic until at least 4 hours after the last placement of deck repair concrete, the established cure time has elapsed and until such concrete has achieved a compressive strength of 3200 psi (22 MPa). A new trial mix may be required if the engineer determines the field conditions vary substantially from trial mix conditions. The engineer will make field cylinders to verify the 3200 psi (22 MPa) minimum strength.

## 4.0 Construction Requirements.

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture

manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

**4.3 Bonding Agent.** A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0 Basis of Payment.** Rapid set concrete patching material will be paid for at the contract unit price for other items and will be considered full compensation for all labor, equipment and material to complete the described work.

D. RAPID SET CONCRETE PATCHING MATERIAL – VERTICAL AND OVERHEAD REPAIRS

**1.0 Description.** This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or concrete structures, particularly under fast setting or special conditions. The repairs would involve vertical or overhead applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

**2.0 Material.** All materials shall be in accordance with MoDOT specifications and as noted herein.

**2.1 Aggregate. For Extending Commercial Mixture.** Coarse and fine aggregates shall be in accordance with [Sec 1005](#), except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

**2.2 Material Applications.** The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

**2.3 Curing.** Rapid set concrete patching material shall be cured until the minimum compressive strength 1500 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

**2.4 Qualification and Project Acceptance.**

**2.4.1 Inspection.** All materials shall be subject to inspection and sampling by MoDOT at the source of manufacture, intermediate shipping terminal or destination. MoDOT will be allowed free access to all facilities and records as required to conduct inspection and sampling.

**2.4.2 Qualification.** Prior to use, rapid set concrete patching materials need to be qualified.

**2.4.2.1 Requested Information.** The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

- (a) New Products Evaluation Form

- (b) Brand name of the product.
- (c) Certification that the material meets this specification.
- (d) Certified test results from an independent laboratory showing compliance with this specification.
- (e) Specific preparation instructions of repair area.
- (f) Specific mixing, handling and curing instructions.
- (g) Application type (i.e., vertical or overhead).

**2.4.2.2 Field Evaluation.** Final approval will be granted when the following requirements are met:

- (a) MoDOT report documenting two years of field performance on MoDOT system. The report will contain the placement date, field observations (semi annual), description of field performance and photographs of in-place material.
- (b) A manufacturer's representative shall be present during placement of the material to provide technical expertise.

**2.4.2.3 Disqualification.** If during the two year observation period the repair area(s) fails the product will not be added to the qualified list.

**2.5 Qualified List.** The listing of qualified products are available from Construction and Materials or on MoDOT's web site. New certified test results and samples shall be submitted any time the manufacturing process or the material formulation is changed. The material will be subject to removal from the qualified list if there is evidence of unsatisfactory performance or a change in manufacturing process or formulation, or when random sampling and testing of material offered for use indicates nonconformity with any of the requirements herein specified.

**2.6 Certification.** The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

**2.7 Acceptance.** Acceptance of the material will be based on the use of a qualified product, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

**3.0 Mixture.** Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting [Sections 3.1 – 3.1.3](#). Rapid set concrete patching materials shall be specifically designed for the application needed.

**3.1 Commercial Mixtures.** Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with

extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

**3.1.2 Mixture Requirements.** Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

**Table 1**  
**(English Unit)**

Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete
Bond Strength by Slant Shear	ASTM C 882/C 928 <sup>2</sup>	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days
Linear Coefficient of Thermal Expansion <sup>1</sup> (for bagged mortar only, without extension aggregate)	ASTM C 531	n/a	n/a	4 – 8 X 10-6 in/in/deg F
Resistance to Rapid Freezing & Thawing	AASHTO T 161 or ASTM C 666	80% min. using Procedure B <sup>3</sup> (300 Cycles)	80% min. using Procedure B <sup>3</sup> (300 Cycles)	n/a
Compressive Strength	AASHTO T 22 or ASTM C 39	1500 psi @ 3 hr & 3000 psi @ 24 hr	1500 psi @ 3 hr & 3000 psi @ 24 hr	n/a
Rapid Chloride Permeability	AASHTO T 277 or ASTM C 1202	1000 coulombs @ 28 days	1000 coulombs @ 28 days	1000 coulombs @ 28 days
Length Change	AASHTO T 160 or ASTM C 157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a
Color		gray	gray	gray

<sup>1</sup> Not required for extended mixtures if the mortar passes this requirement.

<sup>2</sup> ASTM C 882 shall be performed on non-water based materials. ASTM C 928 shall be performed on water-based materials.

<sup>3</sup> Procedure A may be used in lieu of Procedure B.

**3.1.2 Construction Requirements.** The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

**3.1.3 Removal from Qualified List.** All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

**3.2 Vertical Repair.** A qualified rapid set concrete patching material approved for vertical use may be used when specified on the plans and as approved by the engineer. The engineer will make field cylinders to verify the 1500 psi (10 MPa) minimum strength. The material shall adhere to the concrete surface without sagging.

**3.3 Overhead Repair.** A qualified rapid set concrete patching material approved for overhead use may be used when specified on the plans and as approved by the engineer. The material shall be placeable in layers of at least 1 inch on overhead applications without the use of formwork or anchoring devices. The material shall adhere to the concrete surface without sagging. The engineer will make field cylinders to verify the 1500 psi (10 MPa) minimum strength.

#### **4.0 Construction Requirements.**

**4.1 Mixing.** Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

**4.2 Preparation of Repair Area.** Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

**4.3 Bonding Agent.** A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

**5.0 Method of Measurement.** No measurement will be made for rapid set concrete patching material.

**6.0 Basis of Payment.** Rapid set concrete patching material will be paid for at the contract unit price for other items and will be considered full compensation for all labor, equipment and material to complete the described work.

#### **E. DIAMOND GRINDING**

**1.0 Description.** This work will only be performed at the discretion of the engineer and will be underrun if not required by the engineer. This work shall consist of grinding the new concrete surface to provide good riding characteristics, a surface texture and proper drainage. If the engineer determines it necessary to provide good riding characteristics, grinding shall be performed on all or part of the bridge approach slabs and sealed in accordance with [Sec 703.3.8](#). The finished surface shall be in accordance with [Sec 703.3.7](#) and as shown on the plans or as directed by the engineer except as modified below.

**2.0 Equipment.** The equipment shall be of a size that will grind a strip at least 3 feet wide using diamond blades and shall not cause spalls at cracks, joints or other locations.

**3.0 Construction Requirements.** The construction operation shall be scheduled and proceed in a manner that produces a uniform finished surface. Auxiliary or ramp lane grinding shall transition from the edge of the mainline as required to provide drainage and an acceptable riding surface.

**3.1** Deck repair, if required, shall be completed prior to any grinding.

**3.2** Grinding shall be accomplished in a manner that eliminates joint or crack faults and provides lateral drainage by maintaining a constant cross slope between grinding extremities in each lane. A maximum tolerance of 1/16 inch will be allowed for adjacent sides of joints and cracks, except that under no circumstances shall the grinding depth exceed 1/4 inch from the top of the original surface. When grinding across faulted joints, a minimum of a 20-foot transition onto the approach side slab shall be used.

**3.3** The cross slope of the pavement shall be as shown on the plans and shall have no depressions or misalignment of slope greater than 1/4 inch in 12 feet when measured with a 12-foot straightedge placed perpendicular to the centerline. Areas of deviation shall be reground. Straightedge requirements will not apply across longitudinal joints or outside the ground area.

**3.4** As soon as practical after grinding, the surface will be straight edged longitudinally, and all variations exceeding 1/8 inch in 10 feet will be plainly marked. Areas of deviation shall be reground.

**3.5** Substantially all of the pavement surface shall be textured. Extra depth grinding to eliminate minor depressions in order to provide texturing on 100 percent of the pavement surface will not be required. No unground surface area between passes will be permitted, except as specified otherwise in the contract documents.

**3.6** The grinding process shall produce a final pavement surface that is true to grade and uniform in appearance with a longitudinal line-type texture. The line-type texture shall contain parallel longitudinal corrugations that present a narrow ridge corduroy-type appearance. The peaks of the ridges shall be approximately 1/32 inch higher than the bottoms of the grooves. The grooves shall be evenly spaced. There shall be approximately 50-55 grooves per foot, measured perpendicular to the centerline.

**3.7** The contractor shall remove and dispose of all residue from the grinding in a manner and at a location to satisfy environmental regulations. The contractor shall have the engineer's approval for the method of spreading and disposal of the residue prior to beginning any grinding operations.

**3.8** Solid residue shall be removed from the pavement surface before any residue is blown by traffic action or wind.

**3.9** Residue shall not be permitted to encroach on open lanes.

**3.10** The residue shall not enter into gutters or closed drainage systems.

**3.11** The contractor may disperse residue onto unpaved shoulders, adjacent roadside embankments, or median ditch areas of divided highways where the residue runoff can percolate into the soil, unless specified otherwise in the contract. The spread rate shall not generate surface runoff. If surface runoff occurs at a grinding location, the contractor shall haul the residue to an approved location at the contractor's expense.

**3.12** Discharge of any residue runoff shall not flow into adjacent rivers, streams, lakes, ponds or other open bodies of water.

**3.13** Residue shall not be spread within 100 feet of any streams, lakes or other open bodies of water, or within 15 feet of a water filled ditch.

**3.14** The contractor shall use appropriate equipment and methods so the discharging of the residue does not cause erosion of soil or damage to established vegetation along the roadway. The contractor shall repair and reseed any areas where the discharge of grinding residue causes damage to roadway slopes or vegetated areas at the contractor's expense.

**3.15** If the solids concentration of discharged residue at any particular area is determined to be excessive by the engineer, the contractor shall provide equipment and material to flush the areas with water as directed by the engineer, at the contractor's expense.

**3.16** The pavement shall be cleaned prior to opening to traffic as directed by the engineer.

#### **4.0 Smoothness Requirements.**

**4.1** No diamond grinding shall be performed until the pavement has attained a strength sufficient to be opened to all types of traffic. All diamond grinding shall be completed on any section prior to opening that section to other than construction traffic, unless approved by the engineer.

**4.2** The engineer will be the sole authority for determining if the driving surface is sufficiently smooth.

**4.3** The engineer will evaluate the smoothness of the concrete wearing surface after the concrete has cured and direct the contractor to diamond grind where deemed necessary.

**4.4** After initial diamond grinding operations, if any, the engineer will again evaluate the smoothness of the concrete wearing surface and approach slab, repeating as many times as necessary to achieve the desired surface smoothness.

**4.5** Any deficiencies in the final surface due to improper contractor operations or equipment shall be corrected by the contractor at the contractor's expense.

**4.6** All areas shall be tested with a 10-foot straightedge in accordance with section 3.4 of this job special provision.

**5.0 Method of Measurement.** Measurement for diamond grinding will be made to the nearest square yard. Measurement will be based upon the area of initial diamond grinding completed as directed by the engineer. Subsequent passes of diamond grinding over a previously ground area will not be measured. No deduction will be made for gaps to avoid striping or raised pavement markers. No additional measurement will be made for diamond grinding bridge approach slabs.

**6.0 Basis of Payment.** Payment for diamond grinding will be paid for at the contract unit price per square yard. Payment for diamond grinding will be considered full compensation for all labor, equipment, material, and incidentals to complete this work, including hauling and disposal of grinding residue and cleaning the pavement prior to opening to traffic.

**F. EPOXY PRESSURE INJECTING**

**1.0 Description.** Surface cracks in the substructure shall be pressure injected with epoxy. The engineer will designate the cracks to be repaired.

**2.0 Material.**

**2.1 Epoxy.** The epoxy material shall consist of a two-component system in accordance with the requirements of ASTM C 881, Type IV, Grade 1, except that the viscosity shall be a maximum of 4.5 poise (0.45 Pa·s). The Class designation of the epoxy shall be determined according to the temperature that exists on the job.

**2.2 Certification.** The contractor shall furnish manufacturer's certification that the material supplied is in accordance with these specifications. The certification shall include or have attached typical test results for all specified properties required by ASTM C 881 for the injecting resin. The engineer reserves the right to sample and test any or all material supplied.

**3.0 Construction Requirements.** The surface to receive the epoxy grout shall be cleaned of laitance, grease and foreign matter by sandblasting. The cracks shall be cleaned of debris by using oil-free and water-free compressed air or vacuum. After the cracks are cleaned, the epoxy shall be injected in accordance with manufacturer's recommendations. The temporary surface seal and placement and method of attachment of injection ports shall be in accordance with the epoxy manufacturer's recommendations.

**4.0 Method of Measurement.** The extent of epoxy pressure injecting may vary from the estimated quantity but the contract unit price shall prevail regardless of the variation. The epoxy pressure injecting will be measured to the nearest linear foot (0.5 m).

**5.0 Basis of Payment.** Accepted quantity of epoxy pressure injecting will be paid for at the contract unit price. Payment for the above described work, including all material, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for Epoxy Pressure Injecting.

**G. REMOVE AND REPLACE BARRIER CURB**

**1.0 Description.** This work shall consist of removing and replacing portions of the existing concrete barrier curb where it is displaced from the adjacent barrier curb at the left side of End Bent 5.

**2.0 Construction Requirements.** Removal and replacement limits are shown on the plans. Existing reinforcing steel shall be cleanly stripped and reused. Contractor shall verify dimensions of existing barrier curb and form replacement barrier curb to match existing.

**3.0 Method of Measurement.** The length of barrier curb to remove and replace will be computed to the nearest linear foot. Final measurement will not be made except for authorized changes during construction or if appreciable errors are found in the contract quantity.

**4.0 Basis of Payment.** Payment for the above described work, including all material, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for Remove and Replace Barrier Curb.

## H. SELF-CONSOLIDATING CONCRETE

**1.0 Description.** Self-Consolidating Concrete (SCC) is a specially designed concrete that enables the concrete to flow under the influence of its own weight and does not require mechanical vibration for consolidation. All material, proportioning, mixing and transporting of concrete shall be in accordance with Sec 501, except as specified herein.

### **2.0 Materials.**

**2.1 Aggregate.** Fine and coarse aggregate shall be in accordance with Sec 1005, except that the requirements for gradation will not apply.

**2.1.1 Gradation.** The contractor shall submit the target gradation and allowable gradation range of each fraction of each aggregate source used in the mix design. During production, the contractor shall be within the allowable gradation range for each aggregate that was submitted.

**2.1.2 Maximum Size.** For SCC mixes, 100 percent of each fraction shall pass the  $\frac{3}{4}$ -inch sieve.

**2.2 Admixture.** All chemical admixtures shall be in accordance with section 1054, except as noted herein.

**2.2.1 High Range Water Reducer.** The polycarboxylate based high range water reducer shall be in accordance with AASHTO M 194, Type F or G. The high range water reducing admixture shall be added only after the concrete has reached the job site to reduce the potential for flash setting.

**2.2.2 Viscosity Modifier.** The viscosity-modifying admixture shall be evaluated according to the test methods and mix design proportions referenced in AASHTO M 194.

**2.2.3 Combination.** The self-consolidating admixture system shall consist of either a polycarboxylate based high range water-reducing admixture or a polycarboxylate based high range water reducer combined with a separate viscosity-modifying admixture.

**3.0 Concrete Mix Design.** At least 10 days prior to using SCC, the contractor shall submit a mix design for approval to Construction and Materials. The SCC mix shall be designed by absolute volume methods or an optimized mix design method such as Shilstone or other recognized optimization method.

**3.1 Required Information.** The mix design shall contain the following information:

- (a) Source, type and specific gravity of Portland cement
- (b) Source, type (class, grade, etc.) and specific gravity of supplementary materials, if used
- (c) Source, name, type and amount of admixture
- (d) Source, type (formation, etc.), ledge number if applicable, and gradation of the aggregate
- (e) Specific gravity and absorption of each fraction in accordance with AASHTO T 85 for coarse aggregate and AASHTO T 84 for fine aggregate, including raw data

- (f) Unit weight of each fraction in accordance with AASHTO T 19
- (h) The design air content and target slump flow
- (i) Batch weights of Portland cement and supplemental cementitious materials
- (j) Batch weights of coarse, intermediate and fine aggregates
- (k) Batch weight of water

**3.2 Water Amount.** The water per cementitious materials ratio shall meet the following requirements:

Water/Cementitious Materials Ratio	
Minimum	Maximum
0.32	0.45

**3.3 Percent Fine Aggregate.** The percent fine aggregate by absolute volume should range from 35 to 50 percent.

**3.4 Minimum Cementitious Amount.** The total amount of cementitious materials shall not be below 650 pounds per cubic yard.

**3.5 Slump Flow.** The slump flow test shall be performed in accordance with ASTM C 1611. The slump flow shall meet the following requirements:

Slump Flow (inches)	
Minimum	Maximum
22	30

**3.6 Passing Ability.** Passing ability of SCC shall be determined in accordance with ASTM C 1621 and shall not exceed 2 inches.

**3.7 Visual Stability.** The visual stability index rating shall be a maximum of 1.

**3.8 Air Content.** The minimum air content, when placed in the work, shall be 5.0 percent. Test shall be performed in accordance with AASHTO T 152.

**3.9 Compressive Strength.** Concrete shall have a 28-day minimum compressive strength of 4000 psi (28 MPa). Test shall be performed in accordance with AASHTO T 22.

**4.0 Additional Information.** The contractor shall submit a Batching Sequence Plan outlining how the SCC mix will be batched and mixed. The Batching Sequence Plan shall be submitted to the Engineer for approval.

**5.0 Production.** SCC mix shall not be used until the concrete mix and the Batching Sequence Plan have been approved. The SCC mix shall not vary from the mix design submitted for approval. Any changes in material sources, aggregate gradations, or material content shall

require a new SCC mix be resubmitted for approval. Changes to the water content and chemical admixture dosages will be allowed to handle changes in environmental conditions.

**5.1 Forms.** SCC mixes generate higher fluid pressures than conventional concrete mixes. Forms shall be mortar-tight and capable of supporting the additional pressure.

**5.2 Reinforcement.** Reinforcement and other critical components shall be tightly secured in the form to prevent these items from shifting during concrete placement.

**6.0 Quality Control.** The quality of freshly mixed SCC may fluctuate, the contractor shall conduct air test, slump flow, visual stability index, and passing ability for every truck until consistent and compliant results are obtained. Subsequently, all testing shall be conducted in accordance with MoDOT specifications.

**6.1 Slump Flow Requirement.** The slump flow shall be within +/- 2 inches of the target slump flow designated by the contractor and shall not exceed 30 inches.

## I. MISCELLANEOUS WELD REPAIRS

▲ Deleted

**1.0 Description.** This work shall consist of making crack repairs to the superstructure steel as shown on the bridge plans and as required by the engineer. All crack locations, as shown on the plans, will be tested to locate the ends of cracks and determine whether the crack terminates in the weld or has propagated into the girder web.

▲ Added

**1.0 Description.** This work shall consist of making crack repairs to the superstructure steel or bearings as shown on the bridge plans and as required by the engineer.

▲ Added

**1.1** All locations, as shown on the plans, will be tested nondestructively. These tests will determine whether the crack terminates in the weld or if it has propagated into the adjacent materials. Tests results will be used in the determination of the extent of the repairs required to be performed at each location.

**2.0 Material.** All material shall be in accordance with Division 1000, Material Details, and specifically as shown below.

Item	Section
Structural Steel Construction	712
Gray Epoxy-Mastic Primer (non-aluminum)	1045
Structural Steel Fabrication	1080
Coating of Structural Steel	1081

**2.1** Unless otherwise specified, all steel parts shall conform to the requirements of ASTM A 709 Grade 36 (250).

**2.2** High strength bolts shall be ASTM A 325. All bolts, nuts and washers shall be galvanized.

## **3.0 Construction Requirements.**

**3.1** The contractor's method and sequence of repairs at each crack location shall require the engineer's approval before any repairs are made.

⚠ Deleted **3.2** ~~Holes in the new structural steel plates and angles may be used as a template for drilling the holes in the existing material.~~

⚠ Revised **3.3-3.2** The contractor may be required to loosen or remove any diaphragms before field drilling holes at the end of cracks. If any diaphragms are loosened or removed, new high strength bolts shall be installed in accordance with [Sec 712](#). The faying surfaces of existing steel where the bolts and rivets are loosened and/or removed and inside of any drilled holes or holes where bolts and rivets are removed shall be cleaned and coated in accordance with this special provision.

⚠ Revised **3.4 3.3** The surfaces of existing steel that will become faying surfaces, coating damaged by the testing services, inside of new drilled holes and any cracks that have damaged the existing coating shall be cleaned according to the manufacturer's recommendation and with a minimum of SSPC-SP-3 surface preparation and coated with one prime coat of Gray Epoxy-Mastic Primer (non-aluminum) in accordance with [Sec 1081](#).

⚠ Revised **4.0 Method of Measurement.** ~~No measurement will be made~~ Measurement will be made per each.

⚠ Revised **5.0 Basis of Payment** ~~Accepted quantity of crack repair will be paid for at the contract unit price.~~ Payment for the ~~accepted quantity of work~~ described above, including all material, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract ~~lump sum~~ unit price for Miscellaneous Weld Repairs.

## J. REMOVAL OF DIAPHRAGM CONNECTION PLATES

**1.0 Description.** This provision contains construction requirements for removing existing diaphragm connection plates.

**2.0 Construction Requirements.** Existing diaphragms and their connection plates shall be removed where shown on the plans.

**2.1** Existing connection plates shall be removed and any remaining weldment on the girders shall be ground smooth and flush to the girder web to remove potential points of stress risers to the satisfaction of the Engineer.

**3.0 Method of Measurement.** Removing existing diaphragm connection plate will be measured per each. Final measurements will be made based on the actual number of diaphragm connection plates removed. If final quantities differ from estimated quantities, contract unit prices shall prevail.

**4.0 Basis of Payment.** Payment for the above described work will be considered completely covered by the contract unit price for Removal of End Diaphragms and Bearing Stiffeners.

K. FRP PILE JACKETING SYSTEM

**1.0 Description.** This optional work shall consist of providing and installing a fiber reinforced polymer (FRP) pile jacketing system for outside piles at intermediate bents 2, 3, 4 and 5 on Bridge No. A26301 in accordance with this specification and the manufacturer's requirements. Simpson Strong-Tie FX-70 pile jacketing system is pre-approved. It is our intent that the installation of the pile jacketing system will not require dewatering of the piling.

**2.0 Materials.** All materials for the pile jacketing system shall be per the manufacturer's specification. There shall be no mixing of components from different pile jacketing systems. Materials shall be clearly labeled and delivered in factory-sealed containers with the manufacturing dates and shelf lives easily identifiable.

**2.1 Pile Jacket.** Pile jacket shall be made of FRP and be a cylinder shape to minimize the amount of grout usage. The jacket size shall be per the manufacturer's specification for HP 10x42 steel piles. The jacket must provide for watertight sealing of the grout material for long term protection of the repair. The jacket shall use spacers to provide proper spacing and alignment of the jacket to the pile.

**2.2 Fasteners.** All fasteners shall be stainless steel.

**2.3 Grout Material.** The grout filler for the pile jacketing system shall be a marine grade epoxy grout that can be placed under water. The grout shall be poured to the top of jacket while displacing any water that may be in the jacket at the time of pouring. Injection ports and pumping may be needed to facilitate grout placement. The grout shall be finished with a bevel that will drain water away from the pile.

**2.4 Epoxy Sealer.** An epoxy sealer shall be applied to the finished grouted surface at the top and bottom (if exposed) of the jacket and pile interface to assure a watertight seal. The sealer shall overlap the jacket and pile. This epoxy sealer shall be in accordance with Sec 1059.20.

**3.0 Construction Requirements.** A representative of the manufacturer shall be present at the time of installation to ensure that the surface conditions, materials and installation procedures meet the manufacturer's requirements.

**3.1 Extent of Repair.** The pile jacket shall extend from the bottom of beam up to the same height as the alternate concrete encasement as detailed in the contract plans.

**3.2 Pile Deterioration.** During surface preparation of the pile, the contractor shall report to the engineer any areas where the pile has more than 50% section loss. At that point, all work on that pile shall stop until the engineer has approved a repair method. The repair shall be paid for by force account.

**3.3 Surface Preparation.** The area of the pile to be jacketed shall be cleaned in accordance with Sec 1081.5 including power washing and hand tool cleaning.

**4.0 Method of Measurement.** No measurement will be made.

**5.0 Basis of Payment.** Payment for the above-described work, including all material, equipment, labor and any other incidental work necessary, will be considered completely covered by the contract unit price for Pile Encasement.

L. DEWATERING

**1.0 Description.** This provision covers dewatering the site as necessary to provide a suitable condition for construction of the pile encasement as approved by the engineer. This work will only be performed at the discretion of the engineer and will be underrun if not required by the engineer. If the engineer determines it necessary to provide dewatering, the work shall be performed in accordance with [Sec 206](#) and this job special provision.

**2.0 Construction Requirements.** Dewatering shall provide a dry work area suitable to construct the pile encasement within specifications, as approved by the engineer. Typical dewatering methods consist of, but are not limited to, construction of cofferdams, seal courses, over excavation, well point systems, dewatering and drainage diversion. Any dewatering method utilized shall conform to all environmental laws and regulations.

**3.0 Method of Measurement.** No measurement will be made.

**4.0 Basis of Payment.** Payment for dewatering will be made regardless of which dewatering means is utilized. No payment will be made if the work area is not maintained in a dewatered state as approved by the engineer. The lump sum payment for dewatering will be considered full compensation, and no time extensions will be made regardless of which means and methods are utilized by the contractor.