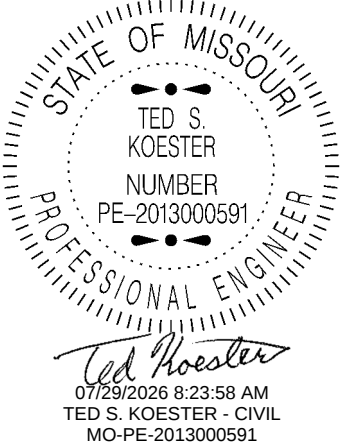


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	MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION 105 W. CAPITOL AVE. JEFFERSON CITY, MO 65101 Phone (888) 275-6636
	If a seal is present on this sheet, JSP's has been electronically sealed and dated.
	JOB NO. JSU0169 Greene County, MO Date Prepared: 7/29/2026
Only the following items of the Job Special Provisions (Bridge) are authenticated by this seal: All	

A. CONSTRUCTION REQUIREMENTS

1.0 Description. This provision contains general construction requirements for this project.

2.0 Construction Requirements. The plans and the asbestos and lead inspection report(s) for the existing structure(s) are included in the contract in the bridge electronic deliverables zip file for informational purposes only.

2.1 In order to assure the least traffic interference, the work shall be scheduled so that a lane or bridge closure is for the absolute minimum amount of time required to complete the work. A lane or bridge shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed lane or bridge is opened to traffic.

2.2 Qualified special mortar shall be a qualified rapid set concrete patching material in accordance with [Sec 704](#). A qualified rapid set concrete patching material will not be permitted for half-sole repair, deck repair with void tube replacement, full depth repair, modified deck repair and substructure repair (formed) unless a note on the bridge plans specifies that a qualified special mortar may be used.

2.3 Provisions shall be made to prevent any debris and material from falling into the waterway, onto the roadway or railroad. If determined necessary by the engineer, any debris and material that falls below the bridge outside the previously specified limits shall be removed as approved by the engineer at the contractor's expense. Traffic under the bridge shall be maintained in accordance with the contract documents.

2.4 Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

2.5 Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

3.0 Method of Measurement. No measurement will be made.

4.0 Basis of Payment. Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

B. RAPID SET CONCRETE PATCHING MATERIAL – HORIZONTAL REPAIRS

1.0 Description. This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or roadways, particularly under fast setting or special conditions. The repairs would involve horizontal applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

2.0 Material. All materials shall be in accordance with MoDOT specifications and as noted herein.

2.1 Aggregate For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with [Sec 1005](#), except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

2.2 Material Applications. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

2.3 Curing. Rapid set concrete patching material shall be cured until the minimum compressive strength 3200 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

2.4 Qualification and Project Acceptance.

2.4.1 Inspection. All materials shall be subject to inspection and sampling by MoDOT at the source of manufacture, intermediate shipping terminal or destination. MoDOT will be allowed free access to all facilities and records as required to conduct inspection and sampling.

2.4.2 Qualification. Prior to use, rapid set concrete patching material shall be qualified. In order to become qualified, a material shall have completed testing through AASHTO's National Transportation Product Evaluation Program (NTPEP). The manufacturer shall contact the AASHTO/NTPEP coordinator to obtain the testing location for the rapid setting concrete patching material.

2.4.2.1 Requested Information. The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

- (a) Brand name of the product.
- (b) Certification that the material meets this specification.
- (c) NTPEP test results showing compliance with this special provision.
- (d) Specific mixing, handling and curing instructions.
- (e) Application type (i.e., bridge or roadway).

2.4.2.2 Qualified List. Upon approval by the engineer, the brand name and manufacturer will be placed on a qualified list of rapid set concrete patching materials. The listing of qualified materials is available from Construction and Materials or on MoDOT's web site. New certified test results and samples shall be submitted any time the manufacturing process or the material formulation is changed. The material will be subject to removal from the qualified list if there is evidence of unsatisfactory performance or a change in manufacturing process or formulation, or when random sampling and testing of material offered for use indicates nonconformity with any of the requirements herein specified.

2.4.3 Provisional Approval. Provisional approval may be granted provided the following requirements have been met:

- (a) New Products Evaluation Form

- (b) Certified test results from an independent laboratory showing compliance with this special provision.
- (c) Documentation prepared by MoDOT covering two years of field performance on MoDOT's system. MoDOT will need to approve the location of the test site. Documentation will contain the placement date, field observations (semi annual), description of field performance and photographs of in-place material.
- (d) During placement the manufacturer's representative shall be present on the project to provide technical expertise.

2.4.3.1 Disqualification. If during the two year observation period the repair area(s) fails provisional approval will not be granted. Repair area(s) experiencing any cracking, debonding or spalling will be considered a failure.

2.4.3.2 Length of Provisional Approval. Provisional approval will be granted for three years or until NTPEP testing is completed.

2.5 Certification. The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

2.6 Acceptance. Acceptance of the material will be based on the use of a qualified or provisionally approved material, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

3.0 Mixture. Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting [Sections 3.1 – 3.1.3](#) or deck repair cementitious mortar meeting [Section 3.2](#). Rapid set concrete patching materials shall be specifically designed for the application needed.

3.1 Commercial Mixtures. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

3.1.1 Mixture Requirements. Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall be capable of 1/2 inch (13 mm) to full depth repair and require no bonding agent. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1 (English Unit)				
Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete

JOB SPECIAL PROVISIONS (BRIDGE)

Bond Strength by Slant Shear ¹	ASTM C 882/C 928 ³	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days
Linear Coefficient of Thermal Expansion ^{1, 2} (for bagged mortar only, without extension aggregate)	ASTM C 531	n/a	n/a	4 – 8 X 10-6 in/in/deg F
Resistance to Rapid Freezing & Thawing ¹	AASHTO T 161 or ASTM C 666	80% min. using Procedure B ⁵ (300 Cycles)	80% min. using Procedure B ⁵ (300 Cycles)	n/a
Compressive Strength ¹	AASHTO T 22 or ASTM C 39	3200 psi @ 3 hr & 4000 psi @ 7 days	3200 psi @ 3 hr & 4000 psi @ 7 days	n/a
Rapid Chloride Permeability ¹	AASHTO T 277 or ASTM C 1202	<u>Bridge Decks</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	<u>Bridge Deck</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days	<u>Bridge Deck</u> 1000 coulombs @ 28 days <u>Roadway</u> 2000 coulombs @ 28 days
Length Change ^{1, 4}	AASHTO T 160 or ASTM C 157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a
Color		gray	gray	gray

¹ The commercial mix test values can be located in the AASHTO's National Transportation Product Evaluation Program (NTPEP) reports for Laboratory Evaluations of Rapid Set Concrete Patching Materials. Data for provisionally approved materials is located at the Construction and Materials Division.

² Not required for extended mixtures if the mortar passes this requirement.

³ ASTM C 882 shall be performed on non-water based materials. ASTM C 928 shall be performed on water-based materials.

⁴ As modified by ASTM C 928.

⁵ Procedure A may be used in lieu of Procedure B.

3.1.2 Construction Requirements. The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

3.1.3 Removal from Qualified List. All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

3.2 Deck Repair Concrete. A qualified rapid set concrete patching material indicated for horizontal use and intended for patching concrete bridge decks may be used when specified on the plans and as approved by the engineer. If this option is selected, the contractor shall provide a trial mix to determine the total cure time needed to achieve a compressive strength of 3200 psi (22 MPa). Compressive specimens shall be prepared in accordance with current MoDOT test methods and cured to simulate actual field conditions. Testing of compressive specimens shall be performed by methods and at facilities acceptable to the engineer. The repaired deck shall not be opened to traffic until at least 4 hours after the last placement of deck repair concrete, the established cure time has elapsed and until such concrete has achieved a compressive strength of 3200 psi (22 MPa). A new trial mix may be required if the engineer determines the field conditions vary substantially from trial mix conditions. The engineer will make field cylinders to verify the 3200 psi (22 MPa) minimum strength.

4.0 Construction Requirements.

4.1 Mixing. Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

4.2 Preparation of Repair Area. Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

4.3 Bonding Agent. A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

5.0 Method of Measurement. No measurement will be made for rapid set concrete patching material.

6.0 Basis of Payment. Rapid set concrete patching material will be paid for at the contract unit price for other items and will be considered full compensation for all labor, equipment and material to complete the described work.

C. CONCRETE CRACK FILLER

1.0 Description. This work shall consist of preparing and treating the concrete bridge deck surface with a high molecular weight methacrylate (HMWM) or methyl methacrylate (MMA) crack filler material. This type of surface treatment shall be in accordance with this job special provision, the standard specifications and the manufacturer's recommendations. The objective of this treatment is to seal all concrete deck cracks to preserve and extend the life span of the deck.

2.0 Materials. The low viscosity concrete bridge deck crack filler shall be a high molecular weight methacrylate (HMWM) or methyl methacrylate (MMA) system in accordance with [Sec 1053](#) and shall be on MoDOT's qualified product list.

3.0 Construction Requirements.

3.1 Equipment. Application equipment shall be as recommended by the manufacturer. The spray equipment, tanks, hoses, brooms, rollers, coaters, squeegees, etc. shall be thoroughly clean, dry, and free of foreign matter, oil residue and water prior to application of the treatment.

3.2 Cleaning, Surface Preparation and Sealing. The entire deck surface shall be shot blasted. The contractor may submit an alternate cleaning and surface preparation plan subject to review and approval by the engineer.

3.2.1 Surfaces which are to be treated shall meet the approved product's requirements for surface condition. The contractor shall furnish written instructions for the surface preparation requirements to the engineer for approval, and a representative of the manufacturer shall be present to ensure that the surface conditions meet the manufacturer's requirements.

3.2.2 At a minimum, the surface shall be thoroughly cleaned to remove dust, dirt, oil, wax, curing components, efflorescence, laitance, coatings and other foreign materials. The prepared surface shall have a visibly cleaner look across its entire area. The manufacturer or manufacturer's representative shall approve the use of chemicals and other cleaning compounds to facilitate the removal of these foreign materials before use. The treatment shall be applied within 48 hours following surface preparation.

3.2.3 Cleaning equipment shall be fitted with suitable traps, filters, drip pans and other devices to prevent oil and other foreign material from being deposited on the surface.

3.2.4 Before starting sealing operations, all cracks shall be blown out with dry high-pressure air, and the engineer will verify that the contractor has cleaned the entire deck surface to meet this job special provision and the manufacturer's requirements.

3.2.5 The contractor shall prevent sealer material from leaking through the deck at any cracks, construction joints or at precast panel joints on the bottom side of the deck that reflect through the slab. The contractor shall take measures to treat these areas to prevent loss of material intended to seal the deck.

3.2.6 The contractor shall follow the manufacturer's recommendations for a method and material resistant to effects of the deck sealer to prevent leakage of deck sealer through the bridge deck.

3.3 Application.

3.3.1 After leakage prevention measures are completed, a flood application shall be performed on the entire deck surface to fill all cracks. Flood application and broadcast aggregate shall be placed in accordance with the manufacturer's application rates. The crack filler material shall not be permitted to run into drains.

3.3.2 The broadcast aggregate shall be a crushed river sand that meets the following gradation requirements:

Sieve	Percent by Weight
Passing No. 8 sieve	100
Passing No. 16 sieve	45 – 90
Passing No. 30 sieve	15 – 65
Passing No. 50 sieve	5 – 30
Passing No. 100 sieve	0 – 10

3.4 Opening to Traffic. Traffic shall be allowed on the deck only after the treated area is visibly dry with acceptable aggregate coverage adhered to the driving surface to provide skid resistance. Dried coating shall not leave residue on glass, painted metal or automobiles.

4.0 Method of Measurement. Measurement will be made to the nearest square yard measured longitudinally from end of bridge approach slab to end of bridge approach slab and transversely from roadway face of curb to roadway face of curb. Additional areas to be sealed will be identified on the plans. No deduction will be made for gaps to avoid raised pavement markers, manholes or other obstructions. Final measurement will not be made except for authorized changes during construction or where appreciable errors are found in the contract quantity. The revision or correction will be computed and added to or deducted from the contract quantity.

5.0 Basis of Payment. Payment for the above described work, including all material, equipment, labor and any other incidental work necessary to complete this item, will be considered completely covered by the contract unit price for Concrete Crack Filler.