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If a seal is present on this sheet, JSP's has been electronically sealed and dated.

JOB NO. JCD0258
Cole County, MO
Date Prepared: 10/26/2026

Only the following items of the Job Special Provisions (Bridge) are authenticated by this seal: All

A. CONSTRUCTION REQUIREMENTS

1.0 Description. This provision contains general construction requirements for this project.

2.0 Construction Requirements. The plans and the asbestos and lead inspection report(s) for the existing structure(s) are included in the contract in the bridge electronic deliverables zip file for informational purposes only.

2.1 In order to assure the least traffic interference, the work shall be scheduled so that a lane closure is for the absolute minimum amount of time required to complete the work. A lane shall not be closed until material is available for continuous construction and the contractor is prepared to diligently pursue the work until the closed lane is opened to traffic.

2.2 Qualified special mortar shall be a qualified rapid set concrete patching material in accordance with Sec 704. A qualified rapid set concrete patching material will not be permitted for half-sole repair, deck repair with void tube replacement, full depth repair, modified deck repair and substructure repair (formed) unless a note on the bridge plans specifies that a qualified special mortar may be used.

2.3 Provisions shall be made to prevent any debris and material from falling into the waterway. If determined necessary by the engineer, any debris and material that falls below the bridge outside the previously specified limits shall be removed as approved by the engineer at the contractor's expense.

2.4 Any damage sustained to the remaining structure as a result of the contractor's operations shall be repaired or the material replaced as approved by the engineer at the contractor's expense.

2.5 Provisions shall be made to prevent damage to any existing utilities. Any damage sustained to the utilities as a result of the contractor's operations shall be the responsibility of the contractor. All costs of repair and disruption of service shall be as determined by the utility owners and as approved by the engineer.

2.6 A washer shall be required under head and nut when any reaming is performed for bolt installation.

2.7 SSPC-SP2 and SSPC-SP3 surface preparation shall be in accordance with the environmental regulations in Sec 1081, and collection of residue shall be in accordance with Sec 1081 for collection of blast residue. SSPC-SP6, SSPC-SP10 and SSPC-SP11 surface preparation shall be in accordance with the approved blast media and environmental regulations in Sec 1081, and collection of blast residue shall be in accordance with Sec 1081.

3.0 Environmental Contact. Environmental Section may be contacted at the below address or phone number. The Missouri Department of Health may be contacted at (573) 751-6102.

MoDOT - Design Division - Environmental Section
P.O. Box 270
105 W. Capitol Ave., Jefferson City, MO 65102
Telephone: (573) 526-4778

3.1 Approved Smelter and Hazardous Waste Treatment, Storage and Disposal Facility. The following is the approved smelter and hazardous waste treatment, storage and disposal facility:

Doe Run Company - Resource Recycling Division - Buick Facility
Highway KK
Boss, MO 65440
Telephone: (573) 626-4813

4.0 Method of Measurement. No measurement will be made.

5.0 Basis of Payment. Payment for the above described work will be considered completely covered by the contract unit price for other items included in the contract.

B. REMOVAL OF EXISTING BEARINGS

1.0 Description.

1.1 This work shall consist of but is not limited to raising and supporting existing girders and/or beams at the locations specified on the plans, removing and disposing of the existing bearings and anchor bolts and performing all other required preparations prior to installing new bearings and anchor bolts as shown on plans.

1.2 The responsibility for the design and construction of falsework required to support the girders and/or beams during bearing removal and new bearing installation shall rest solely with the contractor. The design shall ensure that the falsework can support all applicable dead loads and any construction loads. The design shall also provide an adequate factor of safety when selecting the temporary support members. The falsework design and working plans including detailed computations shall be signed, sealed and stamped by a registered professional engineer in the State of Missouri in accordance with Authentication of Certain Documents in Sec 107.

1.3 Existing girders and/or beams shall be subject to minimal construction loading by performing this work with the existing deck removed.

1.4 Existing bearing top plates shall be removed and girder and/or beam surfaces cleaned and coated before placement of new bearings. The removal of the existing bearing top plate and cleaning shall be completed in such a manner as to not cause any damage to the existing bottom flange. Method of removal shall be as approved by the engineer.

2.0 Construction Requirements and Materials.

2.1 Raising and Supporting the Superstructure.

2.1.1 Before beginning operations, the contractor shall submit to the engineer for review the method and sequence of operation proposed to be used in performing this work. The contractor shall exercise caution when supporting the structural steel and shall raise the girders and/or beams the minimum extent necessary to perform this work with a maximum raise of 1/4 inch. Raising the girders and/or beams at the location of bearings shall be performed in a manner to prevent any damage to the adjoining steel. The lifting operation shall be performed only when authorized, but such authorization shall not relieve the contractor of responsibility for the safety of the operation or for damage to the structure. Any damage caused by the contractor's operations shall be repaired at the contractor's expense as approved by the engineer.

2.1.2 Temporary timber supports (bearing stiffeners) shall be placed between the girder and/or beam flanges at each jacking location to prevent flange rotation. Permanent steel stiffening

angles shall be designed and attached to the beam web when the beam web thickness is not adequate to support the jacking load.

2.1.3 Raising the girders and/or beams shall be performed simultaneously and shall be performed in a manner to prevent any damage to the adjoining steel.

2.1.4 Existing end diaphragms at bent may require loosening or be completely removed in order to install new anchor bolts and bearings as authorized by the engineer.

2.1.5 Bolts of existing end diaphragms that must be loosened or removed shall be replaced with like size galvanized high strength bolts with washer under head and nut.

2.2 Bearing Removal.

2.2.1 After the structural members are supported, the contractor shall remove the existing bearings.

2.2.2 The contractor shall remove the existing anchor bolts to one inch below the concrete surface or to the extent needed for installation of the new anchor bolts as required by the plans and as authorized by the engineer. The resultant holes shall be filled with a qualified special mortar in accordance with Sec 704.

2.3 Cleaning and Painting. Faying surfaces where existing end diaphragms will be reconnected and inside of drilled holes and the bottom surface of existing flange which will become faying surfaces of new connections shall be cleaned and painted with one coat of gray epoxy-mastic primer (non-aluminum).

3.0 Method of Measurement. Final measurement for removal of the existing bearings and preparation for the installation of the new bearings will be made per each.

4.0 Basis of Payment. Payment for furnishing and placing all temporary falsework (including stiffeners), materials, removals, disposal of all falsework, labor, tools, equipment and all incidentals necessary to complete this item will be considered completely covered by the contract unit price for Removal of Existing Bearings.

C. RAPID SET CONCRETE PATCHING MATERIAL – VERTICAL AND OVERHEAD REPAIRS

1.0 Description. This specification covers cementitious concrete, polymer-modified concrete and polymer concrete that are suitable for repairing concrete surfaces on bridges or concrete structures, particularly under fast setting or special conditions. The repairs would involve vertical or overhead applications. The work shall consist of removing, furnishing, preparing, and placing materials at locations as shown on the plans or as directed by the engineer.

2.0 Material. All materials shall be in accordance with MoDOT specifications and as noted herein.

2.1 Aggregate. For Extending Commercial Mixture. Coarse and fine aggregates shall be in accordance with Sec 1005, except the requirements for gradation and percent passing the No. 200 sieve shall not apply. Coarse aggregate meeting Gradation E requirements shall be used for repairs greater than one inch (25 mm) in depth. Fine aggregate will be allowed for repairs less than one inch (25 mm). Aggregate specified, bagged, labeled and furnished by the rapid set concrete patching material manufacturer may also be used for mortar extension.

2.2 Material Applications. The contractor shall select and use the product most suitable for the work and field conditions in accordance with these specifications.

2.3 Curing. Rapid set concrete patching material shall be cured until the minimum compressive strength 1500 psi is attained using standard curing specifications, unless otherwise specified by the manufacturer.

2.4 Qualification and Project Acceptance.

2.4.1 Inspection. All materials shall be subject to inspection and sampling by MoDOT at the source of manufacture, intermediate shipping terminal or destination. MoDOT will be allowed free access to all facilities and records as required to conduct inspection and sampling.

2.4.2 Qualification. Prior to use, rapid set concrete patching materials need to be qualified.

2.4.2.1 Requested Information. The manufacturer shall submit with samples of the materials, a written request to Construction and Materials with the following information:

(a) New Products Evaluation Form

(b) Brand name of the product.

(c) Certification that the material meets this specification.

(d) Certified test results from an independent laboratory showing compliance with this specification.

(e) Specific preparation instructions of repair area.

(f) Specific mixing, handling and curing instructions.

(g) Application type (i.e., vertical or overhead).

2.4.2.2 Field Evaluation. Final approval will be granted when the following requirements are met:

(a) MoDOT report documenting two years of field performance on MoDOT system. The report will contain the placement date, field observations (semi annual), description of field performance and photographs of in-place material.

(b) A manufacturer's representative shall be present during placement of the material to provide technical expertise.

2.4.2.3 Disqualification. If during the two year observation period the repair area(s) fails the product will not be added to the qualified list.

2.5 Qualified List. The listing of qualified products are available from Construction and Materials or on MoDOT's web site. New certified test results and samples shall be submitted any time the manufacturing process or the material formulation is changed. The material will be subject to removal from the qualified list if there is evidence of unsatisfactory performance or a change in

manufacturing process or formulation, or when random sampling and testing of material offered for use indicates nonconformity with any of the requirements herein specified.

2.6 Certification. The contractor shall supply a manufacturer's certification to the engineer for each lot of material furnished. The certification shall include the name of the manufacturer, a manufacturer certification statement that the material supplied is the same as that qualified and listing the date of qualification.

2.7 Acceptance. Acceptance of the material will be based on the use of a qualified product, the manufacturer's certification that the material supplied is the same as that approved and upon the results of such tests as may be performed by the engineer.

3.0 Mixture. Unless otherwise specified, rapid set concrete patching material shall be approved commercial mixtures meeting Sections 3.1 – 3.1.3. Rapid set concrete patching materials shall be specifically designed for the application needed.

3.1 Commercial Mixtures. Rapid set concrete patching material in its sacked form and mixtures when properly prepared in accordance with the manufacturer's specifications, shall meet the minimum test requirements given in Table 1. Mixtures may be supplied, as required, as a patching mortar or as a patching mortar with aggregate extension. If the material is to be supplied with extender aggregate, this shall also pass the required tests in Table 1 using the maximum allowed amount of extender aggregate.

3.1.1 Mixture Requirements. Rapid set concrete patching material shall be single packaged dry mix requiring the addition of water or other liquid component just prior to mixing. The material shall not contain soluble chlorides as an ingredient of manufacture. The material shall be placed in accordance to the manufacturer's recommendations.

Table 1
(English Unit)

Physical Test Property	Specification	Requirement for cementitious concrete	Requirement for polymer-modified concrete	Requirement for polymer concrete
Bond Strength by Slant Shear	ASTM C 882/C 928 [2]	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days	n/a	min. 1000 psi @ 24hrs.& min. 1500 psi @ 7 days
Linear Coefficient of Thermal Expansion [1] (for bagged mortar only, without extension aggregate)	ASTM C 531	n/a	n/a	4 – 8 X 10-6 in/in/deg F
Resistance to Rapid Freezing & Thawing	AASHTO T 161 or ASTM C 666	80% min. using Procedure B[3] (300 Cycles)	80% min. using Procedure B[3] (300 Cycles)	n/a
Compressive Strength	AASHTO T 22 or ASTM C 39	1500 psi @ 3 hr & 3000 psi @ 24 hr	1500 psi @ 3 hr & 3000 psi @ 24 hr	n/a

Rapid Chloride Permeability	AASHTO T 277 or ASTM C 1202	1000 coulombs @ 28 days	1000 coulombs @ 28 days	1000 coulombs @ 28 days
Length Change	AASHTO T 160 or ASTM C 157	In water Storage (+0.15) In air storage (-0.15)	In water storage (+0.15) In air storage (-0.15)	n/a
Color		gray	gray	gray

[1] Not required for extended mixtures if the mortar passes this requirement.
[2] ASTM C 882 shall be performed on non-water based materials. ASTM C 928 shall be performed on water-based materials.
[3] Procedure A may be used in lieu of Procedure B.

3.1.2 Construction Requirements. The manufacturer shall provide with the bagged mixture, specifications for the mixing procedure, amount and kind of liquid to be added, and the amount of aggregate extension allowed, if any. All mixing, handling and curing practices recommended by the manufacturer shall be followed and will be considered a part of these specifications.

3.1.3 Removal from Qualified List. All mixtures shall be approved before use. Reoccurring failures of any mixture for any reason will be cause for removal from the qualified list.

3.2 Vertical Repair. A qualified rapid set concrete patching material approved for vertical use may be used when specified on the plans and as approved by the engineer. The engineer will make field cylinders to verify the 1500 psi (10 MPa) minimum strength. The material shall adhere to the concrete surface without sagging.

3.3 Overhead Repair. A qualified rapid set concrete patching material approved for overhead use may be used when specified on the plans and as approved by the engineer. The material shall be placeable in layers of at least 1 inch on overhead applications without the use of formwork or anchoring devices. The material shall adhere to the concrete surface without sagging. The engineer will make field cylinders to verify the 1500 psi (10 MPa) minimum strength.

4.0 Construction Requirements.

4.1 Mixing. Rapid set concrete patching material shall be mixed and finished according to the manufacturer's recommendation.

4.2 Preparation of Repair Area. Deteriorated, damaged or defective concrete as shown on the plans, required by the specifications or as directed by the engineer, shall be removed. All exposed reinforcement shall be thoroughly cleaned as shown on the plans, required by the specifications or as directed by the engineer. Unless otherwise specified by the commercial mixture manufacturer, the existing surface shall be damp and all free water shall be removed prior to placement of the required material.

4.3 Bonding Agent. A bonding agent may be used if recommended by the rapid set concrete patching material manufacturer.

5.0 Method of Measurement. No measurement will be made for rapid set concrete patching material.

6.0 Basis of Payment. Rapid set concrete patching material will be paid for at the contract unit

price for other items and will be considered full compensation for all labor, equipment and material to complete the described work.

D. STRENGTHENING EXISTING GIRDERS

1.0 Description. This work shall consist of strengthening existing girders as shown on the plans.

2.0 Materials. Shop drawings shall be submitted to Fabrication@modot.mo.gov.

3.0 Construction Requirements. Structural steel construction shall be in accordance with Sec 712. Prior to installation of the new structural steel, the existing steel shall be carefully inspected for irregularities. Any irregularities shall be brought to the attention of the engineer.

3.1 Traffic. Traffic shall be shifted away from the beam being welded. A reduced speed limit as shown in the traffic control plans shall be applied during the welding process to reduce impact vibrations.

3.2 Supporting and Raising Existing Girders. When the plans indicate supporting and raising the existing girders, the following shall be required:

(a) The safe load per girder indicated on the plans for the temporary supports does not include a factor of safety. The contractor shall provide an adequate factor of safety when selecting the temporary support members.

(b) Temporary timber supports shall be placed at each jacking point as shown on the plans. All girders within a span shall be jacked and supported simultaneously to prevent damage to the slab. The girders shall be raised prior to completing the welding with the flange plates in place. All welding shall be completed prior to removing the temporary supports.

3.3 Contact Surfaces. The surfaces of the existing flanges that will come into contact with the new steel plates shall be cleaned to an SSPC-SP2 degree of cleanliness. The surfaces of new steel shall be cleaned to an SSPC-SP6 degree of cleanliness. The existing and new plate contact surfaces shall be coated with one coat of gray epoxy-mastic primer (non-aluminum) in accordance with Sec 1081.

3.4 Welding Requirements. The areas to be welded shall be cleaned to an SSPC-SP11 degree of cleanliness. All welding shall be performed by a certified welder in accordance with Sec 712. All welding shall be in accordance with Sec 712. E7018 welding electrode or self- shielded welding process from the MoDOT approved electrode list shall be used.

3.5 System L Recoat (Gray). The new installed steel, any surrounding touch up areas and any existing paint damaged by the repair work shall be cleaned and coated with one coat of gray epoxy-mastic primer (non-aluminum) in accordance with Sec 1081. The new steel shall be recoated with System L in accordance with Sec 1081 when recoating the existing structural steel as noted on the plans.

4.0 Method of Measurement. No measurement will be made.

5.0 Basis of Payment. Payment for the above described work, including all material, equipment, labor and any other incidental work needed to complete this item, will be considered completely covered by the contract lump sum price for Strengthening Existing Girders.